

AGRATI-GARELLI CORPORATION of AMERICA

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SPARE PARTS CATALOGUES



ENGINE AND FRAME FOR:

SUPER SPORT 2 SP 25 m.p.h.

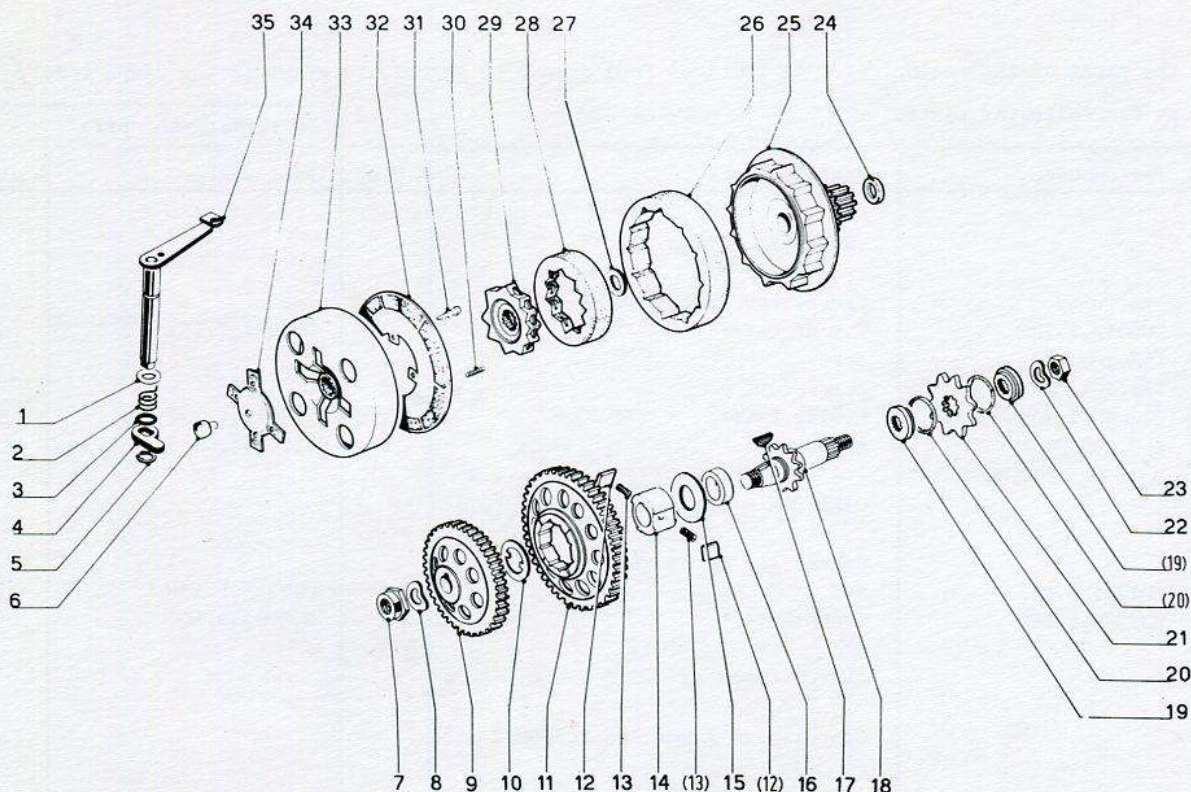
FROM FRAME n. L 00101

FROM ENGINE n. H 038472



For the parts of the engine refer to sections from page 2 to page 7, relevant to the 25mph model, except for following parts:

				In replacement off:		
N.	Part number	Description	Q.ty	Part Number	N.Draw	Page
		CRANKCASE (page 2)				
		Cancel the parts with §				
1	205012.1.132	R.side cover	1	205001.1.132	7	2
2	152.400.00	Screw	2	152.392.00	19	2
3	152.404.00	Screw	2			
4	207056.1.131	L.side cover	1	205002.1.131	22	2
5	152.396.00	Screw	2	152.388.00	23	2
		CYLINDER - HEAD - CRANKSHAFT (page 3)				
		Cancel the parts with *				
6	201001.2.917	Nut	1	000315.7.586	7	3
7	207302.2.100	Crankshaft	1	205002.2.100	9	3
		CLUTCH (page 4)				
		Cancel page 4 and see attached page				
		STARTING (page 5)				
8	000.0631	Pedals	1	216.0631	1	5
		CARBURETTOR (page 6)				
9	837.033.00	Carburettor	1	837.026.00	1	6
10	813.313.48	Jet	1	813.313.50	8	6
11	841.617.00	Suction pipe	1	837.617.00	.	6
		IGNITION CEV (page 7)				
		Cancel the parts with *				



N. draw	Part Number	Description	Quantity	N. draw	Part Number	Description	Quantity
1	200001.7.826	Washer	1	25	207302.7.016	Drive gear set	1
2	205002.7.195	Spring	1	26	000357.7.158	Elastic body 2°	1
3	298.739.00	Ring seal	1	27	201351.7.122	Washer	1
4	205001.7.827	Starting lever	1	28	000357.7.153	Elastic body 1°	1
5	274.201.00	Circlip	1	29	024357.7.814	Clutch hub	1
6	205001.7.821	Pivot pin	1	30	207051.7.357	Spring	5
7	207303.7.586	Nut	1	31	024357.7.829	Bush	4
8	207303.7.587	Washer	1	32	024357.7.833	Starter oper. plate	1
9	207302.7.125	Gear 2°	1	33	201001.7.028	Clutch drum	1
10	214.817.00	Washer	1	34	024357.7.834	Pushing plate	1
11	207302.7.018	Gear 1°	1	35	205002.7.061	Clutch lever	1
12	000357.7.185	Ratchet	2				
13	000357.7.196	Spring	2				
14	207302.7.131	Free wheel body	1				
15	214.853.00	Elastic washer	1				
16	207303.7.311	Spacer	1				
17	271.036.00	Key	1				
18	207002.7.261	Primary shaft	1				
19	207001.7.122	Spacer	2				
20	298.749.00	Ring seal	2				
21	205001.7.287	Sprocket, Z=10	1				
22	024357.7.587	Washer	1				
23	000315.7.586	Nut	1				
24	205002.7.122	Spacer	1				

For the parts of the frame refer to sections n. 31 - 33 - 34 - 35 - 36 - 38 - 39 - 40 - 41 relevant to the Super Sport model 25mph, except for following parts:

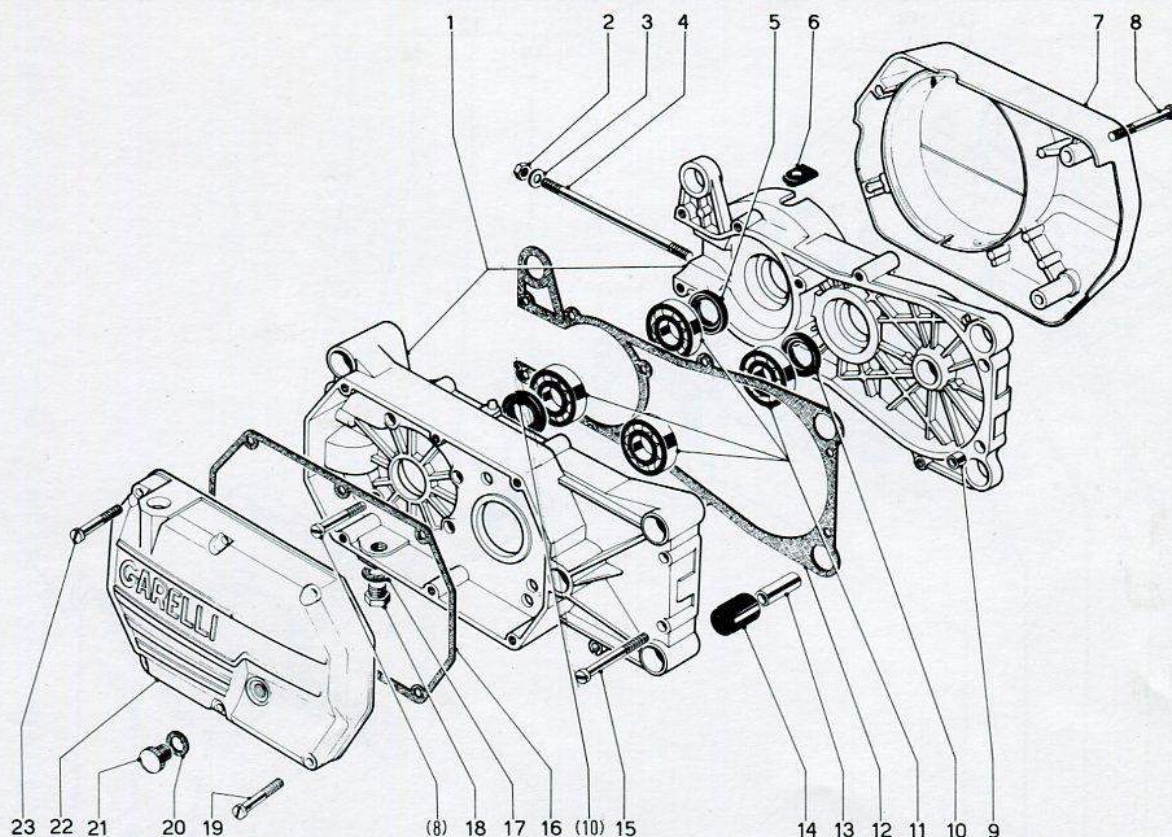
N.	Part number	Description	Q.ty	In replacement off:		
				Part number	N.Draw	Page
		FRAME (page 31)				
		Cancel 16" parts				
1	215.160.00	Split pin	1	275.412.00	8	31
2	505705.3.100	Fork	1	504651.3.100	14	31
3	506901.3.200	R.shock abs.	2	504906.3.200	25	31
4	214.436.00	Washer for stand pivot pin	1	Added		31
		FRONT FORK (page 33)				
		Cancel parts with 16" and *				
		HANDLEBAR (page 34)				
		Cancel the parts with *				
		FRONT WHEEL (page 35)				
		Cancel 16" parts				
		REAR WHEEL (page 36)				
		Cancel 16" parts				
5	507861.4.800	Rear wheel	1	506924.4.800	.	36
6	507666.4.070	Chain	1	506401.4.120	1	36
7	505851.4.227	Sprocket Z 50	1	503551.4.227	31	36
		FAIRING (page 38-39)				
		Cancel the parts with 16" and *				
8	506963.1.040	Petrol cock	1	506341.1.040	4	38
9	507861.3.284	Exhaust pipe	1	504703.3.284	19	38
10	507861.7.231	Transfer "2sp." (black)	3	Added	.	38
		LIGHTING SYSTEM (page 40)				
		Cancel the parts with *				
11	506961.6.223	Bulb bracket for tail light	1	Added		40
		ACCESSORIES (page 41)				
		Cancel the parts with *				

ENGINE WITH HORIZONTAL CYLINDER

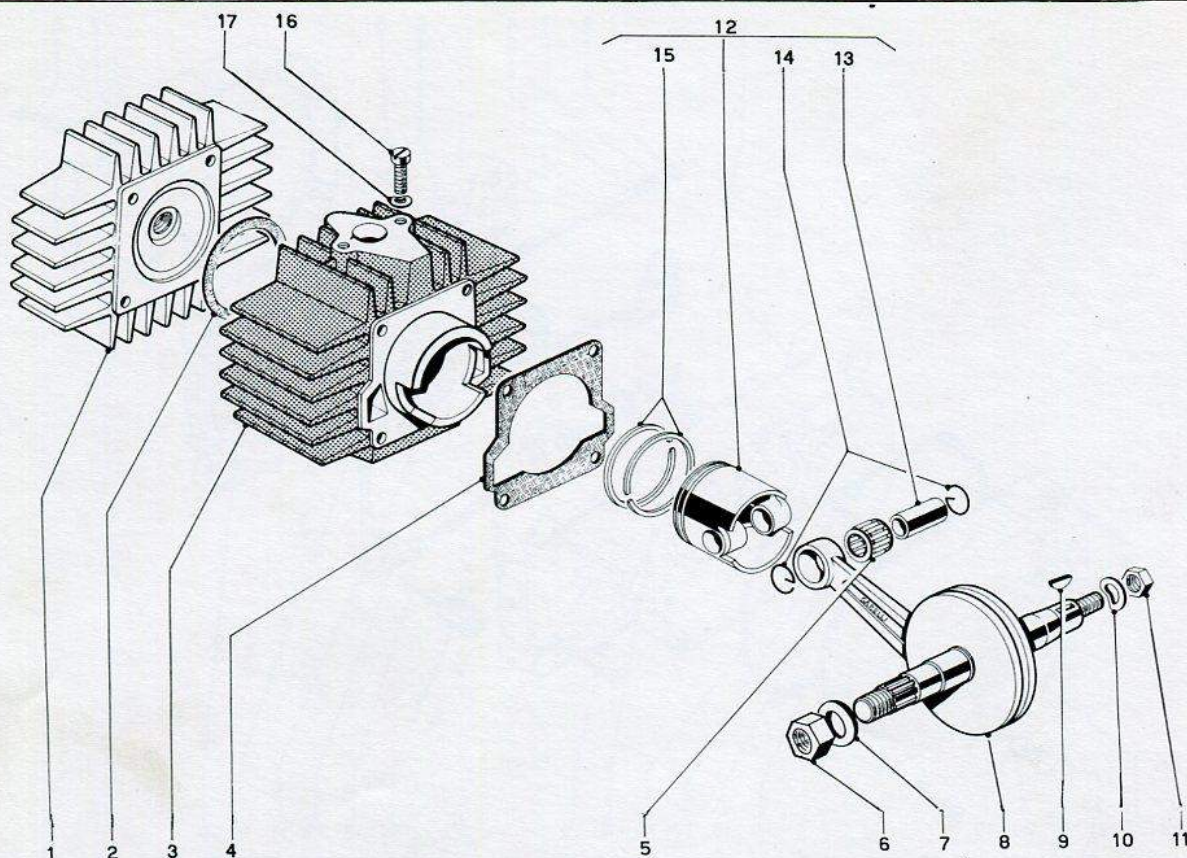
1 SPEED - 2 SPEED

- 1 SP. CAST IRON CYLINDER FROM ENGINE n. F 337645
- 1 SP. CAST ALLOY CYLINDER FROM ENGINE n. F. 342162
- 2 SP. CAST IRON CYLINDER FROM ENGINE n. H 044809
- 2 SP. CAST ALLOY CYLINDER FROM ENGINE n. H 042465

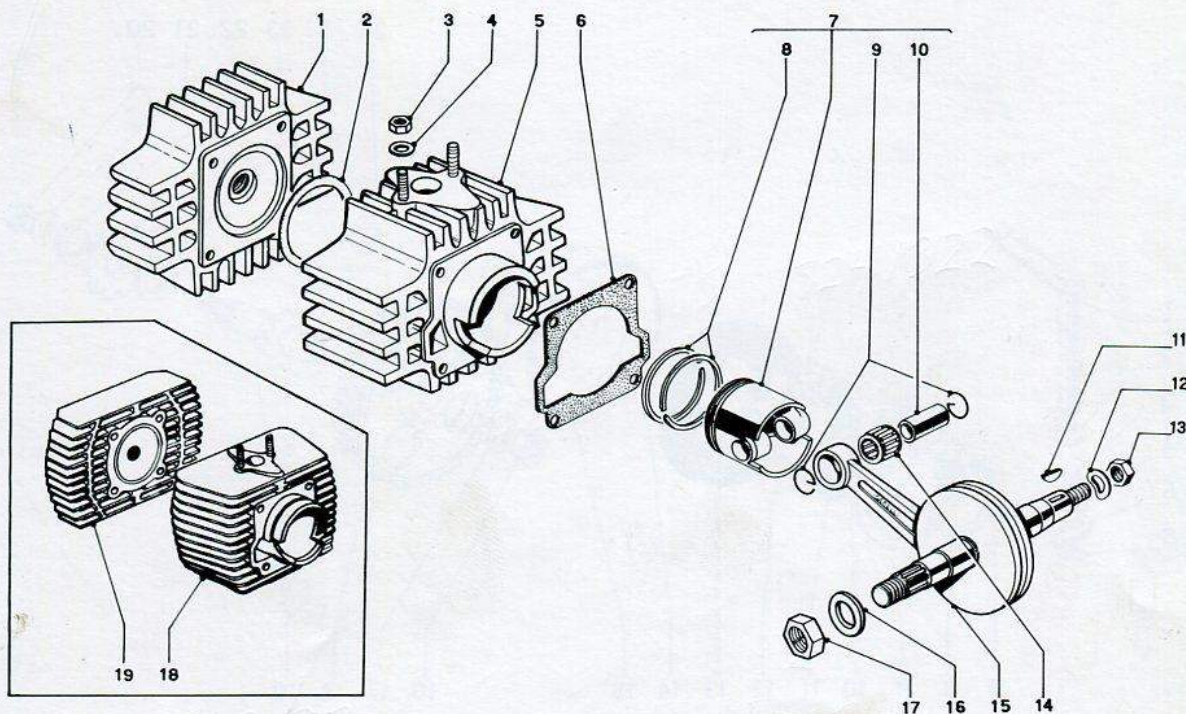




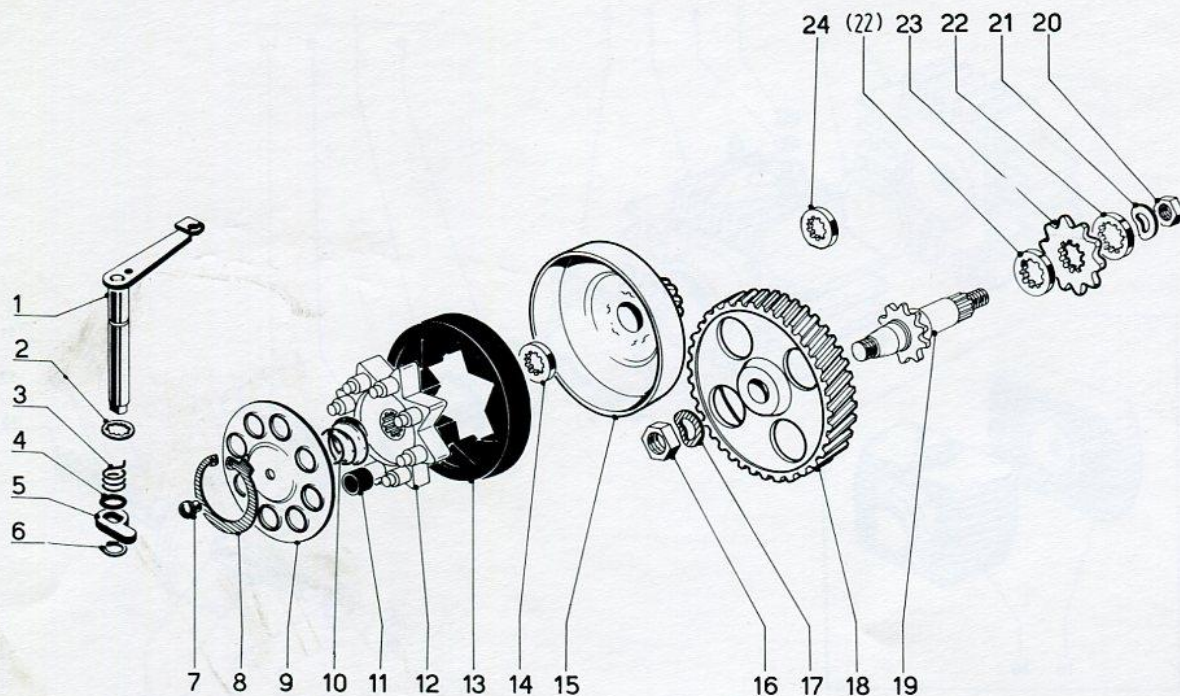
N. draw	Part Number	Description	Quantity	N. draw	Part Number	Description	Quantity
<u>1 SPEED</u>				<u>2 SPEED</u>			
1	205003.1.110	Crankcase ass.	1	1	205003.1.110	Crankcase ass.	1
2	210.044.00	Nut	4	2	210.044.00	Nut	4
3	000319.3.516	Washer	4	3	000319.3.516	Washer	4
4	205001.3.486	Stud bolt	4	4	205001.3.486	Stud bolt	4
5	298.681.00	Ring seal	1	5	298.681.00	Ring seal	1
6	205013.5.159	Grommet	1	6	205013.5.159	Grommet	1
7	205013.1.132	R.side cover	1	7	205012.1.132	R.side cover	1
8	152.396.00	Screw	10	.	203602.1.462	R.side decal	1
9	000315.1.364	Dowel pin	2	8	152.396.00	Screw	10
10	298.678.00	Ring seal	2	9	000315.1.364	Dowel pin	2
11	302.058.00	Bearing	4	10	298.678.00	Ring seal	2
12	205002.1.311	Gasket	1	11	302.058.00	Bearing	4
13	203002.1.544	Spacer	6	12	205002.1.311	Gasket	1
14	205011.1.543	Bush	6	13	203002.1.544	Spacer	6
15	152.412.00	Screw	4	14	205011.1.543	Bush	6
16	205001.1.291	Gasket	1	15	152.412.00	Screw	4
17	298.168.00	Gasket	1	16	205001.1.291	Gasket	1
18	205001.1.193	Oil drain plug	1	17	298.168.00	Gasket	1
19	152.392.00	Screw	4	18	205001.1.193	Oil drain plug	1
20	298.424.00	Gasket	1	19	152.400.00	Screw	2
21	205001.1.191	Oil filler plug	1	20	298.424.00	Gasket	1
22	205013.1.131	L.side cover	1	21	205001.1.191	Oil filler plug	1
23	152.392.00	Screw	2	22	207056.1.131	L.side cover	1
.	200001.1.195	Breather	1	.	203602.1.463	L.side decal	1
				23	152.396.00	Screw	2
				23	152.404.00	Screw	2
				.	205001.1.195	Breather	1
		. Not illustrated					



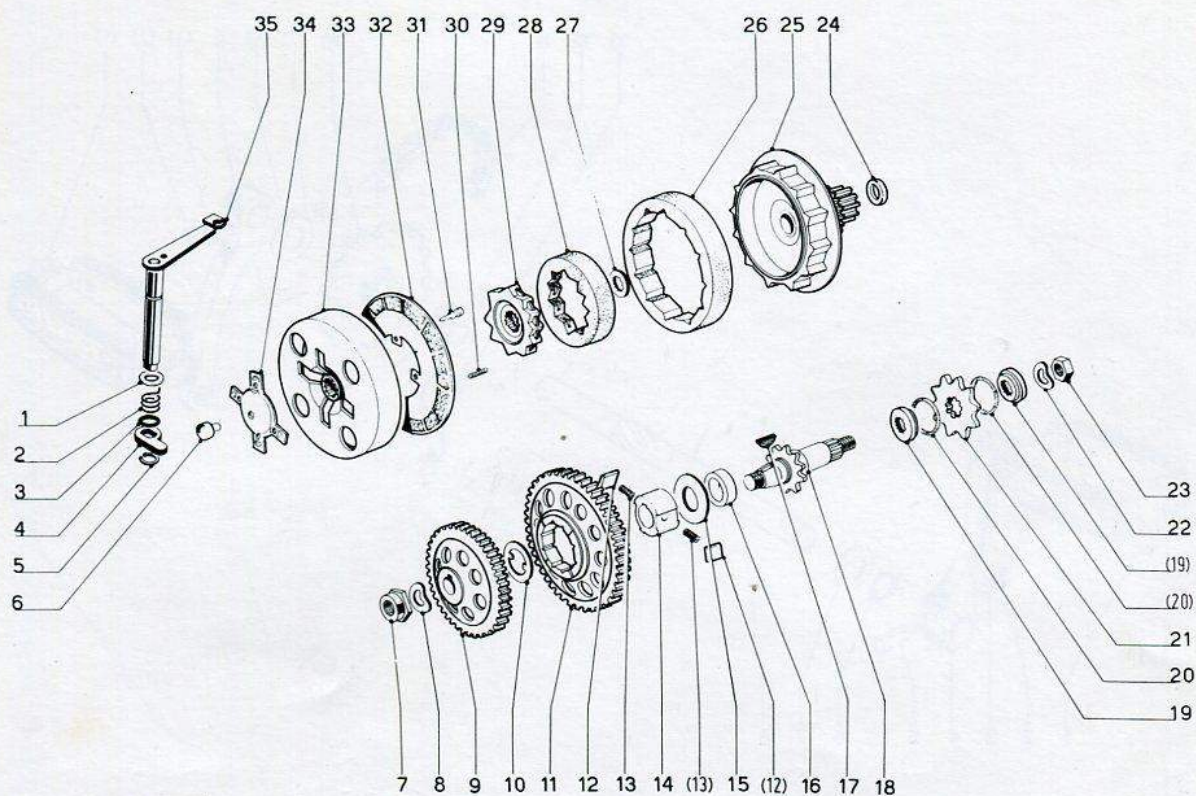
Draw	Part Number	Description	Q.ty	Draw	Part Number	Description	Q.ty
		20 - 30 MPH				25 MPH	
1	205003.3.131	Cylinder head	1	1	205003.3.131	Cylinder head	1
2	205051.3.232	Gasket 2mm. 20mph	1	2	205051.3.232	Gasket 2mm.	1
2	205001.3.232	Gasket 1mm. 30mph	1	3	205003.3.111	Cylinder	1
3	205060.3.111	Cylinder 20mph	1	4	205001.3.231	Gasket	1
3	205003.3.111	Cylinder 30mph	1	5	304.957.00	Roller cage	1
4	205001.3.231	Gasket	1	6	000315.7.586	Nut 1SP	1
5	304.957.00	Roller cage	1	6	201001.2.917	Nut 2SP	1
6	000315.7.586	Nut 1SP	1	7	214.756.00	Washer	1
6	201001.2.917	Nut 2SP	1	8	205002.2.100	Crankshaft 1SP	1
7	214.756.00	Washer	1	8	207302.2.100	Crankshaft 2SP	1
8	205002.2.100	Crankshaft 1SP	1	9	273.511.00	Woodruff key	1
8	207302.2.100	Crankshaft 2SP	1	10	000311.8.423	Washer	1
9	273.511.00	Woodruff key	1	11	205011.8.446	Nut	1
10	000311.8.423	Washer	1	12	200001.2.150	Piston 40,0 standard	1
11	205011.8.446	Nut	1	12	200001.2.151	Piston 40,2 oversized	1
12	205053.2.150	Piston 40,0 standard	1	12	200001.2.152	Piston 40,4 oversized	1
12	205053.2.151	Piston 40,2 oversized	1	12	200001.2.153	Pistone 40,6 oversized	1
12	205053.2.152	Piston 40,4 oversized	1	12	200001.2.154	Piston 40,8 oversized	1
12	205053.2.153	Piston 40,6 oversized	1	13	000351.2.191	Gudgeon pin	1
12	205053.2.154	Piston 40,8 oversized	1	14	275.312.00	Circlip	2
13	000351.2.191	Gudgeon pin	1	15	307.021.00	Piston ring 40,0 standard	2
14	275.312.00	Circlip	2	15	308.027.00	Piston ring 40,2 oversiz.	2
15	307.021.00	Piston ring 40,0 standard	2	15	308.028.00	Piston ring 40,4 oversiz.	2
15	308.027.00	Piston ring 40,2 oversiz.	2	15	308.029.00	Piston ring 40,6 oversiz.	2
15	308.028.00	Piston ring 40,4 oversiz.	2	15	308.030.00	Piston ring 40,8 oversiz.	2
15	308.029.00	Piston ring 40,6 oversiz.	2	16	132.319.00	Screw	2
15	308.030.00	Piston ring 40,8 oversiz.	2	17	214.408.00	Washer	2
16	132.319.00	Screw	2				
17	214.408.00	Washer	2				



Draw	Part Number	Description	Q.ty	Draw	Part Number	Description	Q.ty
		1 SPEED				2 SPEED	
1	205004.3.131**	Cylinder head	1				
2	205051.3.232	Gasket 20-25mph	1	2	205002.3.232	Gasket	1
2	205002.3.232	Gasket 30mph	1	3	032315.7.596	Nut	2
3	032315.7.596	Nut	2	4	214.408.00	Washer	2
4	214.408.00	Washer	2				
5	205059.3.111**	Cylinder 20mph	1	6	205001.3.231	Gasket	1
5	205004.3.111**	Cylinder 25-30mph	1	7	205058.2.150	Piston	1
6	205001.3.231	Gasket	1	8	307.021.00	Piston ring	2
7	205058.2.150	Piston 20-25mph	1	9	275.312.00	Circlip	2
7	205088.2.150	Piston 30mph	1	10	000351.2.191	Gudgeon pin	1
8	307.021.00	Piston ring	1	11	273.511.00	Woodruff key	1
9	275.312.00	Circlip	2	12	000311.8.423	Washer	1
10	000351.2.191	Gudgeon pin	1	13	205011.8.446	Nut	1
11	273.511.00	Woodruff key	1	14	304.957.00	Roller cage	1
12	000311.8.423	Washer	1	15	207302.2.100	Crankshaft	1
13	205011.8.446	Nut	1	16	214.756.00	Washer	1
14	304.957.00	Roller cage	1	17	201001.2.917	Nut	1
15	205002.2.100	Crankshaft	1				
16	214.756.00	Washer	1	18	205002.3.111	Cylinder	1
17	000315.7.586	Nut	1	19	205002.3.131	Cylinder head	1
18	205054.3.111 *	Cylinder 20mph	1				
18	205002.3.111 *	Cylinder 25-30mph	1				
19	205002.3.131 *	Cylinder head	1				
		*up to engine n.F360932					
		**from engine n.F360933					

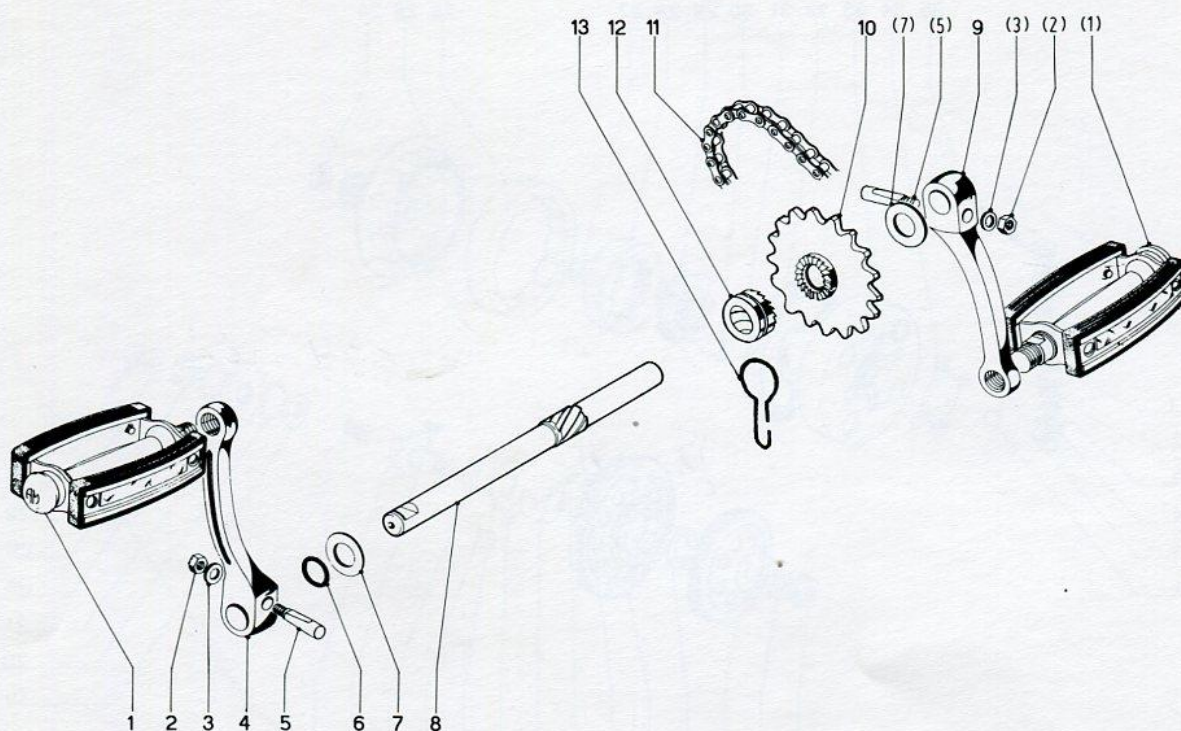


N. draw	Part Number	Description	Quantity	N. draw	Part Number	Description	Quantity
1	205002.7.061	Starter lever	1				
2	200001.7.826	Washer	1				
3	205002.7.195	Spring	1				
4	298.739.00	Ring seal	1				
5	205001.7.827	Starter lever	1				
6	274.201.00	Circlip	1				
7	205001.7.821	Pivot pin	1				
8	279.955.00	Circlip	1				
9	205001.7.828	Starter disc	1				
10	024351.7.136	Spring	1				
11	010357.7.831	Bush	6				
12	205001.7.814	Clutch hub	1				
13	002391.7.153	Clutch rubber body	1				
14	205001.7.122	Washer	1				
15	205002.7.016	Driven gear	1				
16	000315.7.586	Nut	1				
17	024357.7.587	Spring	1				
18	205004.7.112	Driving gear	1				
19	205004.7.261	Main shaft	1				
20	000315.7.586	Nut	1				
21	024357.7.587	Washer	1				
22	000357.7.122	Washer	2				
23	205001.7.287	Sprocket Z=10	1				
24	205003.7.122	Washer	1				

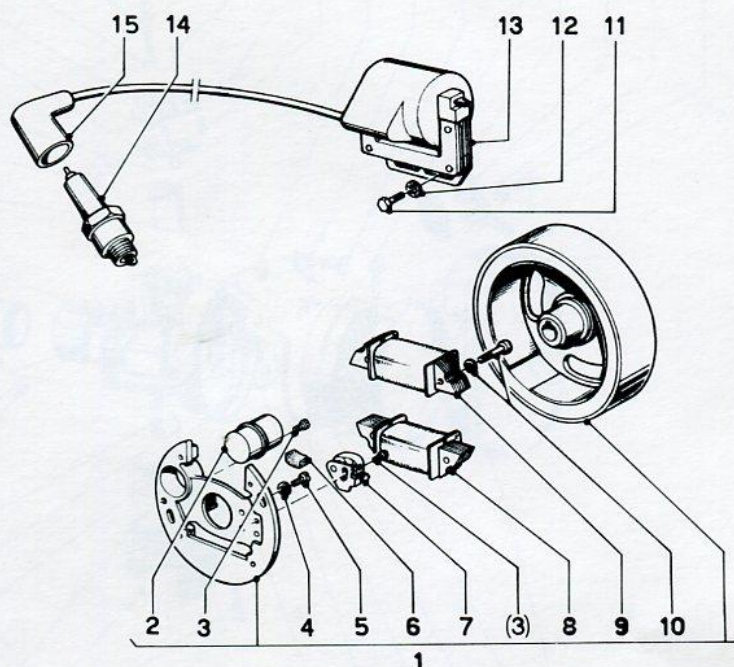


Draw	Part Number	Description	Q.ty	Draw	Part Number	Description	Q.ty
1	200001.7.826	Washer	1	25	207302.7.016	Drive gear set	1
2	205002.7.195	Spring	1	26	000357.7.158	Elastic body 2°	1
3	298.739.00	Ring seal	1	27	000357.7.122	Washer	1
4	205001.7.827	Starting lever	1	28	000357.7.153	Elastic body 1°	1
5	274.201.00	Circlip	1	29	024357.7.814	Clutch hub	1
6	205001.7.821	Pivot pin	1	30	207051.7.357	Spring	5
7	207303.7.586	Nut	1	31	024357.7.829	Bush	4
8	207303.7.587	Washer	1	32	024357.7.833	Starter oper.plate	1
9	207302.7.125	Gear 2°	1	33	201001.7.028	Clutch drum	1
10	214.817.00	Washer	1	34	024357.7.834	Pushing plate	1
11	207302.7.018	Gear 1°	1	35	205002.7.061	Clutch lever	1
12	000357.7.185	Ratchet	2				
13	000357.7.196	Spring	2				
14	207302.7.131	Free wheel body	1				
15	214.853.00	Elastic washer	1				
16	207303.7.311	Spacer	1				
17	271.036.00	Key	1				
18	207002.7.261	Primary shaft	1				
19	207065.7.122	Washer 30mph	2				
19	207001.7.122	Spacer 25mph	2				
20	298.755.00	Ring seal 30mph	2				
20	298.749.00	Ring seal 25mph	2				
21	205001.7.287	Sprocket Z=10 25mph	1				
21	205002.7.287 *	Sprocket Z=11 30mph	1				
22	024357.7.587	Washer	1				
23	000315.7.586	Nut	1				
24	205002.7.122	Spacer	1				

*: on the rally sport 2SP 30mph
model is fitted the chain
sprocket N. 205001.7.287 (Z. 10)



N. draw	Part Number	Description	Quantity	N. draw	Part Number	Description	Quantity
1	216.0631	Pedals 20-25mph	1				
1	506881.4.030	L.pedal 30mph	1				
(1)	506881.4.020	R.pedal 30mph	1				
2	210.039.00	Nut	2				
3	000.2064	Washer	2				
4	225.0783 *	L.pedal crank	1				
4	227.0783	L.pedal crank	1				
5	000.2074	Key	2				
6	299.809.00	Ring seal	2				
7	200001.7.187	Washer	2				
8	205003.7.427	Bracket axle	1				
9	221.0782	R.pedal crank	1				
10	205002.7.421	Sprocket	1				
11	205001.7.070	Chain	1				
12	203001.7.441	Toothed clamp	1				
13	200001.7.444	Spring	1				
.	506651.7.618	Protection pipe	1				
.	506701.7.618	Protection pipe	1				
		Not illustrated					
* Only for Super Sport - Super Sport Ltd.- Super Sport Ltd 2 SP. - Rally Sport 2 SP models.							



N. draw	Part Number	Description	Quantity	N. draw	Part Number	Description	Quantity
1	205060.8.200	Flywheel	1				
2	000374.8.040	Condensator	1				
3	205003.8.451	Screw	2				
4	213.828.00	Washer	2				
5	152.424.00	Screw	2				
6	205003.8.213	Oil wick	1				
7	205003.0.223	Contact breaker	1				
8	205060.8.900	L.T. coil	1				
9	205060.8.130	Coil	1				
10	205060.8.448	Screw and washer	4				
11	137.178.00	Screw	2				
12	213.836.00	Washer	2				
13	205069.8.100	H.T. coil	1				
14	306.101.00	Spark plug 20mph	1				
14	306.102.00	Spark plug 25mph	1				
14	306.103.00	Spark plug 30mph	1				
15	203602.5.152	Plug cover	1				
.	205001.5.153	Screw for plug cover	1				
.	305.129.00	Washer for H.T.coil	4				
.	210.411.00	Nut for H.T. coil	2				
.	500204.6.450	Protection cables	1				

FRAME FOR:

- **SPORT** 20 - 25 - 30 MPH
- **RALLY SPORT** 20 - 25 - 30 MPH
- **RALLY SPORT LTD** 20 - 25 - 30 MPH
- **RALLY SPORT 2 SP** 25 - 30 MPH

For the parts of the engine refer from page n. 105 to page n. 112

SPORT

20 MPH - FROM FRAME n. TZ 00101

25 MPH - FROM FRAME n. UA 00101

30 MPH - FROM FRAME n. UB 00101

RALLY SPORT

20 MPH - FROM FRAME n. UC 00101'

25 MPH - FROM FRAME n. UD 00101

30 MPH - FROM FRAME n. UE 00101

RALLY SPORT LTD

20 MPH - FROM FRAME n. UF 00101

25 MPH - FROM FRAME n. UG 00101

30 MPH - FROM FRAME n. UH 00101

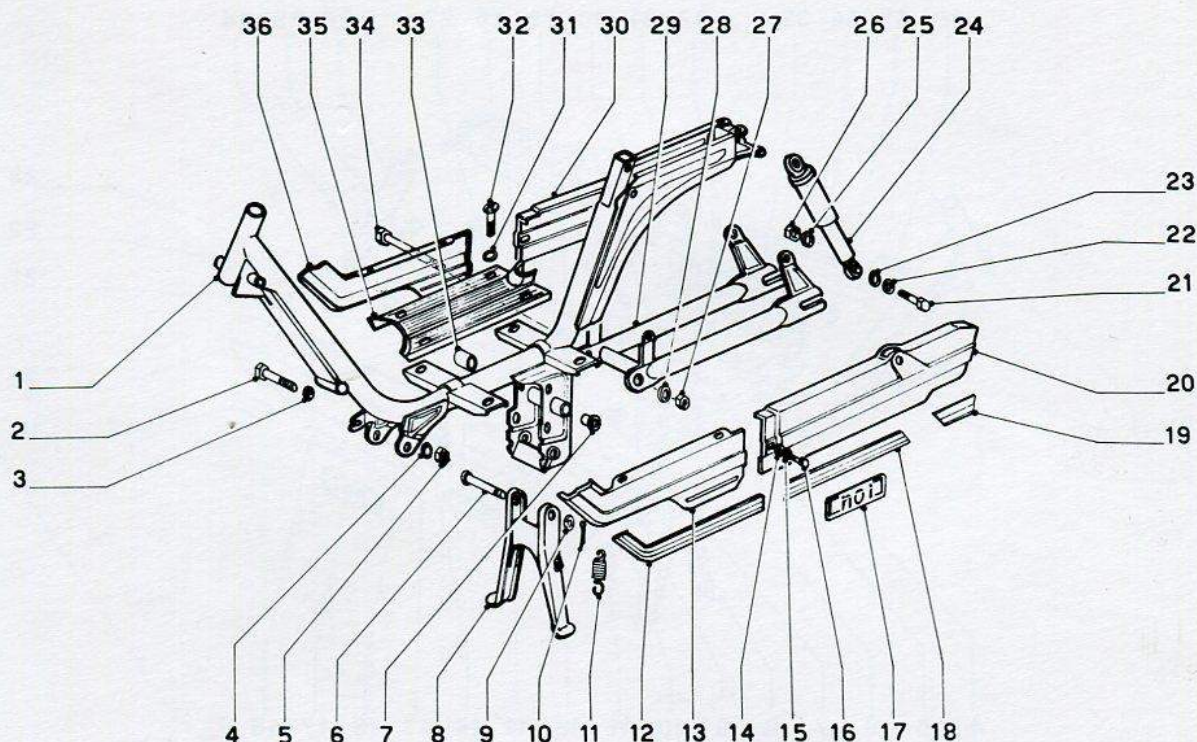
RALLY SPORT 2 SP.

25 MPH - FROM FRAME n. WE 00101

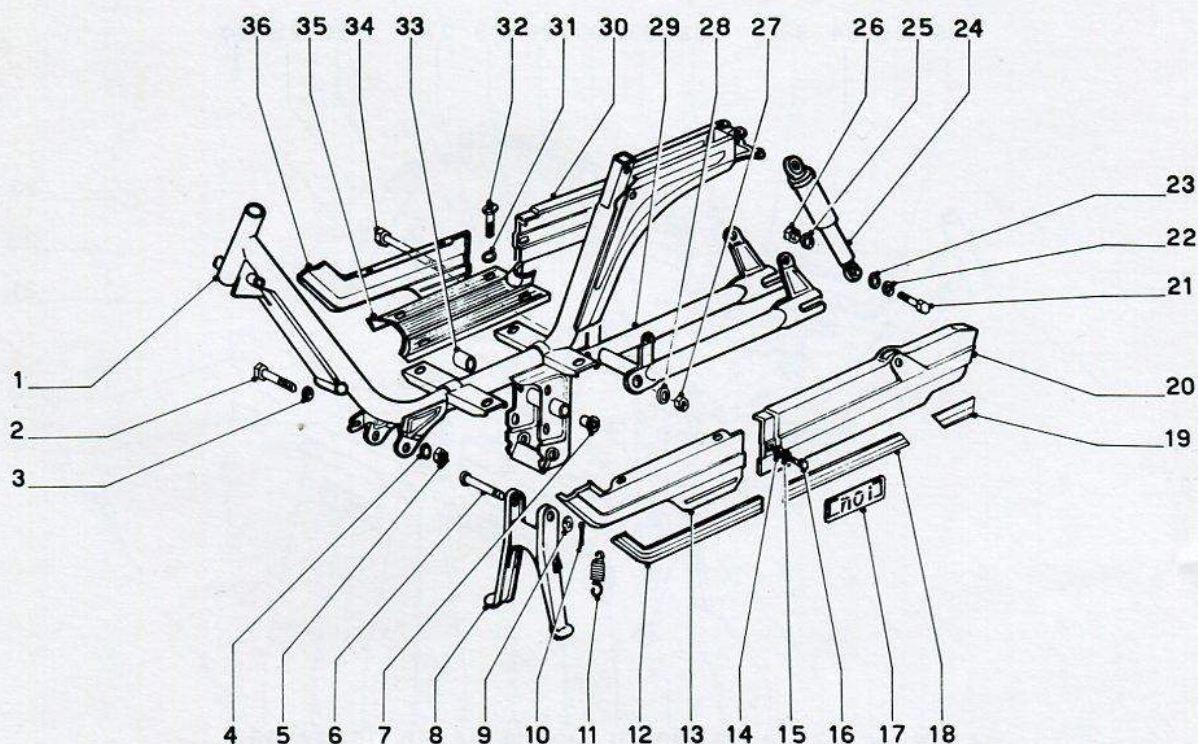
30 MPH - FROM FRAME n. WF 00101

LEGGENDA: **R.S.** = **RALLY SPORT**
LTD = **RALLY SPORT LTD**

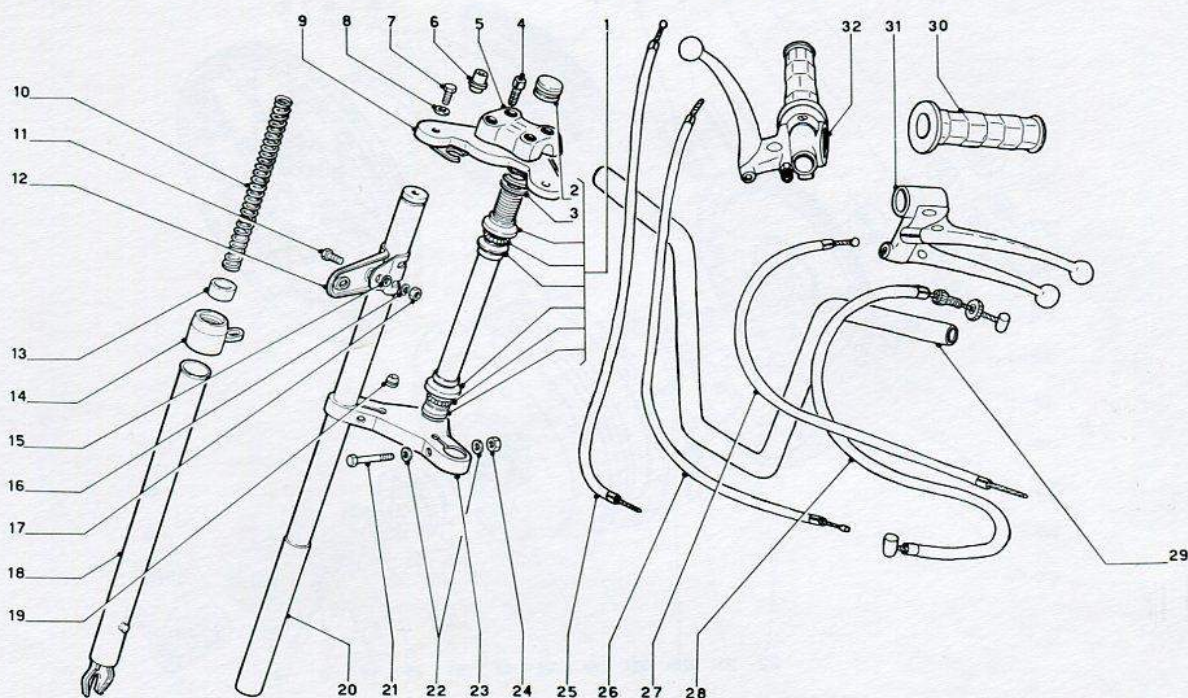




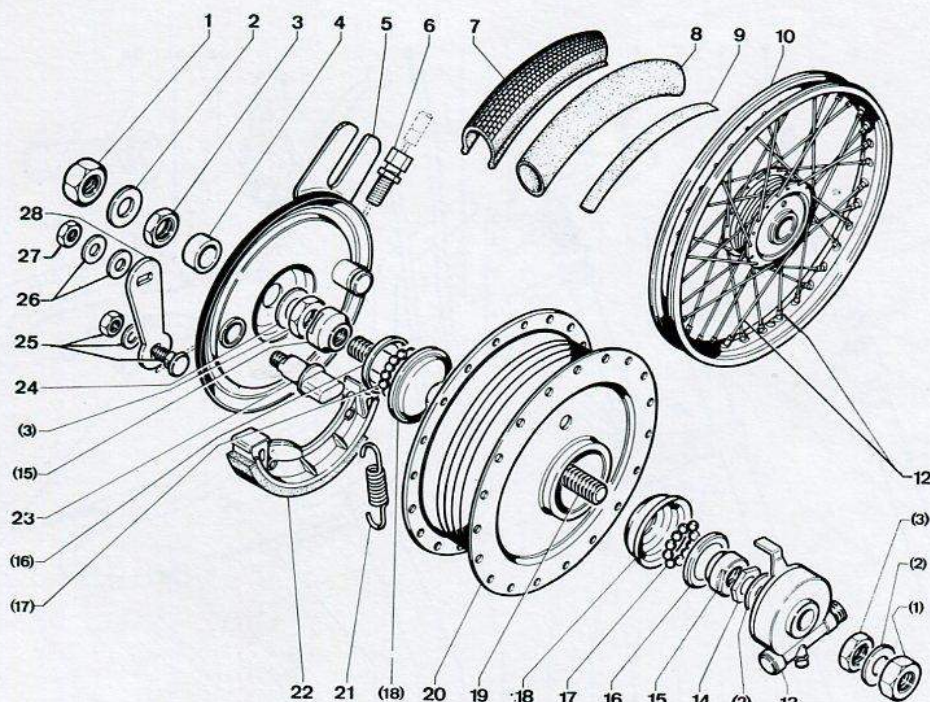
Draw	Part Number	Description	Q.ty	Draw	Part Number	Description	Q.ty
1	507991.1.100 *	Frame Sport	1	17	508051.7.222	Transfer LTD	2
1	507992.1.100**	Frame Sport	1	18	507831.7.224	Transfer LTD	2
1	508021.1.100 §	Frame R.S.	1	18	507845.7.223	Transfer	2
1	508051.1.100§§	Frame R.S.-LTD	1	19	507851.7.225	R.Transfer	1
1	508051.1.100	Frame 2SP.	1	19	507851.7.226	L.transfer	1
2	128.368.00	Screw (front-upper)	2	19	507841.7.225	R.transfer LTD	1
2	128.371.00	Screw (lower)	1	19	507841.7.226	L.transfer LTD	1
3	214.815.00	Washer	3	20	507831.4.421	L.chain cover	1
4	305.147.00	Washer	2	21	151.032.00	U.screw Sport	2
5	208.820.00	Nut	3	21	151.034.00	L.screw Sport	2
6	507641.7.125	Stand pivot pin	1	21	151.034.00	Screw R.S.-LTD	4
7	003553.3.152	Bush	2	22	305.147.00	El.washer	4
8	006551.7.020	Stand	1	23	214.839.00	Washer	2
9	214.436.00	Washer	1	23	213.849.00	Washer	2
10	215.160.00	Split pin	1	24	507835.3.200	R.shock abs. Sport-RS.	2
11	503101.7.127	Spring	1	24	507831.3.200	R.shock abs. LTD.	2
12	507841.7.227	R.transfer	1	25	214.860.00	Washer	2
12	507841.7.228	L.transfer	1	26	210.422.00	Nut	2
12	507831.7.227	R.transfer LTD	1	27	210.828.00	Nut	1
12	507831.7.228	L.transfer LTD	1	28	214.756.00	Washer	2
13	507831.4.066	L.engine cover	1	28	503555.4.551	Washer	2
14	507831.1.564	Washer	2	29	507831.3.100	Fork (hub Ø 90) Sport-RS.	1
15	305.129.00	Washer	2	29	507991.3.100	Fork (hub Ø 105) Sport-RS.	1
16	137.178.00	Screw	2	29	507831.3.100	Fork LTD	1
17	507991.7.222	Transfer (white) Sport	2	30	507831.4.428	R.chain cover	1
17	506851.7.223	Transfer (black) Sport	2	31	507831.4.064	Bush	4
17	506906.7.222	Transfer (white) R.S.	2	31	507835.4.069	Washer for rubber mat	4
17	506906.7.223	Transfer (black) R.S.	2	32	171.730.00	Screw	4
				33	504906.7.618	Protection	1
				34	000901.3.153	Spindle	1
				35	507831.1.311	Rubber mat	1



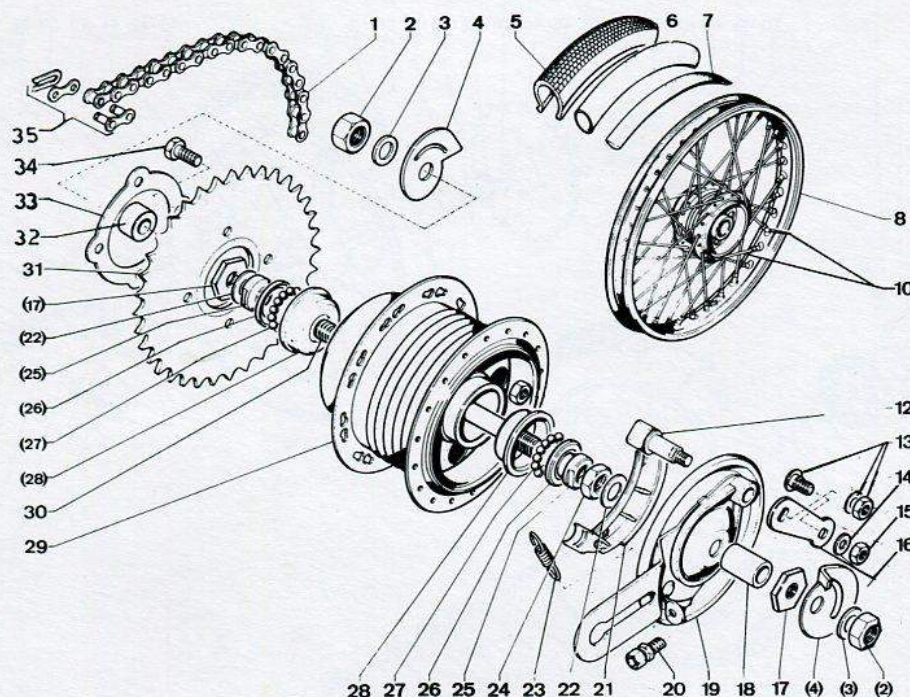
draw	Part Number	Description	Q. ty	draw	Part Number	Description	Q. ty
36	507991.4.065	R.engine cover	1				
.	508001.1.101	Plate Sport	1				
.	508031.1.101	Plate R.S.	1				
.	508061.1.101	Plate LTD	1				
		. not illustrated					
		* Sport 20mph up to frame n.TZ00401					
		* Sport 25mph up to frame n.UA00701					
		* Sport 30mph up to frame n.UB00801					
		** Sport 20mph from frame n.TZ00402					
		** Sport 25mph from frame n.UA00702					
		** Sport 30mph from frame n.UB00802					
		§ R.S. 20mph up to frame n.UC00501					
		§ R.S. 25mph up to frame n.UD01801					
		§ R.S. 30mph up to frame n.UE01801					
		§§ R.S. 20mph from frame n.UC00502					
		§§ R.S. 25mph from frame n.UD01802					
		§§ R.S. 30mph from frame n.UE01802					



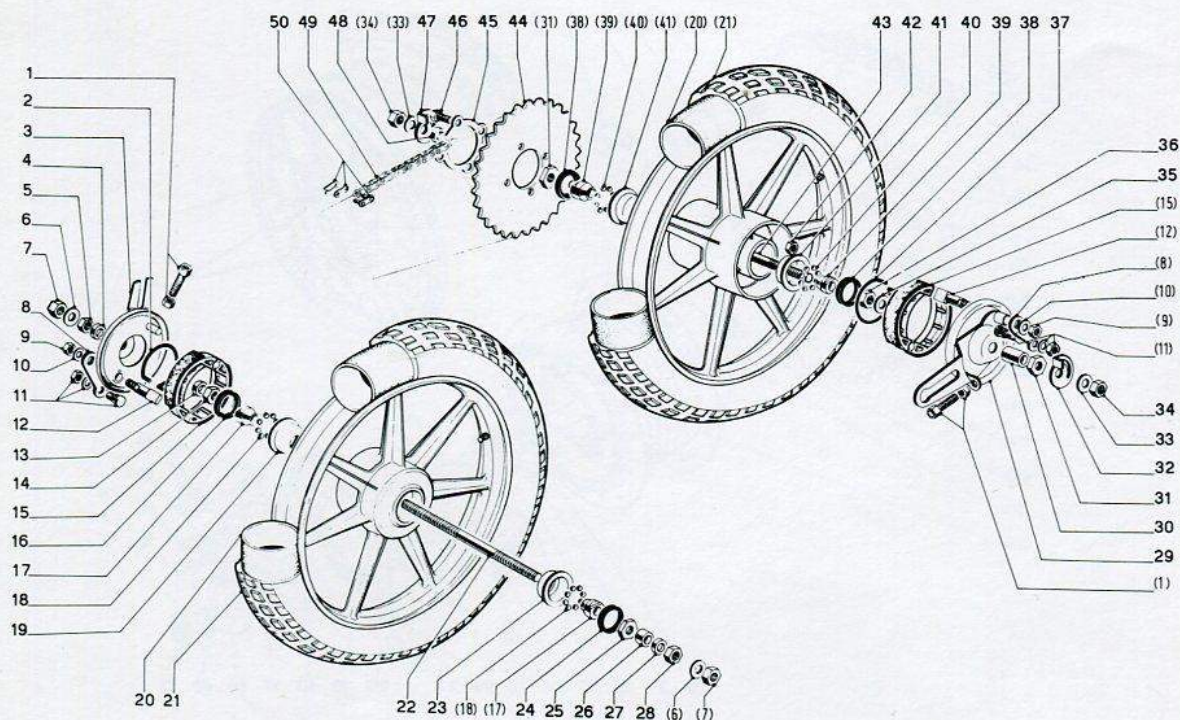
Draw	Part Number	Description	Q.ty	Draw	Part Number	Description	Q.ty
.	507607.2.100	Front fork	1	25	500226.4.500	F.brake cable	1
1	500225.0.141	Steering column	1	26	503501.7.400	Throttle cable	1
2	000.3086	Nut	1	27	507831.4.600	R.brake cable	1
3	000.3085	Washer	2	28	507831.7.300	Starting cable	1
4	170.628.00	Screw	4	29	507643.5.100	Handlebar	1
5	507652.2.122	Clamp	1	30	501751.5.220	Handgrips-pair	1
6	500225.7.639	Grommet	2	31	507991.0.142	Twistgrip startbrake	1
7	137.546.00	Screw	2	32	507991.0.131	Twistgrip throttle	1
8	214.064.00	Washer	2	.	503705.4.511	Cable protection	2
9	507641.2.179	U-Head support	1	.	507201.4.559	Starting cable terminal	1
10	006551.2.134	Spring	2				
11	171.718.00	Screw	2				
12	507607.2.176	Light holder	2				
13	500225.2.174	Cap	2				
14	500225.2.144	Dust cover	2			.not illustrated	
15	213.840.00	Washer	2				
16	305.132.00	Washer	2				
17	210.416.00	Nut	2				
18	507633.2.180	R.slider	1				
18	507633.2.170	L.slider	1				
19	000942.6.179	Grommet	1				
20	500225.2.131	Rod	2				
21	128.348.00	Screw	2				
22	214.857.00	Washer	2				
23	506904.2.149	L.support	1				
24	210.422.00	Nut	2				
.	507971.7.033	Front reflector	2				
.	506904.7.228	Slider trans.(white)	2				
.	506904.7.229	Slider trans.(black)	2				
.	508111.7.228	Slider trans LTD	2				



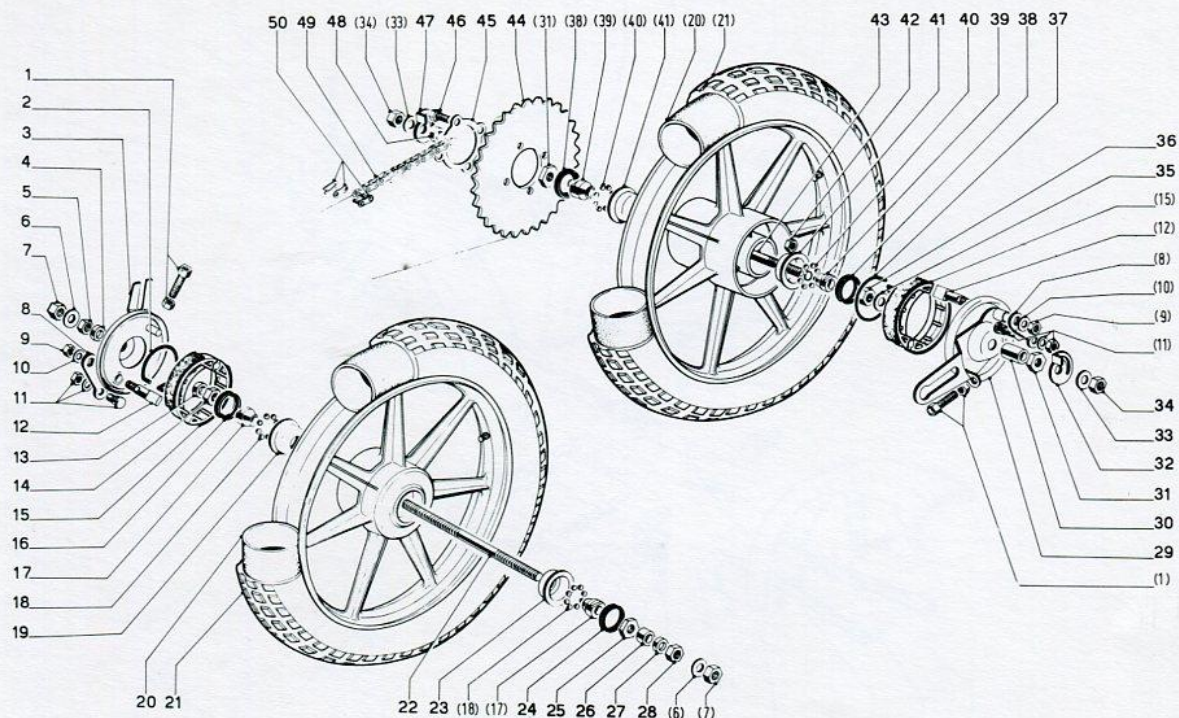
Draw	Part Number	Description	Q.ty	Draw	Part Number	Description	Q.ty
.	506342.4.700	F.wheel (hub Ø 90)	1	22	506342.4.220	Brake s.ass.(hub Ø 90)	1
.	507991.4.700	F.wheel (hub Ø 105)	1	22	508141.4.220	Brake s.ass.(hub Ø 105)	1
1	000561.4.222	Nut	2	23	012551.4.274	Brake s.cam (hub Ø 90)	1
2	000561.4.551	Washer	3	23	502202.4.274	Brake s.cam (hub Ø 105)	1
3	012551.4.532	Nut	3	24	012551.4.552	Washer	1
4	012551.4.548	Spacer	1	25	012551.4.536	Clamp	1
5	506341.4.270	F.b. brake (hub Ø 90)	1	26	212.016.00	Washer	2
5	500370.4.270	F.b. brake (hub Ø 105)	1	27	210.039.00	Nut	1
6	000561.4.515	Adjusting screw	1	28	508051.4.275	Lever	1
7	000912.4.216	Tyre R.S.	1	.	500052.4.548	Washer	1
7	000952.4.216	Tyre Sport	1	.	506341.4.246	Control plug	2
8	000912.4.080	Inner tube R.S.	1				
8	000952.4.080	Inner tube Sport	1				
9	000912.4.215	Rim inner liner	1				
10	057.5041	Rim	1				
12	000932.4.219	Spoke and nipple	36				
13	012551.4.548	Spacer (speedo drive)	1				
14	005510.4.545	Nut	1				
15	000561.4.252	Cone	2				
16	012551.4.297	Dust cover	2				
17	301.157.00	Ball	20				
18	012551.4.256	Cage	2				
19	000561.4.251	Spindle	1				
20	- - - - -	Not delivered	-				
21	000561.4.273	Spring (hub Ø 90)	2				
21	502202.4.273	Spring (hub Ø 105)	2				
						. not illustrated	



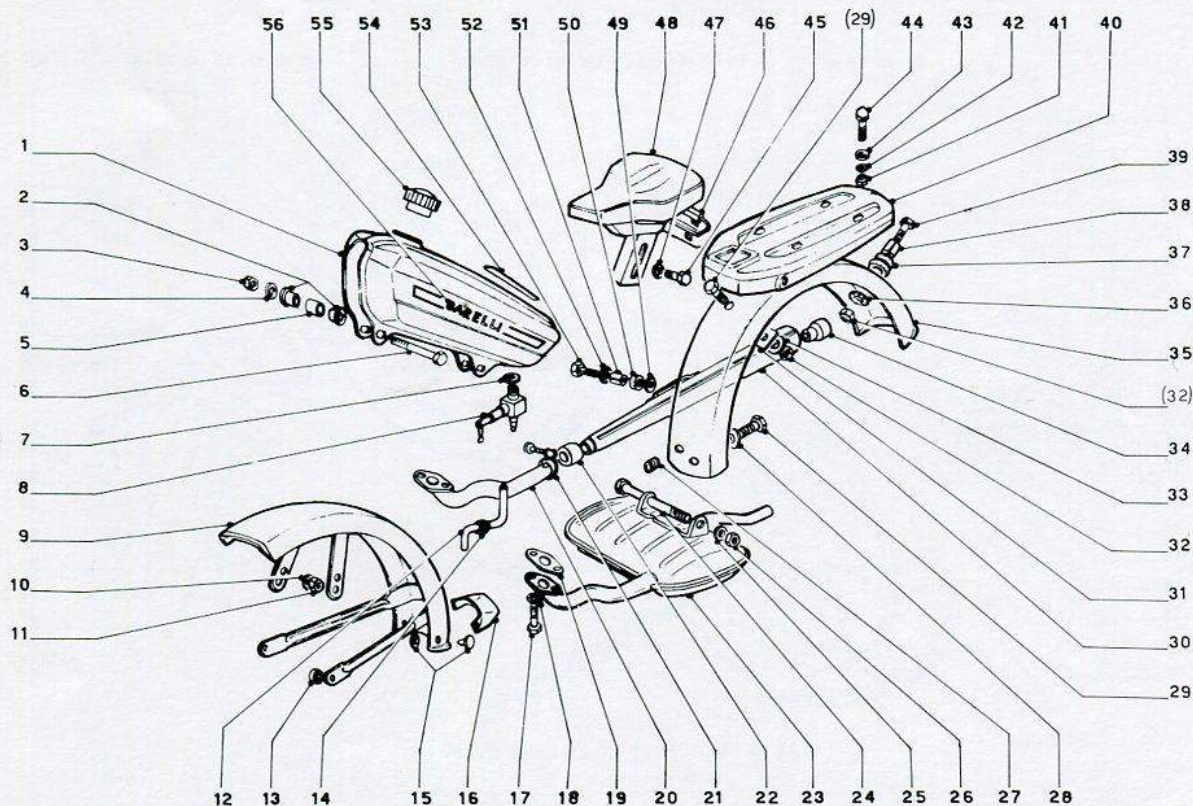
Draw	Part Number	Description	Q.ty	Draw	Part Number	Description	Q.ty
.	506252.4.800	R.wheel (hub Ø 90) 20mph	1	18	063557.4.258	Spacer (hub Ø 90)	1
.	506382.4.800	R.wheel (hub Ø 90) 25mph	1	18	502202.4.548	Spacer (hub Ø 105)	1
.	505051.4.800	R.wheel (hub Ø 90) 30mph	1	19	506341.4.280	B.brake s.(hub Ø 90)	1
.	507991.4.800	R.wheel (hub Ø 105)20mph	1	19	507991.4.280	B.brake s.(hub Ø 105)	1
.	508001.4.800	R.wheel (hub Ø 105)25mph	1	20	000561.4.515	Adjusting screw	1
.	508011.4.800	R.wheel (hub Ø 105)30mph	1	21	506342.4.220	Brake s.ass.(hub Ø 90)	1
.	505852.4.800	R.wheel (hub Ø 90) 2SP	1	21	508141.4.220	Brake s.ass.(hub Ø 105)	1
.	508361.4.800	R.wheel (hub Ø 105)2SP	1	22	012551.4.552	Washer	1
1	505703.4.070	Chain 20mph	1	23	000561.4.273	Spring (hub Ø 90)	2
1	508001.4.070	Chain 25mph	1	23	502202.4.273	Spring (hub Ø 105)	2
1	503703.4.070	Chain 30mph	1	24	012551.4.532	Nut	1
1	507981.4.070	Chain 25-30mph 2SP	1	25	000561.4.252	Cone	2
2	000561.4.222	Nut	2	26	012551.4.297	Dust cover	2
3	000561.4.551	Washer	2	27	301.157.00	Ball	20
4	002551.4.141	R.chain tightener	1	28	012551.4.256	Cage	2
4	002551.4.143	R.chain tightener	1	29	- - - - -	Not deliverd	-
5	000912.4.216	Tyre R.S.	1	30	503551.4.254	Spindle	1
5	000952.4.216	Tyre Sport	1	31	503701.4.227	Sprocket Z 42 20mph	1
6	000912.4.080	Inner tube R.S.	1	31	503551.4.227	Sprocket Z 36 25mph	1
6	000952.4.080	Inner tube Sport	1	31	500451.4.227	Sprocket Z 32 30mph	1
7	000912.4.215	Rim inner liner	1	31	505851.4.227	Sprocket Z 50 2SP.	1
8	057.5041	Rim	1	32	504651.4.548	Spacer	1
10	000932.4.219	Spoke and nipple	36	33	000551.4.553	Sure plate	1
12	012551.4.274	Brake s.cam (hub Ø 90)	1	34	012551.4.517	Screw and nut	4
12	502202.4.274	Brake s.cam (hub Ø 105)	1	35	067555.4.128	Link (Regina)	1
13	012551.4.536	Clamp	1	35	500204.4.128	Link (Fossati)	1
14	212.016.00	Washer	1	.	000913.4.294	Spring for brake lever	1
15	210.039.00	Nut	1	.	506341.4.246	Control plug	2
16	508051.4.275	Lever	1				
17	000561.4.547	Nut	2				



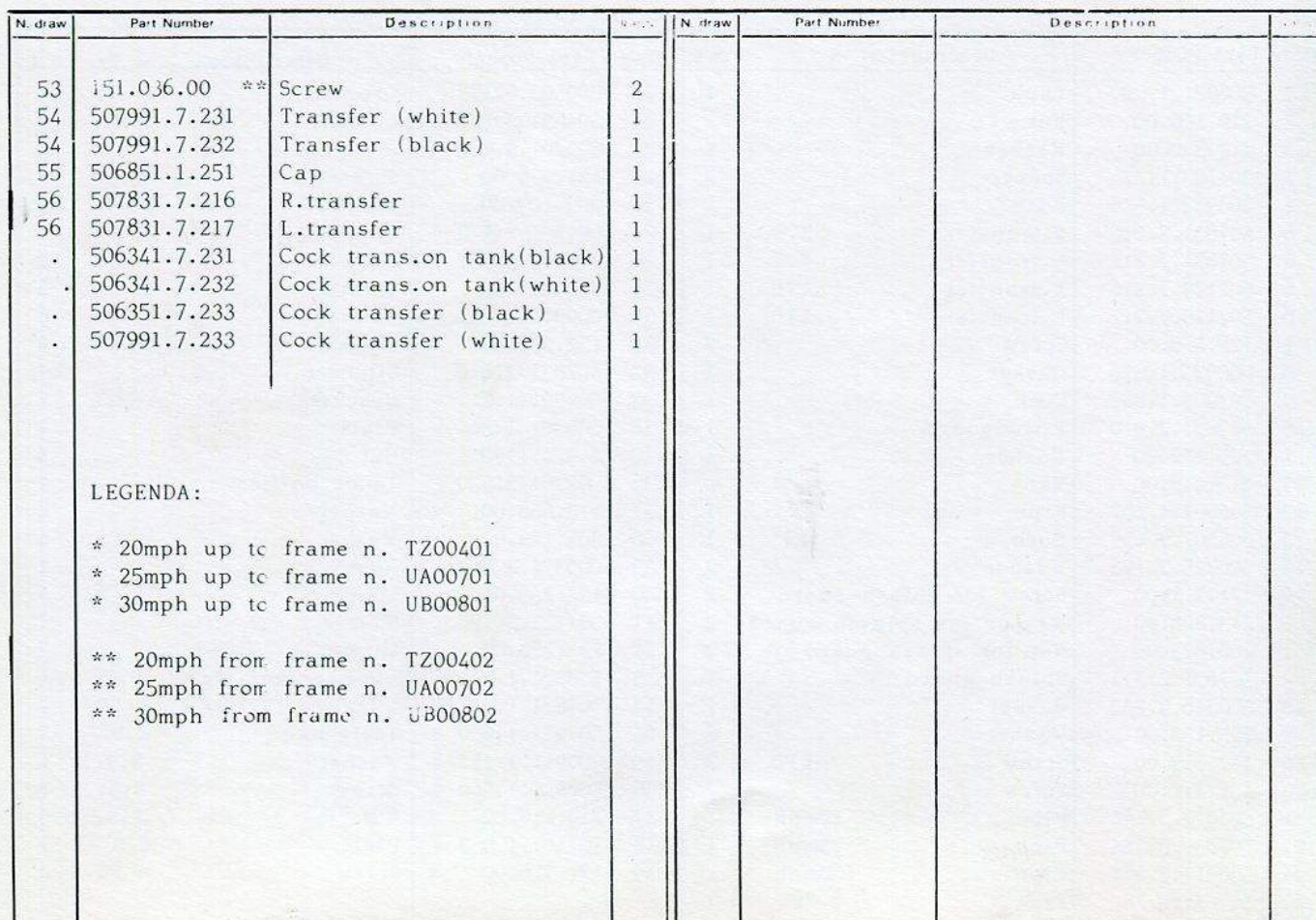
Draw	Part Number	Description	Q.ty	Draw	Part Number	Description	Q.ty
.	508051.4.700	Front wheel	1	23	507501.4.256	Cage	1
.	508051.4.800	Rear wheel 20mph	1	24	507501.4.297	Dust cover	1
.	508061.4.800	Rear wheel 25mph	1	25	005510.4.545	Nut	1
.	508071.4.800	Rear wheel 30mph	1	26	- - - - -	Not delivered	-
1	000561.4.515	Adjusting screw	2	27	012551.4.548	Spacer	1
2	502130.4.273	Spring	1	28	012551.4.532	Nut	1
3	507501.4.270	Brake plate	1	29	507851.4.280	Brake plate	1
4	012551.4.548	Spacer	1	30	500052.4.548	Spacer	1
5	012551.4.532	Nut	1	31	506863.4.547	Nut	2
6	000561.4.551	Washer	3	32	002551.4.143	L.chaine tightener	1
6	305.152.00	El.washer	2	33	214.802.00	Washer	2
7	000561.4.222	Nut	2	33	214.756.00	El.washer	2
8	508051.4.275	Brake lever	2	34	063557.4.222	Nut	2
9	210.039.00	Nut	2	35	506863.4.552	Washer	1
10	213.840.00	Washer	2	36	063557.4.547	Nut	1
11	012551.4.536	Clamp	2	37	502130.4.273	Spring	1
12	502130.4.274	Brake shoe cam	2	38	506863.4.297	Dust cover	2
13	063557.4.549	Spacer	1	39	506863.4.252	Cone	2
14	012551.4.532	Nut	1	40	301.157.00	Ball	22
15	508051.4.220	Brake shoe ass.	2	41	506863.4.256	Cage	2
16	012551.4.297	Dust cover	1	42	210.418.00	Nut	4
17	000561.4.252	Cone	2	43	507501.4.254	Spindle	1
18	301.157.00	Ball	20	44	501501.4.234	Sprocket Z=42 20mph	1
19	012551.4.256	Cage	1	44	506873.4.234	Sprocket Z=36 25mph	1
20	500370.4.080	Inner tube	2	44	500601.4.299	Sprocket Z=32 30mph	1
21	500370.4.216	Tyre	2	45	063557.4.553	Plate	1
22	000561.4.251	Spindle	1	46	132.384.00	Screw	4
				47	002551.4.141	R.chain tightener	1

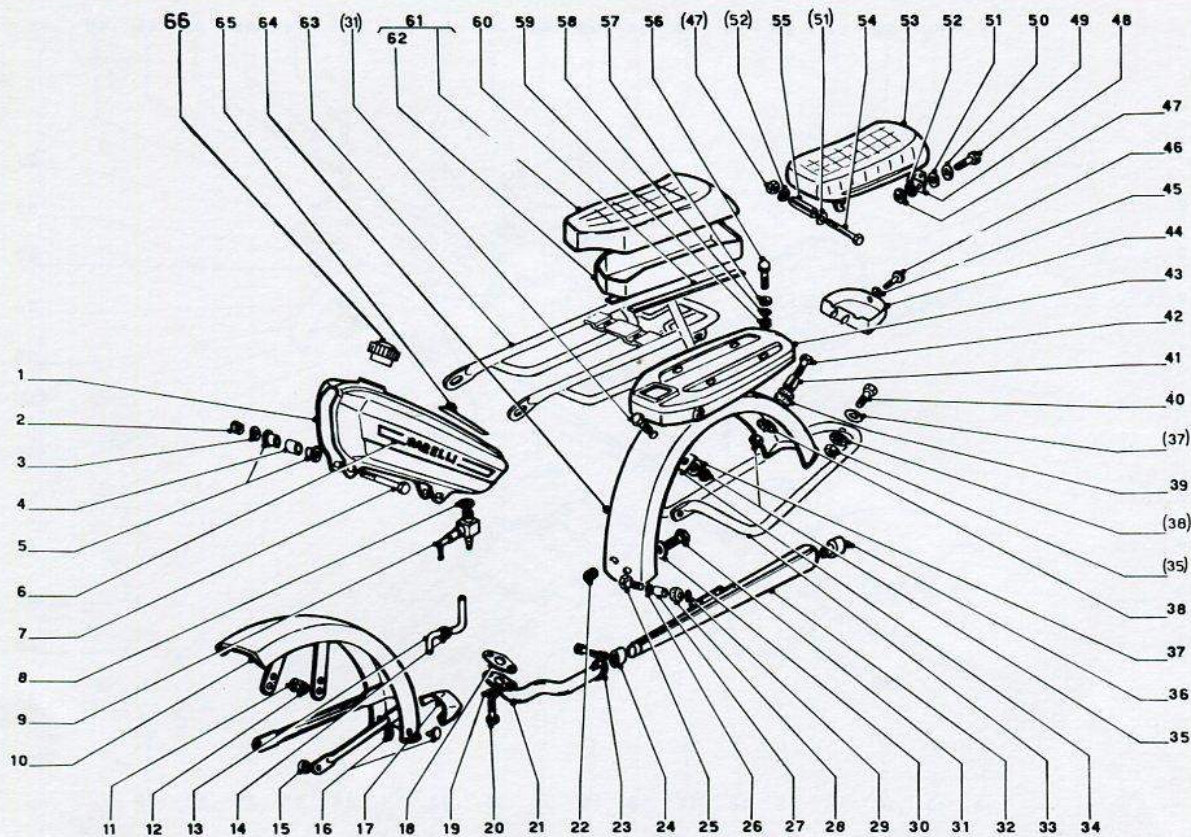


N. draw	Part Number	Description	Quantity	N. draw	Part Number	Description	Quantity
48	502151.4.548	Spacer	1				
49	505703.4.070	Chain 20mph	1				
49	508001.4.070	Chain 25mph	1				
49	503703.4.070	Chain 30mph	1				
50	067555.4.128	Link (Regina)	1				
50	500204.4.128	Link (Fossati)	1				
.	000913.4.294	Spring for r.brake lever	1				
.	506341.4.246	Control plug	4				
		. Not illustrated					

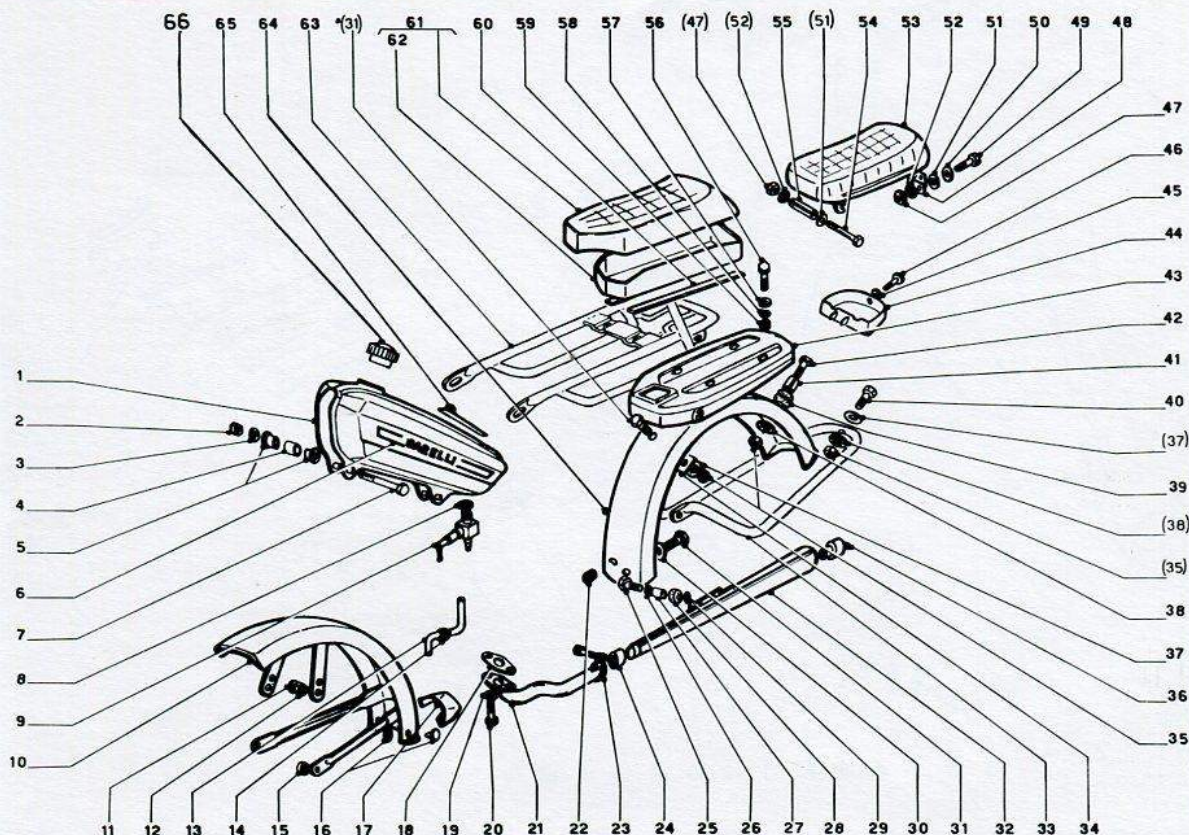


N. draw	Part Number	Description	Quant.	N. draw	Part Number	Description	Quant.
1	507991.1.090	Tank	1	25	214.834.00 *	Washer	2
2	500952.1.546	Bush	4	26	211.923.00 *	Nut	1
3	210.416.00	Nut	2	27	000503.6.179	Grommet	1
4	213.840.00	Washer	4	28	000912.1.564	Washer	6
5	504703.1.375	Spacer	2	29	132.236.00	Screw	2
6	128.256.00	Screw	2	30	507831.3.510**	Silencer	1
7	000955.1.576	Gasket	1	31	500301.1.364	Plate	1
8	507991.1.040	Cock	1	32	210.411.00	Nut	3
9	507831.2.010	F.mudguard	1	33	213.836.00	Washer	4
10	305.132.00	Washer	4	34	507761.3.530**	Inner baffles	1
11	210.416.00	Nut	4	35	507991.1.010	R.mudguard	1
12	500001.1.257	Pipe	1	36	305.129.00	Washer	4
13	500225.2.123	Washer	2	37	005374.3.853	Bush	2
14	506501.7.639	Bush	1	38	501751.2.123	Spacer	2
15	171.711.00	Screw for splasch guard	2	39	132.252.00	Screw	2
.	213.828.00	Washer for splasch guard	2	40	507831.1.411	Luggage carrier	1
.	208.823.00	Nut for splasch guard	2	41	210.416.00	Nut	4
16	507831.2.311	Splasch guard	1	42	305.132.00	Washer	4
17	132.312.00	Screw	2	43	213.840.00	Washer	4
18	305.132.00	Washer	2	44	171.718.00	Screw	4
19	000348.3.233	Gasket	1	45	137.540.00	Screw	2
20	508021.3.284**	Exhaust pipe 20mph	1	46	507831.1.600	Tools bag	1
20	507831.3.284**	Exhaust pipe 25mph	1	47	213.849.00	Washer	2
20	508011.3.284**	Exhaust pipe 30mph	1	48	507851.1.050	Saddle	1
21	504651.3.288**	Clamp	2	49	214.775.00 **	Washer	2
22	503701.3.297**	Guide ring	1	50	005374.3.853**	Bush	2
23	506651.3.500 *	Silencer	1	51	501751.2.123**	Spacer	2
24	128.228.00 *	Screw	1	52	305.129.00 **	Washer	2

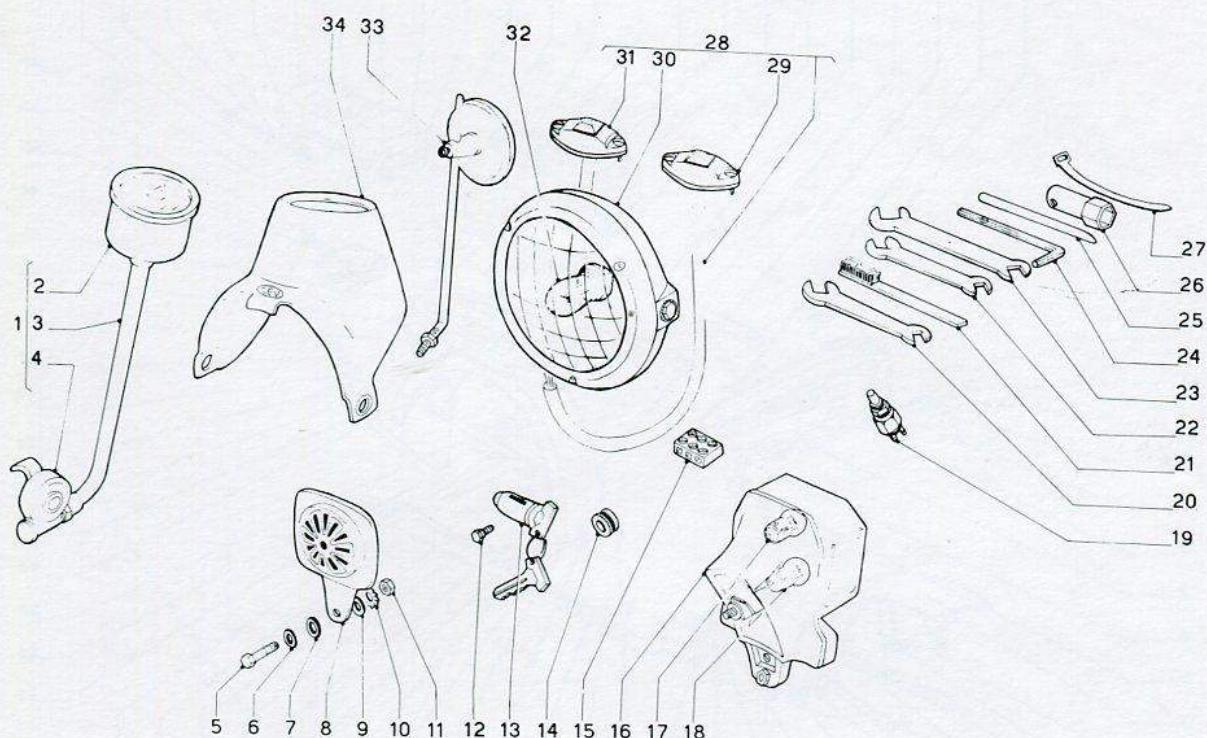




Draw	Part Number	Description	Q.ty	Draw	Part Number	Description	Q.ty
1	508021.1.090	Tank	1	22	000503.6.179	Grommet	1
2	210.416.00	Nut	2	23	504651.3.288	Clamp	2
3	213.840.00	Washer	4	24	503701.3.297	Guide ring	1
4	504703.1.375	Spacer	2	25	151.036.00	Screw	2
5	500952.1.546	Bush	4	26	305.129.00	Washer	2
6	507831.7.216	R.transfer R.S.	1	27	501751.2.123	Spacer	2
6	507831.7.217	L.transfer R.S.	1	28	005374.3.853	Bush	2
6	502125.7.216	R.transfer LTD	1	29	214.775.00	Washer	2
6	502125.7.217	L.transfer LTD	1	30	000912.1.564	Washer	6
7	128.256.00	Screw	2	31	132.236.00	Screw	2
8	000955.1.576	Gasket	1	32	507831.3.510	Silencer	1
9	507991.1.040	Cock	1	33	506901.1.212	Bracket	1
10	507851.2.010	F.mudguard	1	34	500301.1.364	Plate	1
11	305.132.00	Washer	4	35	210.411.00	Nut	4
12	210.416.00	Nut	4	36	507761.3.530	Inner baffles	1
13	500001.1.257	Pipe	1	37	213.836.00	Washer	4
14	506501.7.639	Bush	1	38	305.129.00	Washer	4
15	500225.2.123	Washer	2	39	005374.3.853	Bush	1
16	171.711.00	Screw for splash guard	2	40	132.239.00	Screw	1
.	213.828.00	Washer for splash guard	2	41	501751.2.123	Spacer	1
.	208.823.00	Nut for splash guard	2	42	132.252.00	Screw	2
17	507831.2.311	Splash guard	1	43	508021.1.411 §	Luggage carrier R.S.	1
18	000348.3.233	Gasket	1	43	507831.1.411 §§	Luggage carrier R.S.-LTD	1
19	305.132.00	Washer	2	44	507971.1.600 §	Tools bag R.S.	1
20	132.319.00	Screw LTD	2	45	000912.1.477 §	Washer R.S.	1
20	132.312.00	Screw	2	46	506851.1.569 §	Screw R.S.	1
21	508021.3.284	Pipe 20mph	1	47	210.416.00 §	Nut R.S.	5
21	507831.3.284	Pipe 25mph	1	48	507501.1.053 §	Plate R.S.	1
21	508011.3.284	Pipe 30mph	1	49	171.718.00 §	Screw R.S.	4
21	507831.3.284	Pipe 2 SP	1				



Draw	Part Number	Description	Q.ty	Draw	Part Number	Description	Q.ty
50	507501.1.055 §	Washer R.S.	2	.	506341.7.231	Cock trans.on tank(black)	1
51	213.840.00 §	Washer R.S.	8	.	506341.7.232	Cock trans.on tank(black)	1
52	305.132.00 §	Washer R.S.	6	.	506964.7.231	Cock trans.on tank LTD	1
53	507971.1.050 §	Saddle R.S.	1	.	506351.7.233	Cock transfer (black)	1
54	128.251.00 §	Screw R.S.	1	.	508051.7.233	Cock transfer LTD	1
55	507971.1.275 §	Spacer R.S.	1	.	507991.7.233	Cock transfer (white)	1
56	132.312.00 §§	Screw R.S.-LTD	4	.	128.351.00 §§	Screw for saddle RS-LTD	1
56	171.718.00 §	Screw R.S.	4	.	208.820.00 §§	Nut for saddle RS-LTD	1
57	213.840.00	Washer	4	.	213.849.00 §§	Washer for saddle RS-LTD	2
58	305.132.00	Washer	4	.	210.422.00 §§	Nut for support RS-LTD	2
59	210.416.00	Nut	4	.	305.147.00 §§	Washer for suppor.RS-LTD	2
60	503551.5.594 §§	Rubber strip R.S.-LTD	2	.	507855.1.052 §§	F.supp. f.saddle RS-LTD	1
61	507855.1.070 §§	Saddle cpl. R.S.-LTD	1	.	507761.1.067 §§	R.supp.f.saddle RS-LTD	1
62	507855.1.600 §§	Luggage case R.S.-LTD	1	.	507761.1.064 §§	Grommet f.saddle RS-LTD	2
63	507971.1.035 §	Luggage carrier R.S.	1	.	507761.1.066 §§	Rubber cover RS-LTD	1
63	507972.1.035 §§	Luggage carrier R.S.-LTD	1	.	507761.5.594 §§	Rubber strip RS-LTD	2
64	507991.1.010	R.mudguard	1	.	507861.7.231	Transf. 2 SP. (black)	2
65	508021.7.231	Transfer (white) R.S.	1	.	507861.7.232	Transf. 2 SP. (white)	2
65	508021.7.232	Transfer (black) R.S.	1			.not illustrated	
65	508051.7.231	Transfer LTD	1				
65	508111.7.231	Transfer LTD	1				
66	506851.1.251	Cap	1				
					§ R.S. 20mph up to frame n.UC00501		
					§ R.S. 25mph up to frame n.UD01801		
					§ R.S. 30mph up to frame n.UE01801		
					§§ R.S. 20mph from frame n.UC00502		
					§§ R.S. 25mph from frame n.UD01802		
					§§ R.S. 30mph from frame n.UE01802		



Draw	Part Number	Description	Q. ty	Draw	Part Number	Description	Q. ty
1	507607.0.144	S.miles set(hub Ø 90)RS.	1	21	000950.7.611	Wire brush	1
1	507627.0.144	S.miles set(hub Ø 105)RS.	1	22	504851.7.615	Key 8/10	1
1	508051.0.144	S. miles set LTD	1	23	504851.7.614	Key 17/19	1
2	506381.7.372	Speedo miles	1	24	000917.7.601	Key for twistgrip	1
3	507607.7.386	Speedo cable	1	25	000309.9.113	Tommy bar	1
4	506361.7.381	S.drive(hub Ø 90)RS.	1	26	000309.9.112	Spark plug spanner	1
4	507252.7.381	S.drive(hub Ø 105)RS.	1	27	500204.2.359	Clamp for cables	2
4	508051.7.381	Speedo drive LTD	1	28	507607.6.360	Lighting set	1
5	126.152.00	Screw	1	29	507991.6.400	Light switch	1
6	214.408.00	Washer	1	30	507603.6.100	Headlight	1
7	000912.1.477	Washer	2	31	507991.6.300	Stop engine switch	1
8	014551.6.030	Horn	1	32	504810.6.161	Bulb	1
9	501601.1.564	Washer	2	33	507602.7.038	Mirror	1
10	305.132.00	Washer	1	34	507607.7.375	Instrument board	1
11	210.416.00	Nut	1	.	507831.6.137	Protection plate f.cables	1
12	500951.5.513	Screw RS.-LTD	1	.	507991.6.117	Plug for instrum. board	1
13	500951.5.980	Padlock RS.-LTD	1	.	500204.7.171	Washer for padlock	2
14	000912.6.179	Grommet	2				
15	505751.6.135	Junction block	1				
16	507991.6.220	Tail light	1				
17	506961.6.163	Bulb 6V 10W	1				
18	087555.6.162	Bulb 6V-5W	1				
19	501601.6.940	Stop switch	2				
20	506351.7.614	Key for pedals	1				

FRAME FOR:

- **SUPER SPORT** 20 - 25 - 30 MPH
- **SUPER SPORT LTD** 20 - 25 - 30 MPH
- **SUPER SPORT LTD 2 SP** 25 - 30 MPH

For the parts of the engine refer from page n. 105 to page n. 112

SUPER SPORT

- 20 MPH - FROM FRAME n. UL 00101
- 25 MPH - FROM FRAME n. UM 00101
- 30 MPH - FROM FRAME n. UN 00101

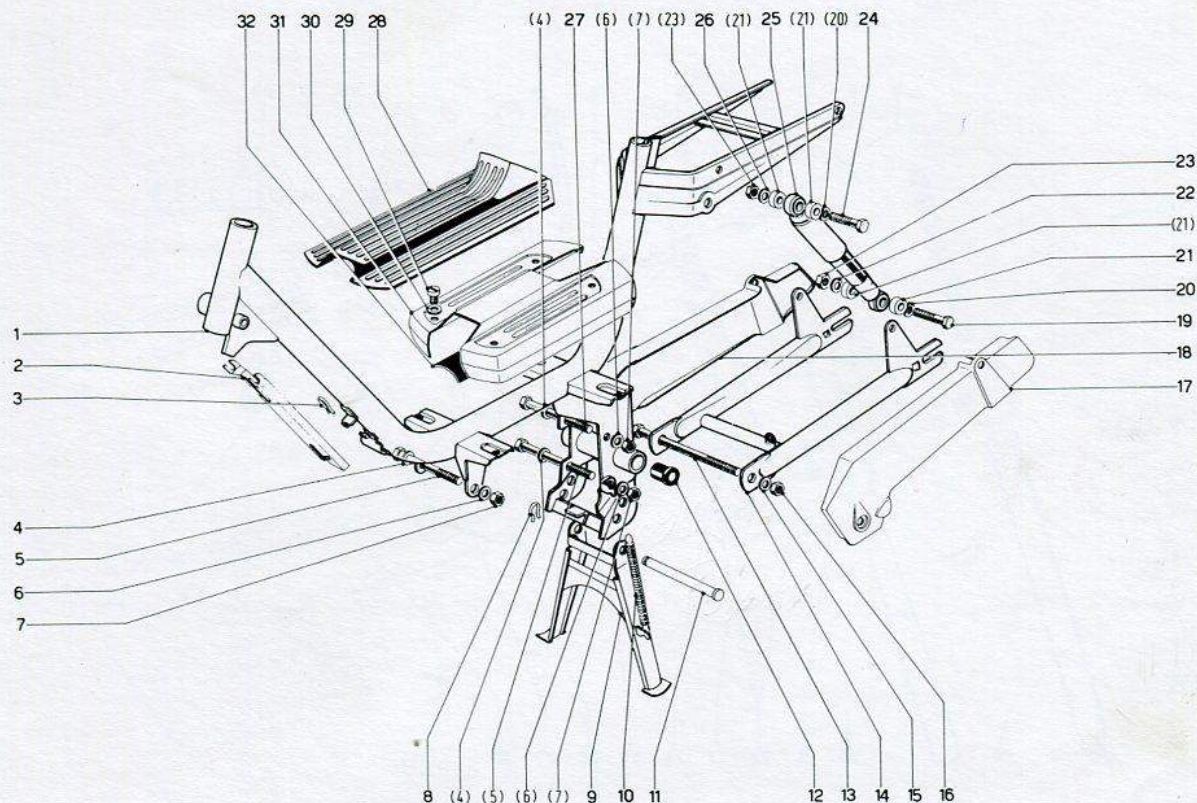
SUPER SPORT LTD

- 20 MPH - FROM FRAME n. UP 00101
- 25 MPH - FROM FRAME n. UR 00101
- 30 MPH - FROM FRAME n. US 00101

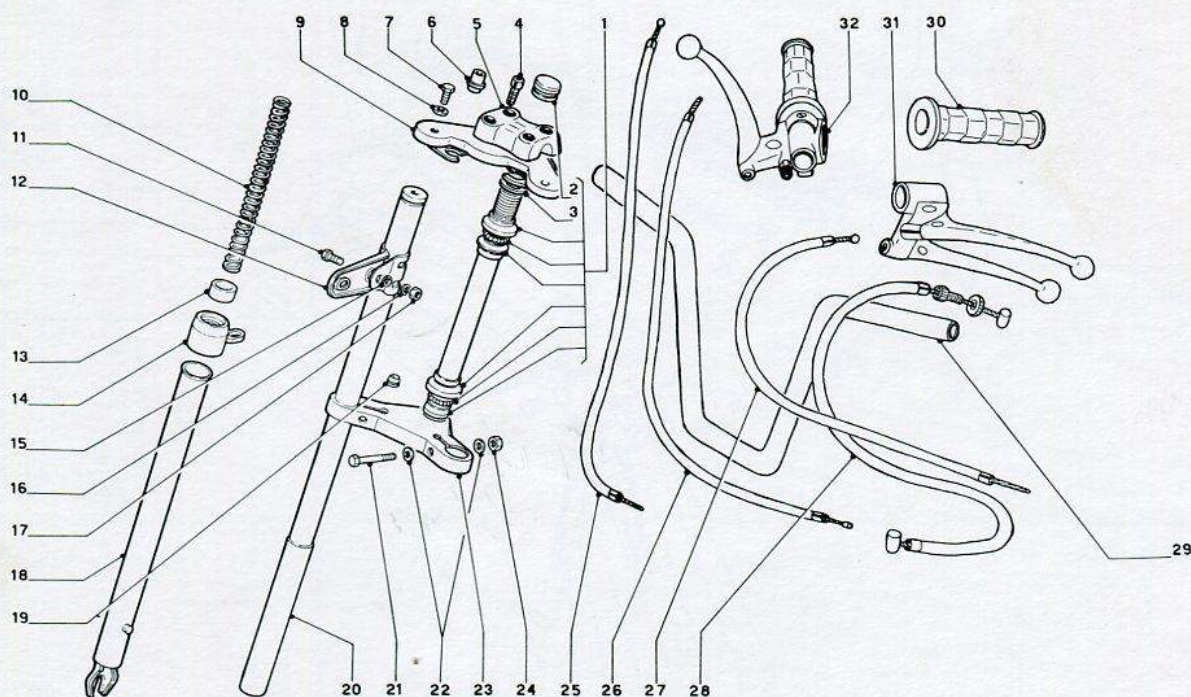
SUPER SPORT LTD 2 SP

- 25 MPH - FROM FRAME n. WD 00101
- 30 MPH - FROM FRAME n. WC 00101

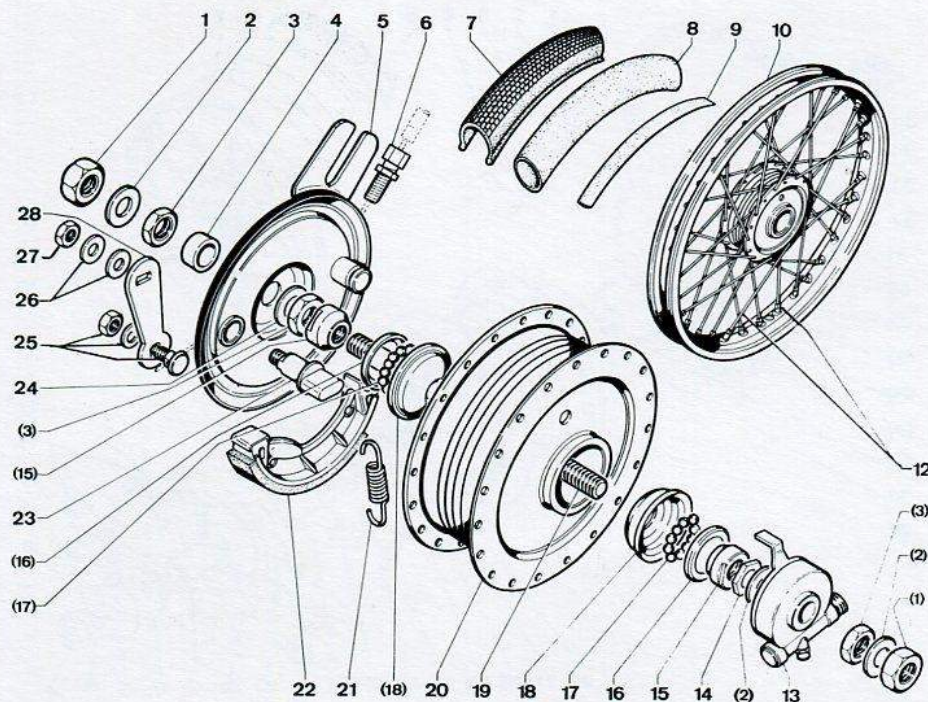




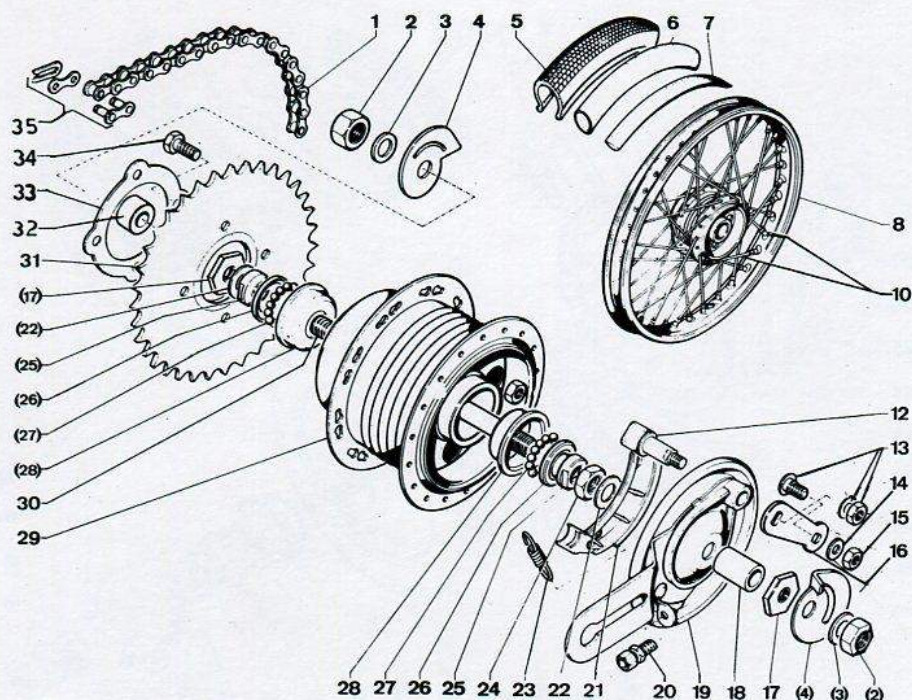
Draw	Part Number	Description	Q.ty	Draw	Part Number	Description	Q.ty
1	508091.1.100	Frame	1	25	504906.3.200	R.shock abs. S.Sport	2
2	506961.1.358	Protection cable	1	25	508111.3.200	R.shock abs. LTD	2
3	503501.1.356	Spring	2	25	508281.3.200	R.shock abs. 2 SP.	2
4	305.147.00	Washer	2	26	000505.3.513	Washer	4
5	128.368.00	Screw	1	27	128.368.00	Screw	1
(5)	128.371.00	Screw	1	28	503551.1.311	Rubber mat	1
7	208.810.00	Nut	3	29	132.236.00	Screw	4
8	215.160.00	Split pin	1	30	214.407.00	Washer	4
9	504651.7.020	Stand	1	31	504651.4.062	Engine cover	1
10	503101.7.127	Spring	1	32	503551.5.594	Rubber strip	1
11	507641.7.125	Stand pivot pin	1	.	508091.1.101	Plate S.Sport	1
12	003553.3.152	Bush	2	.	508121.1.101	Plate LTD-2SP.	1
13	000901.3.153	Spindle	1	.	214.436.00	Washer for pivot pin	1
14	504651.3.100	Fork(hub Ø 90) S.Sport	1	.	504906.7.618	Protection bush for fork	1
14	504655.3.100	Fork(hub Ø 105) S.Sport	1	.	506961.7.222	Chain cov.trans.(white)	2
14	504651.3.100	Fork LTD	1	.	506961.7.223	Chain cov.trans.(black)	2
14	508281.3.100	Fork 2 SP.	1	.	508111.7.222	Chain cov.trans.(gold)	2
15	214.756.00	Washer	2	.	000966.3.154	Spacer for r.shock abs.	1
16	210.828.00	Nut	1	.	506904.7.221	Engine cov.trans.(white)	2
17	504651.4.421	L.chain cover	1	.	506904.7.222	Engine cov.trans.(black)	2
18	504651.4.428	R.chain cover	1	.	508111.7.221	Engine cov.trans.(gold)	2
19	126.292.00	Screw	2				
20	214.436.00	Washer	4				
21	503551.3.201	Bush	8				
22	000950.3.515	Washer	2				
23	210.724.00	Nut	2				
24	126.300.00	Screw	2				



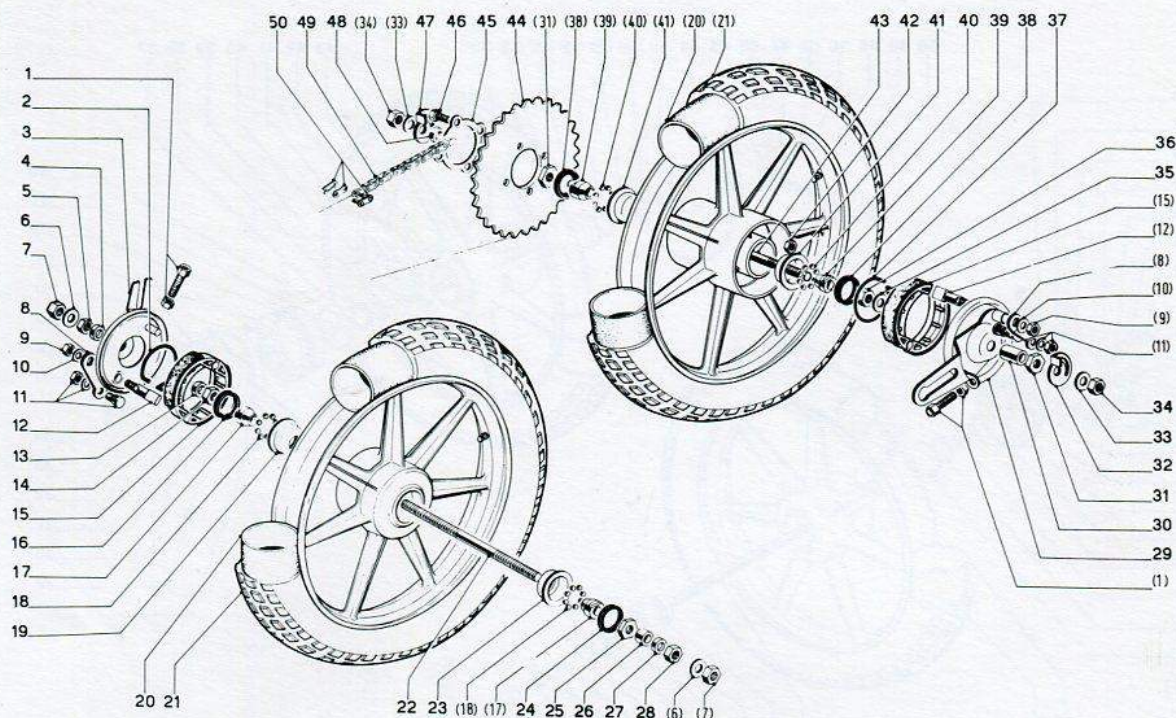
Draw	Part Number	Description	Q.ty	Draw	Part Number	Description	Q.ty
.	507607.2.100	F.fork S.Sport	1	20	500225.2.131	Rod	2
.	508111.2.100	F.fork LTD	1	21	128.348.00	Screw	2
1	500225.0.141	Steering column	1	22	214.857.00	Washer	4
2	000.3086	Nut	1	23	506904.2.149	L.support	1
3	000.3085	Washer	2	24	210.422.00	Nut	2
4	170.628.00	Screw	4	.	506904.7.228	Sliders trans.(white)	2
5	507652.2.122	Clamp	1	.	506904.7.229	Sliders trans.(black)	2
6	500225.7.639	Grommet	2	.	506964.7.228	Sliders trans.(gold)	2
7	137.546.00	Screw	2	.	508111.7.228	Sliders transf. LTD	2
8	214.064.00	Washer	2	.	507971.7.033	Front reflector	2
9	507641.2.179	U.support	1				
10	006551.2.134	Spring	2	25	500226.4.500	F.brake cable	1
11	171.718.00	Screw S.Sport	2	26	503501.7.400	Throttle cable	1
12	507607.2.176	Light holder S.Sport	2	27	000932.4.600	R.brake cable	1
13	500225.2.174	Cap	2	28	507831.7.300	Starting cable	1
14	500225.2.144	Dust cover	2	29	507643.5.100	Handlebar	1
14	508111.2.186	Dust cover LTD	2	30	501751.5.220	Handgrips pair	1
.	506351.2.359	Dust cover ring LTD	2	31	507991.0.142	Twistgrip startbrake	1
15	213.840.00	Washer S.Sport	2	32	507991.0.131	Twistgrip throttle	1
16	305.132.00	Washer S.Sport	2	.	503705.4.511	Cable protection	2
17	210.416.00	Nut S.Sport	2				
18	507633.2.180	R.slider S.Sport	1				
18	508111.2.180	R.slider LTD	1				
18	507633.2.170	L.slider S.Sport	1				
18	508111.2.170	L.slider LTD	1				
19	000942.6.179	Grommet	1				
						.not illustrated	



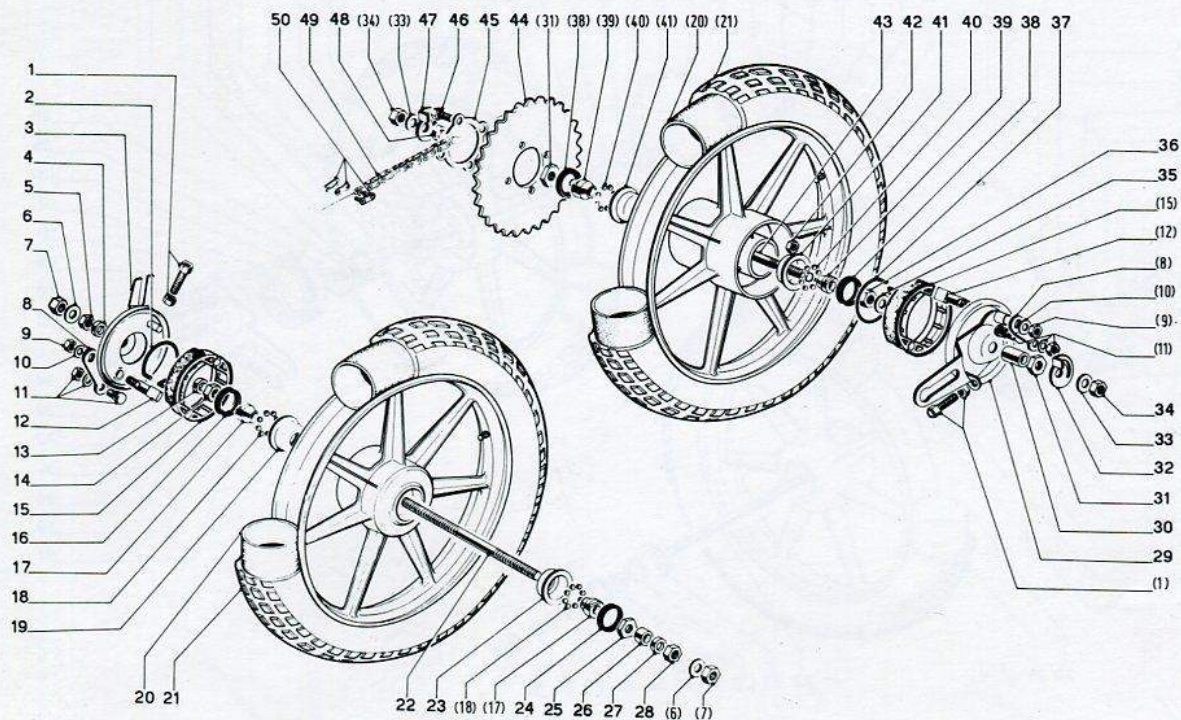
Draw	Part Number	Description	Q.ty	Draw	Part Number	Description	Q.ty
.	506342.4.700	F.wheel (hub Ø 90)	1	21	000561.4.273	Spring (hub Ø 90)	2
.	507991.4.700	F.wheel (hub Ø 105)	1	21	502202.4.273	Spring (hub Ø 105)	2
1	000561.4.222	Nut	2	22	506342.4.220	Brake s.ass.(hub Ø 90)	1
2	000561.4.551	Washer	3	22	508141.4.220	Brake s.ass.(hub Ø 105)	1
3	012551.4.532	Nut	3	23	012551.4.274	Brake s.cam(hub Ø 90)	1
4	012551.4.548	Spacer	1	23	502202.4.274	Brake s.cam(hub Ø 105)	1
5	506341.4.270	F. b. brake (hub Ø 90)	1	24	012551.4.552	Washer	1
5	500370.4.270	F. b. brake (hub Ø 105)	1	25	012551.4.536	Clamp	1
6	000561.4.515	Adjusting	1	26	212.016.00	Washer	2
7	000912.4.216	Tyre	1	27	210.039.00	Nut	1
8	000912.4.080	Inner tube	1	28	508051.4.275	Lever	1
9	000912.4.215	Rim inner lever	1	.	506341.4.246	Control plug	2
10	057.5041	Rim	1	.	500052.4.548	Washer	1
12	000932.4.219	Spoke and nipple	36				
13	012551.4.548	Spacer (speedo drive)	1				
14	005510.4.545	Nut	1				
15	000561.4.252	Cone	2				
16	012551.4.297	Dust cover	2				
17	301.157.00	Ball	20				
18	012551.4.256	Cage	2				
19	000561.4.251	Spindle	1				
20	- - - - -	Not delivered	-				



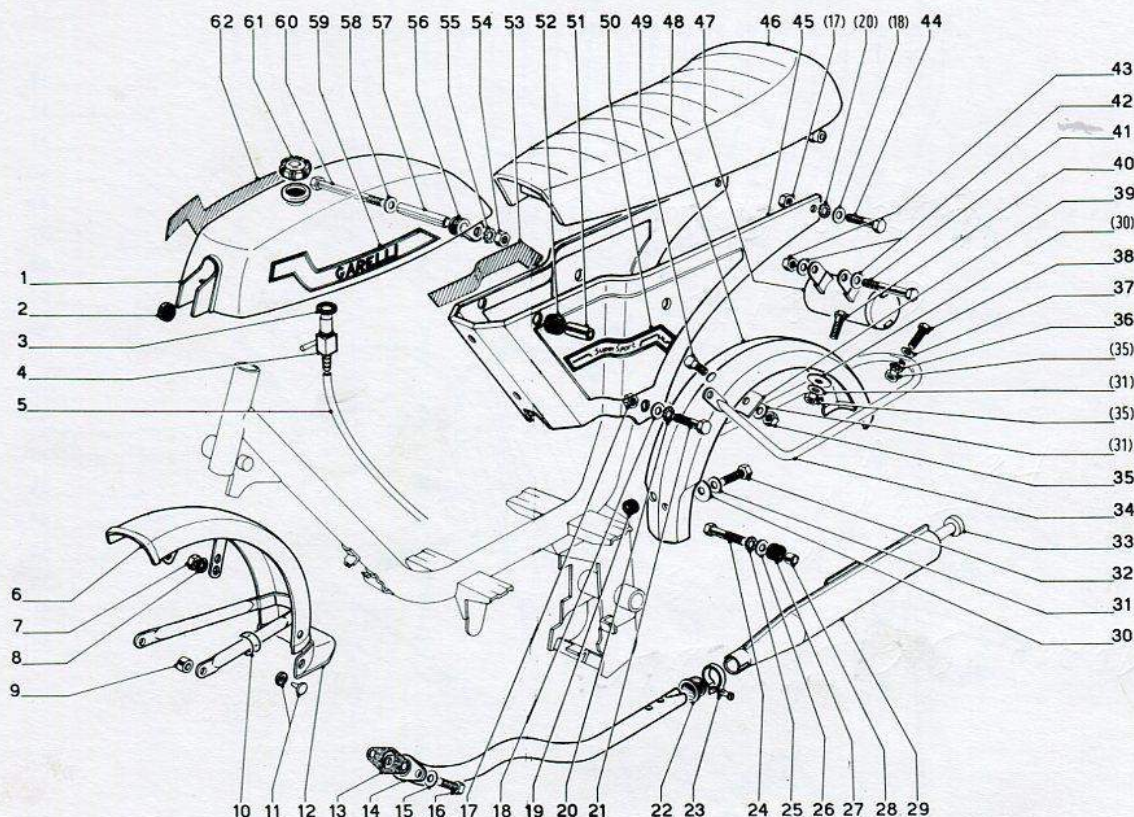
Draw.	Part Number	Description	Q.ty	Draw.	Part Number	Description	Q.ty
.	506252.4.800	R.wheel(hub Ø 90)	20mph 1	19	506341.4.280	B.brake shoe(hub Ø 90)	1
.	506382.4.800	R.wheel(hub Ø 90)	25mph 1	19	507991.4.280	B.brake shoe(hub Ø 105)	1
.	505051.4.800	R.wheel(hub Ø 90)	30mph 1	20	000561.4.515	Adjusting screw	1
.	507991.4.800	R.wheel(hub Ø 105)	20mph 1	21	506342.4.220	Brake s.ass.(hub Ø 90)	1
.	508001.4.800	R.wheel(hub Ø 105)	25mph 1	21	508141.4.220	Brake s.ass.(hub Ø 105)	1
.	508011.4.800	R.wheel(hub Ø 105)	30mph 1	22	012551.4.552	Washer	1
1	506361.4.070	Chain	20mph 1	23	000561.4.273	Spring (hub Ø 90)	2
1	504501.4.120	Chain	25mph 1	23	502202.4.273	Spring (hub Ø 105)	2
1	504904.4.070	Chain	30mph 1	24	012551.4.532	Nut	1
2	000561.4.222	Nut	2	25	000561.4.252	Cone	2
3	000561.4.551	Washer	2	26	012551.4.297	Dust cover	2
4	002551.4.141	R.chain tightener	1	27	301.157.00	Ball	20
4	002551.4.143	L.chain tightener	1	28	01251.4.256	Cage	2
5	000912.4.216	Tyre	1	29	- - - - -	Not delivered	-
6	000912.4.080	Inner tube	1	30	503551.4.254	Spindle	1
7	000912.4.215	Rim inner liner	1	31	503701.4.227	Sprocket Z=42	20mph 1
8	057.5041	Rim	1	31	503551.4.227	Sprocket Z=36	25mph 1
10	000932.4.219	Spoke and nipple	36	31	500451.4.227	Sprocket Z=32	30mph 1
12	012551.4.274	Brake s.cam (hub Ø 90)	1	32	504651.4.548	Spacer	1
12	502202.4.274	Brake s.cam (hub Ø 105)	1	33	000551.4.553	Sure plate	1
13	012551.4.536	Clamp	1	34	012551.4.517	Screw and nut	4
14	212.016.00	Washer	1	35	067555.4.128	Link (Regina)	1
15	210.039.00	Nut	1	35	500204.4.128	Link (Fossati)	1
16	508051.4.275	Lever	1	.	506341.4.246	Control plug	2
17	000561.4.547	Nut	2	.	000913.4.294	Spring for brake lever	1
18	063557.4.258	Spacer (hub Ø 90)	1				
18	502202.4.548	Spacer (hub Ø 105)	1				



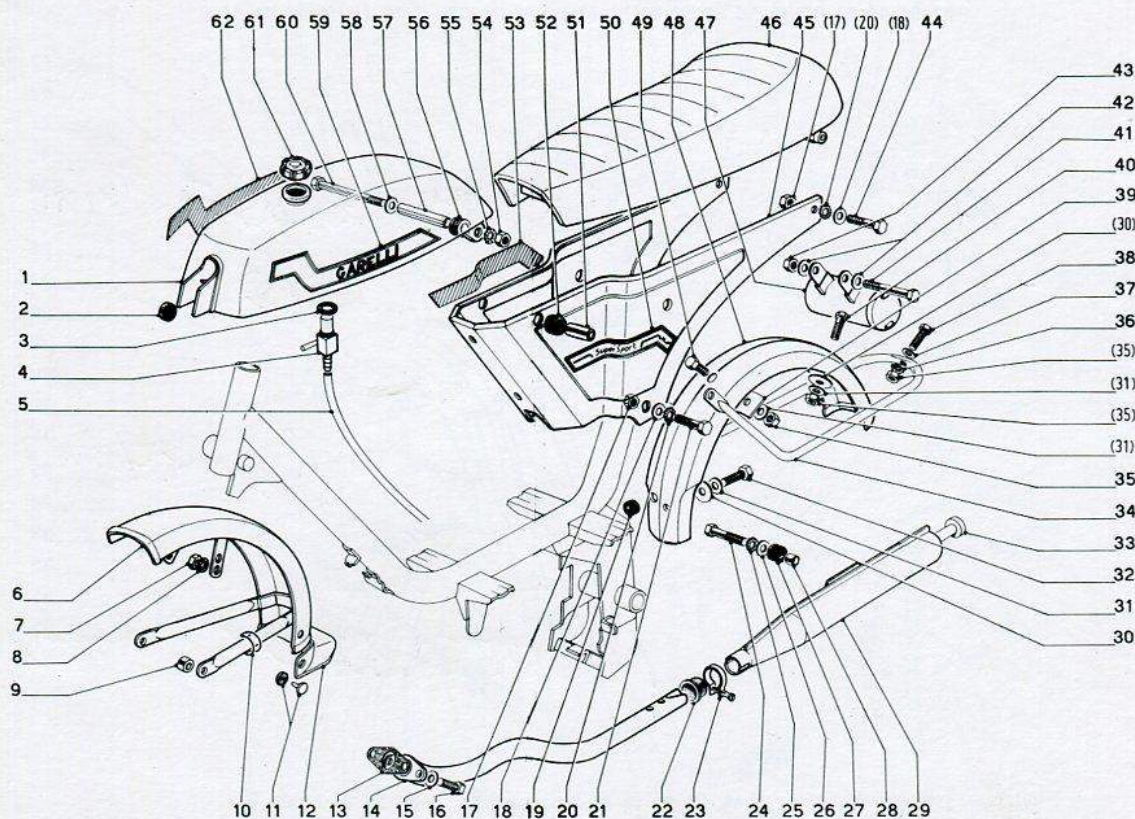
draw	Part Number	Description	Q.ty	draw	Part Number	Description	Q.ty
1	508051.4.700	Front wheel	1	22	000561.4.251	Spindle	1
2	508051.4.800	Rear wheel 20mph	1	23	507501.4.256	Cage	1
3	508061.4.800	Rear wheel 25mph	1	24	507501.4.297	Dust cover	1
4	508071.4.800	Rear wheel 30mph	1	25	005510.4.545	Nut	1
5	508281.4.800	Rear wheel 25-30mph 2SP	1	26	- - - - -	Not delivered	-
1	000561.4.515	Adjusting screw	2	27	012551.4.548	Spacer	1
2	502130.4.273	Spring	1	28	012551.4.532	Nut	1
3	507501.4.270	Brake plate	1	29	507851.4.280	Brake plate	1
4	012551.4.548	Spacer	1	30	500052.4.548	Spacer	1
5	012551.4.532	Nut	1	31	506863.4.547	Nut	2
6	000561.4.551	Washer	3	32	002551.4.143	L.chaine tightener	1
6	305.152.00	El.washer	2	33	214.802.00	Washer	2
7	000561.4.222	Nut	2	33	214.756.00	El.washer	2
8	508051.4.275	F.brake lever	2	34	063557.4.222	Nut	2
9	210.039.00	Nut	2	35	506863.4.552	Washer	1
10	213.840.00	Washer	2	36	063557.4.547	Nut	1
11	012551.4.536	Clamp	2	37	502130.4.273	Spring	1
12	502130.4.274	Brake shoe cam	2	38	506863.4.297	Dust cover	2
13	063557.4.549	Spacer	1	39	506863.4.252	Cone	2
14	012551.4.532	Nut	1	40	301.157.00	Ball	22
15	508051.4.220	Brake shoe ass.	2	41	506863.4.256	Cage	2
16	012551.4.297	Dust cover	1	42	210.418.00	Nut	4
17	000561.4.252	Cone	2	43	507501.4.254	Spindle	1
18	301.157.00	Ball	20	44	501501.4.234	Sprocket Z=42 20mph	1
19	012551.4.256	Cage	1	44	506873.4.234	Sprocket Z=36 25mph	1
20	500370.4.080	Inner tube	2	44	500601.4.299	Sprocket Z=32 30mph	1
21	500370.4.216	Tyre	2	44	505701.4.234	Sprocket 25-30mph 2SP	1
				45	063557.4.553	Plate	1



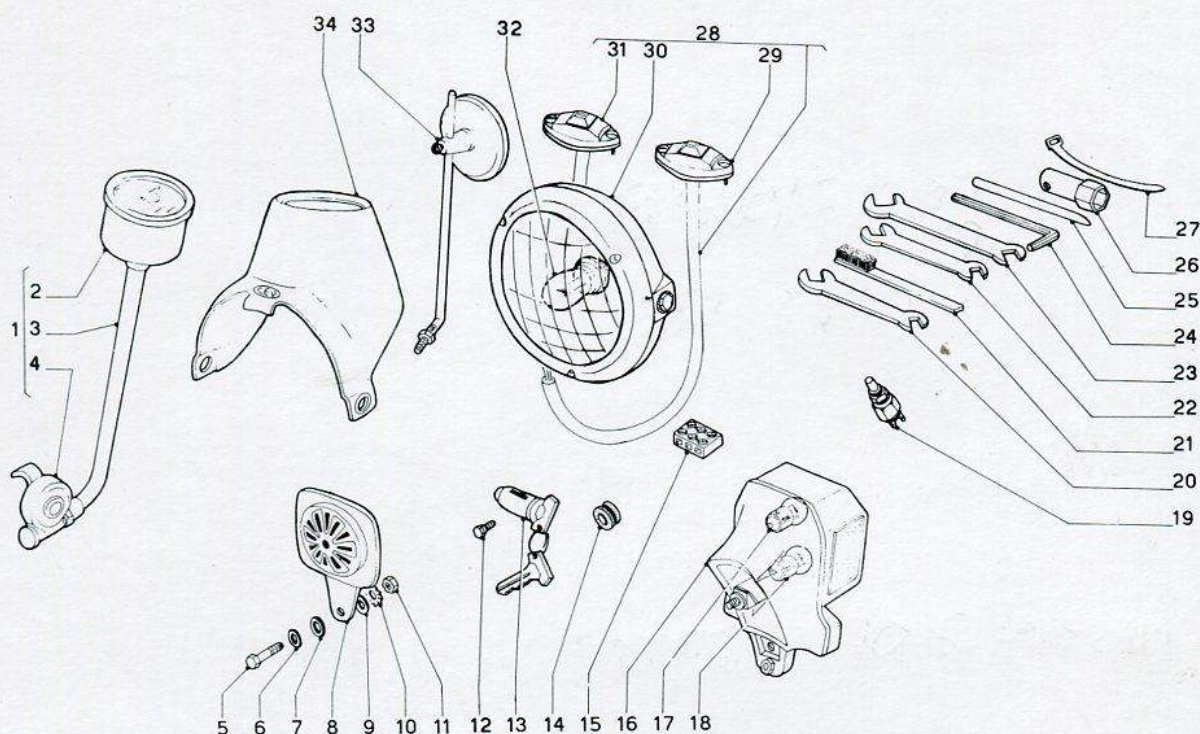
N. draw	Part Number	Description	Quantity	N. draw	Part Number	Description	Quantity
46	132.384.00	Screw	4				
47	002551.4.141	R.chain tightener	1				
48	502151.4.548	Spacer	1				
49	506361.4.070	Chain 20mph	1				
49	506401.4.120	Chain 25mph	1				
49	504904.4.070	Chain 30mph	1				
49	507666.4.070	Chain 25-30mph 2sp	1				
50	067555.4.128	Link (Regina)	1				
50	500204.4.128	Link (Fossati)	1				
.	000913.4.294	Spring for r.brake lever	1				
.	506341.4.246	Control plug	4				
		. Not illustrated					



N. draw	Part Number	Description	Quantity	N. draw	Part Number	Description	Quantity
.	508111.7.231	Trans.on tank	LTD 1	20	305.132.00	Washer	4
1	506961.1.090	Tank	1	21	173.516.00	Screw	2
2	506961.1.546	Bush	2	22	503701.3.297	Guide ring	1
3	000955.1.576	Gasket	1	23	504651.3.288	Clamp	2
4	506963.1.040	Petrol cock	1	24	137.204.00	Screw	2
5	500001.1.257	Pipe 900mm.	1	25	305.129.00	Washer	2
6	507851.2.010	F.mudguard inox	1	26	214.775.00	Washer	2
6	507831.2.010	F.mudguard	LTD 1	27	005374.3.853	Bush	2
7	210.416.00	Nut	4	28	501751.2.123	Spacer	2
8	305.132.00	Washer	4	29	507831.3.510	Silencer	1
9	500225.2.123	Washer	2	30	000912.1.564	Washer	4
10	000912.2.359	Guard cable	1	31	213.836.00	Washer	4
11	171.711.00	Screw for splasch guard	2	32	132.236.00	Screw	1
.	213.828.00	Washer for splasch guard	2	33	507761.3.530	Inner baffles	1
.	208.823.00	Nut for splasch guard	2	34	506901.1.212	R.mudguard support	1
12	507831.2.311	Splasch guard	1	35	210.411.00	Nut	4
13	000348.3.233	Gasket	1	36	305.129.00	Washer	1
14	508021.3.284	Exhaust pipe 20mph	1	37	213.836.00	Washer	2
14	507831.3.284	Exhaust pipe 25mph	1	38	132.239.00	Screw	1
14	508011.3.284	Exhaust pipe 30mph	1	39	500301.1.364	Plate	1
14	508021.3.284	Exhaust pipe 25mph 2sp	1	40	171.729.00	Screw	2
14	507831.3.284	Exhaust pipe 30mph 2sp	1	41	170.632.00	Screw	1
15	214.408.00	Washer	2	42	213.840.00	Washer	2
16	170.708.00	Screw	2	43	210.416.00	Nut	1
16	132.319.00	Screw	LTD 2	44	137.328.00	Screw	2
17	210.416.00	Nut	4	45	506961.4.410	Fairing	1
18	213.840.00	Washer	8	46	506961.1.050	Saddle	1
19	000942.6.179	Grommet	1	47	503551.1.600	Tools bag	1



Draw.	Part Number	Description	Q.ty	Draw.	Part Number	Description	Q.ty
48	508081.1.010	R.mudguards	1				
49	132.236.00	Screw	1				
50	506964.7.227	L.transfer (white)	1				
50	506974.7.227	L.transfer (black)	1				
50	508111.7.227	L.transfer (gold)	1				
51	504451.1.275	Spacer	2				
52	504451.1.269	Bush	2				
53	506964.7.226	R.transfer (white)	1				
53	506974.7.226	R.transfer (black)	1				
53	508111.7.226	R.transfer LTD	1				
54	210.416.00	Nut	1				
55	305.132.00	Washer	1				
56	500952.1.546	Bush	2				
57	506961.1.398	Spacer	1				
58	213.840.00	Washer	2				
59	506964.7.218	L.transfer (white)	1				
59	506974.7.218	L.transfer (black)	1				
59	508111.7.218	L.transfer (gold)	1				
60	151.028.00	Screw	1				
61	506851.1.251	Cap	1				
62	506964.7.217	R.transfer (white)	1				
62	506974.7.217	R.transfer (black)	1				
62	508111.7.217	R.transfer (gold)	1				
.	506964.1.213	Ring for r.mudguard supp.	2				
.	506964.7.231	Trans.f.tank-cock (gold)	1				
.	506341.7.231	Trans.f.tank-cock(black)	1				
.	506341.7.232	Trans.f.tank-cock(white)	1				
.	506351.7.233	Cock transfer	1				
.	508281.7.233	Transfer 2sp.	3				
.	. Not illustrated						



draw	Part Number	Description	Q.ty	draw	Part Number	Description	Q.ty
1	507607.0.144	Speedo m.set(hub Ø 90)	1	21	000950.7.611	Wire brush	1
1	507627.0.144	Speedo m.set(hub Ø 105)	1	22	504851.7.615	Key 8/10	1
1	508051.0.144	Speedo m.set LTD	1	23	504851.7.614	Key 17/19	1
2	506381.7.372	Speedo miles	1	24	000917.7.601	Key for twistgrip	1
3	507607.7.386	Speedo cable	1	25	000309.9.113	Tommy bar	1
4	506361.7.381	Speedo drive (hub Ø 90)	1	26	000309.9.112	Spark plug spanner	1
4	507252.7.381	Speedo drive (hub Ø 105)	1	27	500204.2.359	Clamp for cables	2
4	508051.7.381	Speedo drive LTD	1	28	507603.6.360	Lighting set	1
5	126.152.00	Screw	1	29	507991.6.400	Light switch	1
6	214.408.00	Washer	1	30	507603.6.100	Headlight	1
7	000912.1.477	Washer	2	31	507991.6.300	Stop engine switch	1
8	014551.6.030	Horn	1	32	504810.6.161	Bulb	1
9	501601.1.564	Washer	2	33	507602.7.038	Mirror	1
10	305.132.00	Washer	1	34	507607.7.375	Instrument board	1
11	210.416.00	Nut	1	34	508051.6.120	Instrument board LTD	1
12	500951.5.513	Screw	1	.	507640.6.121	El.tape f.instr.board LTD	2
13	500951.5.980	Padlock	1	.	507831.6.137	Protection plate f.cables	1
14	503252.7.639	Grommet	2	.	500204.7.171	Washer for padlock	2
15	505751.6.135	Junction block	1				
16	507991.6.220	Tail light	1				
17	506961.6.163	Bulb 6V-10W	1				
18	087555.6.162	Bulb 6V-5W	1				
19	501601.6.940	Stop switch	2			.not illustrated	
20	506351.7.614	Key for pedals	1				

ENGINE AND FRAME FOR:

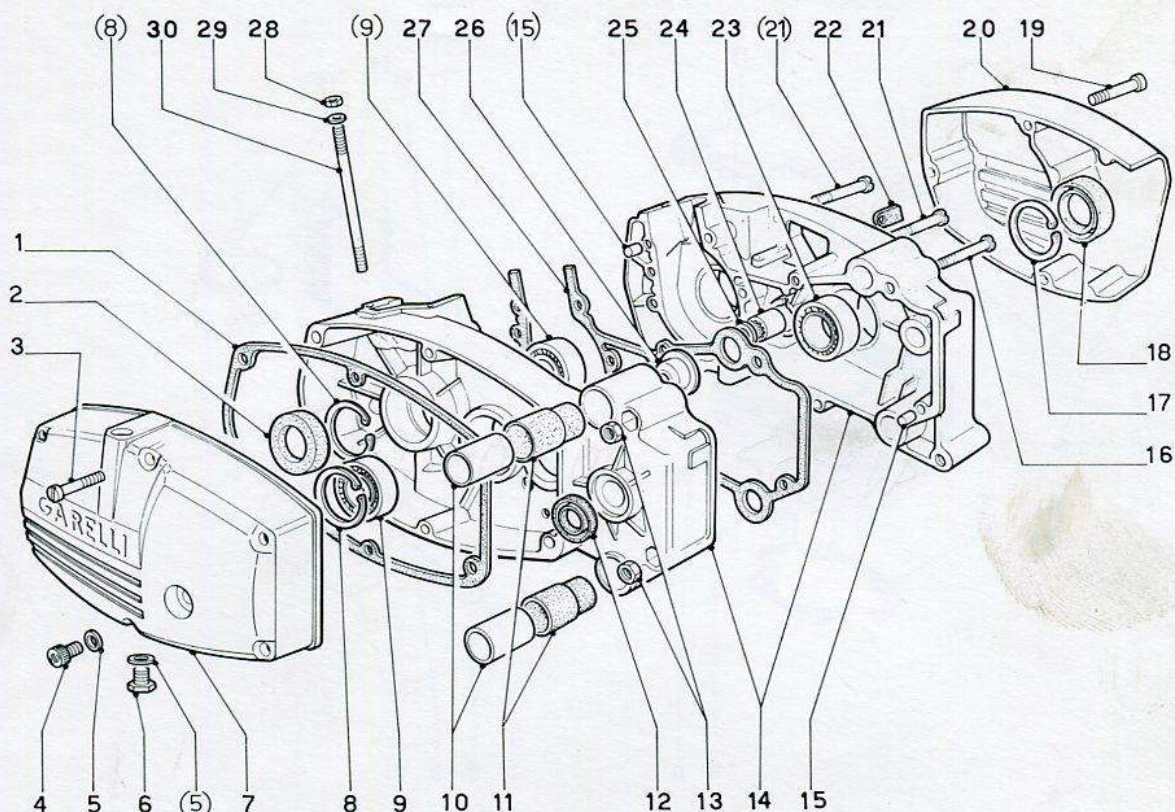
- VIP 2 SP. DE LUXE 25 - 30 MPH

25 MPH - FROM FRAME n. UT 00101

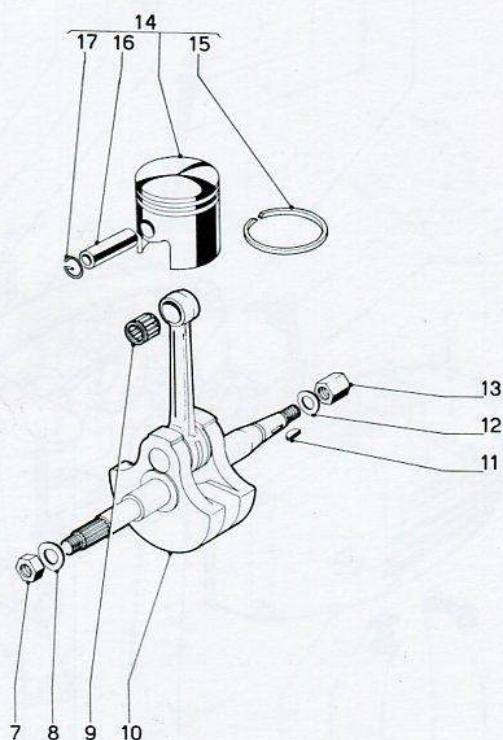
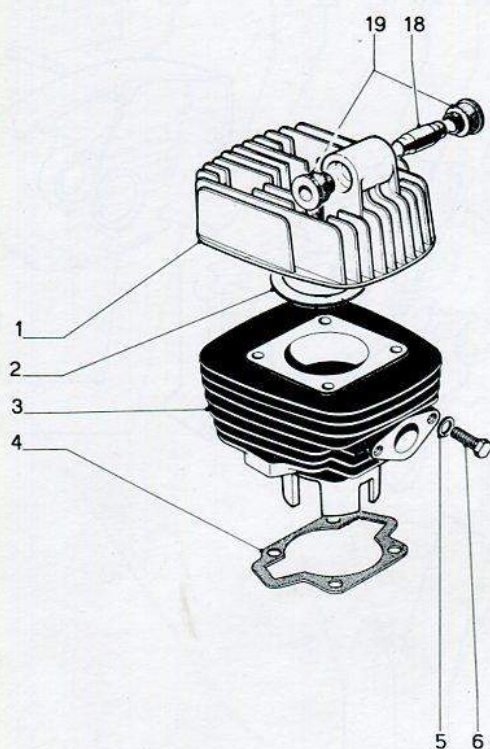
30 MPH - FROM FRAME n. UV 00101

FROM ENGINE n. A 177888

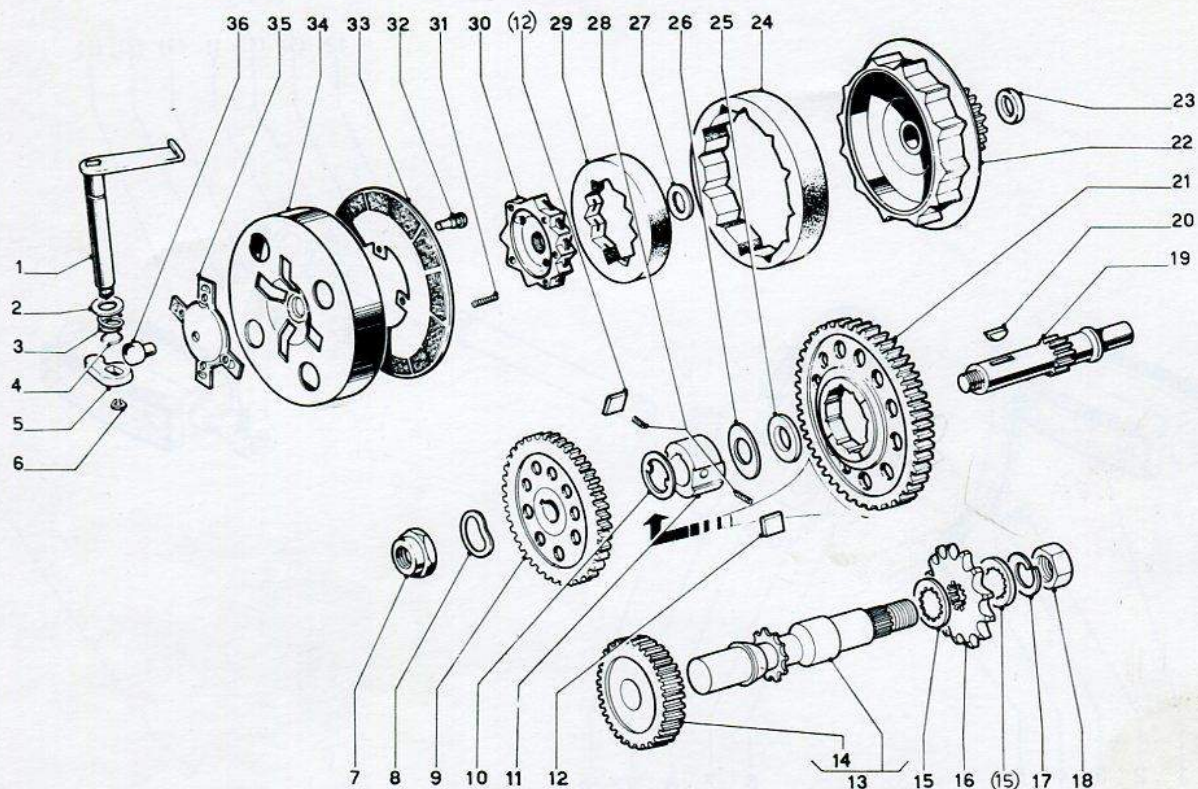




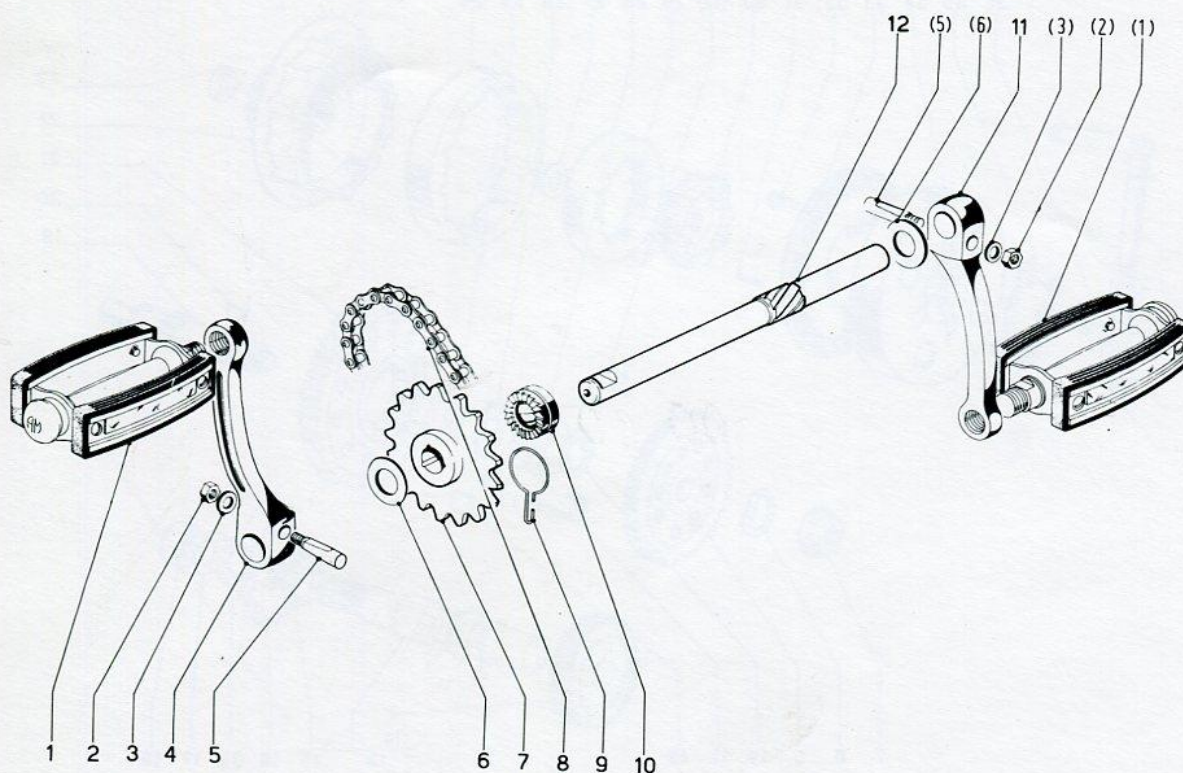
Draw.	Part Number	Description	Q.ty	Draw.	Part Number	Description	Q.ty
1	211001.1.291	Gasket	1	27	211001.1.311	Gasket	1
2	298.682.00	Ring seal, r.side	1	28	210.044.00	Nut	4
2	298.683.00	Ring seal, l.side	1	29	000319.3.516	Washer	4
3	152.240.00	Screw	6	30	000351.3.486	Stud bolt	4
4	205001.1.191	Plug	1	.	500201.5.211	Cap	2
5	298.424.00	Gasket (U.plug)	1	.	200001.1.163	Spacer (flywheel)	1
(5)	298.423.00	Gasket (L.plug)	1				
6	000315.1.193	Plug	1				
7	212001.1.131	L.side cover	1				
8	000315.1.377	Circlip	3				
9	302.058.00	Bearing	3				
10	203002.1.547	Spacer	4				
11	203001.1.546	Bush	4				
12	298.671.00	Ring seal	2				
13	210.416.00	Nut	2				
14	211001.1.110	Crankcase	1				
15	000315.1.364	Dowel	2				
16	152.375.00	Screw	4				
17	274.030.00	Circlip	1				
18	298.603.00	Ring seal	1				
19	152.400.00	Screw	3				
20	212001.1.132	R.side cover	1				
21	152.392.00	Screw	6				
22	200001.5.159	Bush	1				
23	304.557.00	Bearing	1				
24	304.955.00	Rollertight	1				
25	214.825.00	Washer	1				
26	211001.1.237	Bush	1				



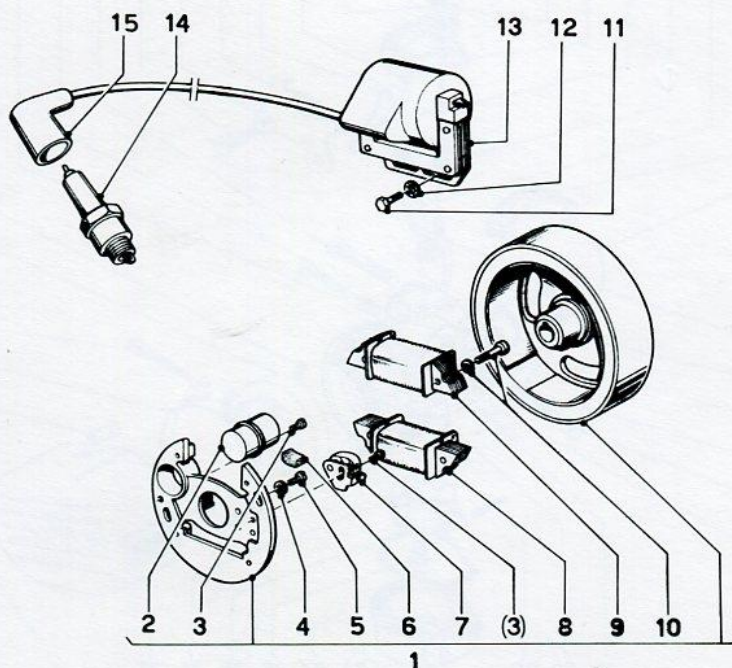
Draw.	Part Number	Description	Q.ty	Draw.	Part Number	Description	Q.ty
1	200001.3.131	Head	1				
2	200001.3.232	Gasket	1				
3	200002.3.111	Cylinder	1				
4	211001.3.231	Gasket	1				
5	214.409.00	Washer	2				
6	171.706.00	Screw	2				
7	201001.2.917	Nut	1				
8	214.756.00	Washer	1				
9	304.957.00	Roller cage	1				
10	212001.2.100	Crankshaft	1				
11	271.018.00	Key	1				
12	000311.8.423	Washer	1				
13	000315.8.446	Nut	1				
14	200001.2.150	Piston 40,0	1				
14	200001.2.151	Overs.piston 40,2	1				
14	200001.2.152	Overs.piston 40,4	1				
14	200001.2.153	Overs.piston 40,6	1				
14	200001.2.154	Overs.piston 40,8	1				
15	307.021.00	Piston ring 40,0	2				
15	308.027.00	Piston ring 40,2	2				
15	308.028.00	Piston ring 40,4	2				
15	308.029.00	Piston ring 40,6	2				
15	308.030.00	Piston ring 40,8	2				
16	000351.2.191	Gudgeon pin	1				
17	275.312.00	Circlip	2				
18	000912.1.157	Spacer	1				
19	000912.1.543	Bush	2				



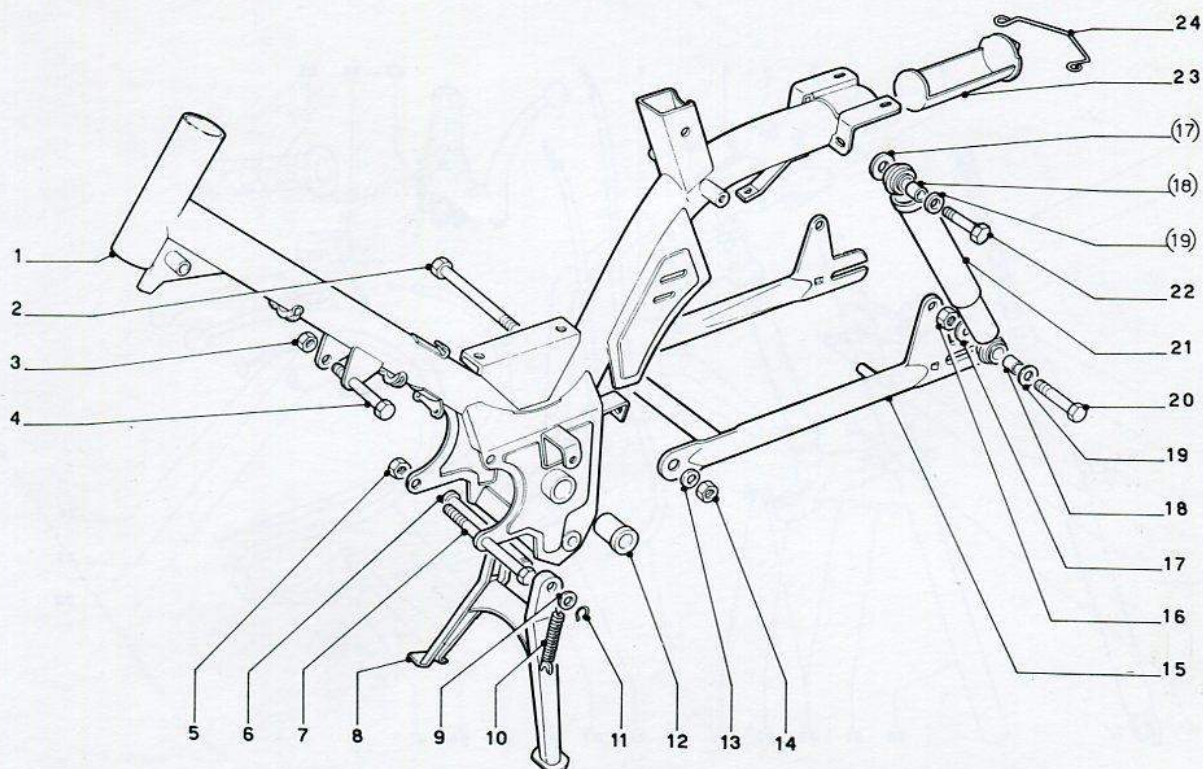
Draw.	Part number	Description	Q.ty	Draw.	Part Number	Description	Q.ty
1	200001.7.061	Clutch lever cpl.	1	28	000357.7.196	Spring	2
2	200001.7.826	Washer	1	29	000357.7.153	1° speed el.body	1
3	200001.7.195	Spring	1	30	024357.7.814	Clutch hub	1
4	298.739.00	Ring seal	1	31	024357.7.357	Spring	5
5	205001.7.827	Starting lever	1	32	024357.7.829	Bush	4
6	274.201.00	Circlip	1	33	024357.7.833	Starter oper.plate	1
7	207303.7.586	Nut	1	34	201001.7.028	Clutch drum	1
8	207303.7.587	Elastic washer	1	35	024357.7.834	Pushing plate	1
9	212001.7.125	2° speed gear	1	36	205001.7.821	Pivot pin	1
10	214.817.00	Washer	1				
11	207302.7.131	Free wheel body	1				
12	000357.7.185	Ratchet	2				
13	211001.7.200	Secondary shaft	1				
14	211001.7.283	Gear	1				
15	203654.7.286	Spacer	2				
16	201001.7.287	Sprocket (Z=13)	30mph				
16	203001.7.287	Sprocket (Z=12)	25mph				
17	213.672.00	Washer	1				
18	200001.7.422	Nut	1				
19	212001.7.261	Primary shaft	1				
20	271.036.00	Key	1				
21	212001.7.018	1° speed gear	1				
22	024357.7.016	Drive gear set	1				
23	205002.7.122	Washer	1				
24	000357.7.158	2° speed el.body	1				
25	207303.7.311	Spacer	1				
26	214.853.00	Washer	1				
27	201351.7.122	Washer	1				



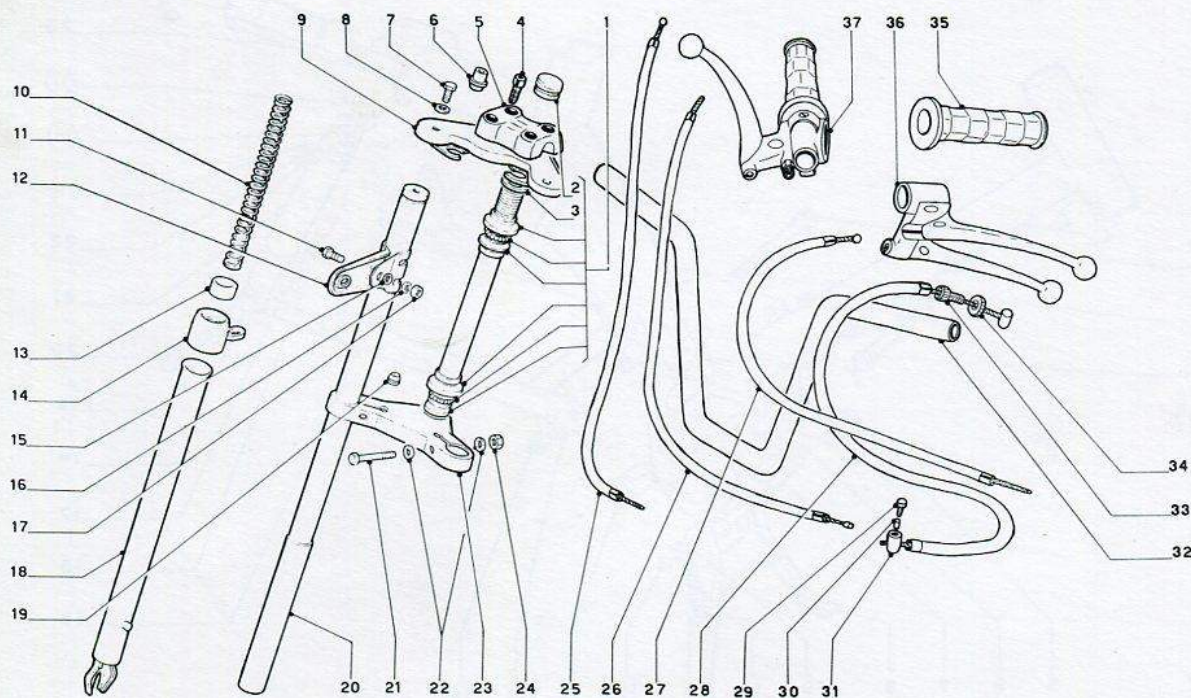
Draw.	Part Number	Description	Q.ty	Draw.	Part Number	Description	Q.ty
1	216.0631	Pedals pair	1				
1	506881.4.030	L.pedal	1				
(1)	506881.4.020	R.pedal	1				
2	210.039.00	Nut	2				
3	000.2064	Washer	2				
4	225.0783	L.pedal crank	1				
5	000.2074	Key	2				
6	200001.7.187	Washer	2				
7	211001.7.429	Starting sprocket	1				
8	211001.7.070	Chain	1				
9	200001.7.444	Spring	1				
10	200001.7.441	Starting clutch	1				
11	223.0782	R.pedal crank	1				
12	200058.7.427	Pedal shaft	1				
.	502151.7.618	Protection pipe	2				



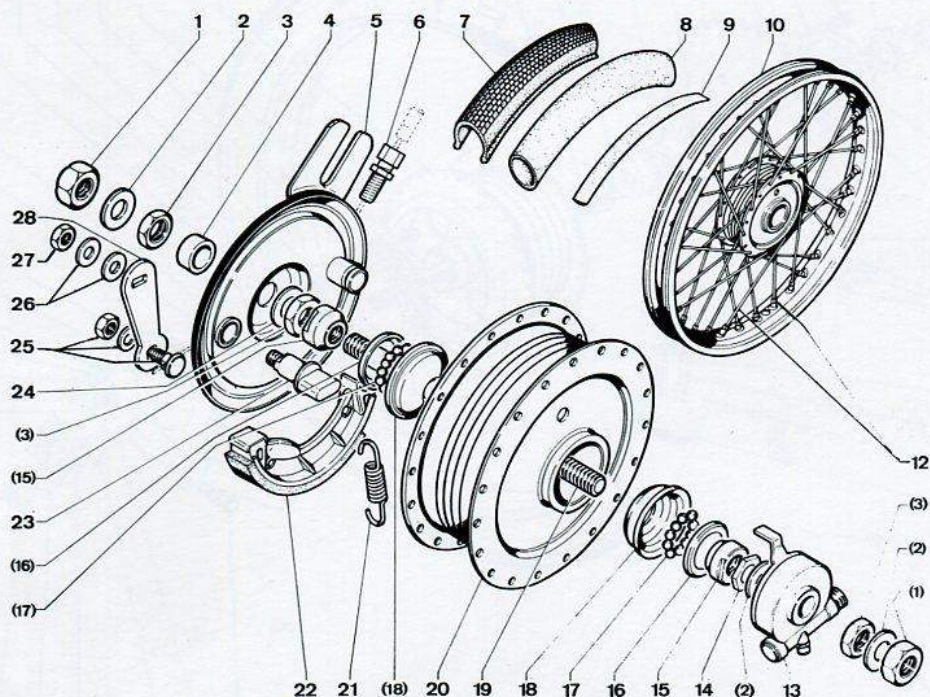
Draw.	Part Number	Description	Q.ty	Draw.	Part Number	Description	Q.ty
1	201056.8.200	Flywheel	1				
2	000374.8.040	Condensator	1				
3	205003.8.451	Screw	2				
4	213.828.00	Washer	3				
5	152.424.00	Screw	3				
6	205003.8.213	Oil wick	1				
7	201056.0.223	Contact breaker	1				
8	205060.8.900	L.T. coil	1				
9	205060.8.130	Coil	1				
10	205060.8.448	Screw and washer	4				
11	137.204.00	Screw	2				
12	213.836.00	Washer	2				
13	202302.8.100	H.T. coil	1				
14	306.102.00	Spark plug	1				
15	203602.5.152	Plug cover	1				
.	500204.6.376	Plate for coil	1				
.	500204.6.378	Plate for coil	1				
.	170.631.00	Screw for plate	2				
.	305.129.00	El.washer for coil	4				
.	210.411.00	Nut for plate	2				
.	205001.5.153	Screw for plug cover	1				
.	500204.6.450	Protection cable	1				
		. Not illustrated					



Draw.	Part Number	Description	Q.ty	Draw.	Part Number	Description	Q.ty
1	507252.1.100	Frame	1		507302.1.101	Plate	1
2	003553.3.153	Pivot pin	1				
3	208.810.00	Nut	1				
4	128.348.00	Screw	1				
5	208.810.00	Nut	2				
6	507641.7.125	Pivot pin	1				
7	128.395.00	Screw	2				
8	506904.7.020	Stand	1				
9	000950.3.515	Washer	1				
10	006551.7.127	Spring	1				
11	215.160.00	Split pin	1				
12	003553.3.152	Bush	2				
13	214.756.00	Washer	2				
14	210.828.00	Nut	1				
15	500370.3.100	Rear fork	1				
16	210.724.00	Nut	2				
17	500225.3.513	Washer	4				
18	503551.3.201	Bush	8				
19	214.436.00	Washer	4				
20	126.300.00	Screw	2				
21	500510.3.200	R.shock absorber	2				
22	126.300.00	Screw	2				
23	500225.1.600	Tools bag	1				
24	500225.1.622	Spring	1				
.	001918.1.382	Rear foot rest	2				
.	214.436.00	Washer for stand	1				
.	025574.1.573	Grommet for stand	2				



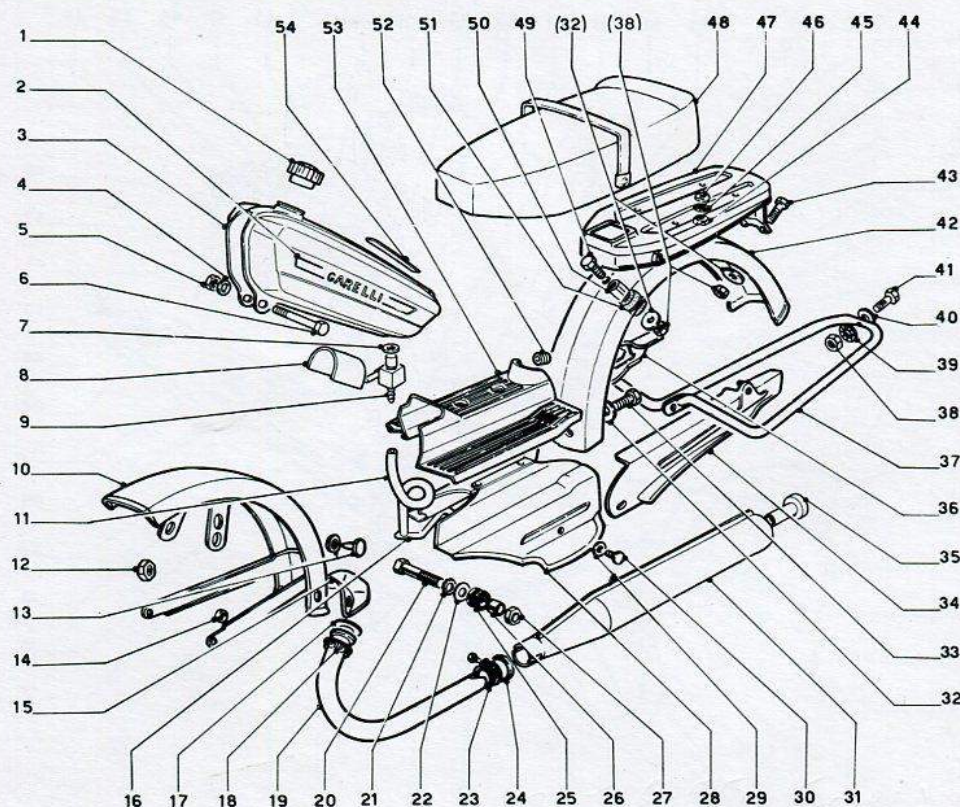
Draw.	Part Number	Description	Q.ty	Draw.	Part Number	Description	Q.ty
.	507607.2.100	Front fork	1	25	500226.4.500	F.brake cable	1
1	500225.0.141	Steering column	1	26	004561.7.400	Throttle cable	1
2	000.3086	Nut	1	27	500226.4.600	R.brake cable	1
3	000.3085	Washer	2	28	507251.7.300	Starting cable	1
4	170.628.00	Screw	4	29	137.080.00	Screw	1
5	507652.2.122	Clamp	1	30	015574.7.175	Drop	1
6	500225.7.639	Grommet	2	31	000950.4.554	Clamp	1
7	137.546.00	Screw	2	32	507643.5.100	Handlebar	1
8	214.064.00	Washer	2	33	000315.9.522	Adjusting screw	1
9	507641.2.179	U. head support	1	34	000315.9.519	Nut	1
10	006551.2.134	Spring	2	35	067555.5.220	Handgrip pair	1
11	171.718.00	Screw	2	36	506903.0.142	Twistgrip startbrake	1
12	507607.2.176	Light holder	2	37	507251.0.131	Twistgrip throttle	1
13	500225.2.174	Cap	2	.	503705.4.511	Cable protection	2
14	500225.2.144	Dust cover	2				
15	213.840.00	Washer	2				
16	305.132.00	Washer	2				
17	210.416.00	Nut	2				
18	507633.2.180	R.slider	1				
18	507633.2.170	L.slider	1				
19	000942.6.179	Grommet	1				
20	500225.2.131	Rod	2				
21	128.348.00	Screw	2				
22	214.857.00	Washer	2				
23	506904.2.149	L.support	1				
24	210.422.00	Nut	2				
.	507971.7.033	Front reflector	2				
.	506904.7.228	Slider trans.(white)	2				
.	506904.7.229	Slider trans.(black)	2				



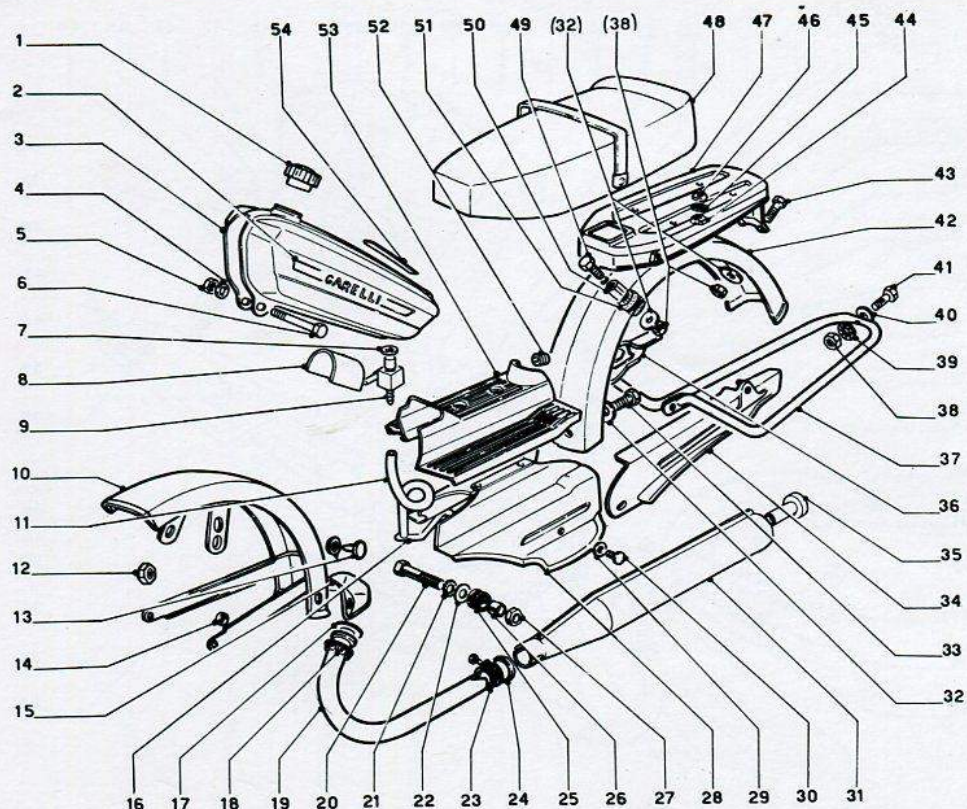
Draw.	Part Number	Description	Q.ty	Draw.	Part Number	Description	Q.ty
.	507252.4.700	Front wheel	1	22	502202.4.220	Brake shoe ass.	1
1	000561.4.222	Nut	2	23	502202.4.274	Brake shoe cam	1
2	000561.4.551	Washer	2	24	012551.4.552	Washer	1
2	500052.4.548	Washer	1	25	012551.4.536	Clamp	1
3	012551.4.532	Nut	2	26	213.840.00	Washer	1
4	012551.4.548	Spacer	1	27	210.039.00	Nut	1
5	500370.4.270	F.brake plate	1	28	012551.4.275	Lever	1
6	000561.4.515	Adjusting screw	1	.	506341.4.246	Control plug	2
7	506904.4.216	Tyre	1				
8	000967.4.080	Inner tube	1				
9	000912.4.215	Rim inner liner	1				
10	065.5041	Rim	1				
12	503203.4.219	Spoke and nipple	36			. Not illustrated	
13	012551.4.548	Spacer (speedo drive)	1				
14	005510.4.545	Nut	2				
15	000561.4.252	Cone	2				
16	012551.4.297	Dust cover	2				
17	301.157.00	Ball	20				
18	012551.4.256	Cage	2				
19	000561.4.251	Spindle	1				
20	- -	Not delivered	-				
21	502202.4.273	Spring	2				

This exploded view diagram illustrates the assembly of a bicycle rear wheel. The components are numbered as follows:

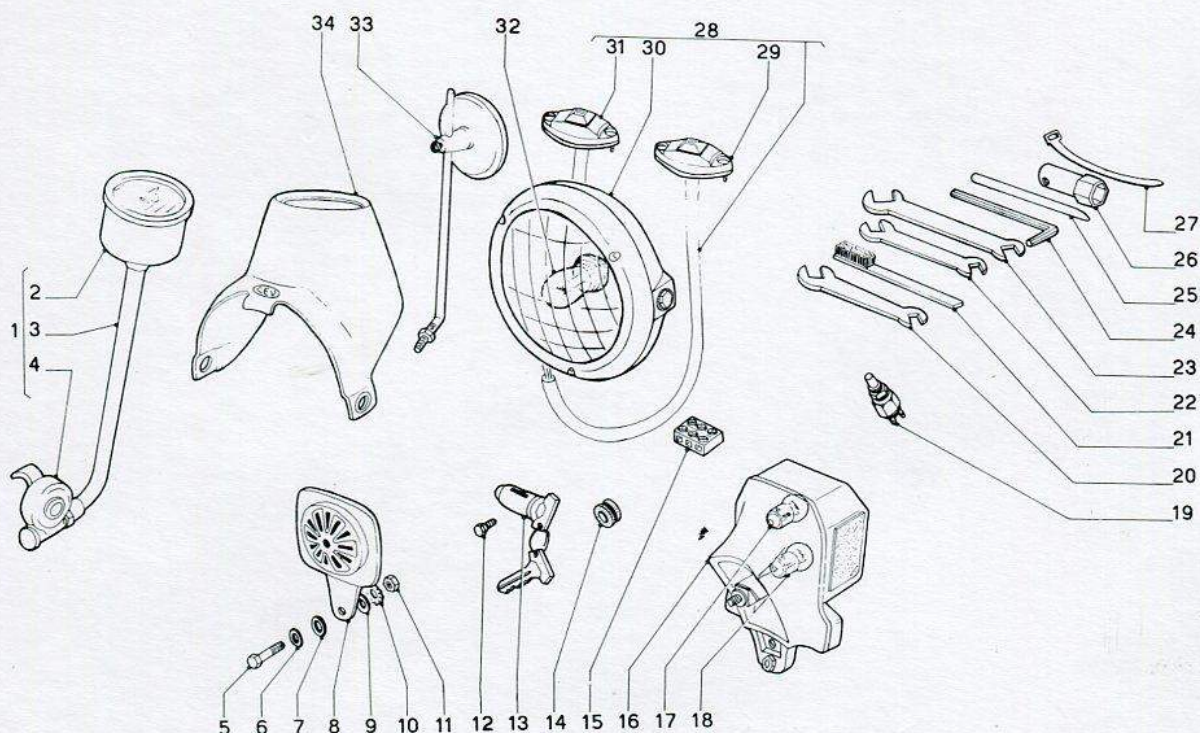
- 1-6:** Components of the rear hub, including the axle, lock washers, and cones.
- 7-10:** Components of the chain drive, including the chainring, chain, and chainstay.
- 11-15:** Components of the rear rim and tire, including the rim, spokes, and tire.
- 16-21:** Components of the rear axle assembly, including the axle, lock washers, and cones.
- 22-32:** Components of the rear wheel assembly, including the rear hub, spokes, rim, tire, and chain drive.



Draw.	Part Number	Description	Q.ty	Draw.	Part Number	Description	Q.ty
1	506851.1.251	Cap	1	26	503210.3.852	Spacer	1
2	506501.7.216	Transfer (black)	2	.	305.132.00	El.washer for f.mudguard	4
2	506853.7.216	Transfer (white)	2	27	210.422.00	Nut	1
3	507251.1.090	Tank	1	28	500204.4.063	L.engine cover	1
4	213.840.00	Washer	2	29	213.840.00	Washer	2
5	210.416.00	Nut	1	(29)	214.768.00	El.washer	2
6	128.260.00	Screw	1	30	171.718.00	Screw	4
7	000955.1.576	Gasket	1	31	507761.3.510	Silencer	1
8	000955.5.594	Rubber strip	1	32	000912.1.564	Washer	5
9	500390.1.040	Cock	1	33	137.204.00	Screw	1
10	507851.2.010	F.mudguard	1	34	000950.4.060	L.chain cover	1
11	500001.1.257	Pipe	1	35	507761.3.530	Inner baffles	1
12	210.416.00	Nut	4	36	000950.4.428	R.chain cover	1
13	171.711.00	Screw for splasch guard	2	37	500510.1.212	Bracket	1
.	213.828.00	Washer for splasch guard	2	38	210.411.00	Nut	5
.	208.823.00	Nut for splasch guard	2	39	305.129.00	Washer	1
14	500225.2.123	Washer	2	40	213.836.00	Washer	2
15	507831.2.311	Splasch guard	1	41	132.239.00	Screw	1
16	507644.4.062	R.engine cover	1	42	508141.1.010	R.mudguard	1
17	000315.3.233	Gasket	1	43	171.729.00	Screw	2
18	000352.3.281	Ring nut	1	44	210.416.00	Nut	4
19	508141.3.284	Tube	1	45	305.132.00	Washer	4
20	132.443.00	Screw	1	46	214.408.00	Washer	4
21	214.410.00	Washer	1	47	500225.1.030	Luggage carrier	1
22	214.860.00	Washer	2	48	500510.1.050	Saddle	1
23	504651.3.288	Clamp	2	49	132.236.00	Screw	1
24	503701.3.297	Guide ring	1	50	501751.2.123	Spacer	1
25	503210.3.853	Bush	1	51	005374.3.853	Bush	1



Draw.	Part Number	Description	Q.ty	Draw.	Part Number	Description	Q.ty
52	000503.6.179	Grommet	1				
53	500225.1.311	Rubber mat	1				
54	507252.7.231	Transfer (black)	1				
54	507252.7.232	Transfer (white)	1				
.	503551.5.594	Rubber strip lugg.carr.	1				
.	500225.5.594	R.strip for r.mat	2				
.	507001.7.222	Chain cov.trans.(black)	1				
.	507252.7.222	Chain cov.trans.(white)	1				
.	500390.7.232	Cock trans.on tank(white)	1				
.	500390.7.231	Cock trans.on tank(black)	1				
.	506351.7.233	Cock transfer	1				
		. Not illustrated					



Draw.	Part Number	Description	Q.ty	Draw.	Part Number	Description	Q.ty
1	507627.0.144	Speedo miles set	1	30	507603.6.100	Headlight	1
2	506381.7.372	Speedo miles	1	31	507991.6.300	Stop engine switch	1
3	507607.7.386	Speedo cable	1	32	504810.6.161	Bulb	1
4	507252.7.381	Speedo drive	1	33	507602.7.038	Mirror	1
5	126.152.00	Screw	1	34	507607.7.375	Instrument board	1
6	214.408.00	Washer	1	.	507831.6.137	Protection plate f.cables	1
7	000912.1.477	Washer	2	.	500204.7.171	Washer for padlock	2
8	014551.6.030	Horn	1				
9	501601.1.564	Washer	2				
10	305.132.00	Washer	1				
11	210.416.00	Nut	1				
12	500951.5.513	Screw	1				
13	500951.5.980	Padlock	1				
14	503252.7.639	Grommet	2				
15	505751.6.135	Junction block	1				
16	507991.6.220	Tail light	1				
17	506961.6.163	Bulb 6V-10W	1				
18	087555.6.162	Bulb 6V-5W	1				
19	501601.6.940	Stop switch	2				
20	506351.7.614	Key for pedals	1				
21	000950.7.611	Wire brush	1				
22	504851.7.615	Key 8-10	1				
23	504851.7.614	Key 17-19	1				
24	000917.7.601	Key for twistgrip	1				
25	000309.9.113	Tommy bar	1				
26	000309.9.112	Spark plug spanner	1				
27	500204.2.359	Clamp for cables	2				
28	507607.6.360	Lighting set	1				
29	507991.6.400	Light switch	1				
						. Not illustrated	

SEDE: MONTICELLO BRIANZA (Como) - Telef. (039) 931.733 - 4 - 5 - 6 - Telex 331475
UFF. COMM.LE ITALIA: V.le Matteotti 353 - SESTO S. GIOVANNI - Tel. (02) 247.6.661

gruppo industriale **agrali-GARELLI** s.p.a.

ENGINE AND FRAME FOR: — MONZA G.T. 25 - 30 MPH

25 MPH - FROM FRAME n. XF 00101

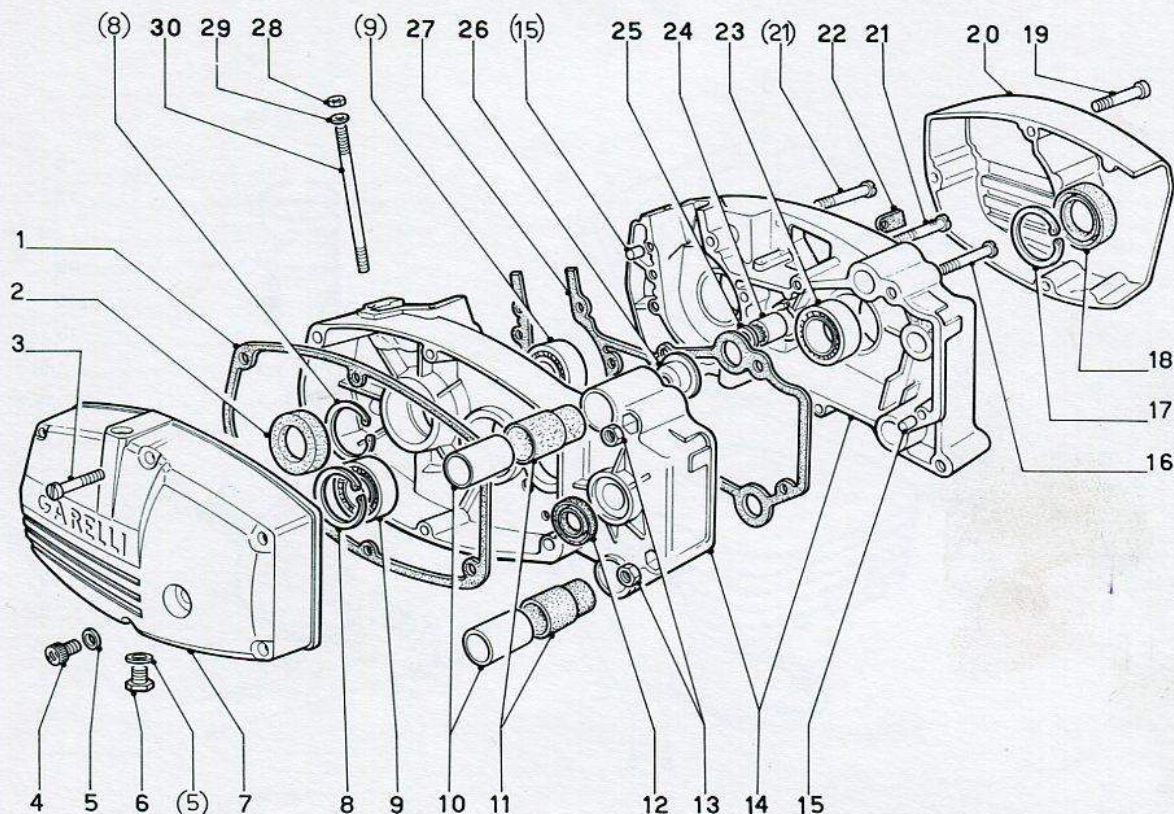
30 MPH - FROM FRAME n. XG 00101

FROM ENGINE n. B 344619

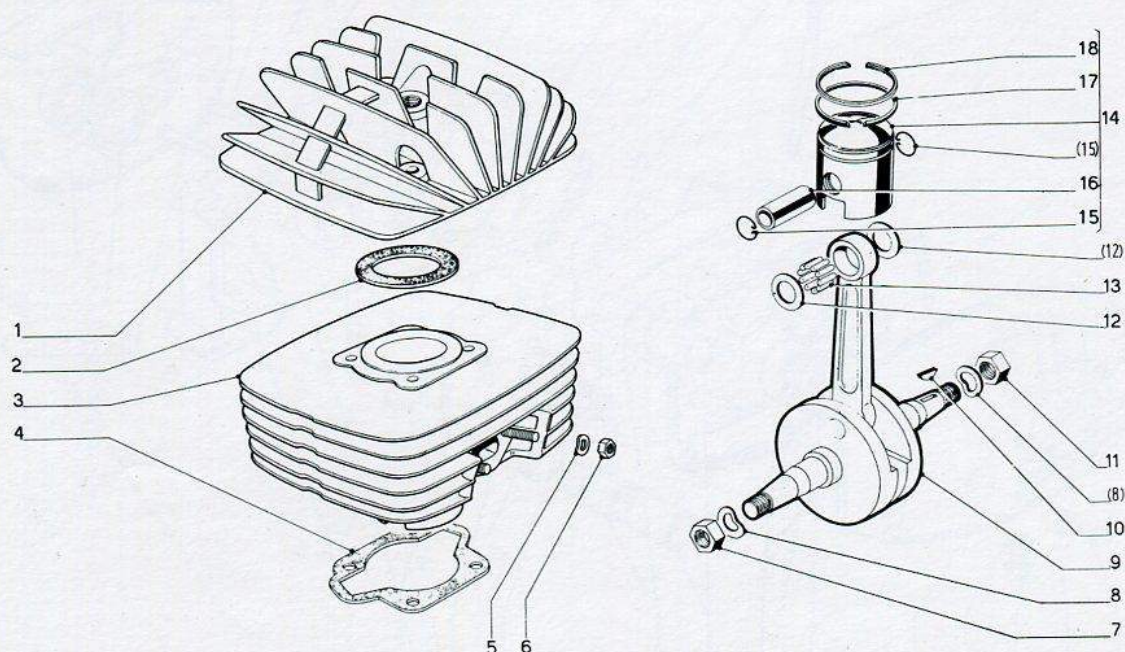


L.G.B. - 1.200 - 4/83 - Printed in Italy

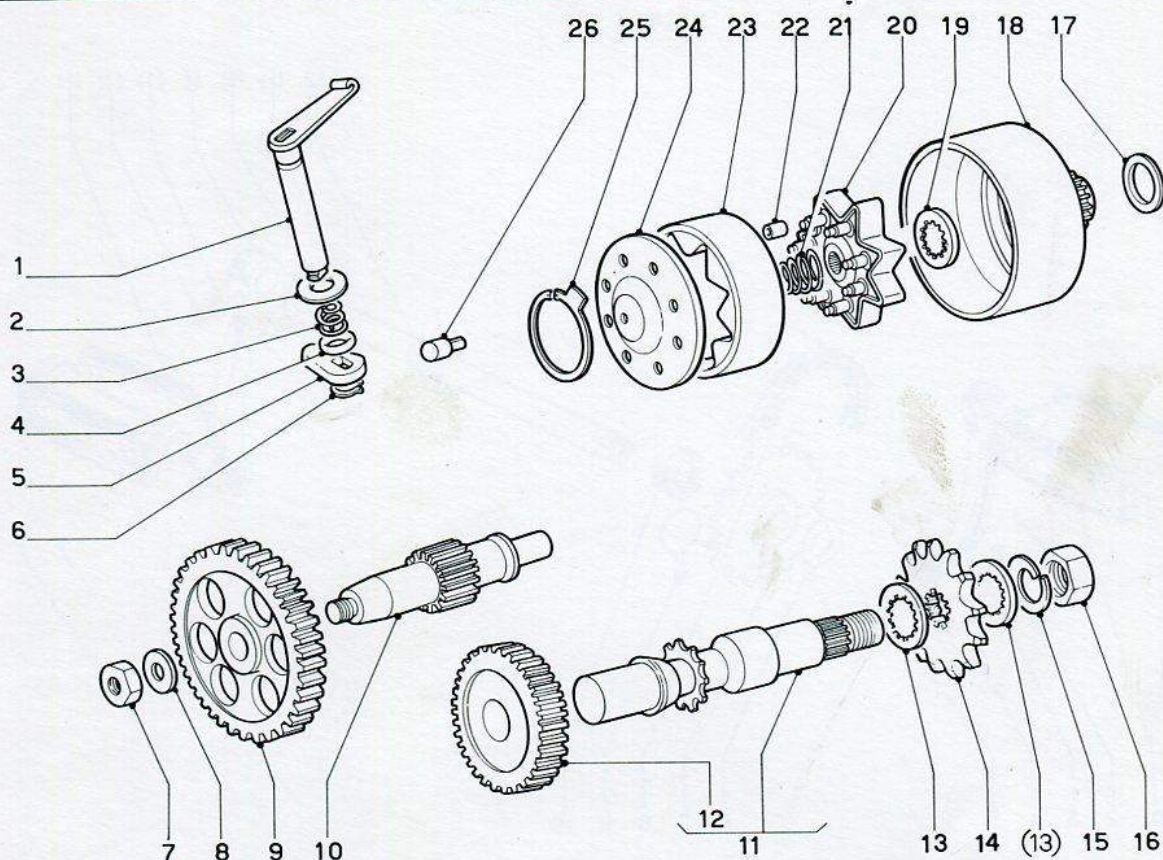
ENGINE AND FRAME:
MONZA G.T. 25-30 MPH



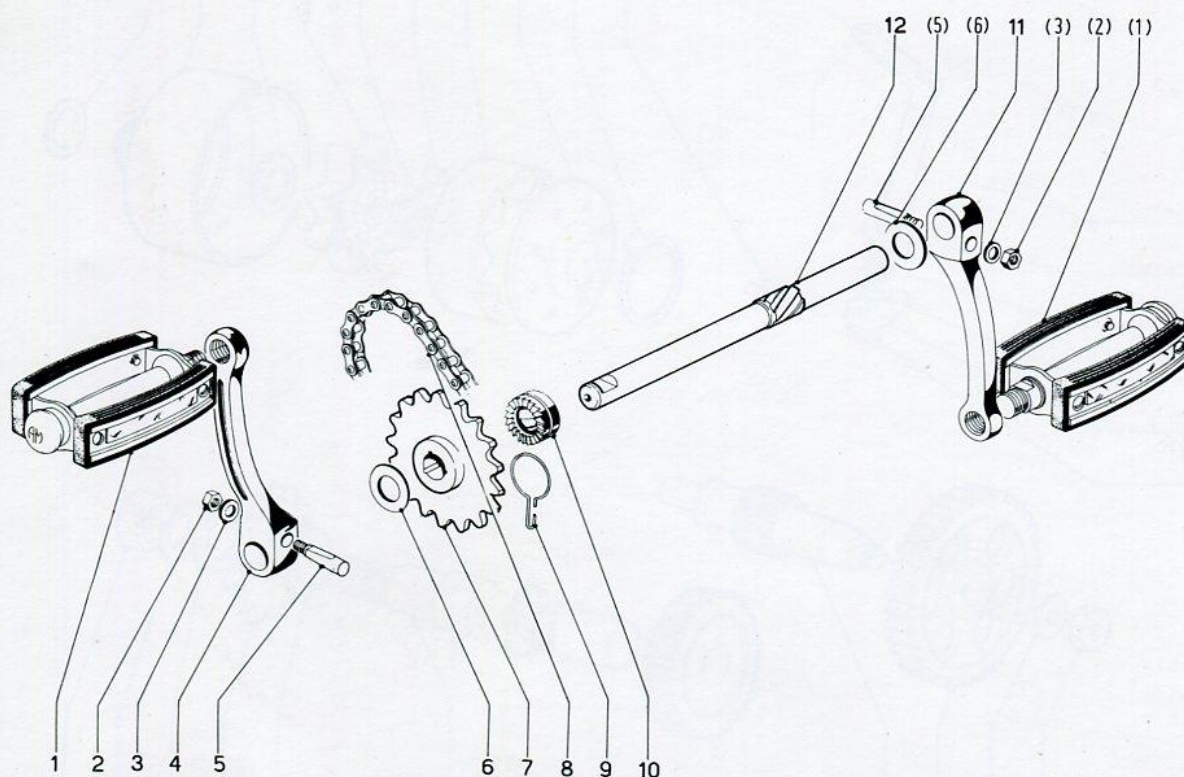
Draw	Part number	Description	Q.ty	Draw.	Part number	Description	Q.ty
1	211001.1.291	Gasket	1	23	304.557.00	Bearing	1
2	298.682.00	Ring seal	1	24	304.955.00	Rollertight	1
2	298.683.00	Ring seal	1	25	214.825.00	Washer	1
3	152.375.00	Screw	6	26	211001.1.237	Bush	1
4	205001.1.191	Plug	1	27	211001.1.311	Gasket	1
5	298.424.00	Gasket	1	28	046353.3.494	Nut	4
(5)	298.423.00	Gasket	1	29	000319.3.516	Washer	4
6	000315.1.193	Plug	1	30	044354.3.486	Stud bolt	4
7	211001.1.131	L. side cover	1				
8	000315.1.377	Circlip	3				
9	302.058.00	Bearing	3				
10	203002.1.547	Spacer	4				
11	203001.1.546	Bush	4				
12	298.671.00	Ring seal	2				
13	210.416.00	Nut	2				
14	201068.1.110	Crankcase	1				
15	000315.1.364	Dowel	2				
16	152.375.00	Screw	4				
17	274.030.00	Circlip	1				
18	298.603.00	Ring seal	1				
19	152.400.00	Screw	3				
20	213001.1.132	R. side cover	1				
21	152.392.00	Screw	6				
22	200001.5.159	Grommet	1				



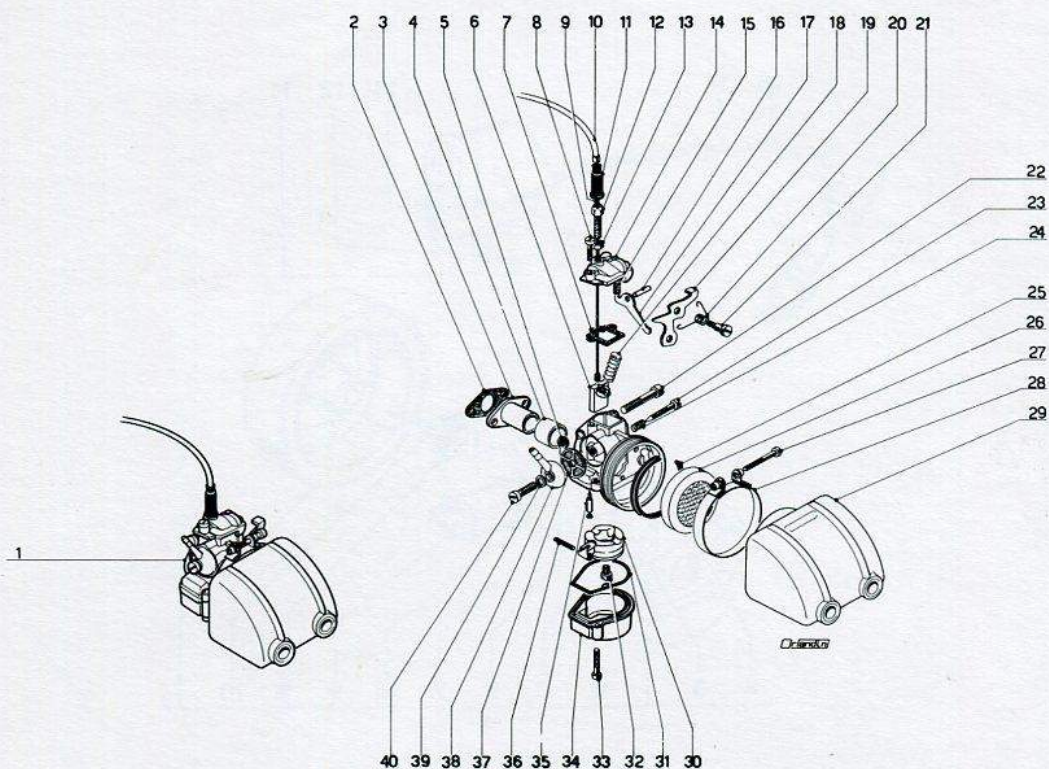
Draw	Part number	Description	Q.ty	Draw.	Part number	Description	Q.ty
1	203664.3.131	Head	1				
2	200056.3.232	Gasket (25 mph)	1				
2	200052.3.232	Gasket (30 mph)	1				
3	208051.3.111	Cylinder	1				
4	211001.3.231	Gasket	1				
5	214.408.00	Washer	2				
6	032315.7.596	Nut	2				
7	000357.2.917	Nut	1				
8	214.756.00	Washer	1				
(8)	000311.8.423	Washer	1				
9	200062.2.100	Crankshaft	1				
10	271.018.00	Key	1				
11	000315.8.446	Nut	1				
12	- - - -	Not delivered	-				
13	304.957.00	Rollertight	1				
14	208703.2.150	Piston	1				
15	275.312.00	Circlip	2				
16	000351.2.191	Gudgeon pin	1				
17	307.181.00	Piston ring	1				
18	310.001.00	Piston ring "L"	1				
.	208604.3.229	Antivibrant comb	2				
		. Not illustrated					



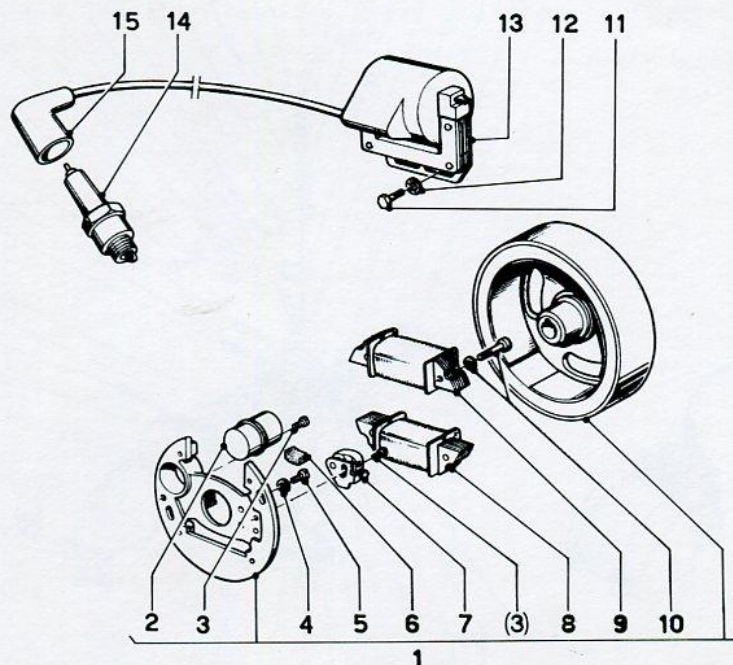
Draw	Part number	Description	Q.ty	Draw	Part number	Description	Q.ty
1	200001.7.061	Clutch lever	1				
2	200001.7.826	Washer	1				
3	200001.7.195	Spring	1				
4	298.739.00	Ring seal	1				
5	205001.7.827	Starting lever	1				
6	274.201.00	Circlip	1				
7	000315.7.586	Nut	1				
8	024357.7.587	Washer	1				
9	211001.7.112	Gear	1				
10	211001.7.261	Primary shaft	1				
11	211001.7.200	Secondary shaft	1				
12	211001.7.283	Gear	1				
13	203654.7.286	Washer	2				
14	206052.7.287	Sprocket Z 16 (25 mph)	1				
14	200001.7.287	Sprocket Z 17 (30 mph)	1				
15	213.672.00	Washer	1				
16	200001.7.422	Nut	1				
17	205002.7.122	Washer	1				
18	211001.7.016	Drive gear	1				
19	000357.7.122	Washer	1				
20	205001.7.814	Clutch hub	1				
21	024351.7.136	Spring	1				
22	010357.7.831	Bush	6				
23	002391.7.153	Body	1				
24	205001.7.828	Disc	1				
25	279.955.00	Ring seal	1				
26	205001.7.821	Shaft	1				



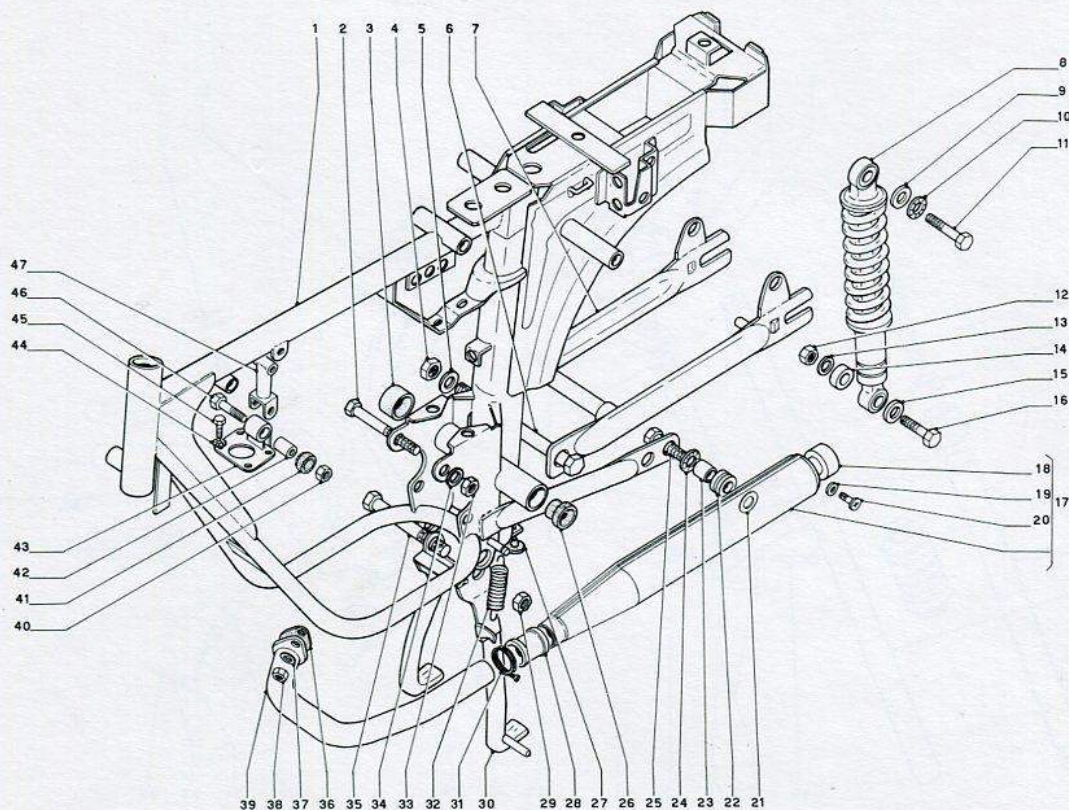
Draw	Part number	Description	Q.ty	Draw	Part number	Description	Q.ty
1	212.0681	Pedals	1				
2	210.039.00	Nut	2				
3	000.2064	Washer	2				
4	000.0857	L. pedal crank	1				
5	000.2074	Key	2				
6	200001.7.187	Washer	2				
7	211001.7.429	Starting sprocket	1				
8	211001.7.070	Chain	1				
9	200001.7.444	Spring	1				
10	200001.7.441	Starting clutch	1				
11	000.0856	R. pedal crank	1				
12	200058.7.427	Pedal shaft	1				
.	502151.7.618	Protection pipe	1				
		. Not illustrated					



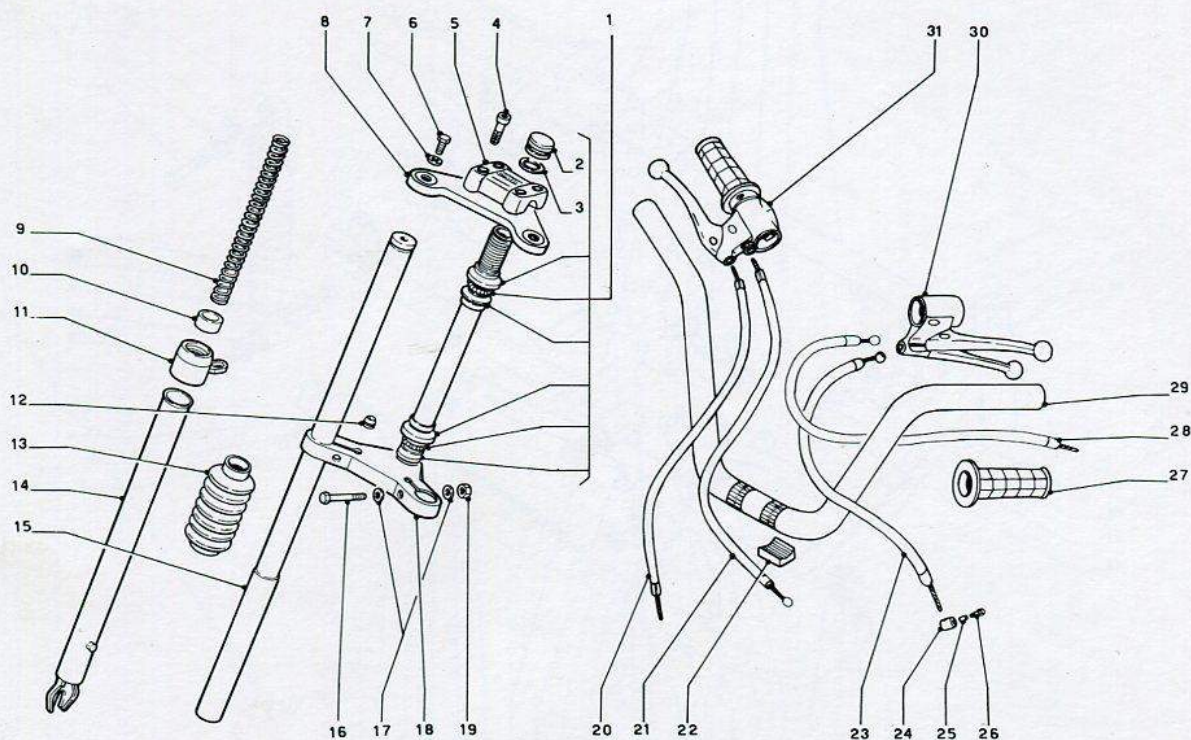
DRAW	Part number	Description	Q.ty	Draw.	Part number	Description	Q.ty
1	837.036.00	Carburettor	1	22	837.368.00	Screw	1
2	208051.3.322	Gasket	1	23	837.326.00	Screw	1
3	208051.3.321	Flanged stud ind.	1	24	815.460.00	Spring	1
4	837.371.00	Reducer sleeve	1	25	837.608.00	Gasket	1
5	837.369.00	Plate	1	26	837.603.00	Air filter	1
6	837.424.02	Throttle slide	1	27	817.629.00	Screw	1
7	837.412.00	Gasket	1	28	817.628.00	Clamp	1
8	811.318.00	Screw	2	29	837.625.00	Intake cover	1
9/10	- - - -	See handlebar table	-	30	837.323.00	Float	1
11	802.453.00	Protection	1	31	837.881.00	Gasket	1
12	802.104.00	Screw	1	32	813.313.52	Jet	1
13	802.691.00	Nut	1	33	837.308.00	Screw	2
14	837.305.00	Cover	1	34	837.329.00	Float chamber	1
15	837.051.00	Spring	1	35	830.464.00	Taper needle	1
16	837.440.00	Shaft	1	36	837.332.00	Shaft	1
17	837.429.00	Lever	1	37	837.435.00	Filter	1
18	837.324.00	Spring	1	38	837.406.00	Banjo union	1
19	837.439.40	Air slide	1	39	815.431.00	Gasket	1
20	837.428.00	Spring	1	40	837.470.00	Screw	1
21	837.427.00	Shaft	1	.	837.617.00	Suction pipe	2
.	506351.7.234	Cover transfer	1				
						. Not illustrated	



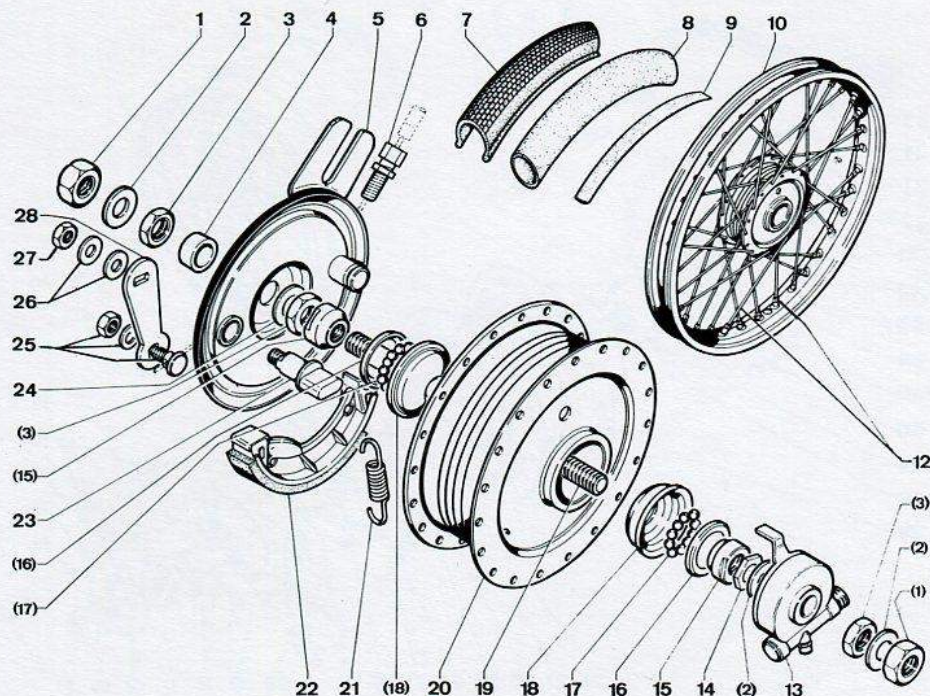
Draw	Part number	Description	Q.ty	Draw.	Part number	Description	Q.ty
1	201056.8.200	Flywheel	1				
2	000374.8.040	Condenser	1				
3	205003.8.451	Screw	2				
4	213.828.00	Washer	3				
5	152.424.00	Screw	3				
6	205003.8.213	Oil wick	1				
7	201056.0.223	Contact breaker	1				
8	205060.8.900	L.T. coil	1				
9	205060.8.130	Coil	1				
10	205060.8.448	Screw and washer	4				
11	137.204.00	Screw	2				
12	305.129.00	Washer	2				
13	202302.8.100	H.T. coil	1				
14	306.113.00	Spark plug	1				
15	203602.5.152	Plug cover	1				
.	200001.1.163	Spacer	1				
.	500204.6.450	Protection cables	1				
.	205001.5.153	Screw for s. plug cover	1				
		. Not illustrated					



Draw.	Part number	Description	Q.ty	Draw.	Part number	Description	Q.ty
1	509131.1.100	Frame	1	25	151.036.00	Screw	2
2	151.046.00	Screw	2	26	003553.3.152	Bush	2
3	502710.7.618	Protection	1	27	507761.1.064	Bush	2
4	210.828.00	Nut	1	28	507151.3.297	Guide ring	1
5	214.816.00	Washer	2	29	210.724.00	Nut	1
6	003553.3.153	Shaft	1	30	508871.7.020	Stand	1
7	508921.3.100	R. fork	1	31	000920.3.288	Clamp	2
8	509131.3.200	R. shock absorber	2	32	000509.7.127	Spring	1
9	214.839.00	Washer	2	33	208.820.00	Nut	2
10	305.147.00	Washer	4	34	214.815.00	Washer	4
11	151.032.00	Screw	2	35	508871.7.125	Shaft	1
12	210.422.00	Nut	2	36	000919.3.233	Gasket	1
13	214.860.00	Washer	2	37	305.133.00	Washer	2
14	508871.3.521	R. spacer	1	38	208.815.00	Nut	2
14	508871.3.522	L. spacer	1	39	509131.3.284	Exhaust pipe	1
15	213.849.00	Washer	2	40	208.820.00	Nut	2
16	151.032.00	R. screw	1	41	000912.1.543	Bush	2
16	151.034.00	L. screw	1	42	000912.1.157	Spacer	1
17	509131.3.510	Silencer	1	43	506501.1.140	Bracket plate	1
18	508381.3.530	Inner baffles	1	44	305.133.00	Washer	4
19	305.120.00	Washer	1	45	137.423.00	Screw	4
20	171.735.00	Screw	1	46	151.037.00	Screw	2
21	214.775.00	Washer	2	47	509131.1.200	Motor bracket	1
22	005374.3.853	Bush	2				
23	501751.2.123	Spacer	2				
24	305.129.00	Washer	2				

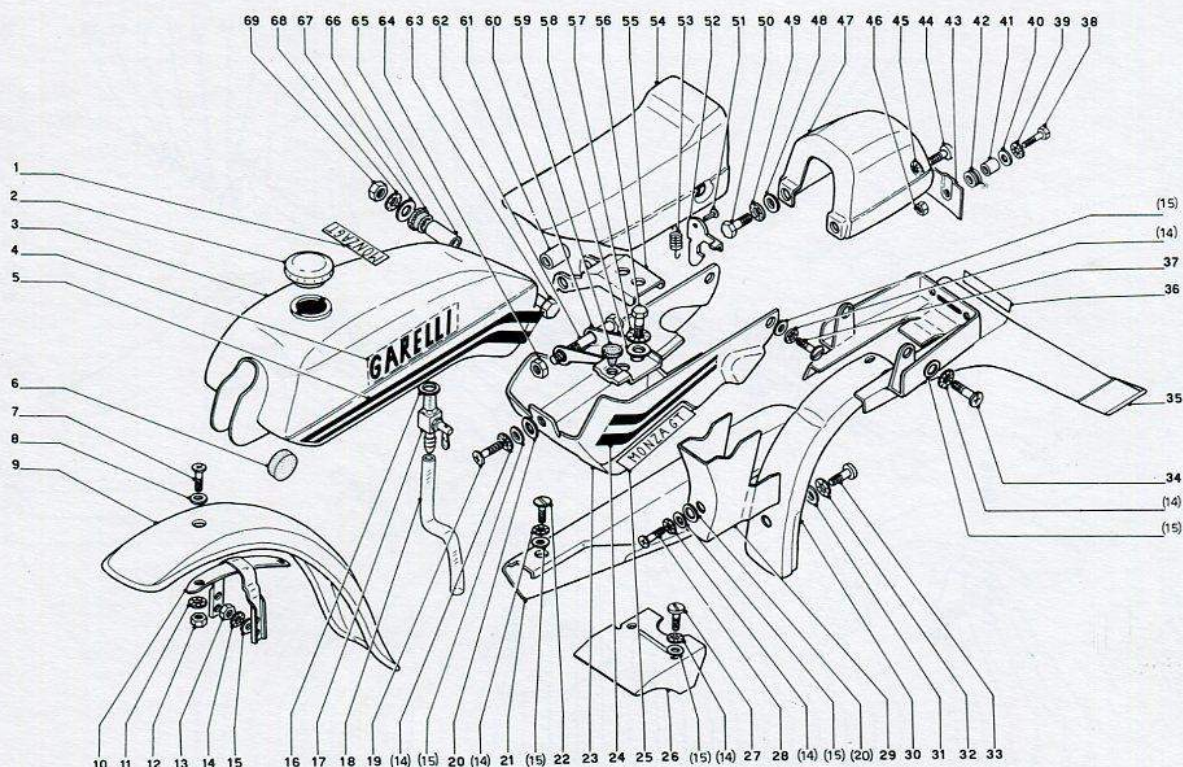


Draw.	Part number	Description	Q.ty	Draw.	Part number	Description	Q.ty
.	508111.2.100	Front fork	1	20	508871.4.500	F. brake cable	1
1	500225.0.141	Head set	1	21	004561.7.400	Throttle cable	1
2	000.3086	Nut	1	22	507771.5.182	Plate	2
3	000.3085	Spacer	1	23	509131.7.300	Start cable	1
4	170.632.00	Screw	4	24	000950.4.554	Clamp	1
5	507771.2.122	Clamp	1	25	015574.7.175	Drop	1
6	151.038.00	Screw	2	26	137.080.00	Screw	1
7	214.064.00	Washer	2	27	501751.5.220	Handgrips	1
8	507641.2.179	Upper plate	1	28	004561.4.600	R. brake cable	1
9	006551.2.134	Spring	2	29	508921.5.100	Handlebar	1
10	500225.2.174	Antishock	2	30	507991.0.142	Start-brake control	1
11	500225.2.144	Dust cover	2	31	507991.0.131	Throttle-brake control	1
12	508381.7.639	Bush	2				
13	508111.2.186	Socketpipe dust guard	2				
14	508111.2.180	R. slider	1				
14	508111.2.170	L. slider	1				
15	500225.2.131	Rod	2				
16	151.037.00	Screw	2				
17	214.857.00	Washer	4				
18	506904.2.149	Lower plate	1				
19	208.810.00	Nut	2				
.	000941.2.235	Nut for head set	1				
.	506904.7.228	Slider transfer (white)	2				
.	506904.7.229	Slider transfer (black)	2				
		. Not illustrated					

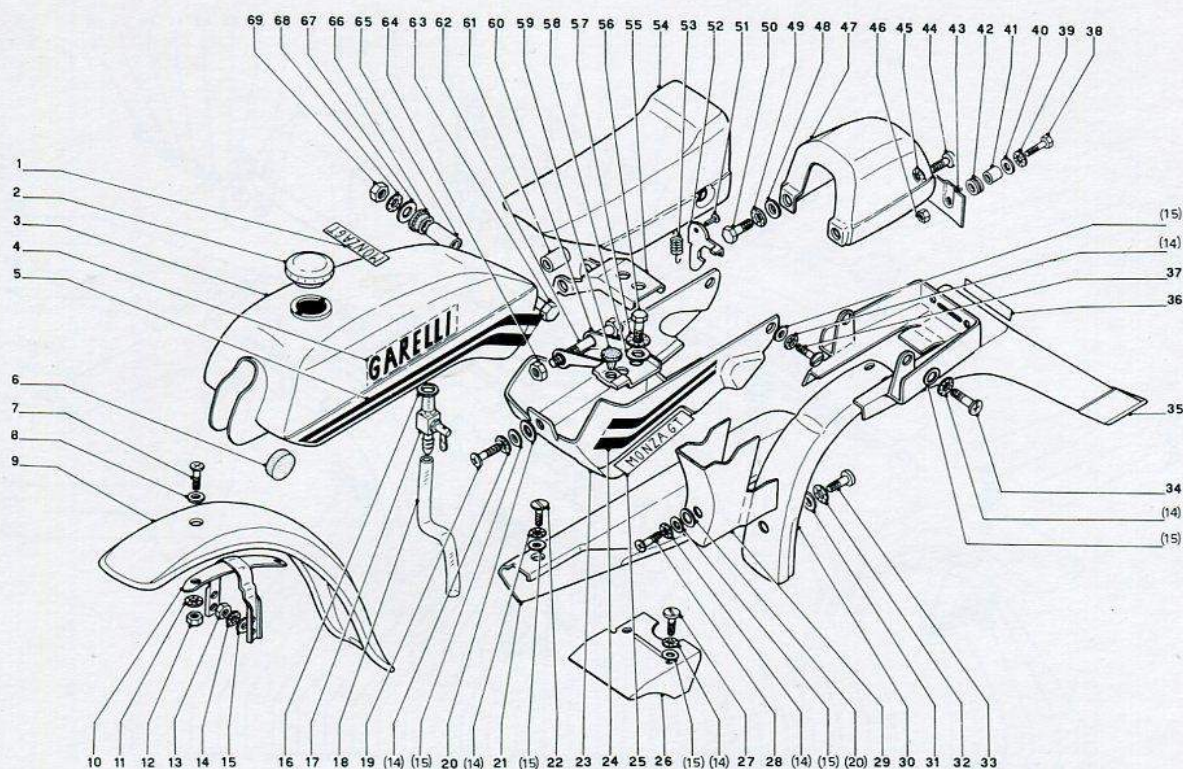


Draw	Part number	Description	Q.ty	Draw.	Part number	Description	Q.ty
.	509131.4.700	F. wheel	1	22	508141.4.220	Brake shoe ass.	1
1	000561.4.222	Nut	2	23	502202.4.274	Brake shoe cam	1
2	000561.4.551	Washer	2	24	012551.4.552	Washer	1
3	012551.4.532	Nut	2	25	012551.4.536	Clamp	1
3	005510.4.545	Nut	1	26	212.016.00	Washer	2
4	012551.4.548	Spacer	1	27	210.039.00	Nut	1
5	500370.4.270	Brake plate	1	28	508051.4.275	Lever	1
6	000561.4.515	Adjusting screw	1	.	500052.4.548	Washer l. side	1
7	500370.4.216	Tyre	1	.	506341.4.246	Control plug	2
8	500370.4.080	Inner tube	1				
9	000912.4.215	Inner liner	1				
10	063.5041	Rim	1				
12	509131.4.219	Spoke and nipple	36				
13	012551.4.548	Spacer (speed drive)	1				
14	005510.4.545	Nut	1				
15	000561.4.252	Cone	2				
16	012551.4.297	Dust cover	2				
17	301.157.00	Ball	20				
18	012551.4.256	Cage	2				
19	000561.4.251	Shaft	1				
20	- - -	Not delivered	-				
21	502202.4.273	Spring	2				
		. Not illustrated					

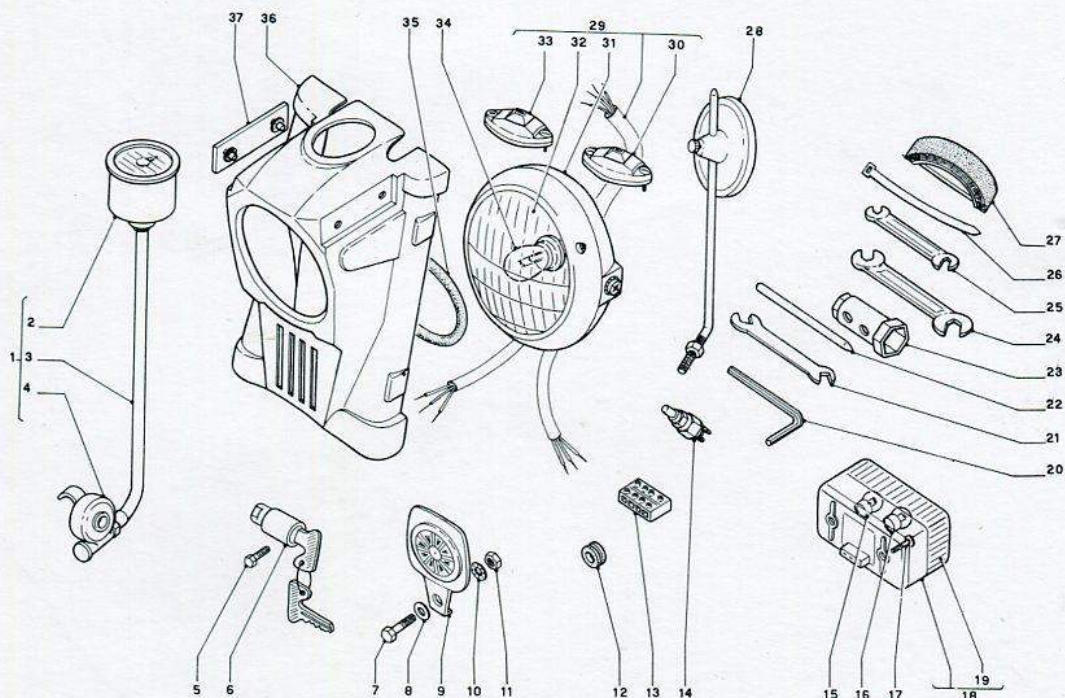
Draw	Part number	Description	Q.ty	Draw.	Part number	Description	Q.ty
.	509131.4.800	Rear wheel	1	26	012551.4.297	Dust cover	2
1	502751.4.070	Chain	1	27	301.157.00	Ball	20
2	000561.4.222	Nut	2	28	012551.4.256	Cage	2
3	000561.4.551	Washer	2	29	- - - -	Not delivered	-
4	002551.4.141	R. chain tightener	1	30	000551.4.254	Spindle	1
4	002551.4.143	L. chain tightener	1	31	500251.4.227	Sprocket Z 24	1
5	500370.4.216	Tyre	1	32	- - - -	Not assembled	-
6	500370.4.080	Inner tube	1	33	000551.4.553	Sure plate	1
7	000912.4.215	Rim inner liner	1	34	137.423.00	Screw	4
8	063.5041	Rim	1	35	067555.4.128	Link (Regina)	1
10	505701.4.219	Spoke and nipple	36	35	500204.4.128	Link (Fossati)	1
12	502202.4.274	Brake shoe cam	1	.	508271.4.294	Brake lever spring	1
13	012551.4.536	Clamp	1	.	210.044.00	Nut for sprocket	4
14	213.840.00	Washer	1	.	506341.4.246	Control plug	2
15	210.039.00	Nut	1				
16	508051.4.275	Lever	1				
17	000561.4.547	Nut	2				
18	502151.4.549	Spacer	1				
19	509131.4.280	Brake plate	1				
20	000561.4.515	Adjusting screw	1				
21	508141.4.220	Brake shoe ass.	1				
22	800007.4.551	Spacer	1				
23	502202.4.273	Spring	2				
24	012551.4.532	Nut	1				
25	000561.4.252	Cone	2				



Draw.	Part number	Description	Q.ty	Draw.	Part number	Description	Q.ty
1	509131.7.231	Transfer	1	25	509131.7.222	R. transfer	1
2	506851.1.251	Plug	1	25	509131.7.223	L. transfer	1
3	508871.1.090	Tank	1	26	509131.1.310	Cover	1
4	504452.7.212	Transfer	2	27	171.718.00	Screw	2
5	508871.7.216	R. transfer	1	28	173.526.00	Screw	1
5	508871.7.217	L. transfer	1	29	508871.1.358	Protection	1
6	506961.1.546	Bush	2	30	508871.1.647	R. wheel protection	1
7	171.712.00	Screw	2	31	000912.1.564	Washer	3
8	507831.1.564	Washer	4	32	305.129.00	Washer	3
9	508871.2.010	F. mudguard	1	33	132.236.00	Screw	3
10	508871.2.272	F. mudguard holder	1	34	173.529.00	Screw	2
11	305.129.00	Washer	2	35	509131.1.010	R. mudguard	1
12	208.828.00	Nut	2	36	800012.7.232	Transfer	1
13	210.416.00	Nut	4	37	173.527.00	Screw	2
14	305.132.00	Washer	14	38	132.444.00	Screw	2
15	212.016.00	Washer	14	39	305.147.00	Washer	2
16	000955.1.576	Gasket	1	40	213.849.00	Washer	2
17	506963.1.040	Petrol cock	1	41	024351.3.852	Spacer	2
18	500001.1.257	Pipe	1	42	508871.1.477	Bush	2
19	173.526.00	Screw	2	43	509131.6.226	Tail light plate	1
20	000912.1.477	Washer	8	44	200.520.00	Screw	2
21	508871.4.060	Chain cover	1	45	305.218.00	Washer	2
22	173.525.00	Screw	1	46	210.422.00	Nut	2
23	508871.1.600	Tools bag	1	47	508871.7.625	Saddle tail	1
24	508871.7.226	R. transfer	1	48	212.012.00	Washer	2
24	508871.7.219	L. transfer	1	49	305.132.00	Washer	2

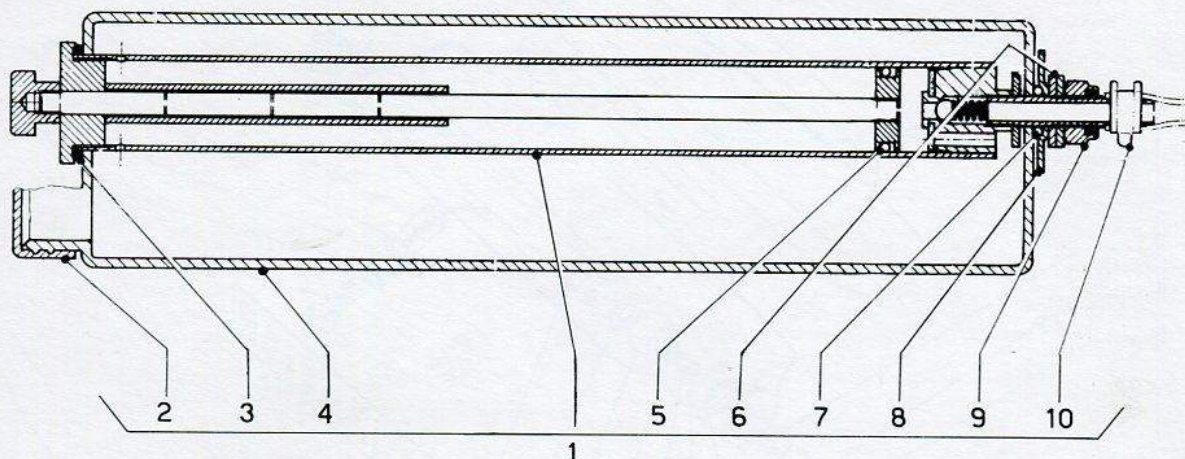


Draw.	Part number	Description	Q.ty	Draw.	Part number	Description	Q.ty
50	173.529.00	Screw	2				
51	253.432.00	Rivet	1				
52	508871.1.062	Lever	1				
53	507761.1.065	Spring	1				
54	508871.1.050	Saddle	1				
55	508871.1.052	Saddle bracket	1				
56	132.428.00	Screw	4				
57	305.147.00	Washer	4				
58	213.849.00	Washer	4				
59	507761.1.064	Antishock	3				
60	508871.1.063	Saddle bracket	1				
61	508921.1.375	Spacer	1				
62	151.040.00	Screw	1				
63	128.228.00	Screw	1				
64	208.820.00	Nut	1				
65	508871.1.375	Spacer	1				
66	500952.1.546	Bush	2				
67	212.016.00	Washer	2				
68	305.132.00	Washer	1				
69	210.416.00	Nut	1				
.	506341.7.231	Cock trans. on tank	1				
.	506351.7.233	Cock transfer	1				
		. Not illustrated					



Draw	Part number	Description	Q.ty	Draw.	Part number	Description	Q.ty
1	509131.0.144	Speedo miles set	1	27	000950.7.611	Wire brush	1
2	506381.7.372	Speedo miles	1	28	507602.7.038	Mirror	1
3	503051.7.386	Speedo cable	1	29	509131.6.360	Lighting set	1
4	507252.7.381	Speedo drive	1	30	507991.6.400	Light switch	1
5	500951.5.513	Screw	1	31	507603.6.100	Head light	1
6	500951.5.980	Padlock	1	32	507603.6.190	Reflector set	1
7	171.718.00	Screw	1	33	507991.6.300	Stop engine switch	1
8	501601.1.564	Washer	2	34	504810.6.161	Bulb	1
9	014551.6.030	Horn	1	35	507640.6.121	Elastic tape	2
10	305.132.00	Washer	2	36	508051.6.120	Holder	1
11	210.416.00	Nut	1	37	508051.7.033	Reflector	4
12	000503.6.179	Grommet	1	.	508381.7.246	World champion transfer	1
13	505751.6.135	Clamp cables	1	.	509131.1.101	Identification plate	1
14	501601.6.940	Stop switch	2	.	500204.7.171	Washer for padlock	1
15	505702.6.162	Bulb 6V - 4W	1	.	508871.7.242	Light holder transfer	1
16	506961.6.163	Bulb 6V - 10W	1				
17	152.536.00	Screw	2				
18	508871.6.200	Tail light	1				
19	508871.6.222	Red reflector	1				
20	000917.7.601	Key for controls	1				
21	506351.7.614	Key for pedals	1				
22	000309.9.113	Tommy bar	1				
23	000309.9.112	S. plug spanner	1				
24	504851.7.614	Key 17 - 19	1				
25	504851.7.615	Key 8 - 10	1				
26	508381.2.359	Clamp	5				
		. Not illustrated					

79x Prior



WITH UNTHREADED OIL-DELIVERY PIPE

N. draw	Part Number	Description	Quantity
1	506904.1.700	Oil injector cpl.	1
2	506904.1.702	Cap	1
3	298.752.00	Gasket	1
4	506904.1.701	Oil tank	1
5	298.751.00	Ring seal	1
6	507632.1.713	Washer for pipe	1
7	298.750.00	Ring seal	1
8	506904.1.713	Washer	1
9	208.827.00	Nut	1
10	506904.1.714	Clamp	1
.	000912.1.477	Washer for oil tank	4
.	504801.1.257	Oil pipe mm. 460	1
.	504801.1.257	Oil pipe mm. 600	1
.	137.328.00	Screw	2
.	213.840.00	Washer	2
.	208.825.00	Nut	2
.	500390.1.141§	Plate	2
.	500390.1.141*	Front plate	1
.	507252.1.142*	Rear plate	1
.	500390.1.143	Oil pipe plate	1
.	506903.7.215	Oil inj.trans.(white)	1
.	506903.7.216	Oil inj.transfer (black)	1
.	506964.7.215	Oil inj.transfer (gold)	1

* Valid only for Vip and Gulp models

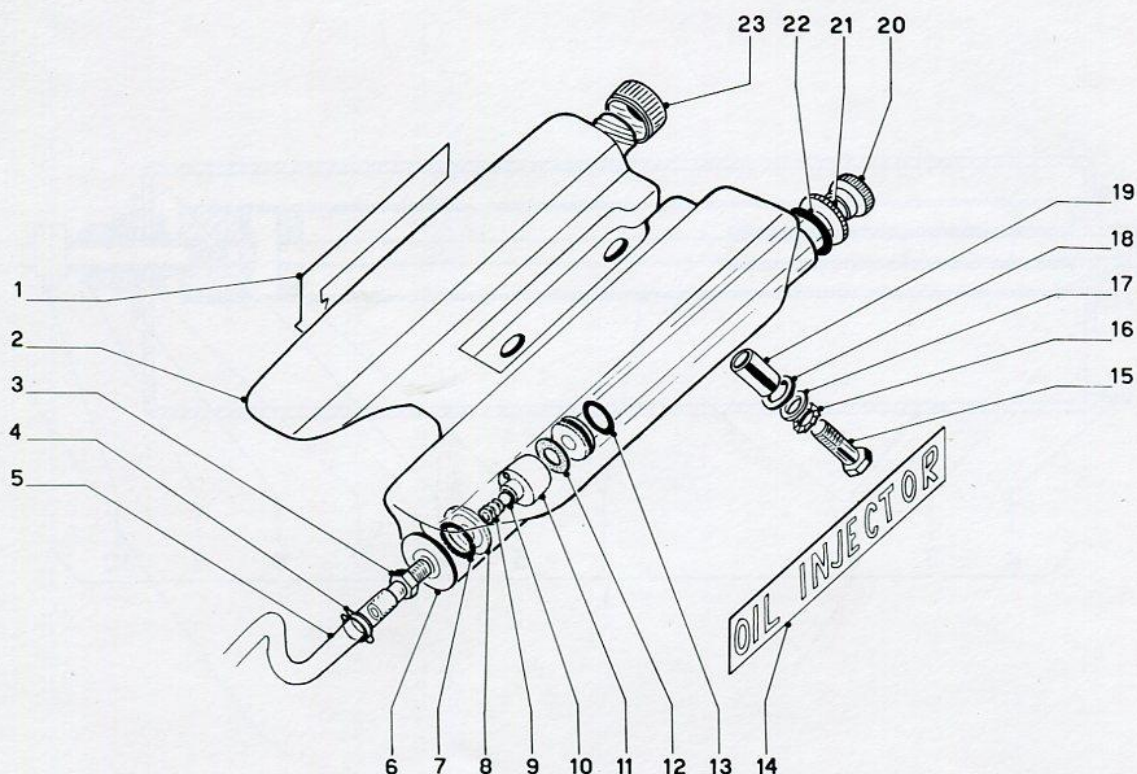
§ Valid only for Gran Sport - Gran Sport Ltd. - Rally Sport models

WITH THREADED OIL-DELIVERY PIPE

N. draw	Part Number	Description	Quantity
1	508081.1.700	Oil Injector cpl.	1
2	506904.1.702	Cap	1
3	508081.1.720	Gasket	1
4	506904.1.701	Oil tank	1
5	508081.1.721	Ring seal	1
6	507501.1.055	Washer	1
7	508081.1.719	Ring seal	2
8	SP 3482	Washer	1
9	508081.1.718	Nut	1
10	506904.1.714	Clamp	1
.	508081.1.717	Internal nut on oil pipe	1
.	000912.1.564	Inter.washer on oil pipe	1
.	504801.1.257	Oil pipe mm. 460	1
.	504801.1.257	Oil pipe mm. 600	1
.	137.328.00	Screw	2
.	000912.1.477	Screw	4
.	213.840.00	Washer	2
.	208.825.00	Nut	2
.	500390.1.141§	Plate	2
.	500390.1.141*	Front plate	1
.	507252.1.142*	Rear plate	1
.	500390.1.143	Oil pipe plate	1
.	506903.7.215	Oil inj.transfer (white)	1
.	506903.7.216	Oil inj.transfer.(black)	1
.	506964.7.215	Oil Inj.transfer (gold)	1

* Valid only for Vip and Gulp models

§ Valid only for Gran Sport - Gran Sport Ltd. - Rally Sport models



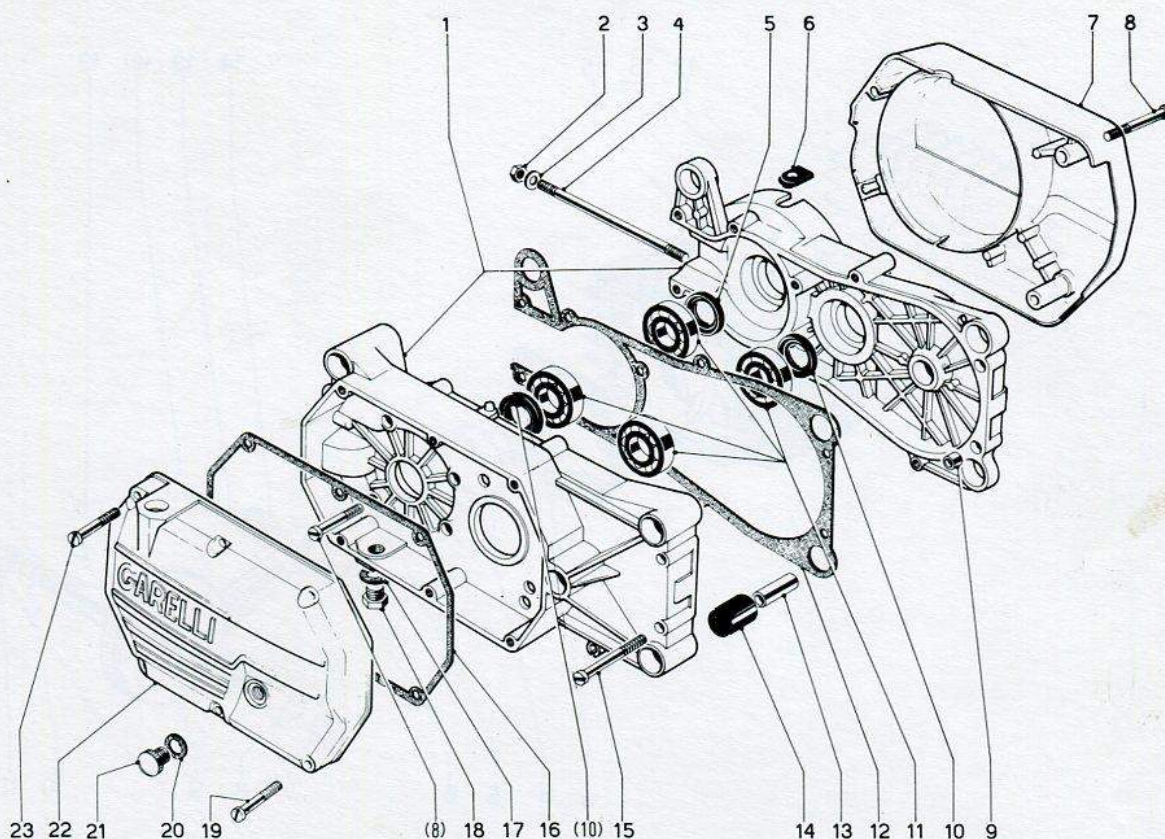
N. draw	Part Number	Description	Quantity	N. draw	Part Number	Description	Quantity
.	508021.1.700	Oil injector cpl.	1				
1	508021.7.230	Transfer	1				
2	508021.1.701	Oil tank	1				
3	208.827.00	Nut	1				
4	506904.1.714	Clamp	1				
5	504801.1.257	Oil pipe mm. 460	1				
5	504801.1.257	Oil pipe mm. 600	1				
6	506904.1.713	Washer	1				
7	298.750.00	Ring seal	1				
8	507632.1.713	Washer	1				
9	506904.1.710	Spring	1				
10	301.156.00	Ball	1				
11	506904.1.709	Plug	1				
12	506904.1.711	Gasket	1				
13	298.751.00	Ring seal	1				
14	508021.7.236	Transfer	1				
15	137.328.00	Screw	2				
16	305.132.00	Washer	2				
17	214.834.00	Washer	2				
18	508021.1.477	Washer	2				
19	508021.1.716	Spacer	2				
20	506904.1.706	Head	1				
21	506904.1.704	Plug	1				
22	298.752.00	Ring seal	1				
23	506904.1.702	Cap	1				
.	000551.2.415	Bush for oil pipe	2				

ENGINE FOR:

— SPORT	20 - 25 - 30 MPH
— GRAN SPORT	20 - 25 - 30 MPH
— RALLY SPORT	20 - 25 - 30 MPH
— GRAN SPORT LTD	20 - 25 - 30 MPH
— SUPER SPORT	20 - 25 - 30 MPH
— SUPER SPORT LTD	20 - 25 - 30 MPH

FROM ENGINE n. F. 200001



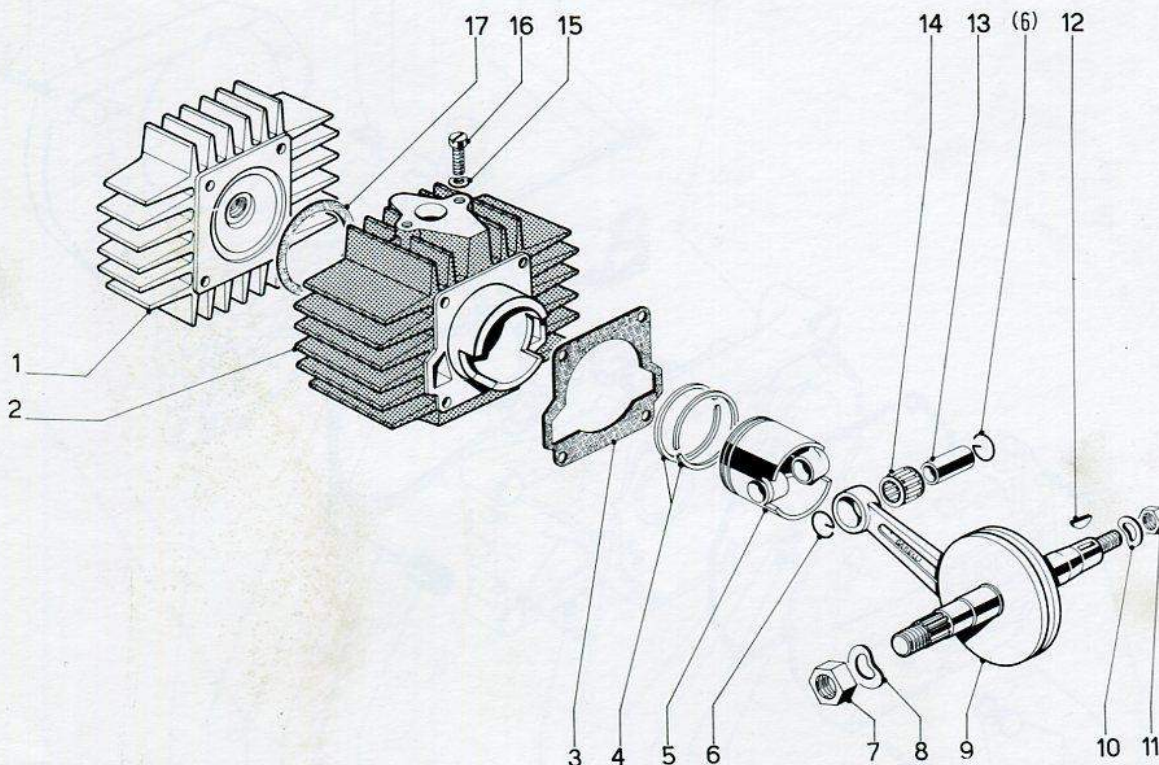


N. draw	Part Number	Description	Quantity	N. draw	Part Number	Description	Quantity
1	205003.1.110	Crankcase ass.	1	.	200052.1.463 *	L.side decal (yellow)	1
2	210.044.00	Nut	4	.	203001.1.463 *	L.side decal (red)	1
3	000319.3.516	Washer	4	.	507501.7.211 *	L.side decal (gold)	1
4	205001.3.486	Stud bolt	4	22	205013.1.131 §	L.side cover	1
5	298.681.00	Ring seal	1	23	152.388.00 *	Screw	2
6	205013.5.159	Grommet	1	23	152.392.00 §	Screw	2
7	205001.1.132 *	R.side cover	1	.	200001.1.195	Breather	1
.	203602.1.462 *	R.side decal (white)	1				
.	200052.1.462 *	R.side decal (yellow)	1				
.	203001.1.462 *	R.side decal (red)	1				
.	507501.7.212 *	R.side decal (gold)	1				
7	205013.1.132 §	R.side cover	1				
8	152.396.00	Screw	10				
9	000315.1.364	Dowel pin	2				
10	298.678.00	Ring seal	2				
11	302.058.00	Bearing	4				
12	205002.1.311	Gasket	1				
13	203002.1.544	Spacer	6				
14	205011.1.543	Bush	6				
15	152.412.00	Screw	4				
16	205001.1.291	Gasket	1				
17	298.168.00	Gasket	1				
18	205001.1.193	Oil drain plug	1				
19	152.392.00	Screw	4				
20	298.424.00	Gasket	1				
21	205001.1.191	Oil filler plug	1				
22	205002.1.131 *	L.side cover	1				
.	203602.1.463 *	L.side decal (white)	1				

* Up to engine n. F271810

§ From engine n. F271811

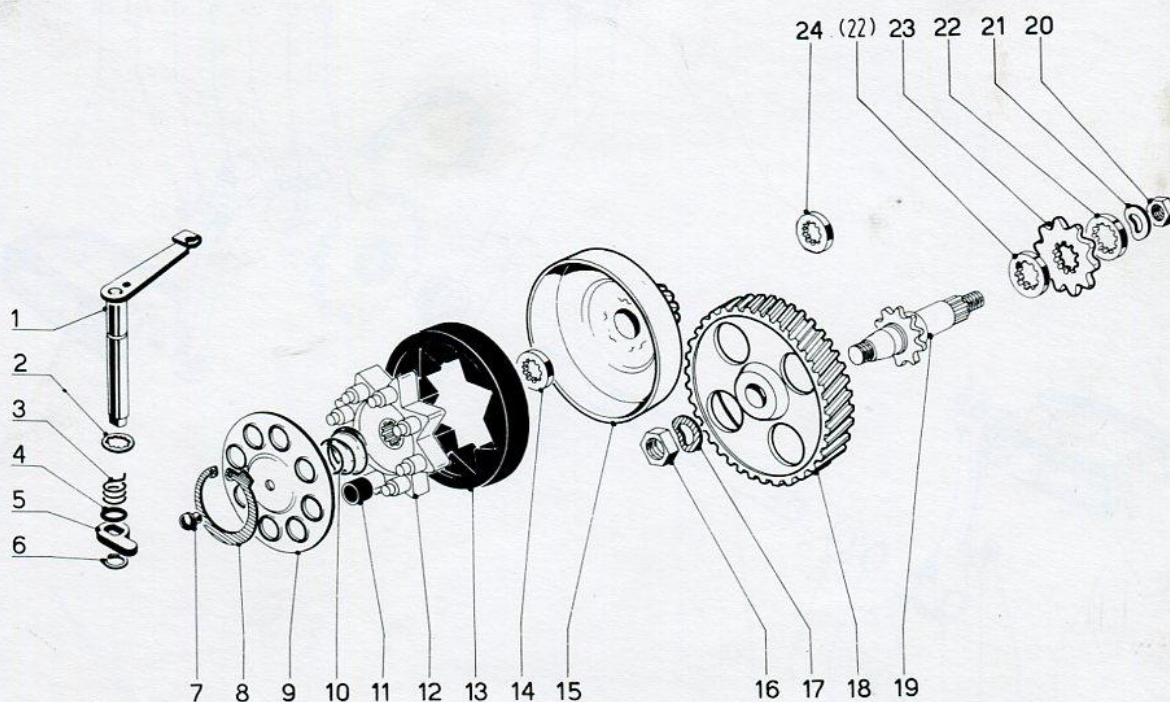
. Not illustrated



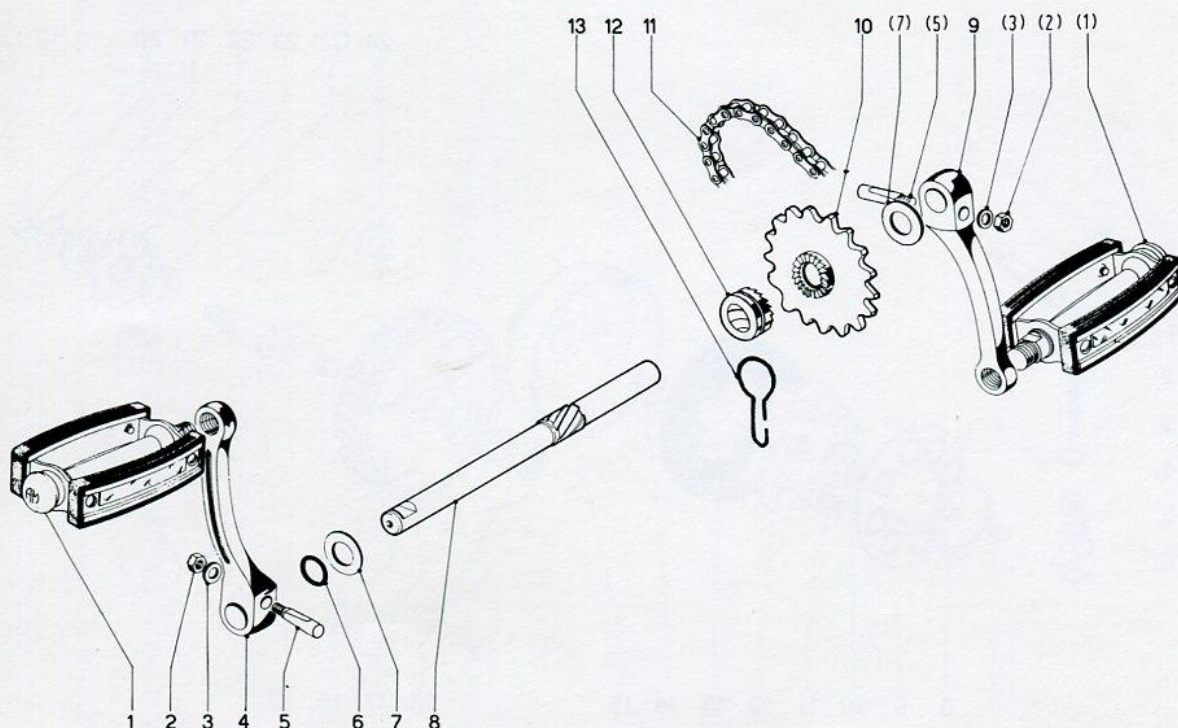
N. draw	Part Number	Description	Quantity	N. draw	Part Number	Description	Quantity
1	205003.3.131	Cylinder head	1	8	214.756.00	Washer	1
2	205060.3.111	Cylinder	1	9	205002.2.100	Crankshaft	1
2	205060.3.111 *	Cylinder	1	10	000311.8.423	Washer	1
2	205003.3.111 §	Cylinder	1	11	205011.8.446	Nut	1
2	205003.3.111	Cylinder	1	12	273.511.00	Woodruff key	1
3	205001.3.231	Gasket	1	13	000351.2.191	Gudgeon pin	1
4	307.021.00	Piston ring 40,0	2	14	304.957.00	Roller cage	1
4	308.027.00	Piston ring 40,2	2	15	214.408.00	Washer	2
4	308.028.00	Piston ring 40,4	2	16	132.319.00	Screw	2
4	308.029.00	Piston ring 40,6	2	17	205051.3.232	Gasket 2 mm.	1
4	308.030.00	Piston ring 40,8	2	17	205001.3.232	Gasket 1 mm.	1
5	200001.2.181	Piston 40,0 20-30mph	1				
5	205053.2.181 *	Piston 40,0 25mph	1				
5	200001.2.181 §	Piston 40,0 25mph	1				
5	200001.2.182	Piston 40,4 20-30mph	1				
5	200001.2.183	Piston 40,8 20-30mph	1				
5	200001.2.184	Piston 40,2 20-30mph	1				
5	200001.2.185	Piston 40,6 20-30mph	1				
5	205053.2.182 *	Piston 40,4 25mph	1				
5	200001.2.182 §	Piston 40,4 25mph	1				
5	205053.2.183 *	Piston 40,8 25mph	1				
5	200001.2.183 §	Piston 40,8 25mph	1				
5	205053.2.184 *	Piston 40,2 25mph	1				
5	200001.2.184 §	Piston 40,2 25mph	1				
5	205053.2.185 *	Piston 40,6 25mph	1				
5	200001.2.185 §	Piston 40,6 25mph	1				
6	275.312.00	Circlip	2				
7	000315.7.586	Nut	1				

* Up to engine n. F275010

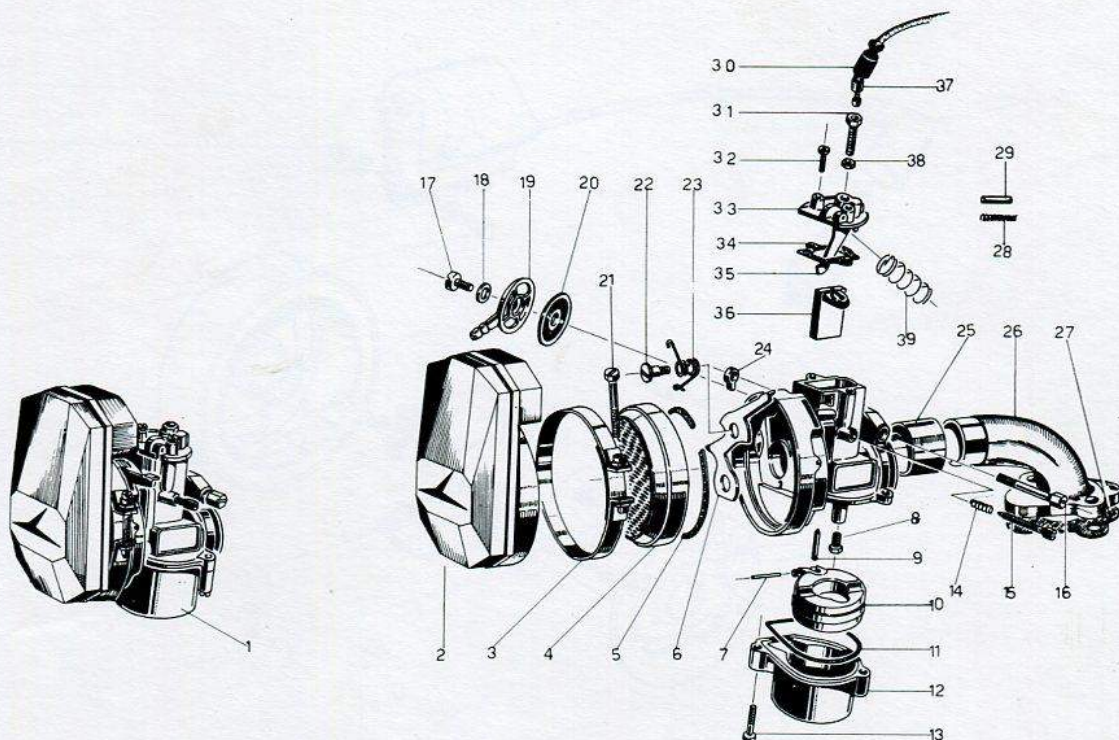
§ From engine n. F275011



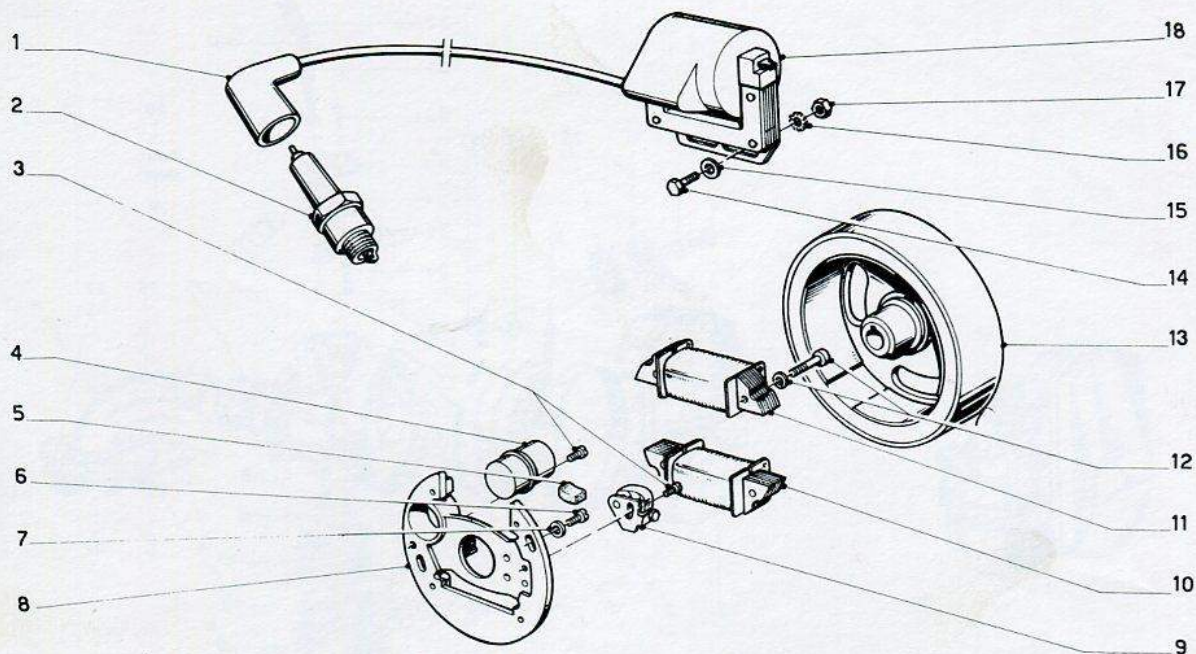
N. draw	Part Number	Description	Quant.	N. draw	Part Number	Description	Quant.
1	205002.7.061	Starter lever	1				
2	200001.7.826	Washer	1				
3	205002.7.195	Spring	1				
4	298.739.00	Ring seal	1				
5	205001.7.827	starter lever	1				
6	274.201.00	Circlip	1				
7	205001.7.821	Pivot pin	1				
8	279.955.00	Circlip	1				
9	205001.7.828	Starter disc	1				
10	024351.7.136	Spring	1				
11	010357.7.831	Bush	6				
12	205001.7.814	Clutch hub	1				
13	002391.7.153	Clutch rubber body	1				
14	205001.7.122	Washer	1				
15	205002.7.016	Driven gear	1				
16	000315.7.586	Nut	1				
17	024357.7.587	Spring	1				
18	205004.7.112	Driving gear	1				
19	205004.7.261	Main shaft	1				
20	000315.7.586	Nut	1				
21	024357.7.587	Washer	1				
22	000357.7.122	Washer	2				
23	205001.7.287	Sprocket Z=10,	1				
24	205003.7.122	Washer	1				



N. draw	Part Number	Description	Quantity	N. draw	Part Number	Description	Quantity
1	216.0631	Pedals	20-25mph	1			
1	506881.4.030	L.pedal	30mph	1			
(1)	506881.4.020	R.pedal	30mph	1			
2	210.039.00	Nut		2			
3	000.2064	Washer		2			
4	225.0783	L.pedal crank		1			
5	000.2074	Key		2			
6	299.809.00	Ring seal		2			
7	200001.7.187	Washer		2			
8	205003.7.427	Bracket axle		1			
9	221.0782	R.pedal crank		1			
10	205002.7.421	Sprocket		1			
11	205001.7.070	Chain		1			
12	203001.7.441	Toothed clamp		1			
13	200001.7.444	Spring		1			
.	506651.7.618	Protection pipe		1			
.	506701.7.618	Protection pipe		1			
		. Not illustrated					



N. draw	Part Number	Description	Q.nts	N. draw	Part Number	Description	Q.nts
1	837.026.00	Carburettor 25-30mph	1	26	205001.3.321	Flanged stud-ind.	1
1	837.028.00	Carburettor 20mph	1	27	205001.3.322	Spacer	1
2	205013.5.140	Intake cover 25-30mph	1	28	837.051.00	Spring	1
2	837.648.00	Intake cover 20mph	1	29	837.440.00	Shaft	1
3	817.628.00	Clamp	1	30	802.453.00	Protection cap	1
4	837.603.00	Air filter	1	31	802.104.00	Screw	1
5	837.608.00	Gasket	1	32	811.318.00	Screw	2
6	837.439.40	Air slide	1	33	837.305.00	Cover	1
7	837.332.00	Float shaft	1	34	837.412.00	Gasket	1
8	813.313.50	Jet 25-30mph	1	35	837.429.00	Lever	1
8	813.313.48	Jet 20mph	1	36	837.424.02	Throttle slide	1
9	830.464.00	Taper needle	1	38	802.691.00	Nut	1
10	837.323.00	Float	1	39	837.324.00	Spring	1
11	837.881.00	Gasket	1	.	506351.7.234	Transfer f.intake cover	1
12	837.329.00	Float chamber	1	.	837.647.00	Suction pipe 20mph	2
13	837.308.00	Screw	2	.	837.617.00	Suction pipe 25-30mph	2
14	815.460.00	Spring	1				
15	837.326.00	Screw	1				
16	837.368.00	Screw	1				
17	837.470.00	Screw	1				
18	815.431.00	Gasket	1				
19	837.406.00	Banjo union	1				
20	837.435.00	Petrol filter	1				
21	817.629.00	Screw	1				
22	837.427.00	Shaft	1				
23	837.428.00	Spring	1				
24	837.369.00	Plate	1				
25	837.371.00	Reducer sleeve	1				
						. Not illustrated	



N. draw	Part Number	Description	Quantity	N. draw	Part Number	Description	Quantity
.	205060.8.200	Flywheel	1	.	305.129.00	Washer f.plate a.coil 17"	4
1	203602.5.152	Plug cover	1	.	132.236.00	Screw for coil 17"	2
2	306.101.00	Spark plug 20mph	1	.	504906.6.371	Protection f.plug cab. 17"	1
2	306.103.00 *	Spark plug 25mph	1	.	506904.5.594	Rubber strip f.coil 17"	1
2	306.102.00 §	Spark plug 25mph	1				
2	306.103.00	Spark plug 30mph	1				
3	205003.8.451	Screw	2				
4	000374.8.040	Condensator	1				
5	205003.8.213	Oil wick	1				
6	152.424.00	Screw	2				
7	213.828.00	Washer	2				
8	205003.8.231	Stator plate	1			* Up to engine n. F275010	
9	205003.0.223	Contact breaker	1			§ From engine n. F275011	
10	205060.8.900	L.T. coil	1				
11	205060.8.130	Coil	1				
12	205060.8.448	Screw and washer	4				
13	205060.8.230	Rotor	1				
14	128.048.00	Screw 16"	2				
15	213.828.00	Washer 16"	2				
16	305.120.00	Washer 16"	2				
17	210.404.00	Nut 16"	2				
18	205069.8.100	H.T. Coil	1				
.	201054.8.139	Cap for spark plug cable	1				
.	500204.6.450	Protection cable	1				
.	205001.5.153	Screw f.spark plug cover	1				
.	504906.6.376	Plate for coil 17"	1				
.	132.239.00	Screw for plate 17"	2				
						. Not illustrated	

FRAME FOR:

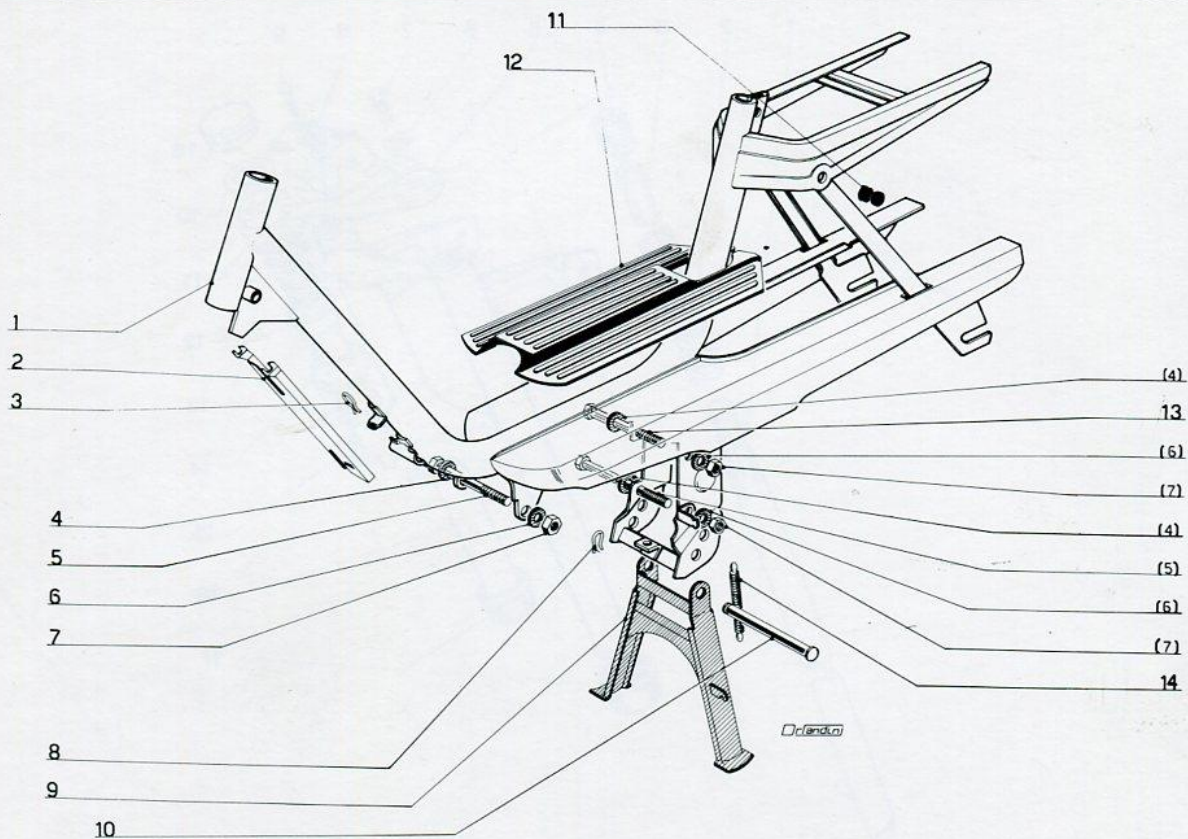
— SPORT 20 - 25 - 30 MPH

20 MPH - FROM FRAME n. RA 00101

25 MPH - FROM FRAME n. RB 00101

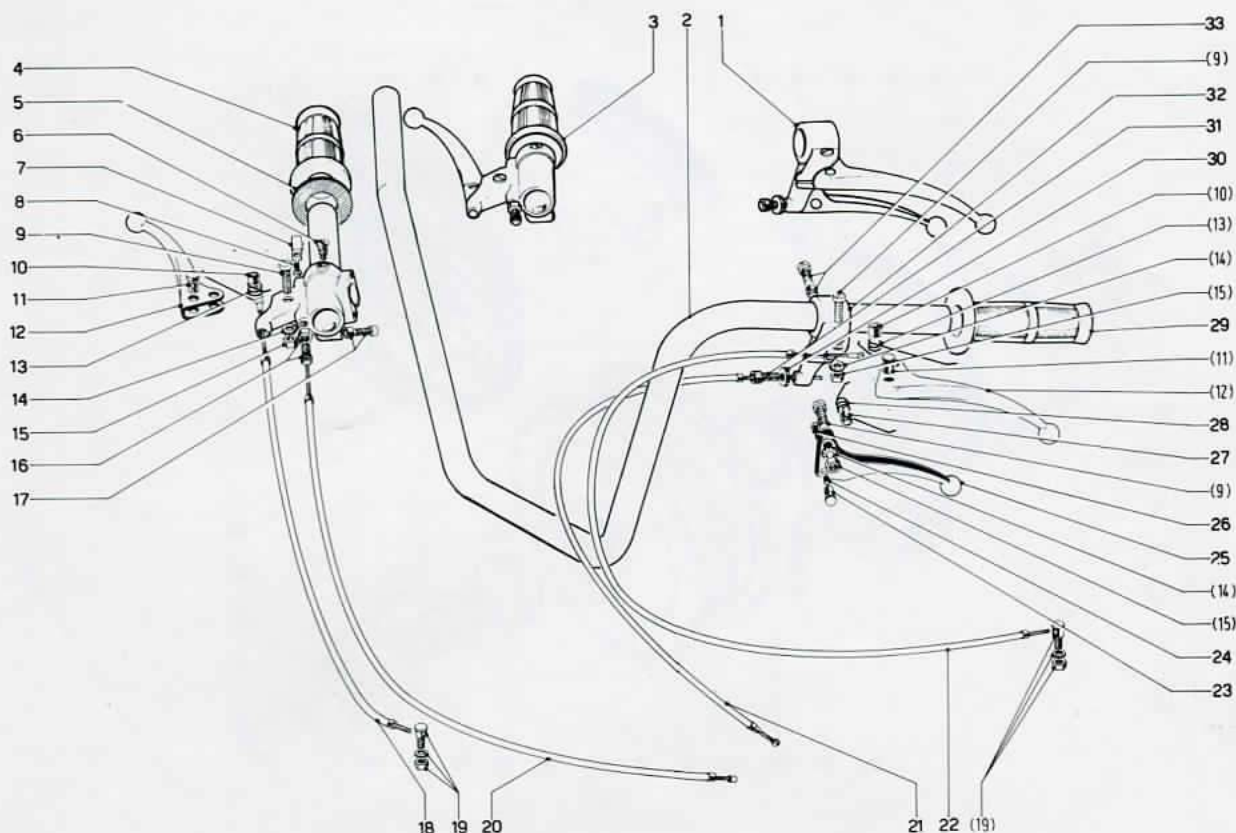
30 MPH - FROM FRAME n. RC 00101



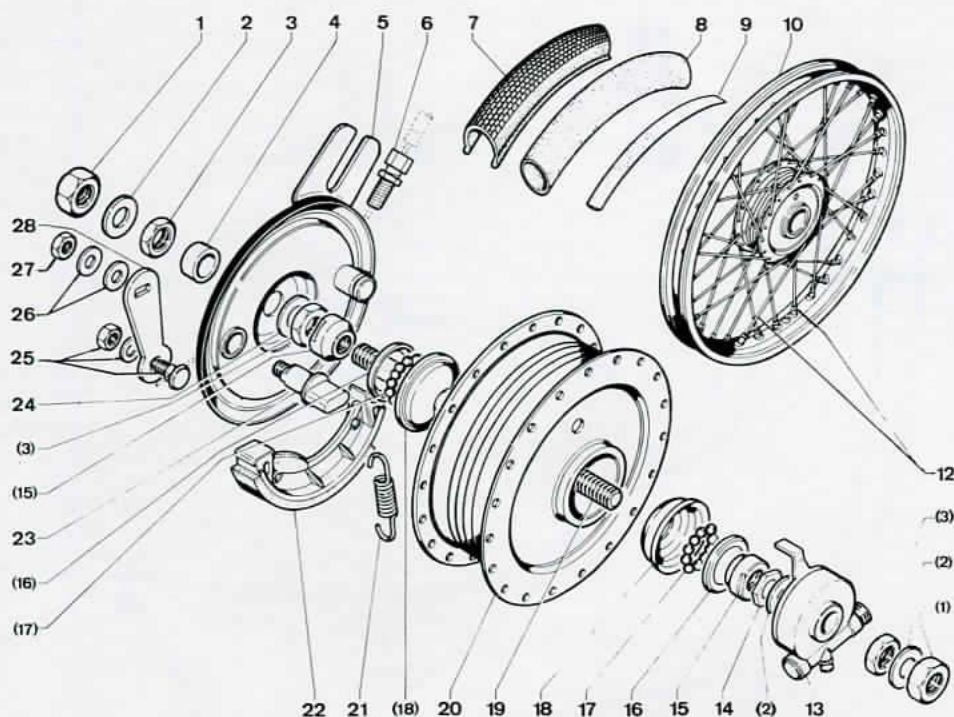


N. draw	Part Number	Description	Quantity	N. draw	Part Number	Description	Quantity
1	506861.1.100	Frame	1				
2	506351.1.358	Protection cable	1				
3	503501.1.356	Spring	1				
4	- -	Not delivered	-				
5	128.368.00	Screw	2				
6	305.147.00	Washer	2				
7	208.810.00	Nut	3				
8	275.412.00	Circlip	1				
9	503754.7.020	Stand	1				
10	507641.7.125	Pivot	1				
11	503501.7.497	Plug for frame	2				
12	503501.1.311	Rubber mat	1				
13	128.368.00	Screw	1				
14	503101.7.127	Ressort	1				
.	506863.1.101	Plate	1				
.	503801.7.222	Transfer (white)	2				
.	503801.7.223	Transfer (black)	2				
.	506851.7.223	Transfer (sport)	2				
		. Not illustrated					

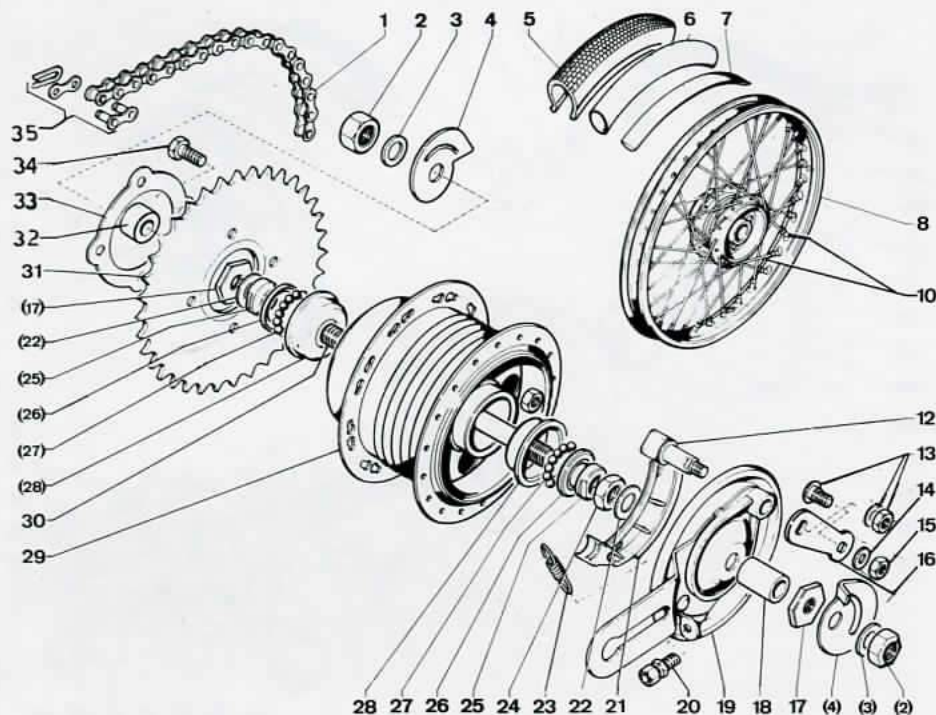
N. draw	Part Number	Description	Quantity	N. draw	Part Number	Description	Quantity
.	506352.2.100	Front fork	A 1	.	506351.2.359	Ring for cables	1
.	506853.2.100	Front fork	B 1	.	506351.7.033	Front reflector	2
1	000912.2.170	Sliders	2				
2	006551.2.134	Spring	2				
3	002912.2.174	Cap	2				
4	007551.2.154	Holder	2				
5	006551.2.179	Upper support	A 1				
5	506853.2.179	Upper support	B 1				
6	213.849.00	Washer	2				
7	132.443.00	Screw	2	A	25mph up to frame n. RB01231		
8	507652.2.122	Clamp	B 1		30mph up to frame n. RCO0445		
9	170.628.00	Screw	B 4				
.	500204.0.141	Steering column	A 1	B	25mph. from frame n. RB01232		
.	500225.0.141	Steering column	B 1		30mph. from frame n. RCO0446		
10	000.3085	Washer	2		20mph from the first frame n. RA00101		
11	207.3078	Upper bearing cup	1				
12	000.3062	Upper bearing cone	1				
13	000.4011	Ball cage	2				
14	201.3064	L.bearing cup	1				
15	000.3065	L.bearing cone	1				
16	506352.2.140	Fork bare	1				
17	006551.2.144	Dust cover	2				
18	206.3067	Nut	A 1				
18	000.3086	Nut	B 1				
.	500204.2.359	Clamp	1				
.	503252.7.639	Grommet	A 2				
.	506501.7.639	Grommet	B 2				
						. Not illustrated	



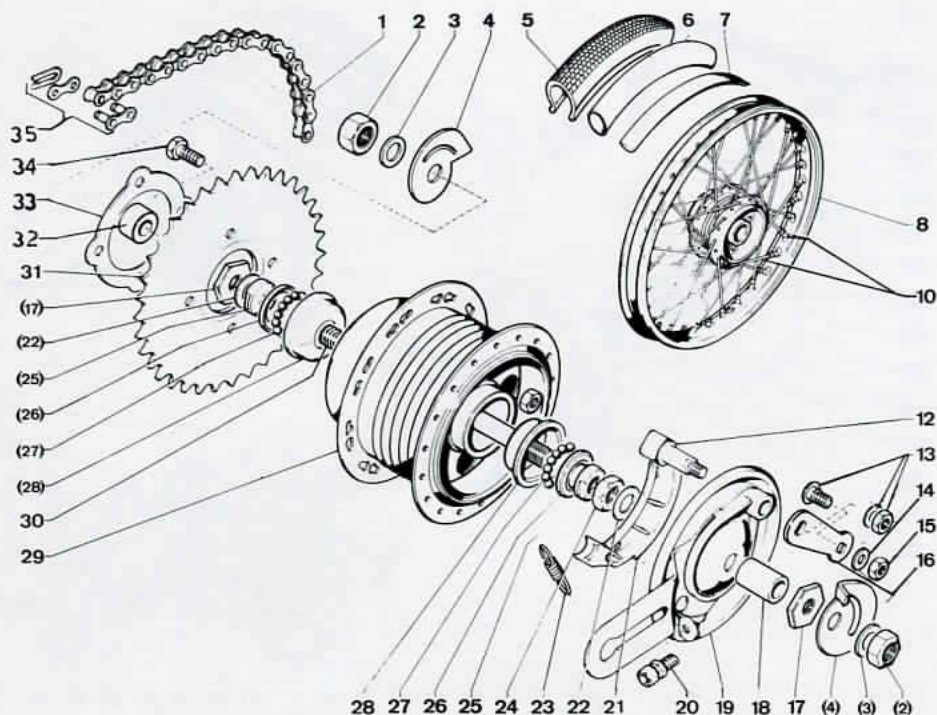
N. draw	Part Number	Description	Quant.	N. draw	Part Number	Description	Quant.
1	506851.0.142 *	Twiststart brake	1	25	000557.5.169	Starting lever	1
1	506852.0.142	Twiststart brake	1	26	-	Not delivered	-
2	500204.5.100	Handlebar	A 1	27	000557.5.205	Spacer	1
.	500204.5.125	Expander	A 1	28	000557.5.228	Spring	1
2	507643.5.100	Handlebar	B 1	29	004555.5.223	Handgrip	1
3	506851.0.131 *	Twistgrip throttle	1	30	-	Not delivered	-
3	506852.0.131	Twistgrip throttle	1	31	-	Not delivered	-
4	003553.5.222	Handgrip	1	32	506351.5.212 *	Levers bracket	1
5	214.779.00	Washer	1	32	506852.5.212	Levers bracket	1
6	000555.5.227	Screw	1	33	000557.5.514 *	Screw with bush	1
7	000555.5.225	Slider	1	33	004555.5.514	Screw with bush	1
8	000555.5.226	Screw	1	.	507251.5.228	Spring	1
9	003553.5.516	Screw	3	.	506853.7.038 *	Mirror	1
10	003553.5.205	Spacer	2	.	506904.7.038	Mirror	1
11	003553.5.178	Bush	2				
12	506851.5.176	Lever	2	A	25mph up to frame n. RB01231		
13	506001.5.228	Spring	2		30mph up to frame n. RC00445		
14	305.132.00	Washer	3				
15	210.708.00	Nut	3	B	25mph from frame n. RB01232		
16	012551.7.180	adjusting cable	1		30mph from frame n. RC00446		
17	003553.5.514 *	Screw and bush	1		20mph from frame n. RA00101		
17	004555.5.514	Screw and bush	1				
18	000509.4.500	Front brake cable	1	*	Valid only for the execution 25mph		
19	012551.4.536	Clamp	2		starting from frame n. RB00101 untill		
20	503501.7.400	Throttle cable	1		frame n. RB00745		
21	506851.7.300	Starting cable	1	.	Not illustrated		
22	503501.4.600	Rear brake cable	1				
23	506851.5.178	Bush	1				
24	-	Not delivered	-				



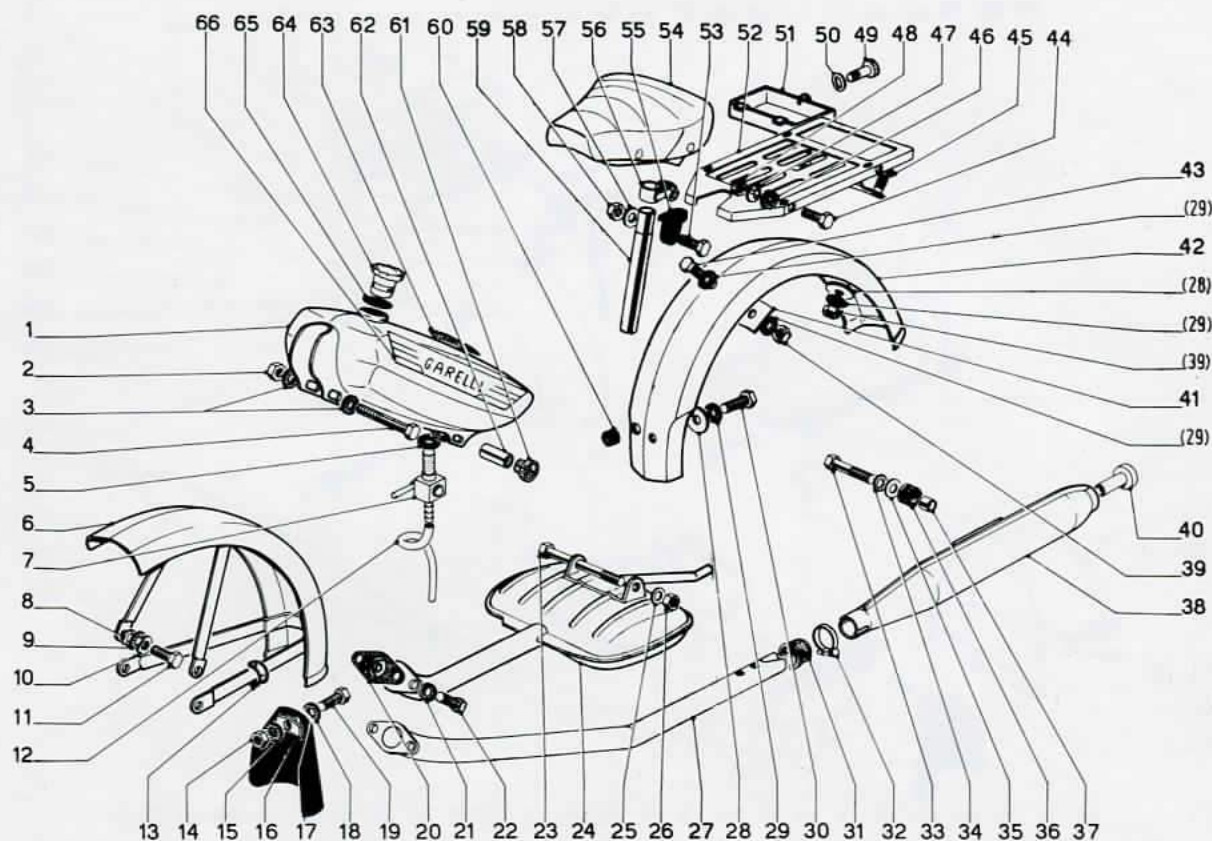
N. draw	Part Number	Description	Quantity	N. draw	Part Number	Description	Quantity
.	506851.4.700	Front wheel	1	27	210.040.00	Nut	1
1	000561.4.222	Nut	2	28	012551.4.275	Lever	1
2	000561.4.551	Washer	3				
3	012551.4.532	Nut	3				
4	012551.4.549	Spacer	1				
5	506341.4.270	F.bracket brake	1				
6	000561.4.515	Adjusting screw	1				
7	000952.4.216	Tyre	1				
8	000952.4.080	Inner tube	1				
9	000912.4.215	Rim inner liner	1				
10	057.5041	Rim	1				
12	000932.4.219	Spoke and nipple	36				
13	012551.4.548	Spacer (speedo drive)	1				
.	506341.4.246	Control plug	2			. Not illustrated	
14	005510.4.545	Nut	1				
15	000561.4.252	Cone	2				
16	012551.4.297	Dust cover	2				
17	301.157.00	Ball	20				
18	012551.4.256	Cage	2				
19	000561.4.251	Spindle	1				
20	- -	Not delivered	-				
21	000561.4.273	Spring	2				
22	000561.4.220	Brake shoe ass.	1				
23	012551.4.274	Brake shoe cam	1				
24	012551.4.552	Washer	1				
25	012551.4.536	Swivel pin cpl.	1				
26	213.840.00	Washer	2				



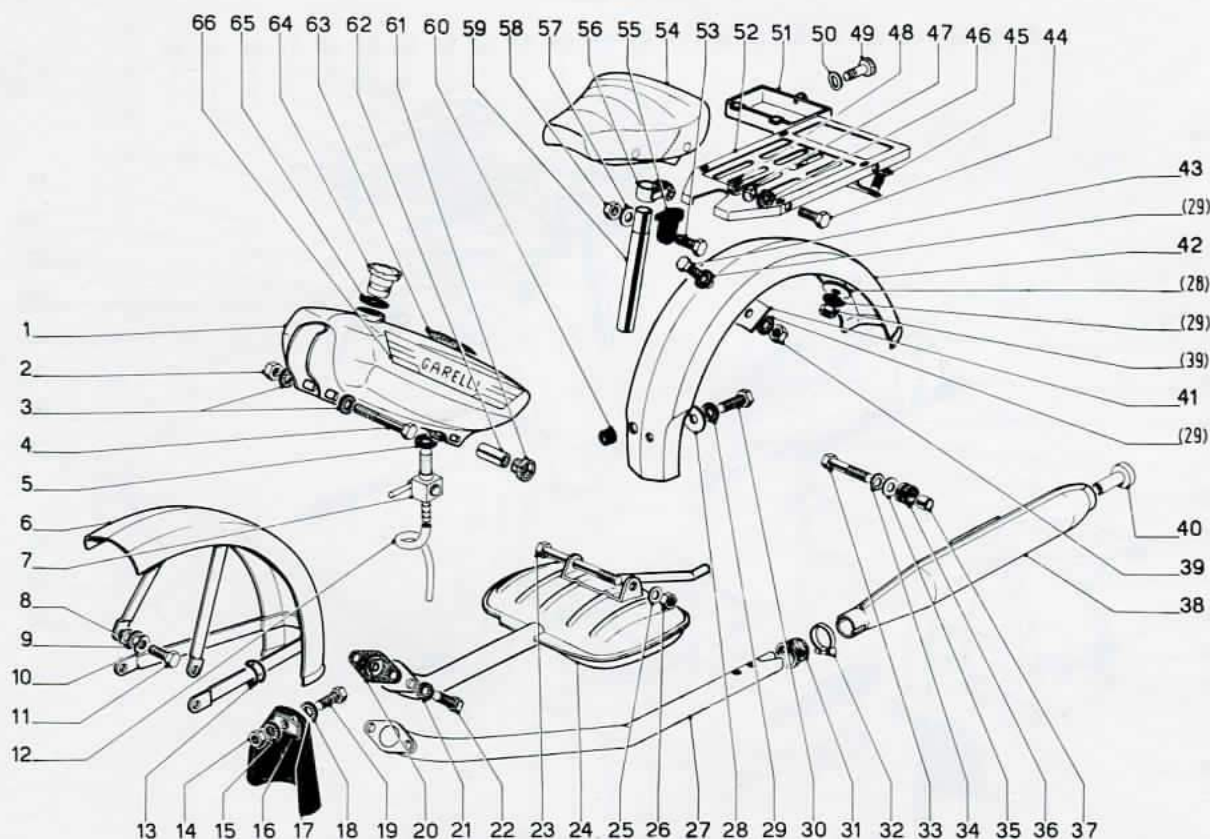
N. draw	Part Number	Description	Quantity	N. draw	Part Number	Description	Quantity
.	506861.4.800	Rear wheel	20mph A 1	17	000561.4.547	Nut	A 2
.	506863.4.800	Rear wheel	20mph B 1	17	506863.4.547	Nut	B 2
.	506871.4.800	Rear wheel	25mph A 1	18	500204.4.548	Spacer	1
.	506873.4.800	Rear wheel	25mph B 1	19	506341.4.280	Bracket brake shoe	A 1
..	506881.4.800	Rear wheel	30mph A 1	19	506863.4.280	Bracket brake shoe	B 1
.	506883.4.800	Rear wheel	30mph B 1	20	000561.4.515	Adjusting screw	1
1	506361.4.070	Chain	20mph 1	21	000561.4.220	Brake shoe ass.	1
1	506401.4.120	Chain	25mph 1	22	012551.4.552	Washer	A 1
1	506451.4.070	Chain	30mph 1	22	506863.4.552	Washer	B 1
2	000561.4.222	Nut	A 2	23	000561.4.273	Spring	2
2	063557.4.222	Nut	B 2	24	012551.4.532	Nut	A 1
3	000561.4.551	Washer	A 2	24	063557.4.547	Nut	B 1
3	214.802.00	Washer	B 2	25	000561.4.252	Cone	A 2
4	002551.4.141	R.chain tightener	1	25	506863.4.252	Cone	B 2
4	002551.4.143	L.chain tightener	1	26	012551.4.297	Dust cover	A 2
5	000952.4.216	Tyre	1	26	506863.4.297	Dust cover	B 2
6	000952.4.080	Inner tube	1	27	301.157.00	Ball	A 20
7	000912.4.215	Rim inner liner	1	27	301.157.00	Ball	B 22
8	075.5041	Rim	A 1	28	012551.4.256	Cage	A 2
8	072.5041	Rim	B 1	28	506863.4.256	Cage	B 2
10	506851.4.219	Spoke and nipple	A 36	29	-	Not delivered	-
10	505701.4.219	Spoke and nipple	B 36	30	503501.4.254	Spindle	A 1
12	012551.4.274	Brake shoe cam	1	30	506863.4.254	Spindle	B 1
13	012551.4.536	Swivel cpl.	1	31	503701.4.227	Sprocket Z=42	20mph A 1
14	213.840.00	Washer	1	31	501501.4.234	Sprocket Z=42	20mph B 1
15	210.039.00	Nut	1	31	503551.4.227	Sprocket Z=36	25mph A 1
16	012551.4.275	Lever	1	31	506873.4.234	Sprocket Z=36	25mph B 1



N. draw	Part Number	Description	Quantity	N. draw	Part Number	Description	Quantity
31	500451.4.227	Sprocket Z=32	30mph A 1				
31	500601.4.299	Sprocket Z=32	30mph B 1				
32	503501.4.548	Spacer	1				
33	000551.4.553	Plate	A 2				
33	063557.4.553	Plate	B 1				
34	012551.4.517	Screw and nut	4				
35	067555.4.128	Link	1				
35	500204.4.128	Link	1				
.	506341.4.246	Control plug	2				
A 25mph up to frame n. RB00831 30mph up to frame n. RC00105							
B 25mph from frame n. RB00832 30mph from frame n. RC00106 20mph from frame n. RA00101							
. Not illustrated							



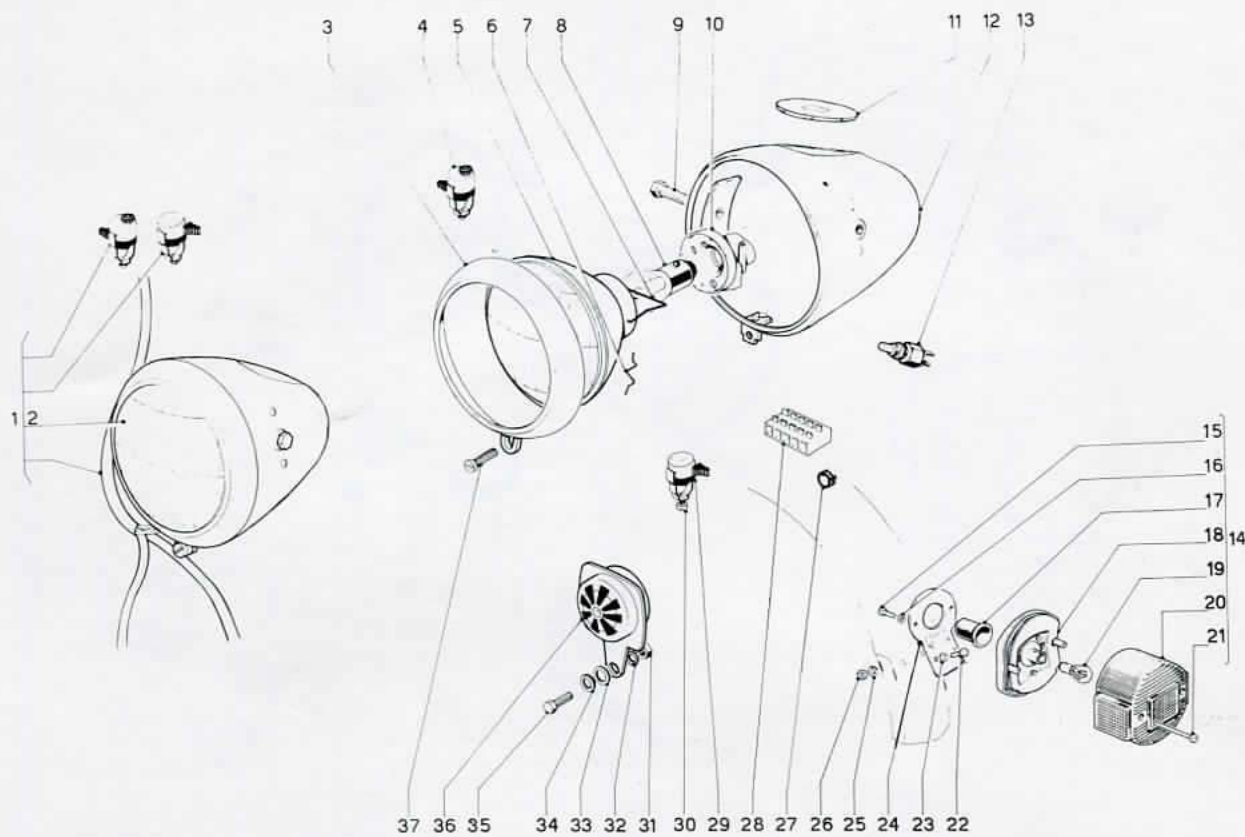
N. draw	Part Number	Description	Quantity	N. draw	Part Number	Description	Quantity
1	506853.1.090	Tank	1	28	000912.1.564	Washer	4
2	210.416.00	Nut	2	29	213.836.00	Washer	4
3	213.840.00	Washer	4	30	132.236.00	Screw	1
4	128.256.00	Screw	2	31	503701.3.297 *	Guide ring	1
5	000955.1.576	Gasket	1	32	504651.3.288 *	Clamp	2
6	503801.2.010	F.mudguard	1	33	137.328.00 *	Screw	1
7	506341.1.040	Petrol cak	1	34	305.132.00 *	Washer	1
8	305.132.00	Washer	2	35	501601.1.564 *	Washer	1
9	203.2064	Washer	2	36	504451.1.269 *	Grommet	1
10	214.408.00	Washer	2	37	504451.1.275 *	Spacer	1
11	132.302.00	Screw	2	38	503703.3.510 *	Silencer	1
12	500001.1.257	Pipe 160 mm.	1		210.416.00 *	Nut for silencer	1
13	000912.2.359	Ring	1	39	210.411.00	Nut	3
14	210.411.00	Nut	1	40	503701.3.530 *	Inner baffles	1
15	214.407.00	Washer	1	41	500301.1.364	Plate	1
16	503501.2.312	Plate	1	42	506851.1.010	Rear mudguard	A 1
17	503501.2.311	Splash guard	1	42	506852.1.010	Rear mudguard	B 1
18	213.836.00	Washer	1	43	132.236.00	Screw	1
19	137.199.00	Screw	1	44	171.718.00	Screw	4
20	000348.3.233	Gasket	1	45	171.729.00	Screw	2
21	214.408.00	Washer	2	46	213.840.00	Washer	4
22	170.708.00 *	Screw	2	47	214.408.00	Washer	4
22	132.312.00	Screw	2	48	210.416.00	Nut	4
23	128.228.00	Screw	1	49	506851.1.569	Screw	1
24	506651.3.500	Silencer	1	50	000912.1.477	Gasket	1
25	214.834.00	Washer	2	51	506851.1.600	Tools bag	1
26	211.923.00	Nut	1	52	506851.1.030	Luggage carrier	1
27	503703.3.284 *	Exhaust pipe	1	53	132.443.00	Screw	1



N. draw	Part Number	Description	Quantity	N. draw	Part Number	Description	Quantity
54	506901.1.050	Saddle	1	A	25Mph up to frame n. RB01231		
55	000551.1.535	Clamp cover	1		30mph up to frame n. RC00445		
56	000912.1.268	Clamp	1				
57	213.849.00	Washer	1	B	25mph from frame n. RB01232		
58	210.422.00	Nut	1		30mph from frame n. RC00446		
59	002907.1.262	Tube	1		20mph from the first frame n. RA00101		
60	000942.6.179	Grommet	1				
61	500952.1.546	Bush	4				
62	504703.1.375	Spacer	2	*	Valid only for the execution 25mph		
63	- -	Not delivered	-		starting from frame n. RB00101 up to		
64	500205.1.270 §	Cap (black plastic)	1		frame n. RB00831		
64	506851.1.251	Cap (chromed steel)	1				
65	500205.1.512 §	Gasket	1	§	Valid only for the execution 25mph		
66	506851.7.217	R.transfer	A 1		starting from frame n. RB00101 up to		
66	506851.7.218	L.transfer	A 1		frame n. RB00686		
66	506501.7.216	Transfer (black)	B 2				
66	506853.7.216	Transfer (white)	B 2				
.	132.312.00	Screw for r.mudguard	2				
.	210.416.00	Nut for r.mudguard	2				
.	213.840.00	Washer for r.mudguard	2	.	Not illustrated		
.	214.408.00	El. washer f.r.mudguard	2				
.	506341.7.232	Transf.f.cock on tank (white)	1				
.	506341.7.231	Transfer f.cock on tank (black)	1				
.	506351.7.233	Transfer on cock	1				

LIGHTING SYSTEM

25 MPH From Frame n. RB 00101 up to Frame n. RB 01231
30 MPH From Frame n. RC 00101 up to Frame n. RC 00445



N. draw	Part Number	Description	Quantity	N. draw	Part Number	Description	Quantity
1	506961.6.360 *	Lighting set	1	27	503252.7.639	Grommet	1
1	507251.6.360	Lighting set	1	28	505751.6.135	Junction block	1
2	506961.6.100	Head light	1	29	506351.6.300 *	Engine stop switch	1
3	506961.6.110	Rim with screw	1	29	506961.6.300	Engine stop switch	1
4	506351.6.400 *	Light switch	1	30	000917.6.347 *	Screw for switch	2
4	506961.6.400	Light switch	1	31	210.416.00	Nut	1
5	506961.6.190	Reflector set	1	32	305.132.00	Washer	1
6	000512.6.115	Spring	9	33	000912.1.477	Washer	2
7	506961.6.177	Spring	1	34	214.408.00	Washer	1
8	504810.6.161	Bulb	1	35	126.152.00	Screw	1
9	132.319.00	Screw	2	36	014551.6.030	Horn	1
10	506961.6.130	Bulb holder	1	37	501751.6.346	Screw	1
11	506351.6.117	Plug hole	1	.	501601.1.564	Washer for horn	2
12	506961.6.102	Shell	1	.	000942.6.179	Grommet for cables	1
13	501601.6.940	Stop switch	2				
14	506351.6.220	Tail light	1				
15	132.319.00	Screw	2				
16	305.132.00	Washer	2				
17	506351.6.228	Protection cap	1				
18	506351.6.225	Chromed plated cpl.	1				
19	004555.6.162	Bulb	1				
20	506351.6.222	Rear red reflector	1				
21	506351.6.115	Screw	2				
22	132.239.00	Screw	2				
23	213.836.00	Washer	2				
24	504605.6.226	R.Bracket	1				
25	305.129.00	Washer	2				
26	210.411.00	Nut	2				

* Valid only for the execution 25mph
starting from frame n. RB00101 up to
frame n. RB00745

. Not illustrated

N. draw	Part Number	Description	Quantity	N. draw	Part Number	Description	Quantity
1	507251.6.360	Head light set	1	28	214.408.00	Washer	1
2	506961.6.100	Headlight	1	29	126.152.00	Screw	1
3	506961.6.110	Rim with screw	1	30	014551.6.030	Horn	1
4	506961.6.400	Light switch	1	31	501751.6.346	Screw	1
5	506961.6.190	Reflector set	1	.	506961.6.221	Gasket for tail light	1
6	000512.6.115	Spring	9				
7	506961.6.177	Spring	1				
8	504810.6.161	Bulb	1				
9	132.319.00	Screw	2				
10	506961.6.130	Bulb holder	1				
11	506351.6.117	Cover	1				
12	506961.6.102	Shell	1				
13	501601.6.940	Stop switch	2				
14	506961.6.220	Tail light	1				
15	506961.6.115	Screw	2				
16	506961.6.222	R.Reflector	1				
17	087555.6.162	Bulb	1				
18	506961.6.163	Bulb	1				
.	000912.1.477	Elastic washer for horn	2				
19	305.132.00	Washer	1				
20	210.416.00	Nut	1				
21	504451.1.269	Grommet	1				
22	505751.6.135	Clamp	1				
23	506961.6.300	Stop engine switch	1				
25	210.416.00	Nut	1				
26	305.132.00	Washer	1				
27	501601.1.564	Washer	2				

FRAME FOR:

- **GRAN SPORT** 20 - 25 - 30 MPH
- **RALLY SPORT** 20 - 25 - 30 MPH
- **GRAN SPORT LTD** 20 - 25 - 30 MPH

GRAN SPORT 16" WHEELS

20 MPH - FROM FRAME n. NP 03431 UP TO FRAME n. NP 03724

25 MPH - FROM FRAME n. NU 05976 UP TO FRAME n. NU 10270

30 MPH - FROM FRAME n. NZ 00621 UP TO FRAME n. NZ 02017

GRAN SPORT 17" WHEELS

20 MPH - FROM FRAME n. NP 03725

25 MPH - FROM FRAME n. NU 10271

30 MPH - FROM FRAME n. NZ 02018

RALLY SPORT

20 MPH - FROM FRAME n. SR 00101

25 MPH - FROM FRAME n. SS 00101

30 MPH - FROM FRAME n. ST 00101

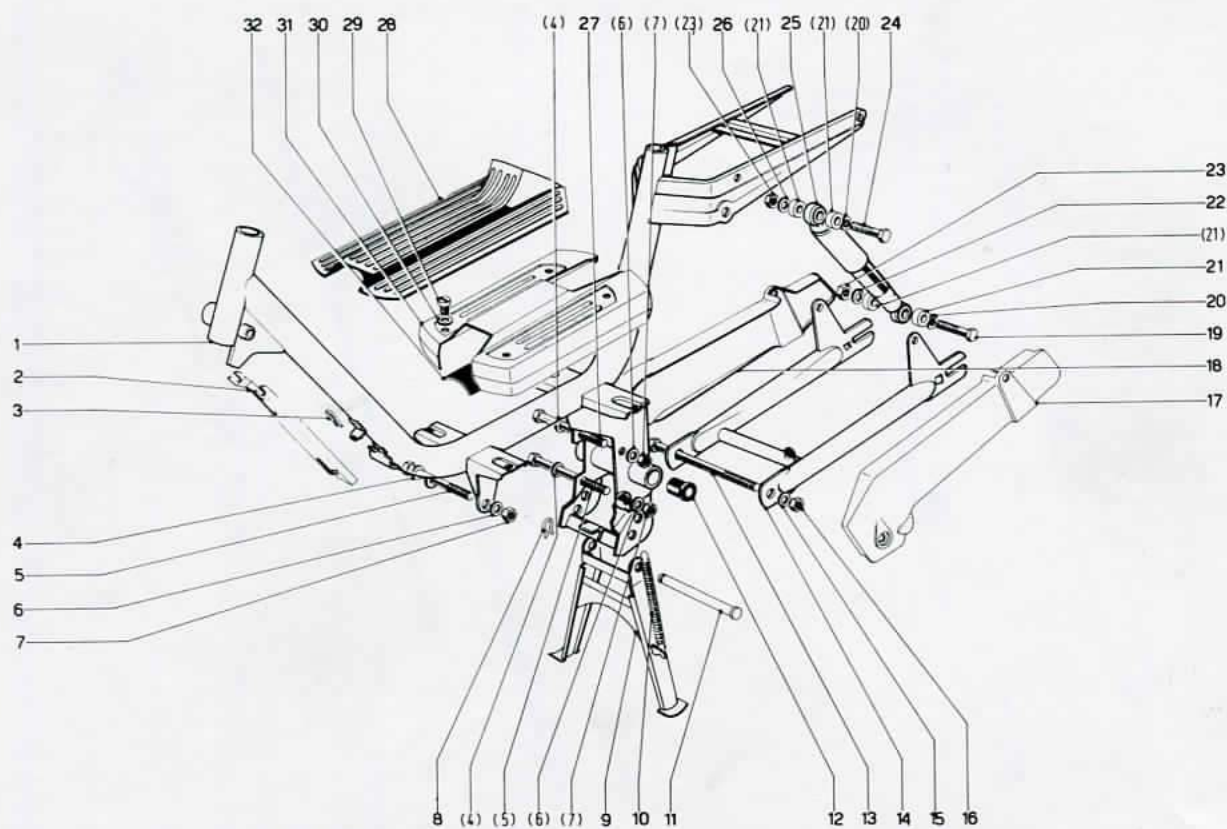
GRAN SPORT LTD

20 MPH - FROM FRAME n. SL 00101

25 MPH - FROM FRAME n. SM 00101

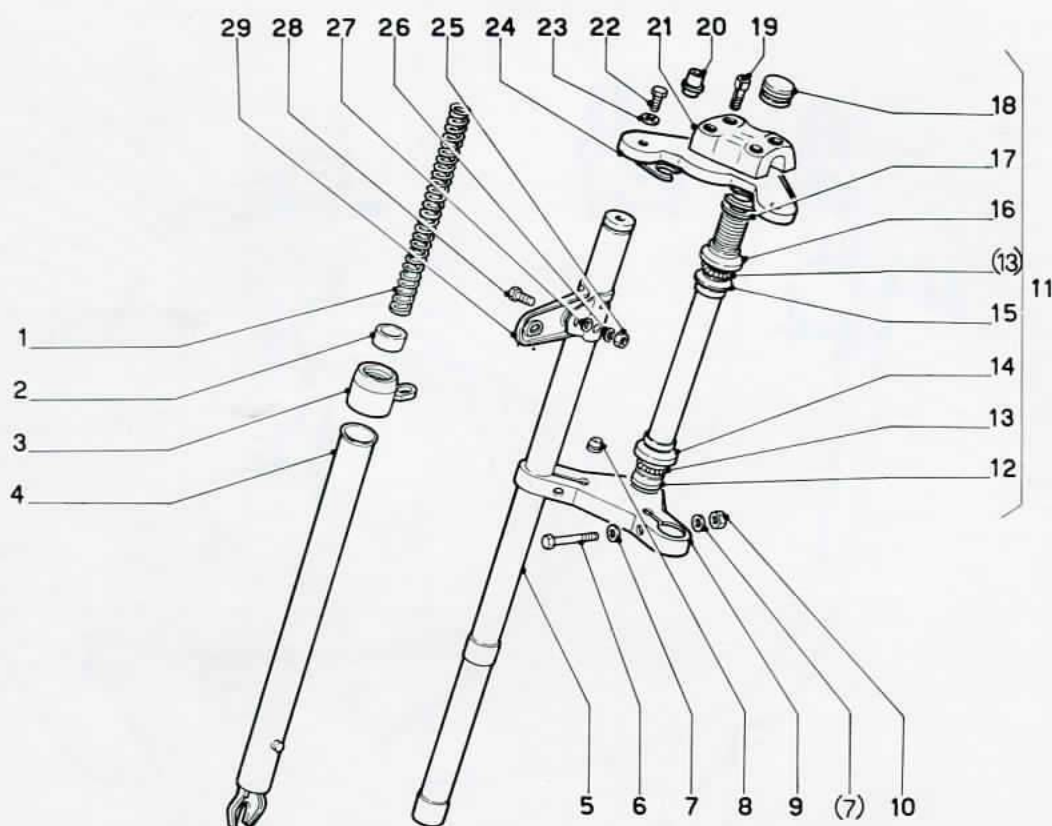
30 MPH - FROM FRAME n. SN 00101





N. draw	Part Number	Description	Quan. ty	N. draw	Part Number	Description	Quan. ty
1	506901.1.100	Frame	16"	1	20	Washer	4
1	506904.1.100	Frame	17"	1	21	Bush	8
2	506351.1.358	Protection cable	16"	1	22	Washer	2
2	503501.1.358	Protection cable	17"	1	23	Nut	2
3	503501.1.356	Spring	1	1	24	Screw	2
4	305.147.00	Washer	2	1	25	R.shock absorber	2
5	128.368.00	Screw	2	1	26	Washer	4
6	- -	Not delivered	-	1	27	Screw	1
7	208.810.00	Nut	3	1	28	Rubber mat	1
8	275.412.00	Spring	1	1	29	Screw	4
9	504651.7.020	Stand	16"	1	30	Washer	4
9	506904.7.020	Stand	17"	1	31	Engine cover	1
10	503101.7.127	Spring	1	1	32	Rubber strip	1
11	507641.7.125	Pivot	1	.	506901.7.222	Transfer f.chain (white)	2
12	003553.3.152	Bush	2	.	506901.7.223	Transfer f.chain (black)	2
13	000901.3.153	Spindle	1	.	506906.7.222	Transfer (white) RALLY	2
14	504651.3.100	Fork	1	.	506906.7.223	Transfer (black) RALLY	2
15	214.756.00	Washer	2	.	507501.7.222	Transfer (gold) LTD	2
16	210.828.00	Nut	1	.	506913.1.101	Plate 16"	1
.	504906.7.618	Bush	1	.	506904.1.101	Plate 17"	1
17	504651.4.421	L.chain cover	1				
18	504651.4.428	R.chain cover	1				
.	000966.3.154	Spacer f.schok abs.	1				
.	506904.7.221	Transfer f.eng.c;(white) 17"	2				
.	506904.7.222	Transfer f.eng.c.(black) 17"	2				
.	506964.7.221	Transfer f.eng.c.(gold) LTD	2				
19	126.292.00	Screw	2				
						. Not illustrated	

N. draw	Part Number	Description	Quantity	N. draw	Part Number	Description	Quantity
1	506901.2.100	Front fork	1	28	506901.2.174	Cap	2
2	506901.2.186	Dust cover	2	.	000942.6.179	Grommet	1
3	506901.2.359	Clamp	2	.	500204.2.359	Clamp for cables	1
4	506901.2.176	Lamp bracket	2	.	506351.7.033	Front reflector	2
5	132.312.00	Screw	2				
6	213.840.00	Washer	2				
7	305.132.00	Washer	2				
8	210.416.00	Nut	2				
9	213.849.00	Washer	2				
10	132.444.00	Screw	2				
11	506901.2.179	Upper plate	1			..Not illustrated	
12	500204.0.141	Steering column	1				
13	206.3067	Nut	1				
14	000.3085	Washer	1				
15	207.3078	Upper bearing cup	1				
16	000.4011	Bearing ball ring	2				
17	000.3062	Upper bearing cone	1				
18	201.3064	Low. bearing cup	1				
19	000.3065	Low. bearing cone	1				
20	506901.2.149	Lower plate	1				
21	137.540.00	Screw	2				
22	305.147.00	Washer	2				
23	210.422.00	Nut	2				
24	506901.2.131	Rod	2				
25	506901.2.134	Spring	2				
26	506901.2.132	Slider	2				
27	506901.2.161	Spring support	2				

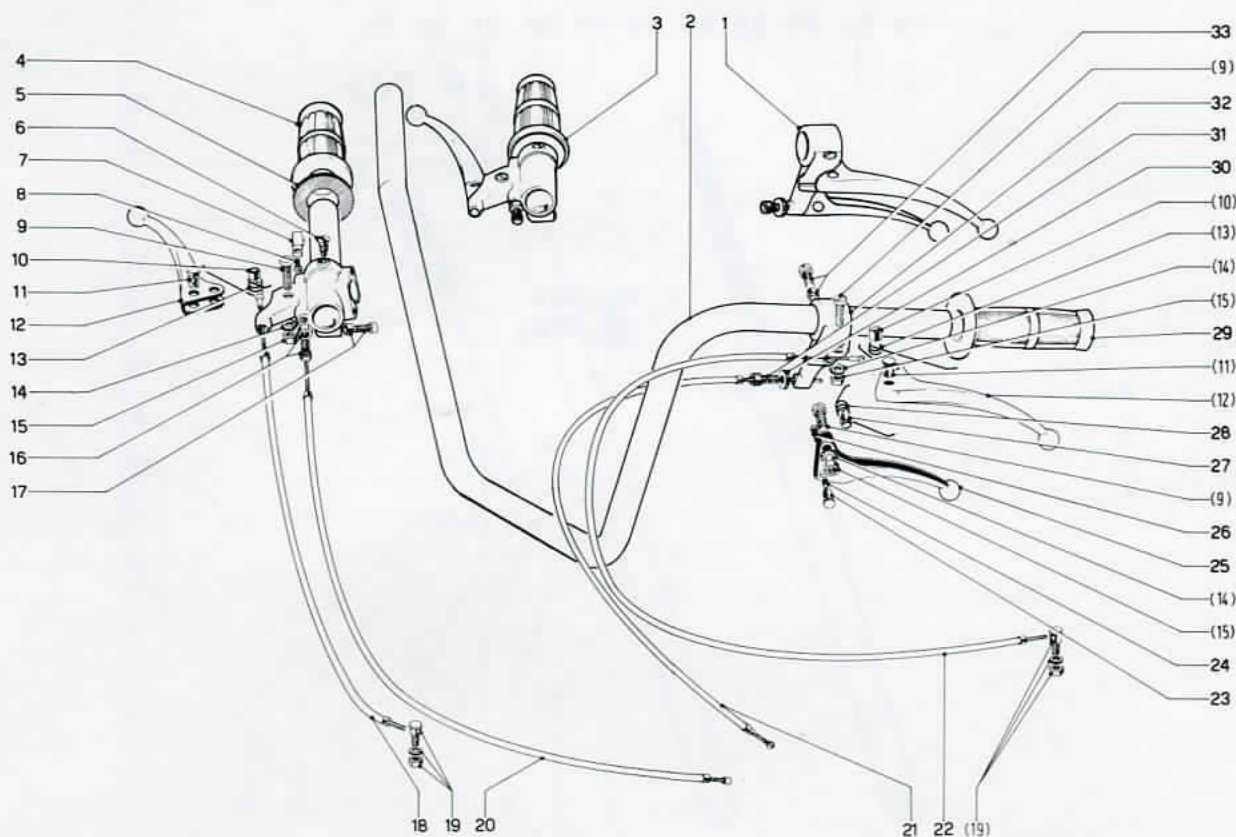


N. draw	Part Number	Description	Quantity	N. draw	Part Number	Description	Quantity		
.	507633.2.100	Front fork	16"	1	23	214.064.00	Washer	2	
.	507634.2.100	Front fork	17"	1	24	507641.2.179	Upper support	1	
1	006551.2.134	Spring		2	25	210.416.00	Nut	2	
2	500225.2.174	Cap		2	26	305.132.00	Washer	2	
3	500225.2.144	Dust cover		2	27	213.840.00	Washer	2	
4	500225.2.180	Slider		2	28	171.718.00	Screw	2	
4	507633.2.180 §	R.slider		1	29	500225.2.176	Headlight holder	2	
4	507633.2.170 §	L.slider		1	.	506904.7.228	Sliders trans.(white)	17"	2
5	500225.2.131	Rod		2	.	506904.7.229	Sliders trans.(black)	17"	2
6	128.348.00	Screw		2	.	506904.7.228	Sliders trans.(gold)	17"	2
7	214.857.00	Washer		2	.	507501.7.228	Sliders trans.(gold)	LTD	2
8	000942.6.179	Grommet		1	.	506351.7.033	Front reflector		2
9	500225.2.149	L.support	16"	1	.	500204.2.359	Clamp for cables		1
9	506904.2.149	L.support	17"	1	.	506901.2.415	Pipe for plate		1
10	210.422.00	Nut		2					
11	500225.0.141	Steering column		1					
12	000.3065	Low.bearing cone		1					
13	000.4011	Bearing ball ring		2					
14	201.3064	Low.bearing cup		1					
15	000.3062	Upp.bearing cone		1					
16	207.3078	Upp.bearing cup		1					
17	000.3085	Washer		1					
18	000.3086	Nut		1					
19	170.628.00	Screw		4					
20	500225.7.639	Grommet		2					
21	507652.2.122	Clamp		1					
22	137.540.00	Screw		2					

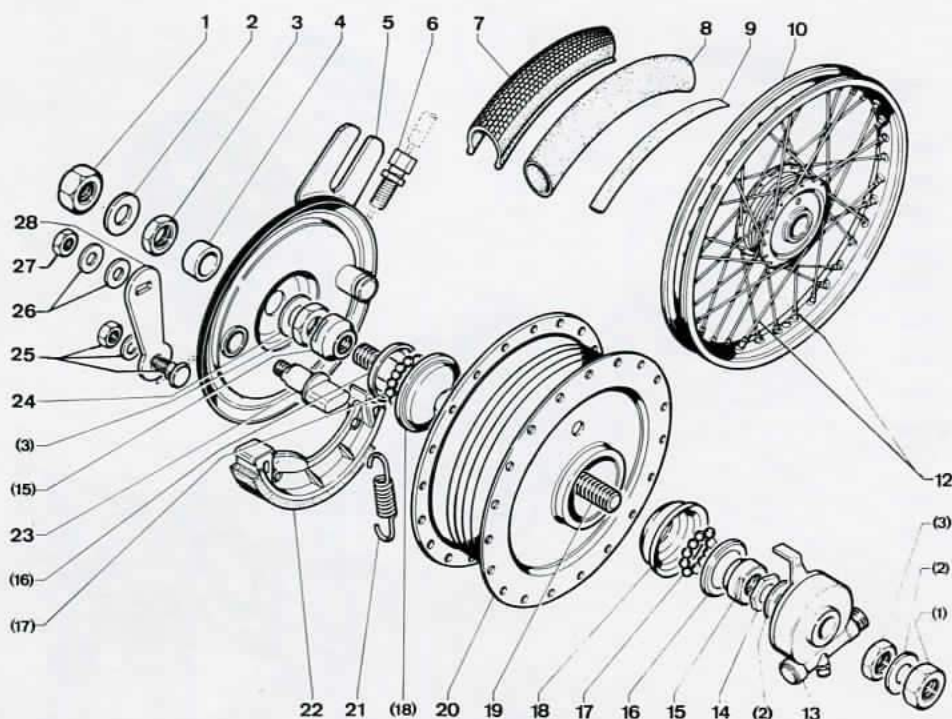
* For mudguards with long support

§ For mudguards with short support

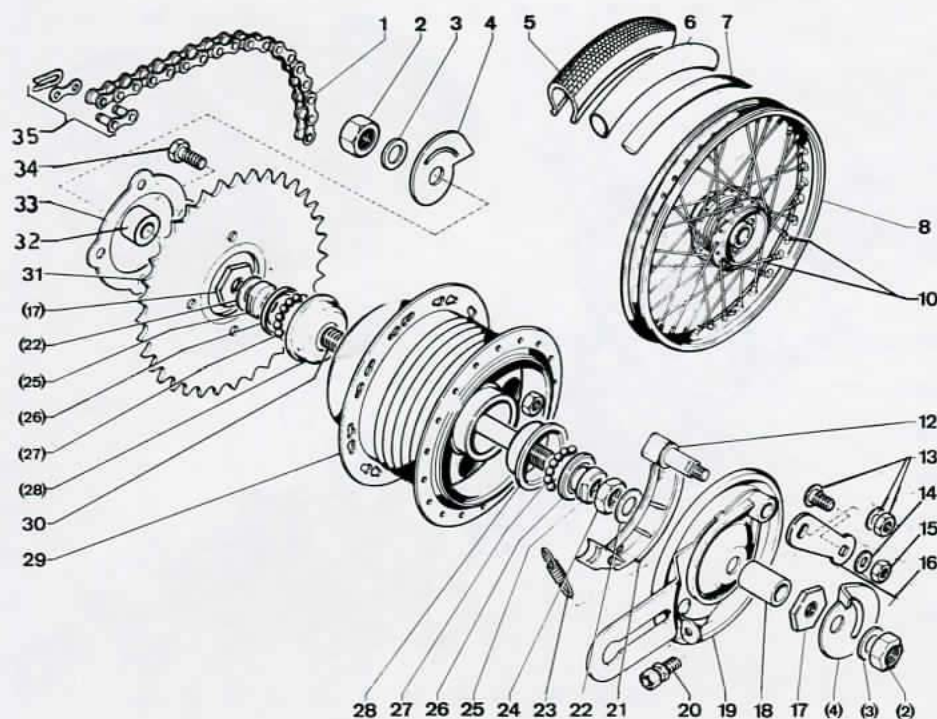
. Not illustrated



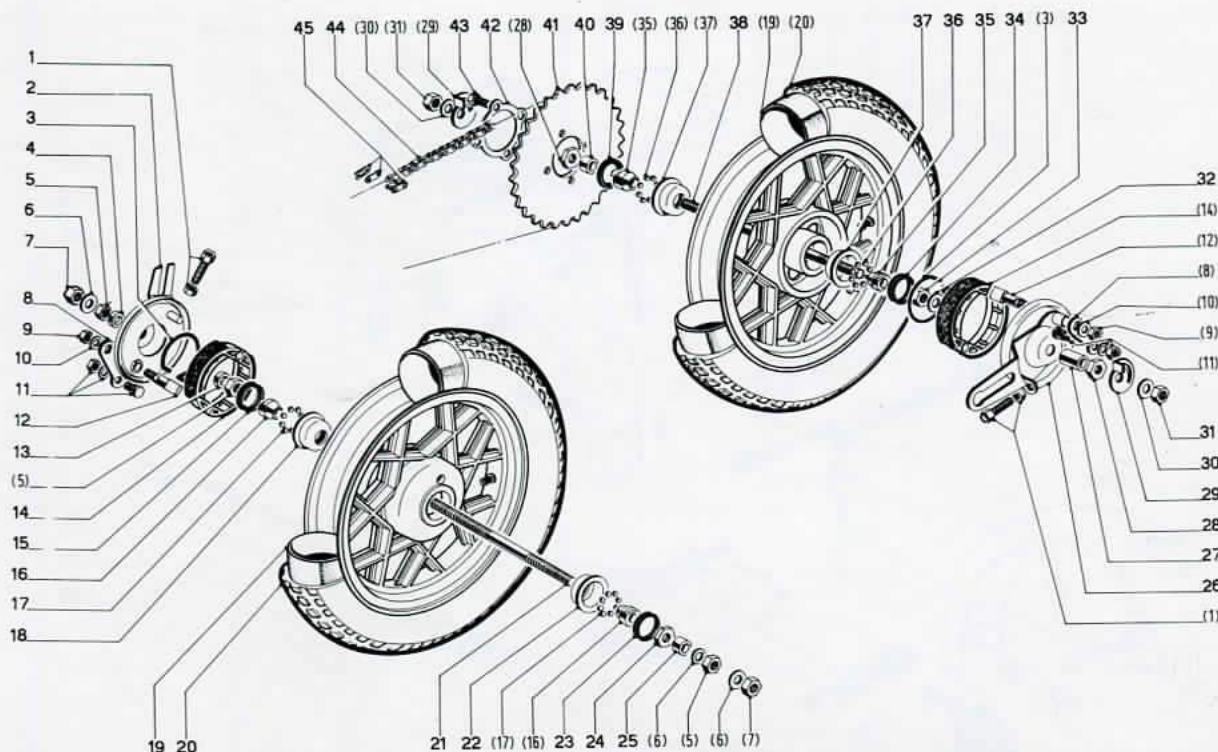
N. draw	Part Number	Description	Quantity	N. draw	Part Number	Description	Quantity
1	506901.0.142 *	Twist.start-brake	1	32	506351.5.212 *	Levers bracket	1
1	506903.0.142	Twist.start-brake	1	32	506852.5.212	Levers bracket	1
2	500204.5.100 *	Handlebar	1	33	000557.5.514 *	Screw with bush	1
.	500204.5.125 *	Expander	1	33	004555.5.514	Screw with bush	1
2	507643.5.100	Handlebar	1	.	506853.7.038 *	Mirror	1
3	506901.0.131 *	Twistgrip throttle	1	.	506904.7.038	Mirror	1
3	507251.0.131	Twistgrip throttle	1	.	507251.5.228	Spring for throttle	1
4	067555.5.222	Handgrip	1	The items 24 - 26 - 30 - 31 are not delivered			
5	214.779.00	Washer	1	A) <u>ONLY FOR GRAN SPORT MODELS</u>			
6	000555.5.227	Screw	1	1 - The items with * only apply to the following			
7	000555.5.225	Slider	1	frame numbers:			
8	000555.5.226	Screw	1	20mph from frame n.NP03431 up to frame n.NP03724			
9	003553.5.516	Screw	3	25mph from frame n.NU05976 up to frame n.NU10125			
10	003553.5.205	Spacer	2	30mph from frame n.NZ00621 up to frame n.NZ01582			
11	003553.5.178	Bush	2	2 - For mopeds with higher frame numbers, refer to			
12	506351.5.176	Lever	2	items without *			
13	506001.5.228	Spring	2	3 - On the model Gran Sport 30mph, from the frame			
14	305.132.00	Washer	3	n.NZ1583 to the frame n. NZ1872 inclusive, it			
15	210.708.00	Nut	3	is fitted:			
16	012551.7.180	Adjusting cable	1	controls 506901.0.142 - 506901.0.131; rearview			
17	004555.5.514	Screw with bush	1	mirror 506853.7.038; handlebar 507643.5.100.			
17	003553.5.514 *	Screw with bush	1	B) <u>FOR ALL MODELS</u>			
18	000509.4.500	F.Brake cable	1	Handlebars with welded plate are no more available.			
19	012551.4.536	Clamp	2	It should be ordered instead the following			
20	503501.7.400	Throttle cable	1	items:			
21	506851.7.300	Starting cable	1	handlebar 507643.5.100			
22	504651.4.600	R.Brake cable	1	upper support 507641.2.179			
23	506851.5.178	Bush	1	clamp 507652.2.122			
25	506351.5.177	Starting lever	1	screw 170.628.00			
27	000557.5.205	Spacer	1				
28	000557.5.228	Spring	1				
29	067555.5.223	Handgrip	1				



N. draw	Part Number	Description	Quantity	N. draw	Part Number	Description	Quantity	
.	506342.4.700	Front wheel	16"	1	22	000561.4.220	Brake shoe ass.	1
.	506904.4.700	Front wheel	17"	1	23	012551.4.274	Brake shoe cam	1
1	000561.4.222	Nut		2	24	012551.4.552	Washer	1
2	000561.4.551	Washer		3	25	012551.4.536	Swivel pin cpl.	1
3	012551.4.532	Nut		3	26	213.840.00	Washer	2
4	012551.4.549	Spacer		1	27	210.040.00	Nut	1
5	506341.4.270	F.bracket brake		1	28	012551.4.275	Lever	1
6	000561.4.515	Adjusting screw		1				
7	000912.4.216	Tyre	16"	1				
7	506904.4.216	Tyre	17"	1				
8	000912.4.080	Inner tube	16"	1				
8	000967.4.080	Inner tube	17"	1				
9	000912.4.215	Rim inner liner		1				
10	057.5041	Rim	16"	1				
10	065.5041	Rim	17"	1				
12	000932.4.219	Spoke and nipple	16"	36				
12	503203.4.219	Spoke and nipple	17"	36				
13	012551.4.548	Spacer (speedo drive)		1				
14	005510.4.545	Nut		1				
.	506341.4.246	control plug		2				
15	000561.4.252	Cone		2				
16	012551.4.297	Dust cover		2				
17	301.157.00	Ball		20				
18	012551.4.256	Cage		2				
19	000561.4.251	Spindle		1				
20	- -	Not delivered		-				
21	000561.4.273	Spring		2				



N. draw	Part Number	Description	Quantity	N. draw	Part Number	Description	Quantity
.	506252.4.800	Rear wheel 20MPH 16"	1	17	000561.4.547	Nut	2
.	506382.4.800	Rear wheel 25MPH 16"	1	18	063557.4.258	Spacer	1
.	505051.4.800	Rear wheel 30MPH 16"	1	19	506341.4.280	Bracket brake shoe	1
.	506904.4.800	Rear wheel 20MPH 17"	1	20	000561.4.515	Adjusting screw	1
.	506924.4.800	Rear wheel 25MPH 17"	1	21	000561.4.220	Brake shoe ass.	1
.	506934.4.800	Rear wheel 30MPH 17"	1	22	012551.4.552	Washer	1
1	506361.4.070	Chain 20MPH	1	23	000561.4.273	Spring	2
1	506401.4.120	Chain 25MPH	1	24	012551.4.532	Nut	1
1	504904.4.070	Chain 30MPH	1	25	000561.4.252	Cone	2
2	000561.4.222	Nut	2	26	012551.4.297	Dust cover	2
3	000561.4.551	Washer	2	27	301.157.00	Ball	20
4	002551.4.141	R.chain tightener	1	28	012551.4.256	Cage	2
4	002551.4.143	Chain tightener	1	29	-	Not delivered	-
5	000912.4.216	Tyre 16"	1	30	503551.4.254	Spindle	1
5	506904.4.216	Tyre 17"	1	31	503701.4.227	Sprocket Z=42 20MPH	1
6	000912.4.080	Inner tube 16"	1	31	503551.4.227	Sprocket Z=36 25MPH	1
6	000967.4.080	Inner tube 17"	1	31	500451.4.227	Sprocket Z=32 30MPH	1
7	000912.4.215	Rim inner liner	1	32	504651.4.548	Spacer	1
8	057.5041	Rim 16"	1	33	000551.4.553	Sure plate	2
8	065.5041	Rim 17"	1	34	012551.4.517	Screw and nut	4
10	500601.4.219	Spoke a.nipple 16"	36	35	067555.4.128	Link (Regina)	1
10	503203.4.219	Spoke a.nipple 17"	36	35	500204.4.128	Link (Fossati)	1
12	012551.4.274	Brake shoe cam	1	.	506341.4.246	Control plug	2
13	012551.4.536	Clamp	1	.	000913.4.294	Spring for brake lever	1
14	213.840.00	Washer	1				
15	210.039.00	Nut	1				
16	012551.4.275	Lever	1				
						. Not illustrated	



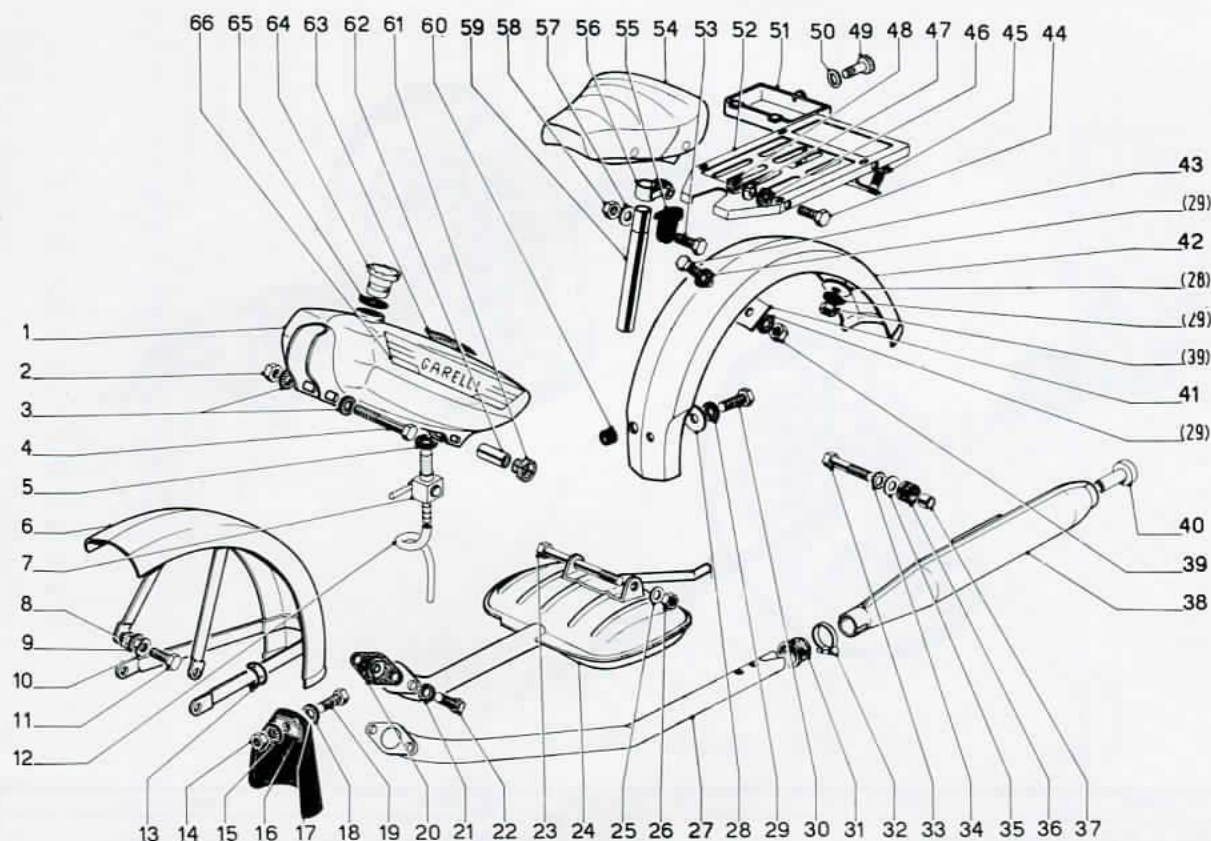
N. draw	Part Number	Description	Quantity	N. draw	Part Number	Description	Quantity
.	507501.4.700	Front wheel	1	26	506863.4.280*	Bracket brake shoes	1
.	507501.4.800	Rear wheel 20MPH	1	26	507501.4.280**	Bracket brake	1
.	507521.4.800	Rear wheel 25MPH	1	27	505701.4.548	Spacer	1
.	507531.4.800	Rear wheel 30MPH	1	28	506863.4.547	Nut	2
1	000561.4.515	Adjusting screw	2	29	002551.4.141	R.chain tightener	1
2	506341.4.270*	Bracket brake	1	29	002551.4.143	L.chain tightener	1
2	507501.4.270**	Bracket brake	1	30	214.802.00	Washer	2
3	503553.4.273*	Spring	2	31	063557.4.222	Nut	2
3	502130.4.273**	Spring	2	32	800007.4.551	Washer	1
4	012551.4.548	Spacer	1	33	063557.4.547	Nut	1
5	012551.4.532	Nut	3	34	506863.4.297	Dust cover	1
6	000561.4.551	Washer	3	35	506863.4.252	Cone	2
7	000561.4.222	Nut	2	36	301.157.00	Ball	22
8	012551.4.275	Lever	2	37	506863.4.256	Cage	2
9	210.039.00	Nut	2	38	507501.4.254	Spindle	1
10	213.840.00	Washer	2	39	507501.4.298	Dust cover	1
11	012551.4.536	Clamp	2	40	503551.4.548	Spacer	1
12	012551.4.274*	Brake shoe cam	2	41	501501.4.234	Sprocket Z=42 20MPH	1
12	502130.4.274**	Brake shoe cam	2	41	506873.4.234	Sprocket Z=36 25MPH	1
13	063557.4.549	Spacer	1	41	500601.4.299	Sprocket Z=32 30MPH	1
14	503553.4.220*	Brake shoe ass.	2	42	063557.4.553	Locking plate	1
14	502130.4.220**	Brake shoe ass.	2	43	507501.4.517	Screw and nut	4
15	012551.4.297	Dust cover	1	44	506361.4.070	Chain 20MPH	1
16	000561.4.252	Cone	2	44	506401.4.120	Chain 25MPH	1
17	301.157.00	Ball	20	44	504904.4.070	Chain 30MPH	1
18	012551.4.256	Cage	1	45	067555.4.128	Link (Regina)	1
19	000967.4.080	Inner tube	2	45	500204.4.128*	Link (Fossati)	1
20	506904.4.216	Tyre	2	.	506341.4.246	Control plug	4
21	000561.4.251	Spindle	1	.	000913.4.294	Spring for r.brake lever	1
22	507501.4.256	Cage	1				
23	507501.4.297	Dust cover	1				
24	005510.4.545	Nut	1				
25	502151.4.548	Spacer	1				

* 25MPH up to frame n. SM01600

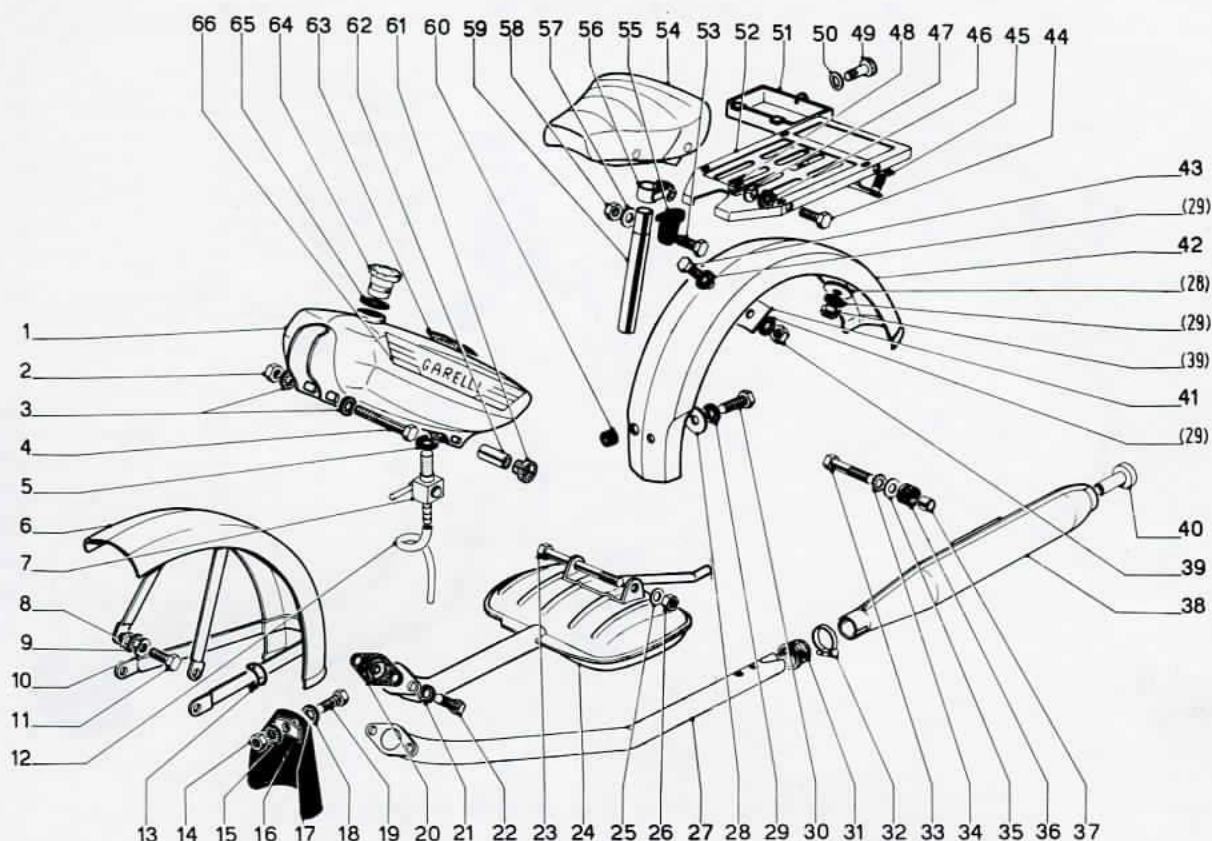
** 30MPH up to frame n. SN01800

*** 25MPH from frame n. SM01601

*** 30MPH from frame n. SN01801

FAIRINGOn the models Rally Sport and Gran Sport LTD it applies commencing
with frame n. 00101 - For Gran Sport model see note "A"

N. draw	Part Number	Description	Quantity	N. draw	Part Number	Description	Quantity
1	503502.1.090	Tank without connect.oil in.	1	30	132.236.00	Screw	1
1	506851.1.090	Tank with connect.oil inj.	1	31	503701.3.297	Guide ring	1
2	210.416.00	Nut	2	32	504651.3.288	Clamp	2
3	213.840.00	Washer	4	33	137.204.00	Screw	2
4	128.260.00	Screw	2	34	305.129.00	Washer	2
5	000955.1.576	Gasket	1	35	214.775.00	Washer	2
6	504920.2.010 *	F.mudguard (long support)	1	36	005374.3.853	Bush	2
6	507634.2.010	F.mudguard (short support)	1	37	501751.2.123	Spacer	2
7	506341.1.040	Petrol cock	1	38	506153.3.510	Silencer	1
8	305.132.00 *	Washer	2	39	210.411.00	Nut	3
9	203.2064 *	Washer	2	40	503701.3.530	Inner baffles	1
10	214.408.00 *	Washer	2	41	500301.1.364	Plate	1
11	132.302.00 *	Screw	2	42	506901.1.010 **	R.mudguard	1
11	211.923.00	Nut	4	42	506961.1.010	R.mudguard	1
.	500225.2.123	Washer for f.mudguard	2	43	132.236.00	Screw	1
12	500001.1.257	Pipe 160 mm.	1	44	171.718.00	Screw	4
13	000912.2.359	Ring	1	45	171.729.00	Screw	2
14	210.411.00	Nut	1	46	213.840.00	Washer	4
15	214.407.00	Washer	1	47	214.408.00	Washer	4
16	503501.2.312	Plate	1	48	210.416.00	Nut	4
17	503501.2.311	Splash guard	1	49	506851.1.569	Screw	1
18	213.836.00	Washer	1	50	000912.1.477	Gasket	1
19	137.199.00	Screw	1	51	506851.1.600	Tools bag	1
20	000348.3.233	Gasket	1	52	506851.1.030	Luggage carrier	1
21	214.408.00	Washer	2	53	132.443.00	Screw	1
22	170.708.00	Screw	2	53	137.564.00 §	screw	1
27	504703.3.284	Exhaust pipe	1	54	506901.1.050	Saddle	1
28	000912.1.564	Washer	4	54	507501.1.050 §	Saddle with stand tube	1
29	213.836.00	Washer	4	55	000551.1.535	Clamp cover	1

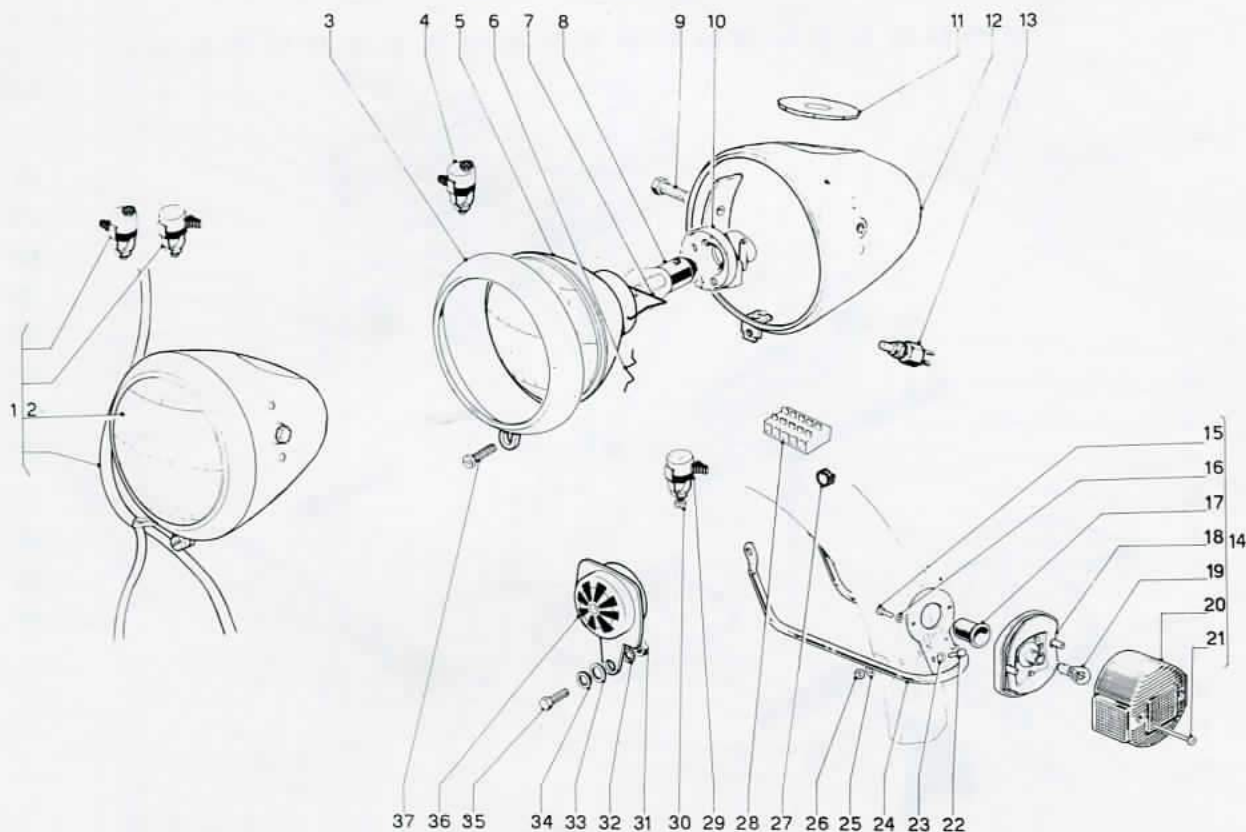


N. draw	Part Number	Description	Quantity	N. draw	Part Number	Description	Quantity
56	000912.1.268	Clamp (only for GS)	1	.	506351.7.235	R.mudguard transfer	1
57	213.849.00	Washer	1	.	507501.7.235	R.mudguard trans. LTD	1
58	210.422.00	Nut	1	.	506341.7.231	Cock trans.on tank (black)	1
59	002907.1.262	Stand tube (only for GS)	1	.	506341.7.232	Cock trans.on tank (white)	1
60	000503.6.179	Grommet	1	.	506964.7.231	Cock trans.on tank (gold)	1
61	500952.1.546	Bush	4	.	506351.7.233	Cock transfer	1
62	504703.1.375	Spacer	2	.	506964.7.221	Transf.under saddle LTD	1
63	507501.7.231	Transfer (gold) LTD	1	A) ONLY FOR GRAN SPORT MODELS			
64	500205.1.270	Black plastic cap	1	1 - The items with * only apply to the following			
64	506851.1.251	Chromed steel cap	1	frame numbers:			
65	500205.1.512	Gasket for plastic cap	1	20mph from frame n.NP03431 up to frame n.NP03724			
66	506851.7.217	R.transfer	16"	25mph from frame n.NU05976 up to frame n.NU10125			
66	506851.7.218	L.transfer	16"	30mph from frame n.NZ00621 up to frame n.NZ01582			
66	506501.7.216	Transfer (black)	17"	2 - Items with two ** only apply to the following			
66	506853.7.216	Transfer (white)	17"	frame numbers:			
66	507501.7.216	Transfer (gold) LTD	2	25mph from frame n.NU05976 up to frame n.NU08321			
.	507501.1.030 §	L.carrier(chromium plated)	1	30mph from frame n.NZ00621 up to frame n.NZ00915			
.	507501.1.053 §	Plate for saddle	1	3 - For mopeds with higher frame numbers, refer to			
.	171.718.00 §	Screw for plate	4	items without *			
.	210.416.00 §	Nut for plate	4				
.	213.840.00 §	Washer for plate	8				
.	305.132.00 §	El. washer for plate	4	B) Items with § only apply to the models Rally Sport			
.	507501.1.055 §	Washer f.lugg.carrier	2	and Gran Sport Ltd.			
.	506901.1.212	R.mudguard support	1				
.	132.239.00	Screw for support	1				
.	210.411.00	Nut for support	1				
.	213.836.00	Washer for support	2				
.	305.129.00	El. washer for support	1				
.	000950.3.515	Washer for support	2				

LIGHTING SYSTEM - only for Gran Sport

25 MPH From Frame n. NU 05976 up to Frame n. NU 08321
30 MPH From Frame n. NZ 00621 up to Frame n. NZ 00915

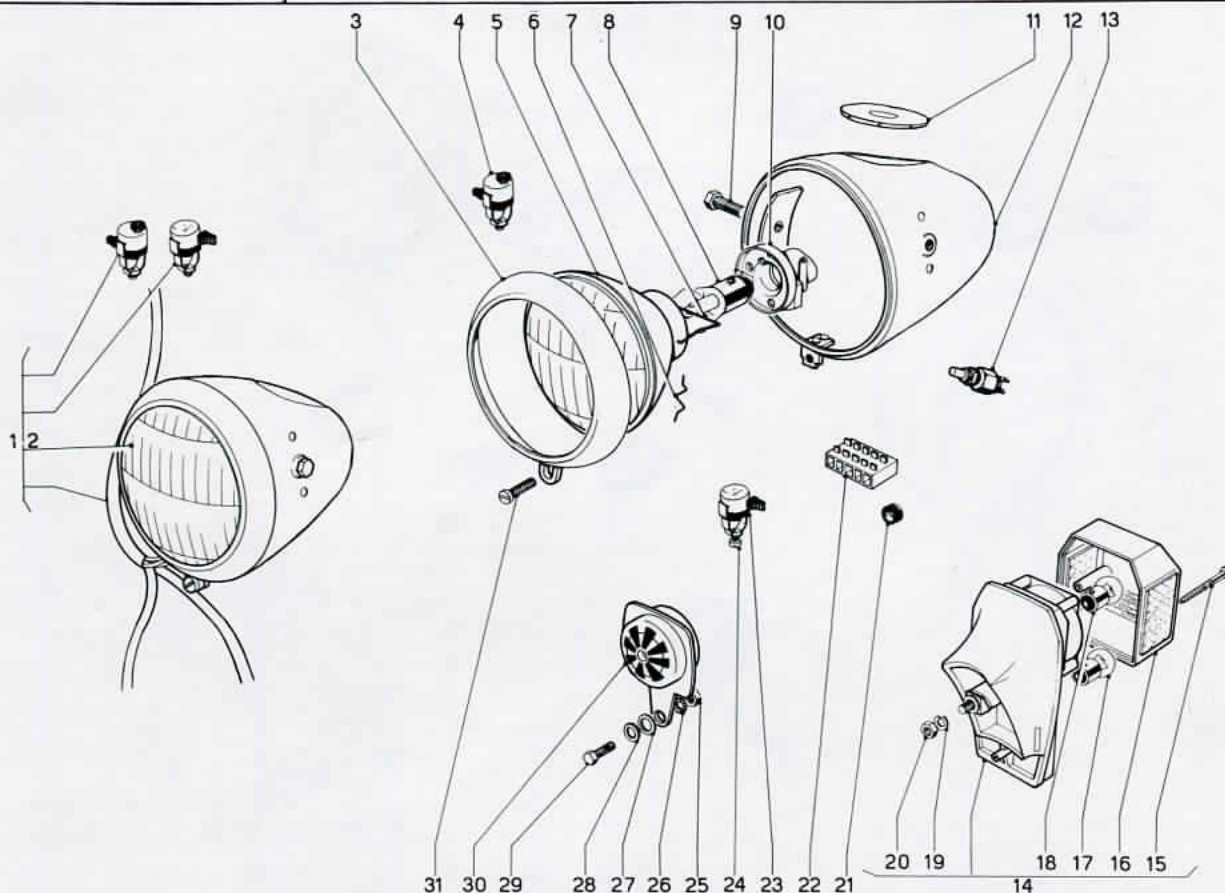
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N. draw	Part Number	Description	Quantity	N. draw	Part Number	Description	Quantity
1	506961.6.360	Lighting set	1	28	505751.6.135	Junction block	1
2	506961.6.100	Headlight	1	29	506351.6.300	Engine stop switch	1
3	506961.6.110	Rim with screw	1	30	000917.6.347	Screw for switch	2
4	506351.6.400	Light switch	1	31	210.416.00	Nut	1
5	506961.6.190	Reflector set	1	32	305.132.00	Washer	1
6	000512.6.115	Spring	9	33	000912.1.477	Washer	2
7	506961.6.177	Spring	1	34	214.408.00	Washer	1
8	504810.6.161	Bulb	1	35	126.152.00	Screw	1
9	132.319.00	Screw	2	36	014551.6.030	Horn	1
10	506961.6.130	Bulb holder	1	37	501751.6.346	Screw	1
11	506351.6.117	Plug hole	1	.	501601.1.564	Washer for horn	2
12	506961.6.102	Shell	1	.	000942.6.179	Grommet for cables	1
13	501601.6.940	Stop switch	2				
14	506351.6.220	Tail light	1				
15	132.319.00	Screw	2				
16	305.132.00	Washer	2				
17	506351.6.228	Protection cap	1				
18	506351.6.225	Chromed plated cpl.	1				
19	004555.6.162	Bulb	1				
20	506351.6.222	Rear red reflector	1				
21	506351.6.115	Screw	2				
22	132.239.00	Screw	2				
23	213.836.00	Washer	2				
24	506351.1.212	R.bracket	1				
25	305.129.00	Washer	2				
26	210.411.00	Nut	2				
27	503252.7.639	Grommet	1				

**LIGHTING SYSTEM
only for Gran Sport**

20 MPH From Frame n. NP 03431
25 MPH From Frame n. NU 08322
30 MPH From Frame n. NZ 00916



N. draw	Part Number	Description	Qty.	N. draw	Part Number	Description	Qty.	
1	507251.6.360	Headlight set	16"	1	25	210.416.00	Nut	1
1	506904.6.360	Headlight set	17"	1	26	305.132.00	Washer	1
1	506961.6.360 *	Headlight set		1	27	501601.1.564	Washer	2
2	506961.6.100	Headlight		1	28	214.408.00	Washer	1
3	506961.6.110	Rim with screw		1	29	126.152.00	Screw	1
4	506961.6.400	Light switch		1	30	014551.6.030	Horn	1
4	506351.6.400 *	Light switch		1	31	501751.6.346	Screw	1
5	506961.6.190	Reflector set		1	.	506961.6.221	Gasket for taillight	1
6	000512.6.115	Spring		9	.	000912.1.477	Washer for horn	2
7	506961.6.177	Spring		1				
8	504810.6.161	Bulb		1				
9	132.319.00	Screw		2				
10	506961.6.130	Bulb holder		1				
11	506351.6.117	Cover		1				
12	506961.6.102	Shell		1				
13	501601.6.940	Stop switch		2				
14	506961.6.220	Taillight		1				
15	506961.6.115	Screw		2				
16	506961.6.222	R.reflector		1				
17	087555.6.162	Bulb		1				
18	506961.6.163	Bulb		1				
19	305.132.00	Washer		1				
20	210.416.00	Nut		1				
21	503252.7.639	Grommet		1				
22	505751.6.135	Clamp		1				
23	506961.6.300	Stop engine switch		1				
23	506351.6.300 *	Stop engine switch		1				
24	000917.6.347 *	Screw		2				

NB. The items with * only apply to the following frame numbers:

20mph from frame n.NP03431 up to frame n.NP03724

25mph from frame n.NU08322 up to frame n.NU10125

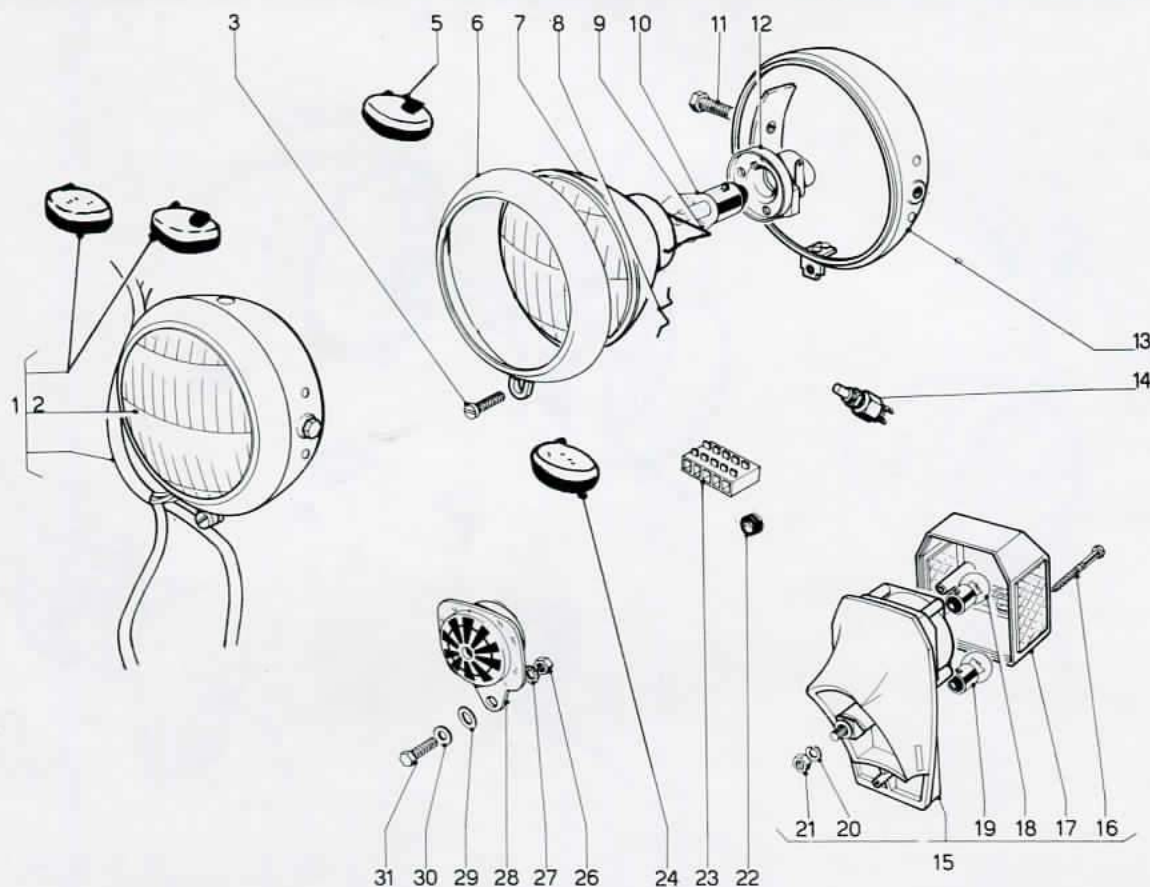
30mph from frame n.NZ00916 up to frame n.NZ1872

For mopeds with higher frame numbers, refer to items without *

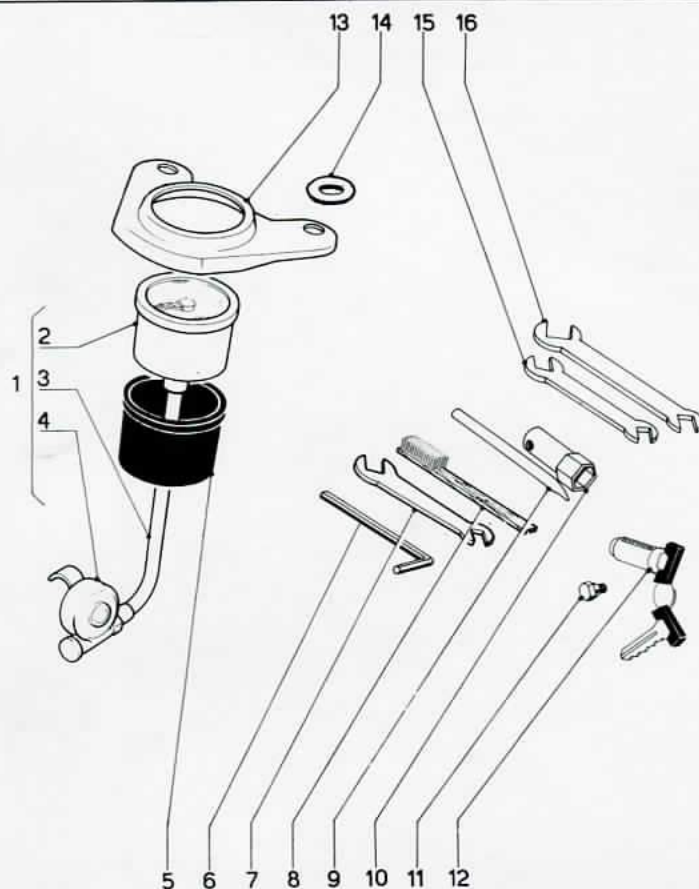
NB. The items with * only apply to the following frame numbers:

20mph from frame n.NP03431 up to frame n.NP03724
25mph from frame n.NU08322 up to frame n.NU10125
30mph from frame n.NZ00916 up to frame n.NZ1872

For mopeds with higher frame numbers, refer to items without *



N. draw	Part Number	Description	Quantity	N. draw	Part Number	Description	Quantity
1	507501.6.360	Lighting set	1	30	214.408.00	Washer	1
2	506971.6.100	Headlight	1	31	126.152.00	Screw	1
3	501751.6.346	Screw	1	.	506961.6.221	Gasket for tail light	1
5	506961.6.400	Light switch	1	.	000912.1.477	Washer for horn	2
6	506961.6.110	Rim with screw	1				
7	506961.6.190	Reflector set	1				
8	000512.6.115	Spring	9				
9	506961.6.177	Spring	1				
10	504810.6.161	Bulb	1			. not illustrated	
11	132.319.00	Screw	2				
12	506961.6.130	Bulb holder	1				
13	506971.6.102	Shell	1				
14	501601.6.940	Stop switch	2				
15	506961.6.220	Tail light	1				
16	506961.6.115	Screw	2				
17	506961.6.222	Reflector	1				
18	506961.6.163	Bulb	1				
19	087555.6.162	Bulb	1				
20	305.132.00	Washer	1				
21	210.416.00	Nut	1				
22	504451.1.269	Grommet	1				
23	505751.6.135	Junction block	1				
24	506961.6.300	Stop engine switch	1				
26	210.416.00	Nut	1				
27	305.132.00	Washer	1				
28	014551.6.030	Horn	1				
29	501601.1.564	Washer	2				



N. draw	Part Number	Description	Quantity	N. draw	Part Number	Description	Quantity
		ONLY FOR GRAN SPORT				ONLY FOR RALLY SPORT - GRAN SPORT LTD	
1	506901.0.144	Speedo miles set	1	1	506971.0.144	Speedo miles set RALLY	1
2	506381.7.372	Speedo miles	1	1	507501.0.144	Speedo miles set LTD	1
3	506961.7.386	Speedo cable	1	2	506961.7.372	Speedo miles	1
4	506361.7.381	Speedo drive	1	3	506961.7.386	Speedo cable	1
6	000917.7.601	Key for twistgrip	1	4	506361.7.381	Speedo drive RALLY	1
7	506351.7.614	Key for pedals	1	4	507501.7.381	Speedo drive LTD	1
8	000950.7.611	Wire brush	1	5	506961.7.374	Cup	1
9	000309.9.113	Tommy bar	1	6	000917.7.601	Key for twistgrip	1
10	000309.9.112	Spark plug spanner	1	7	506351.7.614	Key for pedals	1
11	500951.5.513	Screw	1	8	000950.7.611	Wire brush	1
12	500951.5.980	Padlock	1	9	000309.9.113	Tommy bar	1
15	504851.7.615	Key - 8-10 mm.	1	10	000309.9.112	Spark plug spanner	1
16	504851.7.614	Key 17-19 mm.	1	11	500951.5.513	Screw	1
.	500204.7.171	Washer for padlock	1	12	500951.5.980	Padlock	1
				13	506963.7.375	Instrument board	1
				14	213.849.00	Washer	2
				15	504851.7.615	Key 8-10 mm.	1
				16	504851.7.614	Key 17-19 mm.	1
				.	501601.6.941	Protection cap	1
				.	500204.7.171	Washer for padlock	1
						. not illustrated	

FRAME FOR:

- **SUPER SPORT** 20 - 25 - 30 MPH
- **SUPER SPORT LTD** 20 - 25 - 30 MPH

SUPER SPORT 16" WHEELS

20 MPH - FROM FRAME n. B00101 UP TO FRAME n. B00682

25 MPH - FROM FRAME n. C00101 UP TO FRAME n. C04038

30 MPH - FROM FRAME n. D00101 UP TO FRAME n. D01666

SUPER SPORT 17" WHEELS

20 MPH - FROM FRAME n. B00683

25 MPH - FROM FRAME n. C04039

30 MPH - FROM FRAME n. D01667

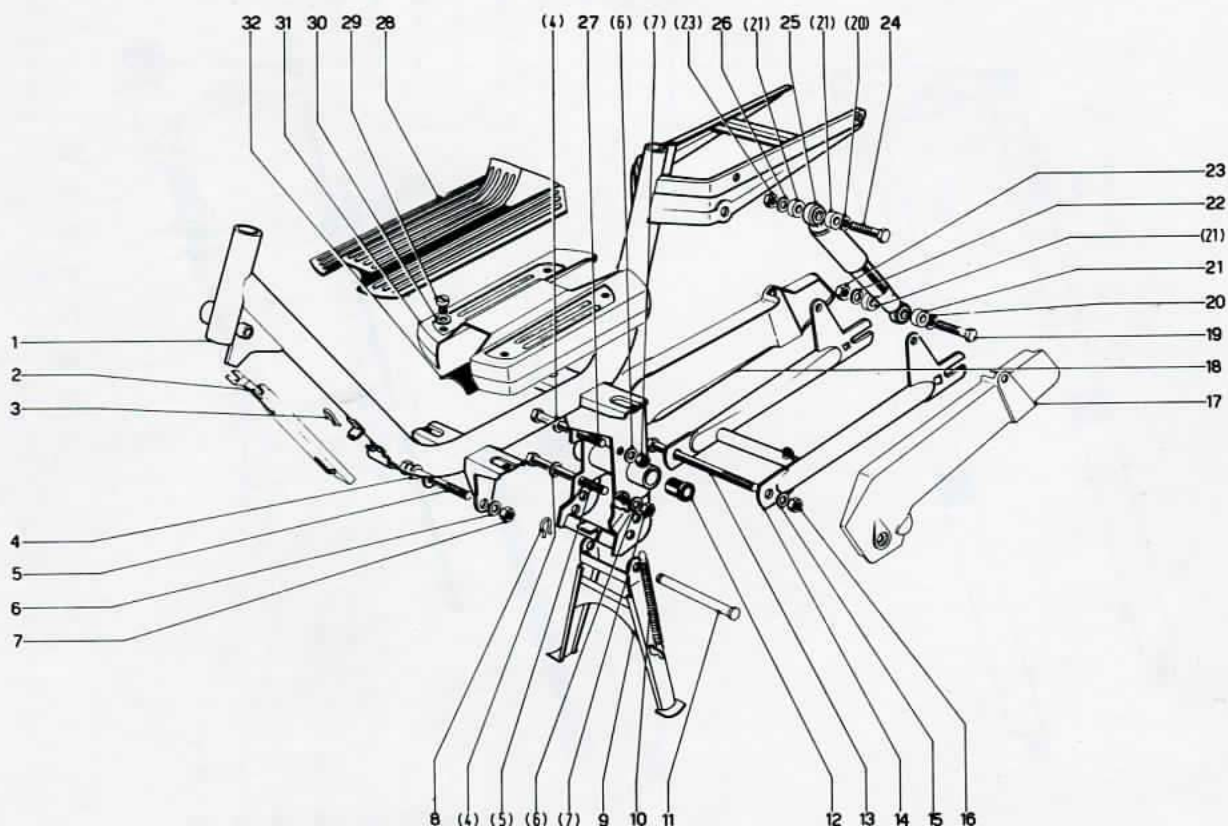
SUPER SPORT LTD

20 MPH - FROM FRAME n. F00101

25 MPH - FROM FRAME n. G00101

30 MPH - FROM FRAME n. H00101

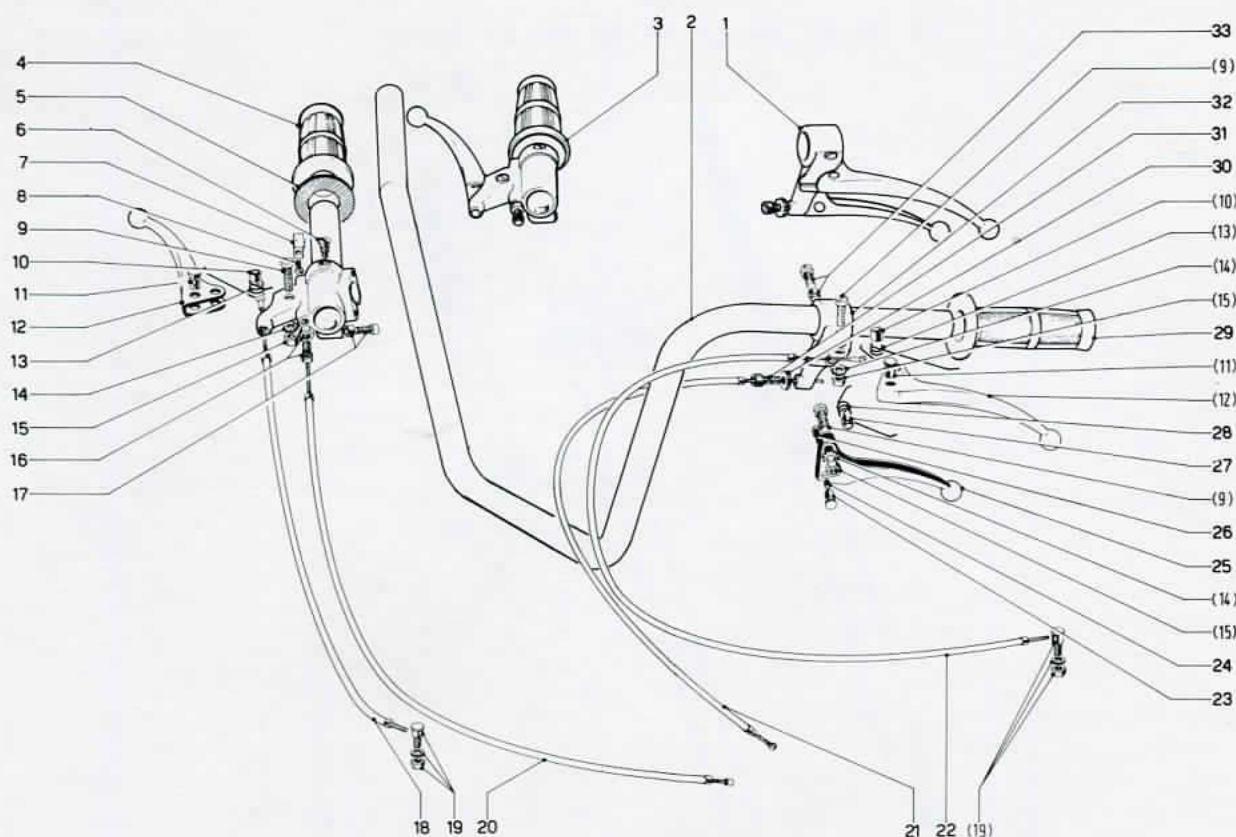




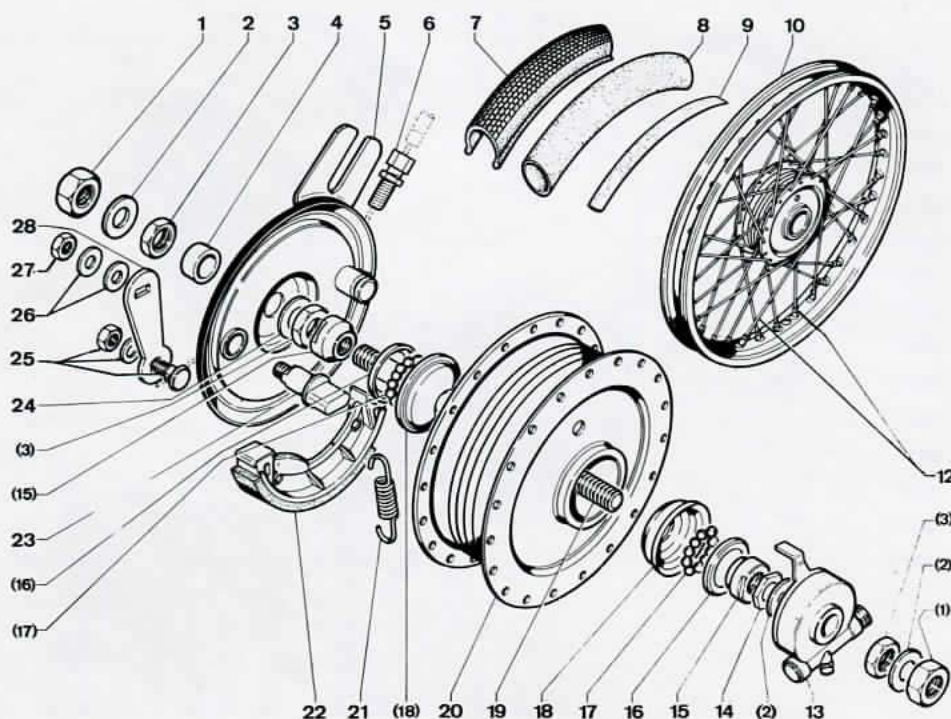
N. draw	Part Number	Description	Quantity	N. draw	Part Number	Description	Quantity
1	506961.1.100	Frame	16"	17	504651.4.421	L.chain cover	1
1	506964.1.100	Frame	17"	18	504651.4.428	R.chain cover	1
2	506961.1.358	Protection cable		19	126.292.00	Screw	2
3	503501.1.356	Spring		20	214.436.00	Washer	4
4	305.147.00	Washer		21	503551.3.201	Bush	8
5	128.368.00	Screw		22	000950.3.515	Washer	2
7	208.810.00	Nut		23	210.724.00	Nut	2
8	275.412.00	Circlip		24	126.300.00	Screw	2
9	504651.7.020	Stand	16"	25	504906.3.200	R.shock abs.	2
9	506904.7.020	Stand	17"	26	000505.3.513	Washer	4
10	503101.7.127	Spring		27	128.368.00	Screw	1
11	507641.7.125	Stand pivot pin		28	503551.1.311	Rubber mat	1
12	003553.3.152	Bush		29	132.236.00	Screw	4
13	000901.3.153	Spindle		30	214.407.00	Washer	4
14	504651.3.100	Fork		31	504651.4.062	Engine cover	1
15	214.756.00	Washer		32	503551.5.594	Rubber strip	1
16	210.828.00	Nut		.	506963.1.101	Plate	16"
.	504906.7.618	Protection bush		.	506964.1.101	Plate	17"
.	506961.7.222	Chain cov.transf.(white)					
.	506961.7.223	Chain cov.transf.(black)					
.	500205.1.512	Gasket f.shock abs.					
.	506961.7.618	Protect.f.r.shock abs.screw				. not illustrated	
.	000966.3.154	Spacer f.r.shock abs.					
.	506964.7.222	Chain cov.tr.(gold) LTD	17"				
.	506904.7.221	Eng.cov.tran.(white)	17"				
.	506904.7.222	Eng.cov.tran.(black)	17"				
.	506964.7.221	Eng.cov.tran.(gold) LTD	17"				

N. draw	Part Number	Description	Quantity	N. draw	Part Number	Description	Quantity
1	506901.2.100	Front fork	1	28	506901.2.174	Cap	2
2	506901.2.186	Dust cover	2	.	000942.6.179	Grommet	1
3	506901.2.359	Clamp	2	.	500204.2.359	Clamp for cables	1
4	506901.2.176	Lamp bracket	2	.	506351.7.033	Front reflector	2
5	132.312.00	Screw	2				
6	213.840.00	Washer	2				
7	305.132.00	Washer	2				
8	210.416.00	Nut	2				
9	213.849.00	Washer	2				
10	132.444.00	Screw	2			. Not illustrated	
11	506901.2.179	Upper plate	1				
12	500204.0.141	Steering column	1				
13	206.3067	Nut	1				
14	000.3085	Washer	1				
15	207.3078	Upper bearing cup	1				
16	000.4011	Bearing ball ring	2				
17	000.3062	Upper bearing cone	1				
18	201.3064	Low.bearing cup	1				
19	000.3065	Low.bearing cone	1				
20	506901.2.140	Lower plate	1				
21	137.540.00	Screw	2				
22	305.147.00	Washer	2				
23	210.422.00	Nut	2				
24	506901.2.131	Rod	2				
25	506901.2.134	Spring	2				
26	506901.2.132	Slider	2				
27	506901.2.161	Spring support	2				

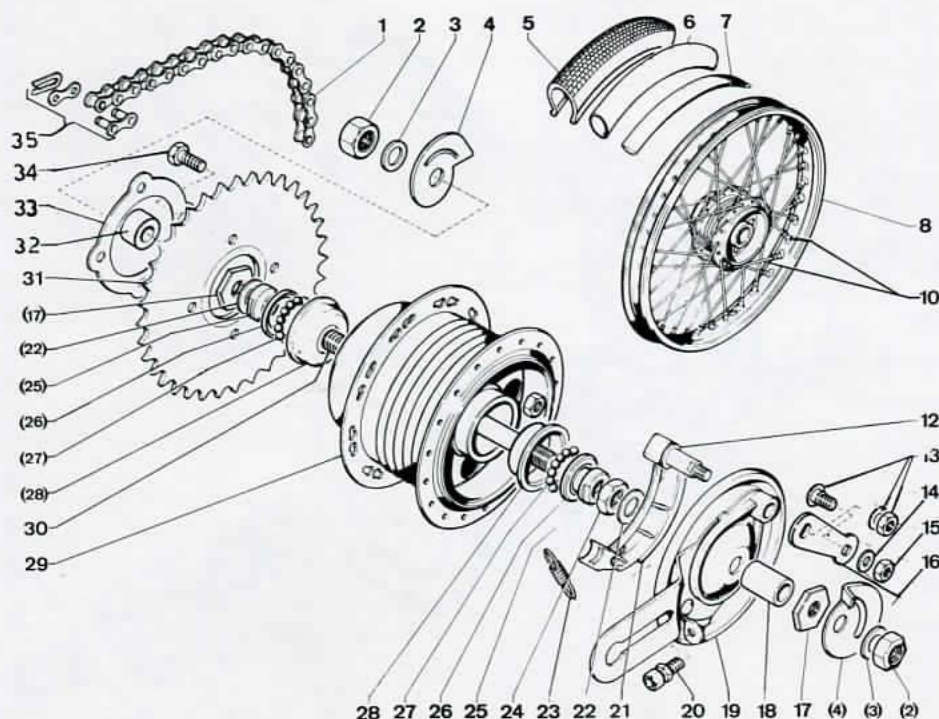
N. draw	Part Number	Description	Quantity	N. draw	Part Number	Description	Quantity	
.	507633.2.100	Front fork	16"	1	23	214.064.00	Washer	2
.	507634.2.100	Front fork	17"	1	24	507641.2.179	Upper support	1
1	006551.2.134	Spring		2	25	210.416.00	Nut	2
2	500225.2.174	Cap		2	26	305.132.00	Washer	2
3	500225.2.144	Dust cover		2	27	213.840.00	Washer	2
4	500225.2.180 *	Slider		2	28	171.718.00	Screw	2
4	507633.2.180 §	R.slider		1	29	500225.2.176	Head light holder	2
4	507633.2.170 §	L.slider		1	.	506904.7.228	Sliders transf. (white) 17"	2
5	500225.2.131	Rod		2	.	506904.7.229	Sliders transf. (black) 17"	2
6	128.348.00	Screw		2	.	507501.7.228	Sliders transf. (Gold) LTD	2
7	214.857.00	Washer		2	.	506351.7.033	Front reflector	2
8	000942.6.179	Grommet		1	.	500204.2.359	Clamp for cables	1
9	500225.2.149	L.support	16"	1	.	506901.2.415	Pipe for plate	1
9	506904.2.149	L.support	17"	1				
10	210.422.00	Nut		2				
11	500225.0.141	Steering column		1				
12	000.3065	Low.bearing cone		1		* For mudguards with long support		
13	000.4011	Bearing ball ring		2				
14	201.3064	Low. bearing cup		1		§ For mudguards with short support		
15	000.3062	Upp.bearing cone		1				
16	207.3078	Upp.bearing cup		1				
17	000.3085	Washer		1				
18	000.3086	Nut		1				
19	170.628.00	Screw		4		. Not illustrated		
20	500225.7.639	Grommet		2				
21	507652.2.122	Clamp		1				
22	137.540.00	Screw		2				



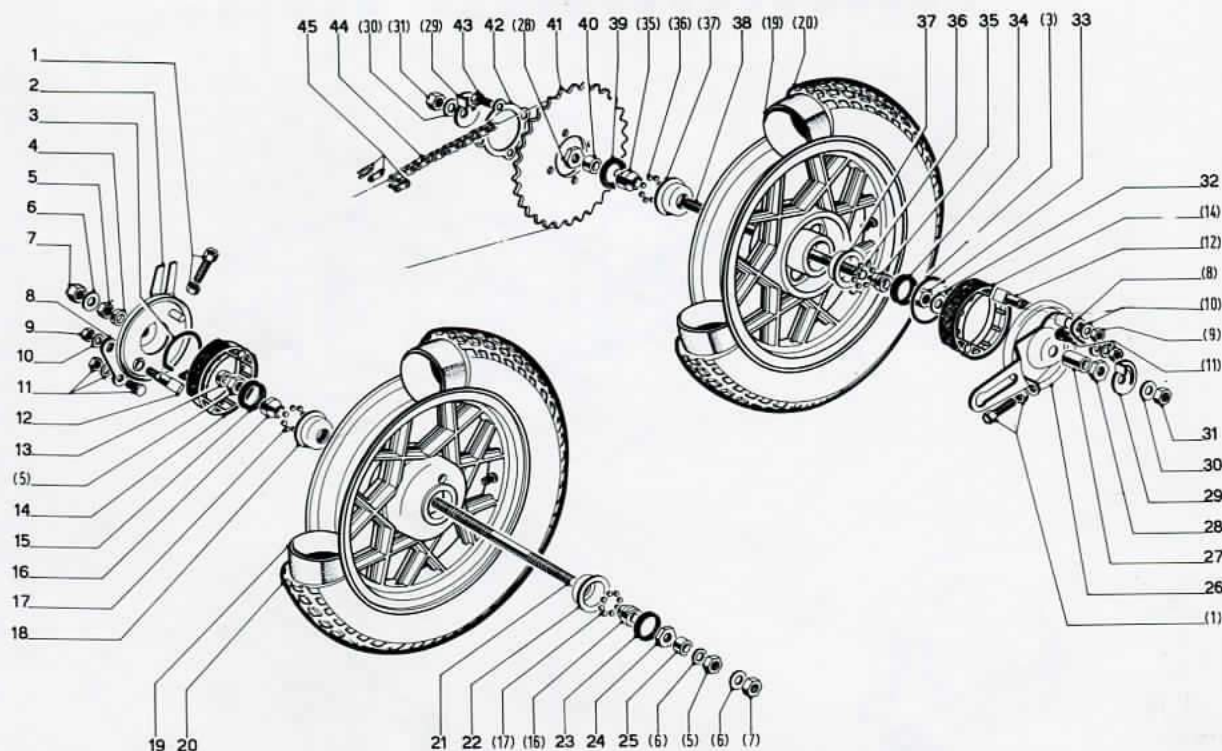
N. draw	Part Number	Description	Quantity	N. draw	Part Number	Description	Quantity
1	506901.0.142 *	Twist.start-brake	1	29	067555.5.223	Handgrip	1
1	506903.0.142	Twist.start-brake	1	32	506351.5.212 *	Levers bracket	1
2	500204.5.100 *	Handlebar	1	32	506852.5.212	Levers bracket	1
.	500204.5.125 *	Expander	1	33	000557.5.514 *	Screw with bush	1
2	507643.5.100	Handlebar	1	33	004555.5.514	Screw with bush	1
3	506901.0.131 *	Twistgrip throttle	1	.	506853.7.038 *	Mirror	1
3	507251.0.131	Twistgrip throttle	1	.	506904.7.038	Mirror	1
4	067555.5.222	Handgrip	1	.	507251.5.228	Spring for throttle	1
5	214.779.00	Washer	1	The items 24 - 26 - 30 - 31 are not delivered			
6	000555.5.227	Screw	1	A) <u>ONLY FOR SUPER SPORT MODELS</u>			
7	000555.5.225	Slider	1	1 - The items with * only apply to the following			
8	000555.5.226	Screw	1	frame numbers:			
9	003553.5.516	Screw	3	20mph from frame n.B00101 up to frame n.B00682			
10	003553.5.205	Spacer	2	25mph from frame n.C00101 up to frame n.C03893			
11	003553.5.178	Bush	2	30mph from frame n.D00101 up to frame n.D1231			
12	506351.5.170	Lever	2	2 For mopeds with higher frame numbers, refer to			
13	506001.5.228	Spring	2	items without *			
14	305.132.00	Washer	3	3 On the model Super Sport 30mph, from the frame			
15	210.708.00	Nut	3	n.D1232 to the frame n. D1331 inclusive, it			
16	012551.7.180	Adjusting cable	1	is fitted:			
17	004555.5.514	Screw with bush	1	controls 506901.0.142 - 506901.0.131 ; rearview			
17	003553.5.514 *	Screw with bush	1	mirror 506853.7.038; handlebar 507643.5.100.			
18	000509.4.500	F.Brake cable	1	B) <u>FOR ALL MODELS</u>			
19	012551.4.530	Clamp	2	Handlebars with welded plate are no more availa-			
20	503501.7.400	Throttle cable	1	ble. It should be ordered instead the following			
21	500851.7.300	Starting cable	1	items:			
22	504651.4.600	R.Brake cable	1	handlebar 507643.5.100			
23	506851.5.178	Bush	1	upper support 507641.2.179			
25	506351.5.177	Starting lever	1	Clamp 507652.2.122			
27	000557.5.205	Spacer	1	screw 170.628.00			
28	000557.5.228	Spring	1				



N. draw	Part Number	Description	Quantity	N. draw	Part Number	Description	Quantity	
.	506342.4.700	Front wheel	16"	1	22	000561.4.220	Brake shoe ass.	1
.	506904.4.700	Front wheel	17"	1	23	012551.4.274	Brake shoe cam	1
1	000561.4.222	Nut		2	24	012551.4.552	Washer	1
2	000561.4.551	Washer		3	25	012551.4.536	Swivel pin cpl.	1
3	012551.4.532	Nut		3	26	213.840.00	Washer	2
4	012551.4.549	Spacer		1	27	210.040.00	Nut	1
5	506341.4.270	F.bracket brake		1	28	012551.4.275	Lever	1
6	000561.4.515	Adjusting screw		1				
7	000912.4.216	Tyre	16"	1				
7	506904.4.216	Tyre	17"	1				
8	000912.4.080	Inner tube	16"	1				
8	000967.4.080	Inner tube	17"	1				
9	000912.4.215	Rim inner liner		1				
10	057.5041	Rim	16"	1				
10	065.5041	Rim	17"	1				
12	000932.4.219	Spoke a.nipple	16"	36				
12	503203.4.219	Spoke a.nipple	17"	36				
13	012551.4.548	Spacer (speedo drive)		1				
14	005510.4.545	Nut		1				
.	506341.4.246	Control plug		2				
15	000561.4.252	Cone		2				
16	012551.4.297	Dust cover		2				
17	301.157.00	Ball		20				
18	012551.4.256	Cage		2				
19	000561.4.251	Spindle		1				
20	- -	Not delivered		-				
21	000561.4.273	Spring		2				



N. draw	Part Number	Description	Quantity	N. draw	Part Number	Description	Quantity
.	506252.4.800	Rear wheel 20mph 16"	1	18	063557.4.258	Spacer	1
.	506382.4.800	Rear wheel 25mph 16"	1	19	506341.4.280	Bracket brake shoe	1
.	505051.4.800	Rear wheel 30mph 16"	1	20	000561.4.515	Adjusting screw	1
.	506904.4.800	Rear wheel 20mph 17"	1	21	000561.4.220	Brake shoe ass.	1
.	506924.4.800	Rear wheel 25mph 17"	1	22	012551.4.552	Washer	1
.	506934.4.800	Rear wheel 30mph 17"	1	23	000561.4.273	Spring	2
1	506361.4.070	Chain 20mph	1	24	012551.4.532	Nut	1
1	506401.4.120	Chain 25mph	1	25	000561.4.252	Cone	2
1	504904.4.070	Chain 30mph	1	26	012551.4.297	Dust cover	2
2	000561.4.222	Nut	2	27	301.157.00	Ball	20
3	000561.4.551	Washer	2	28	012551.4.256	Cage	2
4	002551.4.141	R.chain tightener	1	29	-	Not delivered	-
4	002551.4.143	L.chain tightener	1	30	503551.4.254	Spindle	1
5	000912.4.216	Tyre 16"	1	31	503701.4.227	Sprocket Z=42 20mph	1
5	506904.4.216	Tyre 17"	1	31	503551.4.227	Sprocket Z=36 25mph	1
6	000912.4.080	Inner tube 16"	1	31	500451.4.227	Sprocket Z=32 30mph	1
6	000967.4.080	Inner tube 17"	1	32	504651.4.548	Spacer	1
7	000912.4.215	Rim inner liner	1	33	000551.4.553	Sure plate	2
8	057.5041	Rim 16"	1	34	012551.4.517	Screw and nut	4
8	065.5041	Rim 17"	1	35	067555.4.128	Link (Regina)	1
10	500601.4.219	Spoke a.nipple 16"	36	35	500204.4.128	Link (Fossati)	1
10	503203.4.219	Spoke a.nipple 17"	36	.	506341.4.246	control plug	2
12	012551.4.274	Brake shoe cam	1	.	000913.4.294	Spring for brake lever	1
13	012551.4.536	Clamp	1				
14	213.840.00	Washer	1				
15	210.039.00	Nut	1				
16	012551.4.275	Lever	1				
17	000561.4.547	Nut	2				
						. Not illustrated	



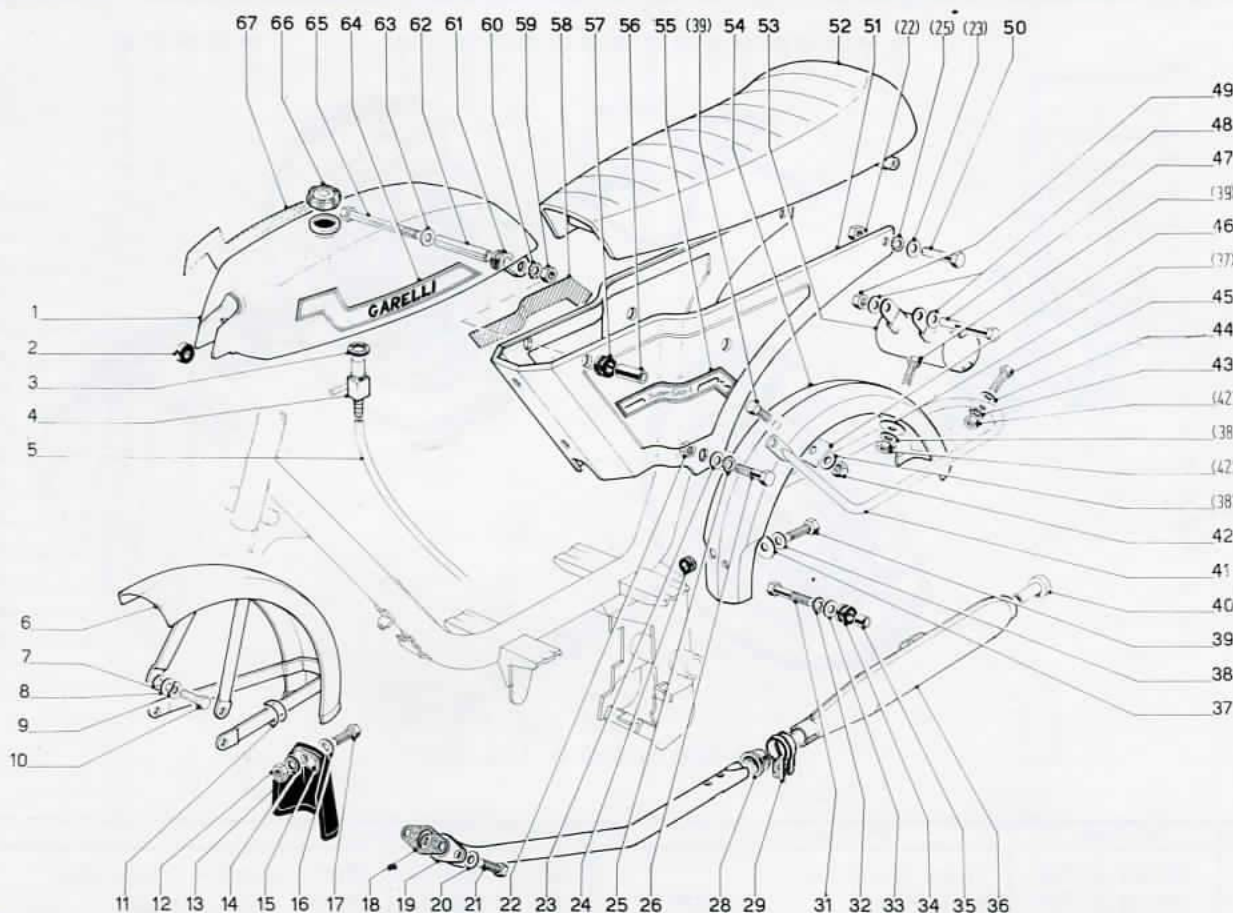
N. draw	Part Number	Description	Quantity	N. draw	Part Number	Description	Quantity
.	507501.4.700	Front wheel	1	26	506863.4.280*	Bracket brake shoe	1
.	507501.4.800	Rear wheel	1	26	507501.4.280**	Bracket brake	1
.	507521.4.800	Rear wheel	1	27	505701.4.548	Spacer	1
.	507531.4.800	Rear wheel	1	28	506863.4.547	Nut	2
1	000561.4.515	Adjusting screw	2	29	002551.4.141	R.chain tightener	1
2	506341.4.270*	Bracket brake	1	29	002551.4.143	L.chain tightener	1
2	507501.4.270**	Bracket brake	1	30	214.802.00	Washer	2
3	503553.4.273*	Spring	2	31	063557.4.222	Nut	2
3	502130.4.273**	Spring	2	32	800007.4.551	Washer	1
4	012551.4.548	Spacer	1	33	063557.4.547	Nut	1
5	012551.4.532	Nut	3	34	506863.4.297	Dust cover	1
6	000561.4.551	Washer	3	35	506863.4.252	Cone	2
7	000561.4.222	Nut	2	36	301.157.00	Ball	22
8	012551.4.275	Lever	2	37	506863.4.256	Cage	2
9	210.039.00	Nut	2	38	507501.4.254	Spindle	1
10	213.840.00	Washer	2	39	507501.4.298	Dust cover	1
11	012551.4.536	Clamp	2	40	503551.4.548	Spacer	1
12	012551.4.274*	Brake shoe cam	2	41	501501.4.234	Sprocket Z=42	20MPH 1
12	502130.4.274**	Brake shoe cam	2	41	506873.4.234	Sprocket Z=36	25MPH 1
13	063557.4.549	Spacer	1	41	500601.4.299	Sprocket Z=32	30MPH 1
14	503553.4.220*	Brake shoe ass.	2	42	063557.4.553	Locking plate	1
14	502130.4.220**	Brake shoe ass.	2	43	507501.4.517	Screw and nut	4
15	012551.4.297	Dust cover	1	44	506361.4.070	Chain	20MPH 1
16	000561.4.252	Cone	2	44	506401.4.120	Chain	25MPH 1
17	301.157.00	Ball	20	44	504904.4.070	Chain	30MPH 1
18	012551.4.256	Cage	1	45	067555.4.108	Link (Regina)	1
19	000967.4.080	Inner tube	2	45	500204.4.128	Link (Fossati)	1
20	506904.4.216	Tyre	2	.	506341.4.246	Control plug	4
21	000561.4.251	Spindle	1	.	000913.4.294	Spring f.brake lever	1
22	507501.4.256	Cage	1				
23	507501.4.297	Dust cover	1				
24	005510.4.545	Nut	1				
25	502151.4.548	Spacer	1				

* 25MPH up to frame n. G01101

** 30MPH up to frame n. H01635

*** 25MPH from frame n. G01102

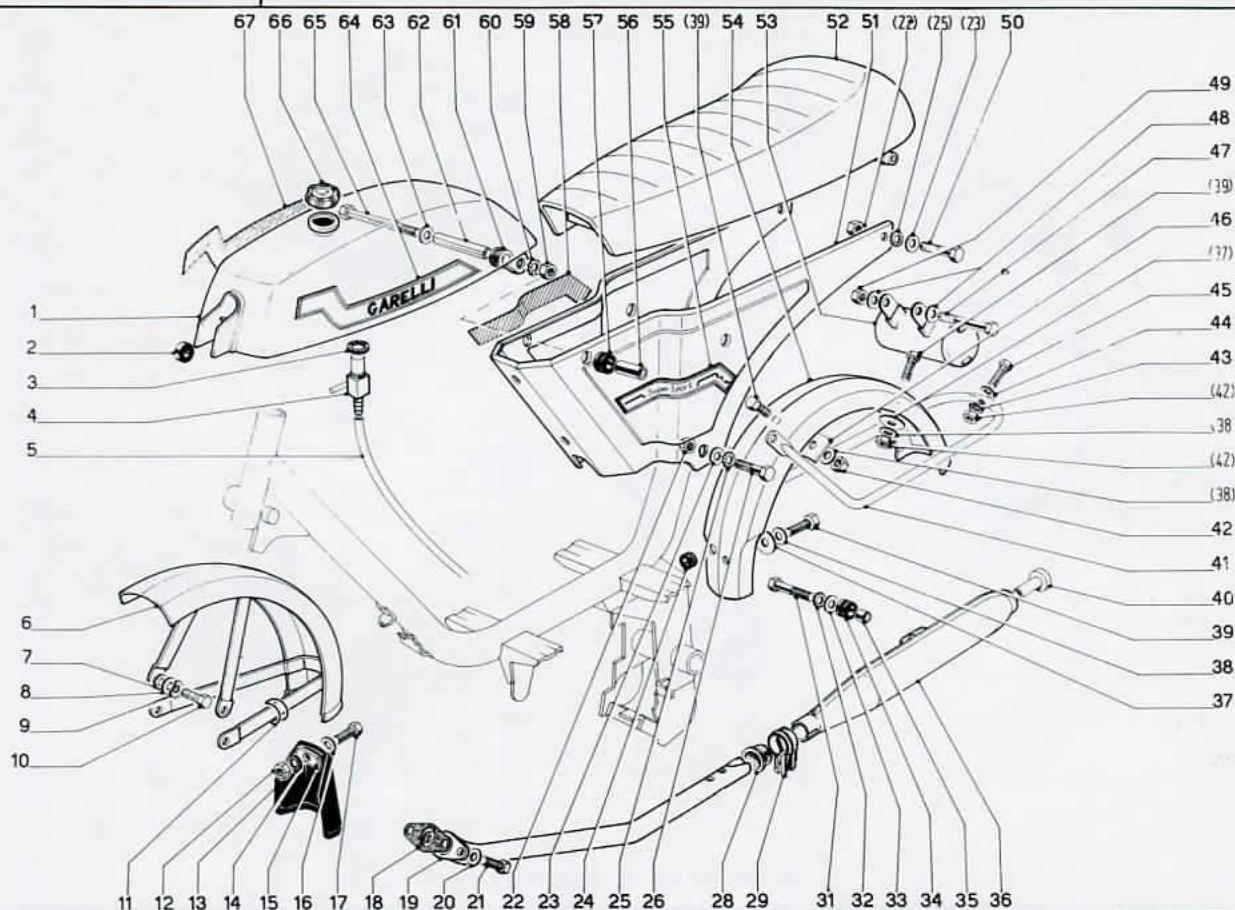
*** 30MPH from frame n. H01630



N. draw	Part Number	Description	Qty	N. draw	Part Number	Description	Qty
.	507501.7.231	Transf.on tank (gold) LTD	1	.	500225.2.123	Washer f.mudguard	2
f	506961.1.090	Tank	1	28	503701.3.297	Guide ring	1
2	506961.1.546	Bush	2	29	504651.3.288	Clamp	2
3	000955.1.576	Gasket	1	31	137.204.00	Screw	2
4	506963.1.040	Petrol cock	1	32	305.129.00	Washer	2
5	500001.1.257	Pipe 900mm.	1	33	214.775.00	Washer	2
6	504920.2.010 *	F.mudguard (long support)	1	34	005374.3.853	Bush	2
6	507634.2.010	F.mudguard (short support)	1	35	501751.2.123	Spacer	2
7	305.132.00 *	Washer	2	36	506153.3.510	Silencer	1
8	203.2064 *	Washer	2	37	000912.1.564	Washer	4
9	214.408.00 *	Washer	2	38	213.836.00	Washer	4
10	132.302.00 *	Screw	2	39	132.236.00	Front screw	2
10	211.923.00	Nut	4	39	171.729.00	Rear screw	2
11	000912.2.359	Guard-cable	1	40	503701.3.530	Inner baffles	1
12	210.411.00	Nut	1	41	506901.1.212	R.mudguard support	1
13	503501.2.311	Splash guard	1	42	210.411.00	Nut	4
14	214.407.00	Washer	1	43	305.129.00	Washer	1
15	503501.2.312	Plate	1	44	213.836.00	Washer	2
16	213.836.00	Washer	1	45	132.239.00	Screw	1
17	137.199.00	Screw	1	46	500301.1.364	Plate	1
18	000348.3.233	Gasket	1	47	170.632.00	Screw	1
19	504703.3.284	Exhaust pipe	1	48	213.840.00	Washer	2
20	214.408.00	Washer	2	49	210.416.00	Nut	1
21	170.708.00	Screw	2	50	137.328.00	Screw	2
22	210.416.00	Nut	4	51	506961.4.410	Fairing	1
23	213.840.00	Washer	8	52	506961.1.050	Saddle	1
24	000942.6.179	Grommet	1	53	503551.1.600	Tools bag	1
25	305.132.00	Washer	4	54	506961.1.010	R.mudguard	1
26	173.516.00	Screw	2	.	506964.1.213	Ring for r.mudg.support	2

FAIRING

On the models Super Sport LTD it applies commencing with frame n. 00101 - For Super Sport model see note



N. draw	Part Number	Description	Quantity	N. draw	Part Number	Description	Quantity
55	506961.7.227	L.transfer	16"	1	506964.7.231	Transf.f.tank-cock(gold) 17"	1
55	506964.7.227	L.transfer (white)	17"	1	506341.7.231	Transf.f.tank-cock(black)	1
55	506974.7.227	L.transfer (black)	17"	1	506341.7.232	Transf.f.tank-cock(white)	1
55	506984.7.227	L.transfer (gold)	17"	1	506351.7.233	Cock transfer	1
56	504451.1.275	Spacer		2			
57	504451.1.269	Bush		2			
58	506961.7.226	R.transfer	16"	1			
58	506964.7.226	R.transfer (white)	17"	1			
58	506974.7.226	R.transfer (black)	17"	1			
58	506984.7.226	R.transfer (gold)	17"	1			
59	210.416.00	Nut		1			
60	305.132.00	Washer		1			
61	500952.1.546	Bush		2			
62	506961.1.398	Spacer		1			
63	213.840.00	Washer		2			
64	506961.7.218	L.transfer	16"	1			
64	506964.7.218	L.transfer (white)	17"	1			
64	506974.7.218	L.transfer (black)	17"	1			
64	506984.7.218	L.transfer (gold)	17"	1			
65	151.028.00	Screw		1			
66	506851.1.251	Cap		1			
67	506961.7.217	R.transfer	16"	1			
67	506964.7.217	R.transfer (white)	17"	1			
67	506974.7.217	R.transfer (black)	17"	1			
67	506984.7.217	R.transfer (gold)	17"	1			
.	506351.7.235	R.mudguard transfer		1			
.	507501.7.235	R.mudguard tr.(gold)	LTD	1			

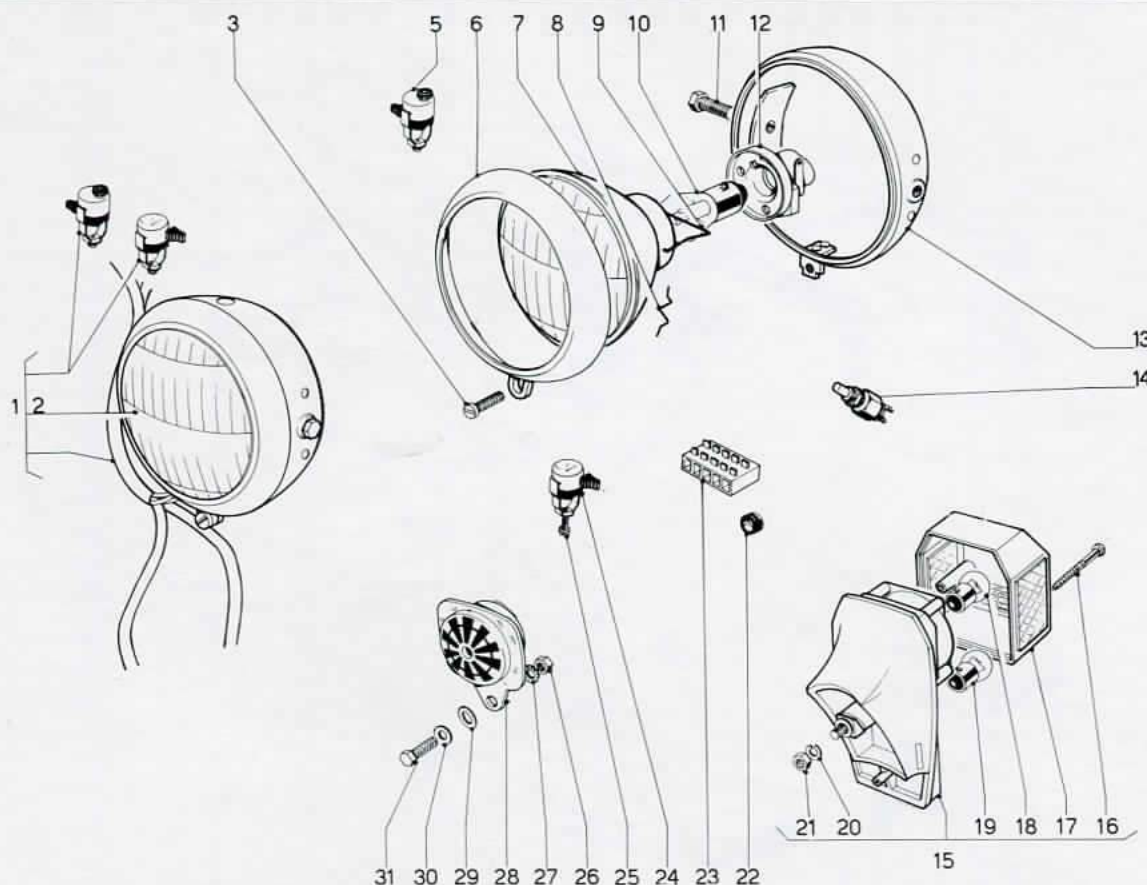
NB. ONLY FOR SUPER SPORT MODELS

The items with * only apply to the following frame numbers:

20 mph from frame n.B00101 up to frame n.B00682
25mph from frame n.C00101 up to frame n.C03893
30mph from frame n.D00101 up to frame n.D01231

For mopeds with higher frame numbers, refer to items without *.

Not illustrated

LIGHTING SYSTEMOn the models Super Sport LTD it applies commencing
with frame n. 00101 - For Super Sport model see note

N. draw	Part Number	Description	Quantity	N. draw	Part Number	Description	Quantity
1	506963.6.360	Lighting set	1	26	210.416.00	Nut	1
1	506971.6.360 *	Lighting set	1	27	305.132.00	Washer	1
2	506971.6.100	Headlight	1	28	014551.6.030	Horn	1
3	501751.6.346	Screw	1	29	501601.1.564	Washer	2
5	506961.6.400	Light switch	1	30	214.408.00	Washer	1
5	506351.6.400 *	Light switch	1	31	126.152.00	Screw	1
6	506961.6.110	Rim with screw	1	.	506961.6.221	Gasket for tail light	1
7	506961.6.190	Reflector set	1	.	000912.1.477	Washer for horn	2
8	000512.6.115	Spring	9				
9	506961.6.177	Spring	1				
10	504810.6.161	Bulb	1				
11	132.319.00	Screw	2				
12	506961.6.130	Bulb holder	1				
13	506971.6.102	Shell	1				
14	501601.6.940	Stop switch	2				
15	506961.6.220	Tail light	1				
16	506961.6.115	Screw	2				
17	506961.6.222	Reflector	1				
18	506961.6.163	Bulb	1				
19	087555.6.162	Bulb	1				
20	305.132.00	Washer	1				
21	210.416.00	Nut	1				
22	503252.7.639	Grommet	2				
23	505751.6.135	Junction block 4 places	1				
24	506961.6.300	Stop engine switch	1				
24	506351.6.300 *	Stop engine switch	1				
25	000917.6.347 *	Screw	2				

NB. ONLY FOR SUPER SPORT MODELS

The items with * only apply to the following frame numbers:

20mph from frame n.B00101 up to frame n.B00682
25mph from frame n.C00101 up to frame n.C03893
30mph from frame n.D00101 up to frame n.D1331

For mopeds with higher frame numbers, refer to items without *.

. Not illustrated

ENGINE AND FRAME FOR:

— VIP 2 SP. DE LUXE

16" WHEELS VEHICLES

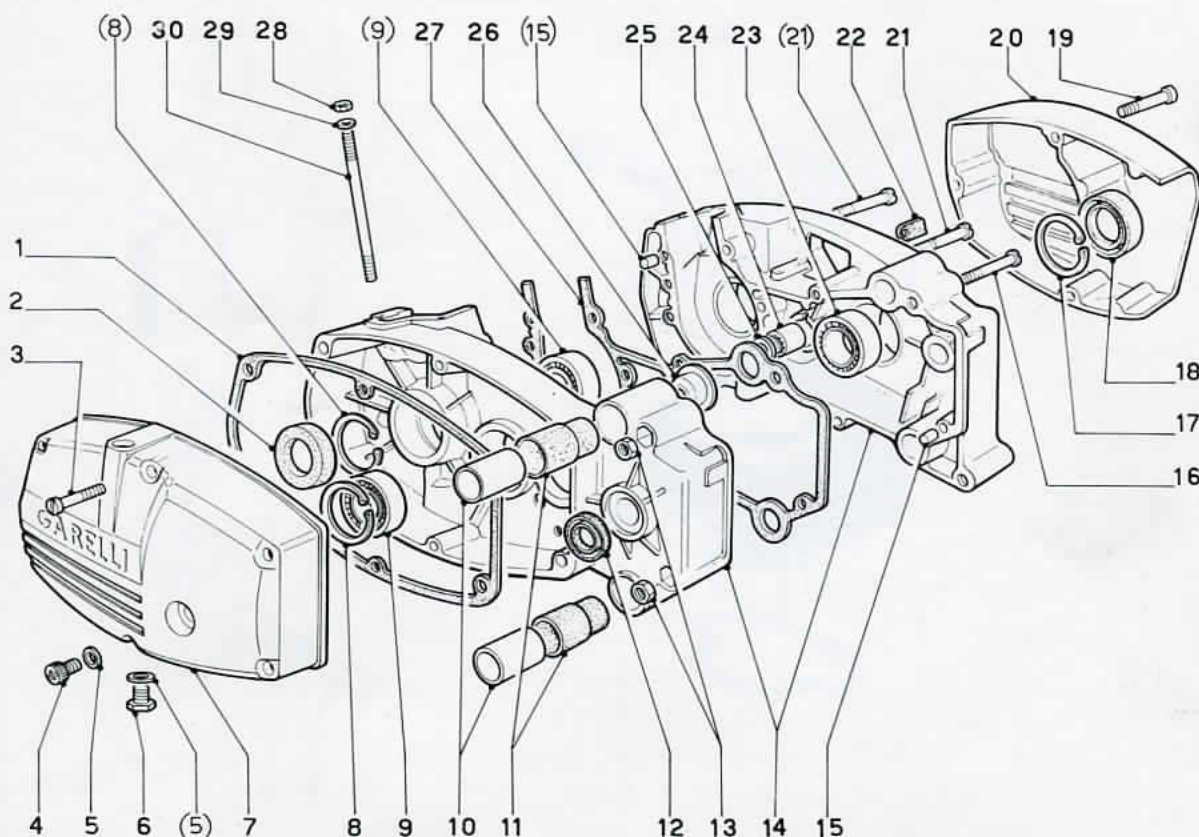
FROM FRAME n. SA 01622 UP TO FRAME n. SA 02346

17" WHEELS VEHICLES

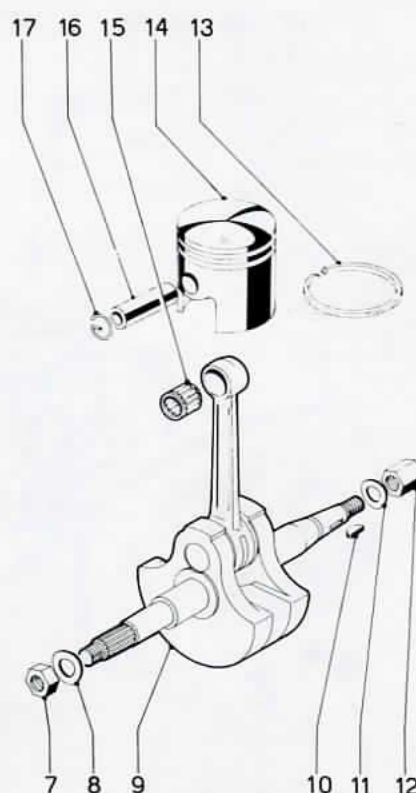
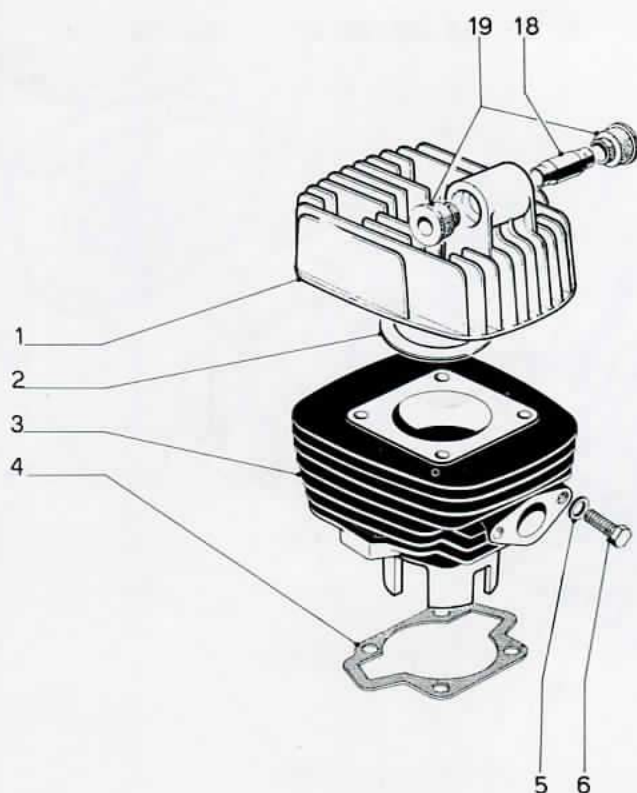
FROM FRAME n. SA 02347

FROM ENGINE n. A 150001

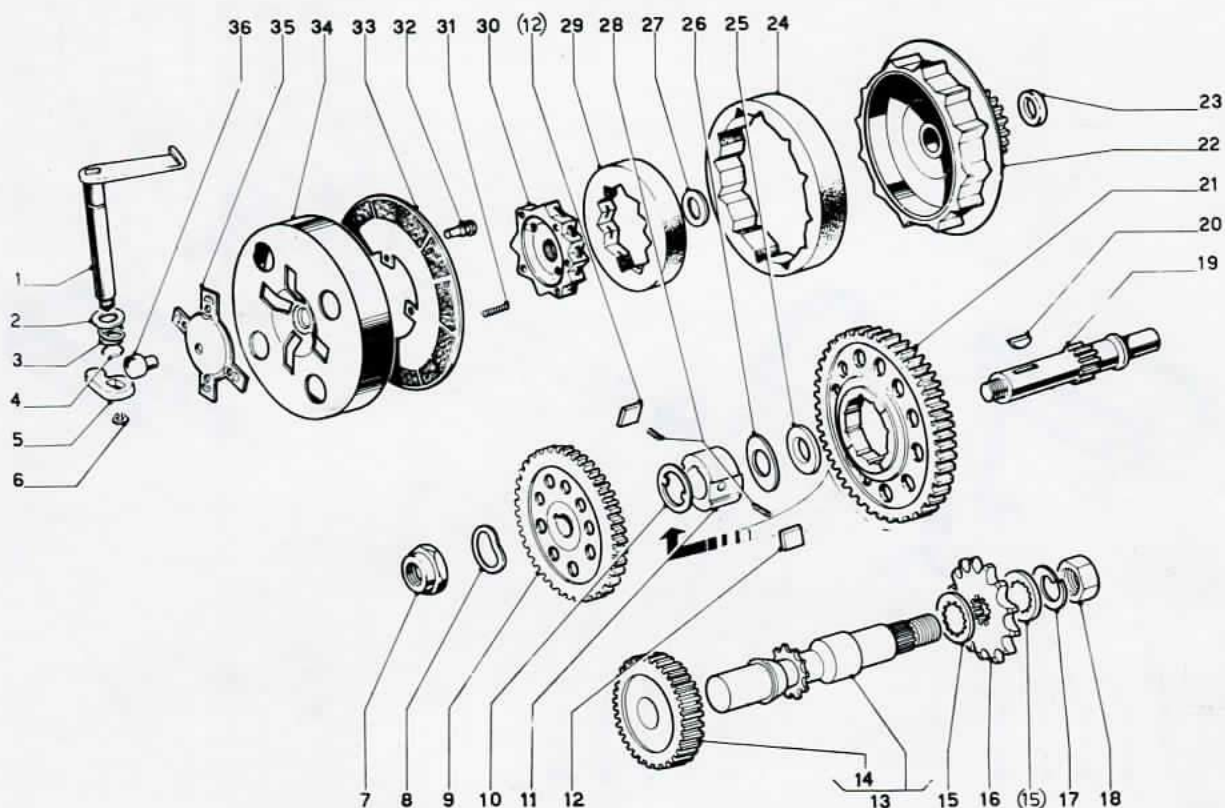




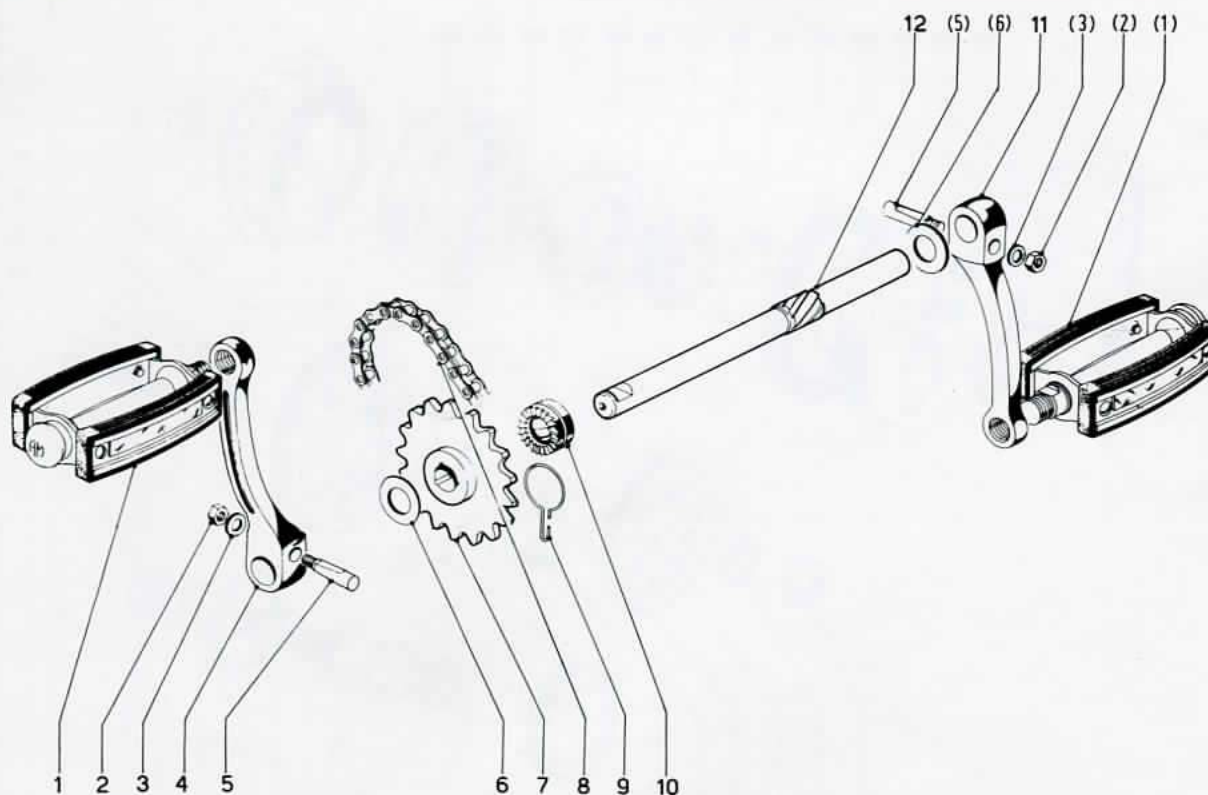
N. draw	Part Number	Description	Quantity	N. draw	Part Number	Description	Quantity
1	211001.1.291	Gasket	1	27	211001.1.311	Gasket	1
2	298.682.00	Ring seal, r.side	1	28	210.044.00	Nut	4
2	298.683.00	Ring seal, l.side	1	29	000319.3.516	Washer	4
3	152.240.00	Screw	6	30	000351.3.486	Stud bolt	4
4	205001.1.191	Plug	1	.	500201.5.211	Cap	2
5	298.424.00	Gasket	2	.	200001.1.163	Spacer (flywheel)	1
6	000315.1.193	Plug	1				
7	212001.1.131	L.side cover	1				
8	000315.1.377	Circlip	3				
9	302.058.00	Bearing	3			. Not illustrated	
10	203002.1.547	Spacer	4				
11	203001.1.546	Bush	4				
12	298.671.00	Ring seal	2				
13	210.416.00	Nut	2				
14	211001.1.110	Crankcase	1				
15	000315.1.364	Dowel	2				
16	152.375.00	Screw	4				
17	274.030.00	Circlip	1				
18	298.603.00	Ring seal	1				
19	152.400.00	Screw	3				
20	211001.1.132	R.side cover up to n. A177887	1				
20	212001.1.132	R.side cover from n. A177888	1				
21	152.392.00	Screw	6				
22	200001.5.159	Bush	1				
23	304.557.00	Bearing	1				
24	304.955.00	Rollertight	1				
25	214.825.00	Washer	1				
26	211001.1.237	Bush	1				



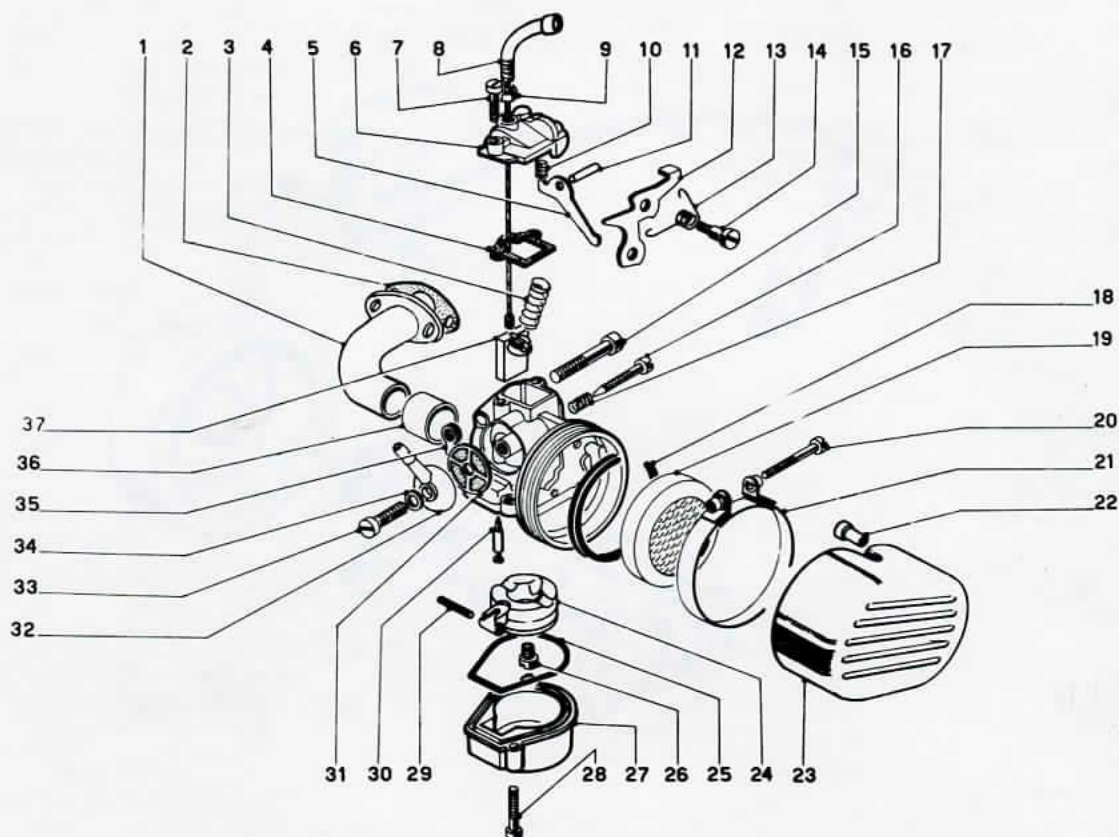
N. draw	Part Number	Description	Quantity	N. draw	Part Number	Description	Quantity
1	200001.3.131	Head	1				
2	200001.3.232	Gasket	1				
3	200002.3.111	Cylinder	1				
4	211001.3.231	Gasket	1				
5	214.409.00	Washer	2				
6	171.706.00	Screw	2				
7	201001.2.917	Nut	1				
8	214.756.00	Washer	1				
9	212001.2.100	Crankshaft	1				
10	271.018.00	Key	1				
11	000311.8.423	Washer	1				
12	000315.8.446	Nut	1				
13	307.021.00	Normal piston ring	2				
13	308.027.00	Oversized piston ring 40,2	2				
13	308.028.00	Oversized piston ring 40,4	2				
13	308.029.00	Oversized piston ring 40,6	2				
13	308.030.00	Oversized piston ring 40,8	2				
14	200001.2.181	Normal piston	1				
14	200001.2.182	Oversiz.piston 40,4	1				
14	200001.2.183	Oversiz.piston 40,8	1				
14	200001.2.184	Oversiz.piston 40,2	1				
14	200001.2.185	Oversiz.piston 40,6	1				
15	304.957.00	Roller cage	1				
16	000351.2.191	Gudgeon pin	1				
17	275.312.00	Circlip	2				
18	000912.1.157	Spacer	1				
19	000912.1.543	Bush	2				



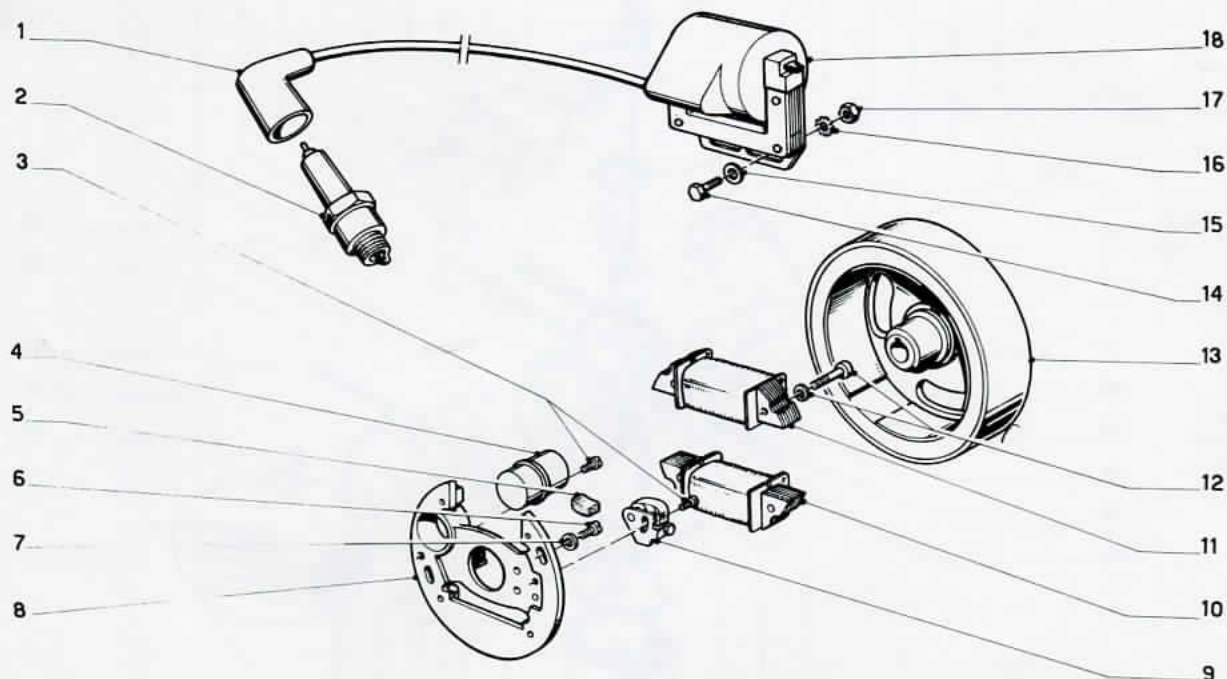
N. draw	Part Number	Description	Quantity	N. draw	Part Number	Description	Quantity
1	200001.7.061	Clutch lever cpl.	1	28	000357.7.196	Spring	2
2	200001.7.826	Washer	1	29	000357.7.153	1° speed el.body	1
3	200001.7.195	Spring	1	30	024357.7.814	Clutch hub	1
4	298.739.00	Ring seal	1	31	024357.7.357	Spring	5
5	205001.7.827	Starting lever	1	32	024357.7.829	Bush	4
6	274.201.00	Circlip	1	33	024357.7.833	Starter oper.plate	1
7	207303.7.586	Nut	1	34	201001.7.028	Clutch drum	1
8	207303.7.587	Elastic washer	1	35	024357.7.834	Pushing plate	1
9	212001.7.125	2° speed gear	1	36	205001.7.821	Pivot pin	1
10	214.817.00	Washer	1				
11	207302.7.131	Free wheel body	1				
12	000357.7.185	Ratchet	2				
13	211001.7.200	Secondary shaft	1				
14	211001.7.283	Gear	1				
15	203654.7.286	Spacer	2				
16	201001.7.287	Sprocket	1				
17	213.672.00	Washer	1				
18	200001.7.422	Nut	1				
19	212001.7.261	Primary shaft	1				
20	271.036.00	Key	1				
21	212001.7.018	1° speed gear	1				
22	024357.7.016	Drive gear set	1				
23	205002.7.122	Washer	1				
24	000357.7.158	2° speed el.body	1				
25	207303.7.311	Spacer	1				
26	214.853.00	Washer	1				
27	201351.7.122	Washer	1				



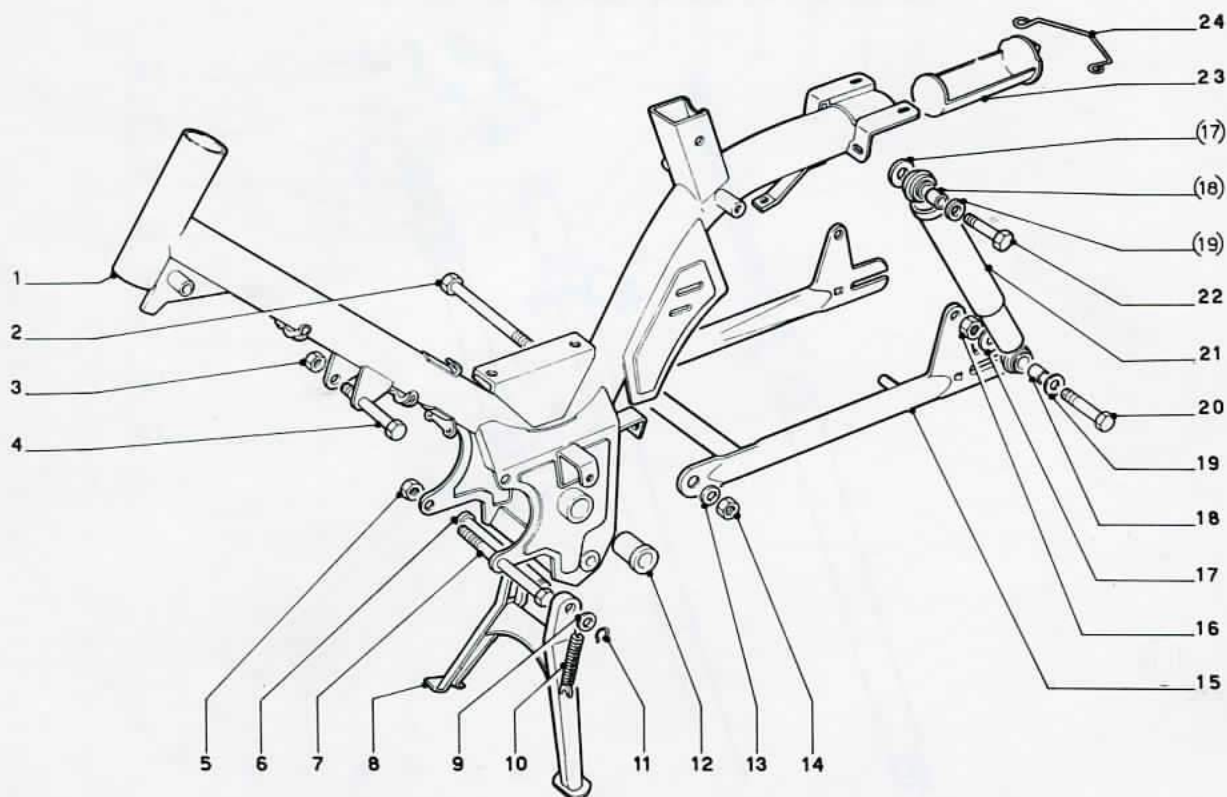
N. draw	Part Number	Description	Quantity	N. draw	Part Number	Description	Quantity
1	506881.4.030	L.pedal	1				
(1)	506881.4.020	R.pedal	1				
2	210.039.00	Nut	2				
3	000.2064	Washer	2				
4	225.0783	L.pedal crank	1				
5	000.2074	Key	2				
6	200001.7.187	Washer	2				
7	211001.7.429	Starting sprocket	1				
8	211001.7.070	Chain	1				
9	200001.7.444	Spring	1				
10	200001.7.441	Starting clutch	1				
11	206.0782	R.pedal crank up to frame n. SA07026	1				
11	223.0782	R.pedal crank from frame n. SA07027	1				
12	211001.7.427	Pedal shaft up to engine n. A177887	1				
12	200058.7.427	Pedal shaft from engine n. A177888	1				
.	502151.7.618	Protection pipe mm. 47	1				
.	500225.7.618	Protection pipe mm. 32	1				



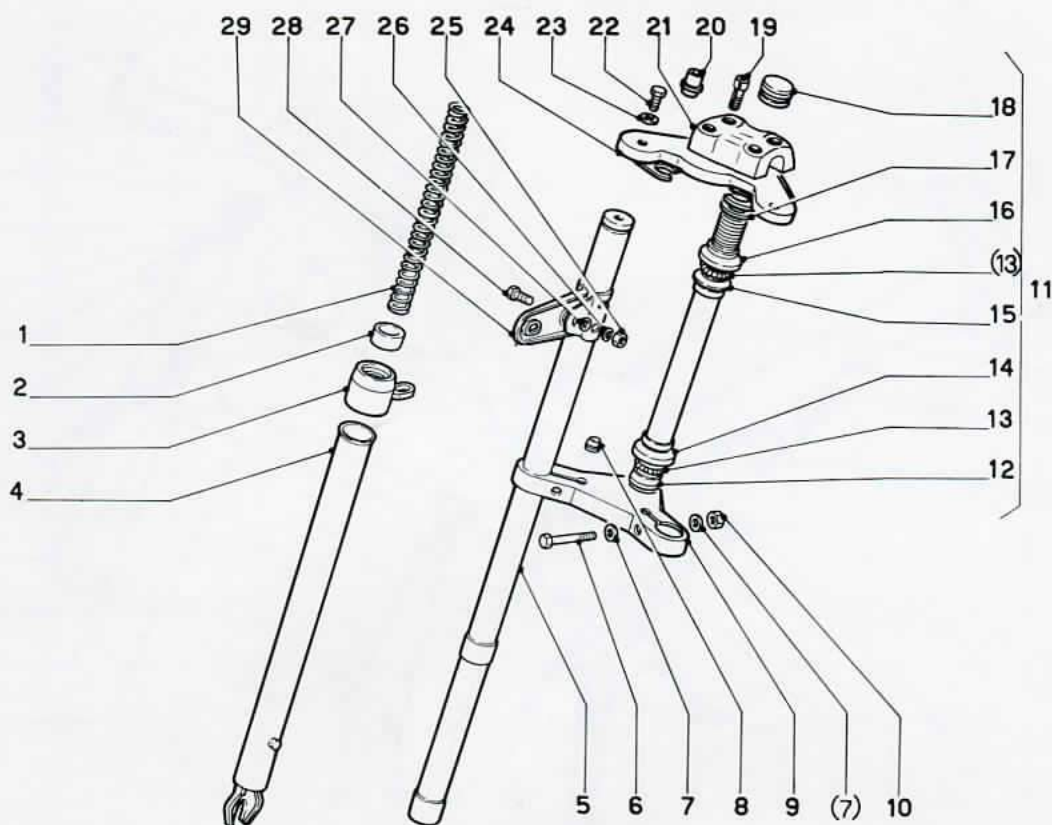
N. draw	Part Number	Description	Qty	N. draw	Part Number	Description	Qty
.	837.012.00	Carburettor cpl.	1	27	837.329.00	Chamber float	1
1	043351.3.321	Flanged stud ind.	1	28	837.308.00	Screw	2
2	032315.3.322	Spacer	1	29	837.332.00	Shaft	1
3	837.324.00	Spring	1	30	830.464.00	Taper needle	1
4	837.412.00	Gasket	1	31	837.435.00	Fuel filter	1
5	837.429.00	Lever	1	32	837.406.00	Banjo union	1
6	837.305.00	Cover	1	33	837.470.00	Screw	1
7	811.318.00	Screw	2	34	815.431.00	Gasket	1
8	016351.5.835	Cable ferrul-screw	1	35	837.369.00	Plate	1
9	-	Not assembled	-	36	837.371.00	Reducer sleeve	1
10	837.051.00	Spring	1	37	837.424.02	Throttle slide	1
11	837.440.00	Shaft	1	.	802.453.00	Protection cable	1
12	837.439.40	Air slide	1	.	506351.7.234	Intake transfer	1
13	837.428.00	Spring	1				
14	837.427.00	Shaft	1				
15	837.368.00	Screw	1				
16	837.326.00	Screw	1				
17	815.460.00	Spring	1				
18	837.608.00	Gasket	1				
19	837.603.00	Air filter	1				
20	817.629.00	Screw	1				
21	817.628.00	Clamp	1				
22	837.618.00	Suction pipe	2				
23	839.651.00	Intake cover	1				
24	837.323.00	Float	1				
25	837.881.00	Gasket	1				
26	813.313.50	Jet	1				



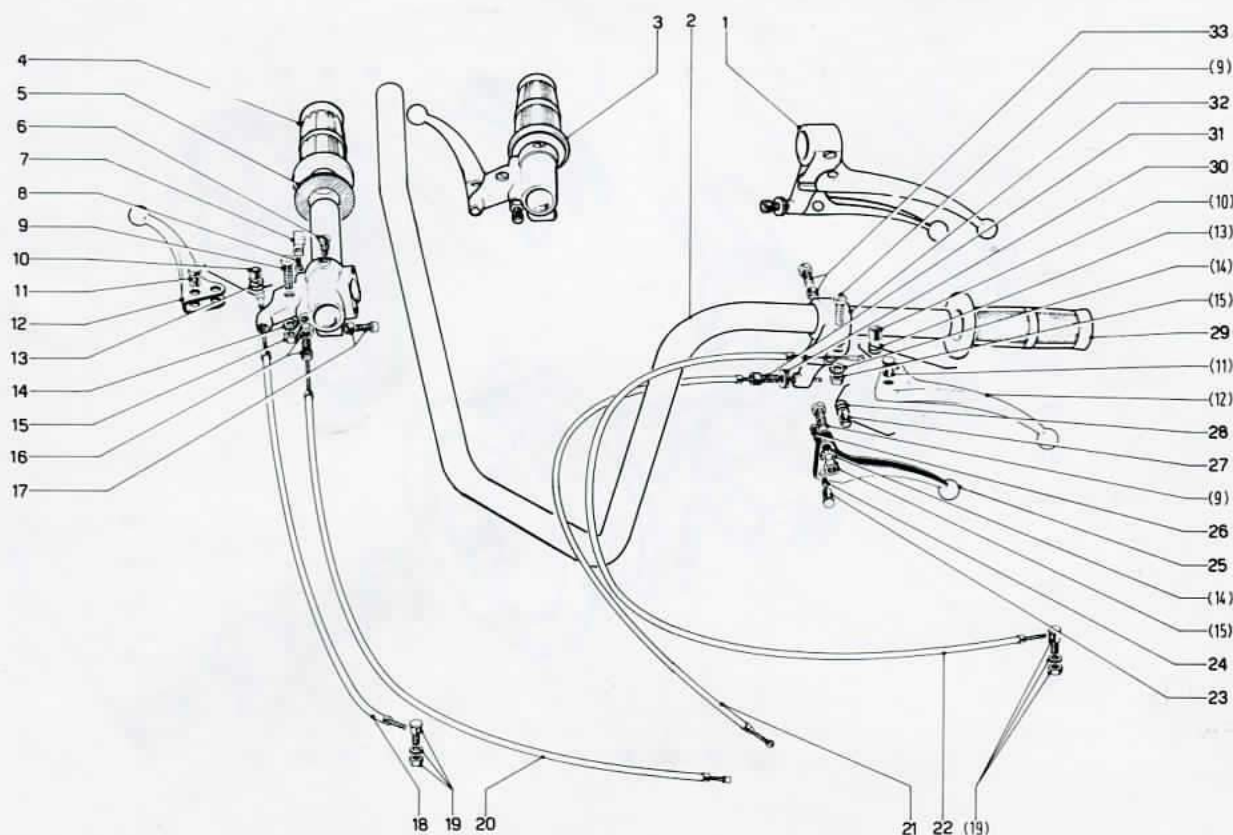
N. draw	Part Number	Description	Quantity	N. draw	Part Number	Description	Quantity
.	201056.8.200	Flywheel	1				
1	203602.5.152	Plug cover	1				
2	306.102.00	Spark plug	1				
3	205003.8.451	Screw	2				
4	000374.8.040	Condensator	1				
5	205003.8.213	Oil wick	1				
6	152.424.00	Screw	3				
7	213.828.00	Washer	3				
8	201056.8.231	Stator breaker	1				
9	201056.0.223	Contact breaker	1				
10	205060.8.900	L.T. coil	1				
11	205060.8.130	Coil	1				
12	205060.8.448	Screw and washer	4				
13	201056.8.230	Rotor	1				
14	137.204.00	Screw	2				
15	213.836.00	Washer	2				
16	305.129.00	Washer	2				
17	210.411.00	Nut	2				
18	202302.8.100	H.T. coil	1				
.	500204.6.376	Plate for coil	1				
.	500204.6.378	Plate	1				
.	305.129.00	Washer for plate	2				
.	170.631.00	Screw for plate	2				
.	500204.6.450	Protection cable	1				
.	205001.5.153	Screw for spark plug cable	1				
.	201054.8.139	Cap for spark plug cable	1				
		. Not illustrated					



N. draw	Part Number	Description	Quantity	N. draw	Part Number	Description	Quantity		
1	507251.1.100	Frame	16"	1	.	507301.1.101	Plate	16"	1
1	507252.1.100	Frame	17"	1	.	507302.1.101	Plate	17"	1
2	003553.3.153	Pivot pin		1					
3	208.810.00	Nut		1					
4	128.348.00	Screw		1					
5	208.810.00	Nut		2					
6	507641.7.125	Pivot pin		1					
7	128.395.00	Screw		2					
8	504651.7.020	Stand	16"	1					
8	506904.7.020	Stand	17"	1					
9	000950.3.515	Washer		1					
10	006551.7.127	Spring		1					
11	275.412.00	Spring		1					
12	003553.3.152	Bush		2					
13	214.756.00	Washer		2					
14	210.828.00	Nut		1					
15	500370.3.100	Rear fork		1					
16	210.724.00	Nut		2					
17	500225.3.513	Washer		4					
18	503551.3.201	Bush		8					
19	214.436.00	Washer		4					
20	126.300.00	Screw		2					
21	500510.3.200	R.shock absorber		2					
22	126.300.00	Screw		2					
23	500225.1.600	Tools bag		1					
24	500225.1.622	Spring		1					
.	001918.1.382	Rear foot rest		2					



N. draw	Part Number	Description	Quan. ty	N. draw	Part Number	Description	Quan. ty
.	507633.2.100	Front fork	16"	23	214.064.00	Washer	2
.	507634.2.100	Front fork	17"	24	507641.2.179	Upper support	1
1	006551.2.134	Spring		25	210.416.00	Nut	2
2	500225.2.174	Cap		26	305.132.00	Washer	2
3	500225.2.144	Dust cover		27	213.840.00	Washer	2
4	500225.2.180 *	Slider		28	171.718.00	Screw	2
4	507633.2.180 §	R.slider		29	500225.2.176	Headlight holder	2
4	507633.2.170 §	L.slider		.	506904.7.228	Sliders tr.(white)	17" 2
5	500225.2.131	Rod		.	506904.7.229	Sliders tr.(black)	17" 2
6	128.348.00	Screw		.	506351.7.033	Front reflector	2
7	214.857.00	Washer		.	500204.2.359	Clamp for cables	1
8	000942.6.179	Grommet		.	506901.2.415	Pipe for plate	1
9	500225.2.149	L.support	16"				
9	506904.2.149	L.support	17"				
10	210.422.00	Nut					
11	500225.0.141	Steering column					
12	000.3065	Low.bearing cone			* For mudguards with long support		
13	000.4011	Bearing ball ring			§ For mudguards with short support		
14	201.3064	Low.bearing cup					
15	000.3062	Upper bearing cone					
16	207.3078	Upper bearing cup					
17	000.3085	Washer			. Not illustrated		
18	000.3086	Nut					
19	170.628.00	Screw					
20	500225.7.639	Grommet					
21	507652.2.122	Clamp					
22	137.540.00	Screw					

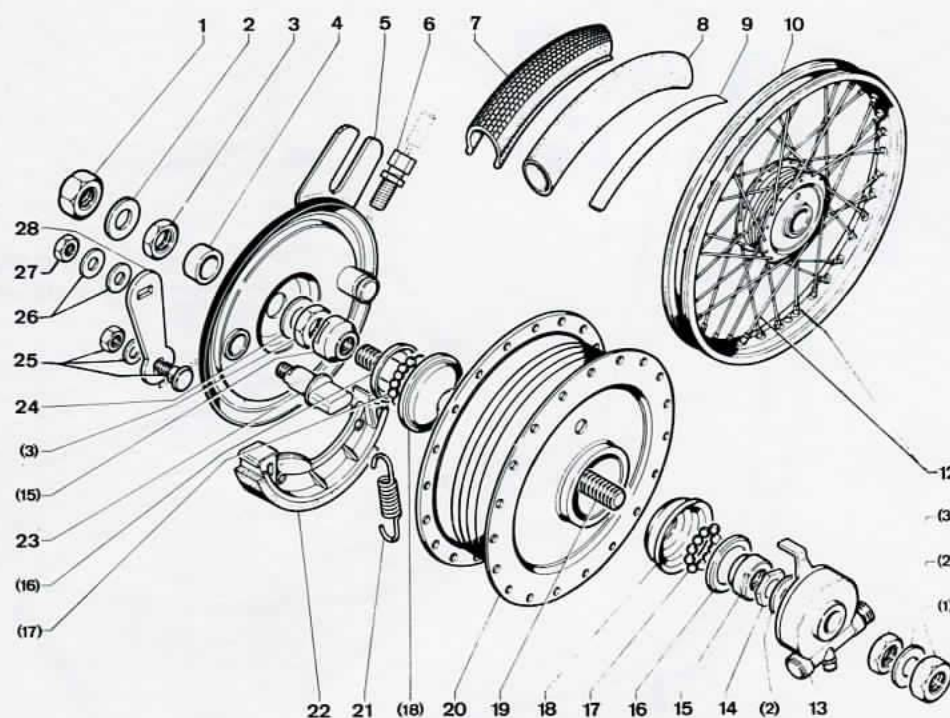


N. draw	Part Number	Description	Quantity	N. draw	Part Number	Description	Quantity
1	506903.0.142	Twistgrip start-brake	1	28	000557.5.228	Spring	1
2	507643.5.100	Handlebar	1	29	067555.5.223	Handgrip	1
3	507251.0.131	Twistgrip throttle	1	30	000315.9.519	Nut	1
4	067555.5.222	Handgrip	1	31	000315.9.522	Screw	1
5	214.779.00	Washer	1	32	506852.5.212	Levers bracket	1
6	000555.5.227	Screw	1	33	004555.5.514	Screw with bush	1
7	000555.5.225	Slider	1	.	507251.5.228	Spring for twistg.throttle	1
8	000555.5.226	Screw	1				
9	003553.5.516	Screw	3				
10	003553.5.205	Spacer	2				
11	003553.5.178	Bush	2				
12	506351.5.176	Lever	2				
13	506001.5.228	Spring	2				
14	305.132.00	Washer	3				
15	210.708.00	Nut	3				
16	012551.7.180	Adjusting cable	1				
17	004555.5.514	Screw with bush	1				
18	000509.4.500	Front brake cable	1				
19	012551.4.536	Clamp	2				
20	004561.7.400	Throttle cable	1				
21	507251.7.300	Starting cable	1				
22	004561.4.600	Rear brake cable	1				
23	000950.4.554	Clamp	1				
24	015574.7.175	Drop	1				
25	506351.5.177	Starting lever	1				
26	137.080.00	Screw	1				
27	000557.5.205	Spacer	1				

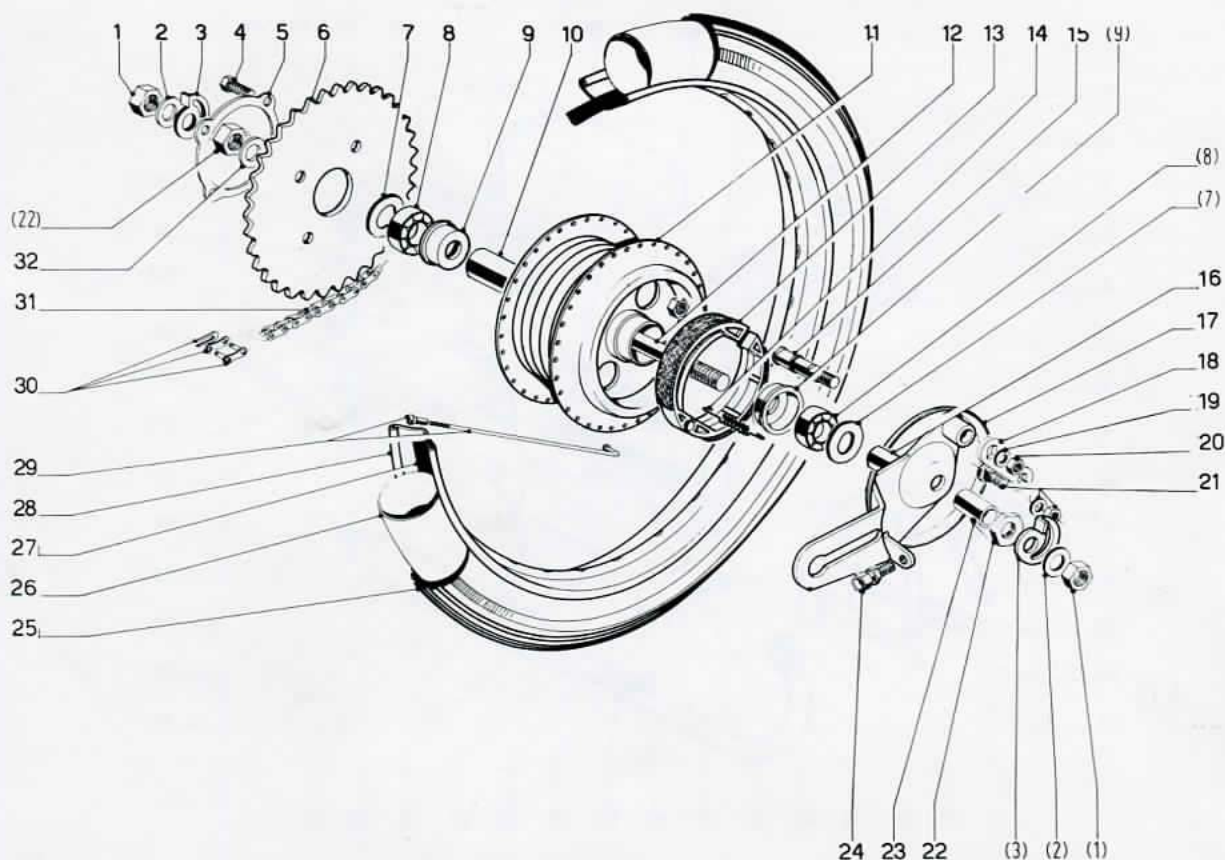
NB. Handlebars with welded plate are no more available. It should be ordered instead the following items:

Handlebar	507643.5.100
Upper support	507641.2.179
Clamp	507652.2.122
Screw	170.628.00

. Not illustrated

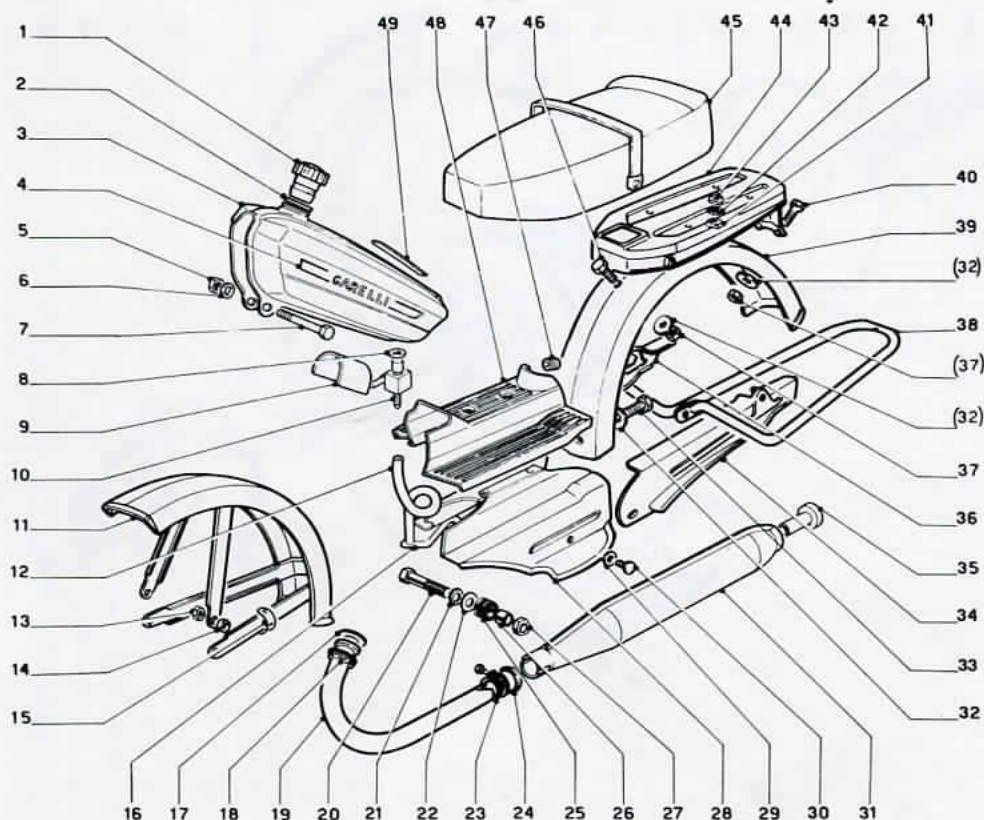


N. draw	Part Number	Description	Quantity	N. draw	Part Number	Description	Quantity	
.	500370.4.700	Front wheel	16"	1	22	502202.4.220	Brake shoe ass.	1
.	507252.4.700	Front wheel	17"	1	23	502202.4.274	Brake shoe cam	1
1	000561.4.222	Nut		2	24	012551.4.552	Washer	1
2	000561.4.551	Washer		2	25	012551.4.536	Clamp	1
2	500052.4.548	Washer		1	26	213.840.00	Washer	1
3	012551.4.532	Nut		2	27	210.039.00	Nut	1
4	012551.4.548	Spacer		1	28	012551.4.275	Lever	1
5	500370.4.270	F.Brake plate		1		506341.4.246	Control plug	2
6	000561.4.515	Adjusting screw		1				
7	500360.4.216	Tyre	16"	1				
7	506904.4.216	Tyre	17"	1				
8	000912.4.080	Inner tube	16"	1				
8	000967.4.080	Inner tube	17"	1				
9	000912.4.215	Rim inner liner		1				
10	074.5041	Rim	16"	1				
10	065.5041	Rim	17"	1				
12	503151.4.219	Spoke and nipple	16"	36				
12	503203.4.219	Spoke and nipple	17"	36				
13	012551.4.548	Spacer (speedo drive)		1				
14	005510.4.545	Nut		2				
15	000561.4.252	Cone		2				
16	012551.4.297	Dust cover		2				
17	301.157.00	Ball		20				
18	012551.4.256	Cage		2				
19	000561.4.251	Spindle		1				
20	-	Not delivered		-				
21	502202.4.273	Spring		2				

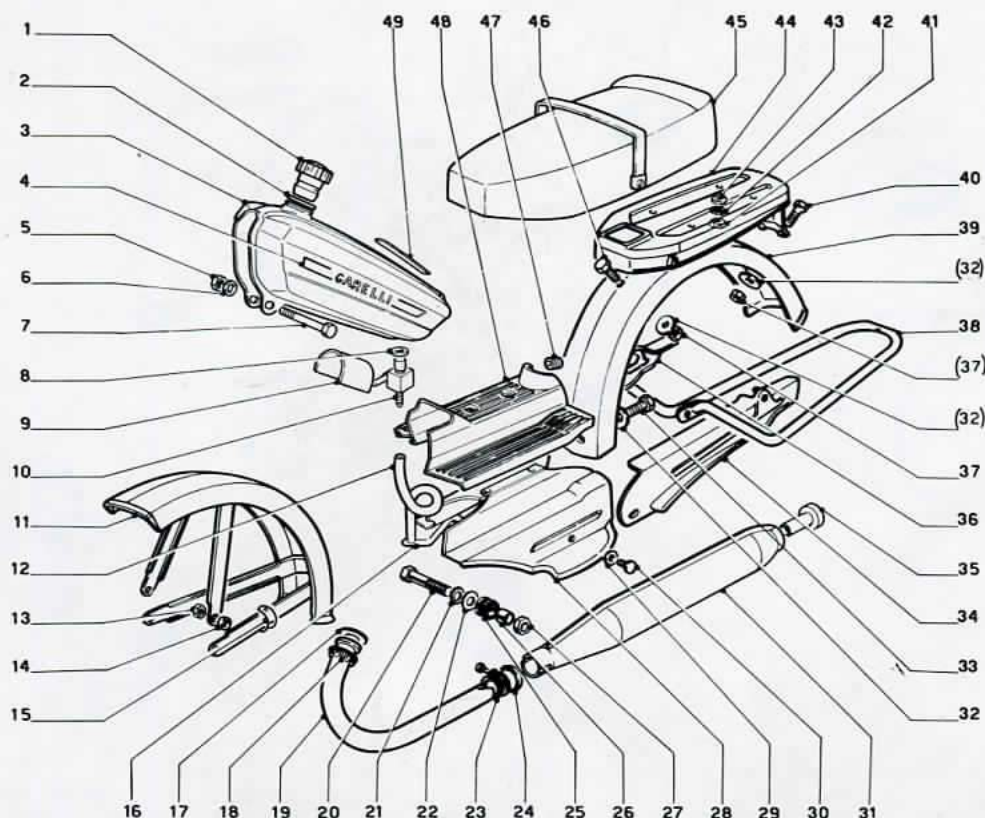


N. draw	Part Number	Description	Quantity	N. draw	Part Number	Description	Quantity
.	500373.4.800	Rear wheel	16"	1	500360.4.216	Tyre	16"
.	507252.4.800	Rear wheel	17"	1	507252.4.216	Tyre	17"
1	063557.4.222	Nut	2	25	000912.4.080	Inner tube	16"
2	214.802.00	Washer	2	26	503201.4.080	Inner tube	17"
3	002551.4.141	R.chain tightener	1	27	000912.4.215	Rim inner liner	1
3	002551.4.143	L.chain tightener	1	28	063.5041	Rim	16"
4	012551.4.517	Screw and nut	4	28	076.5041	Rim	17"
5	063557.4.553	Plate	1	29	505701.4.219	Spoke with nipple	16"
6	000966.4.234	Sprocket Z=30	1	29	503204.4.219	Spoke with nipple	17"
7	063557.4.264	Dust cover	2	30	067555.4.128	Link (Regina)	1
8	302.056.00	Bearing	2	30	500204.4.128	Link (Fossati)	1
9	063557.4.365	Cage	2	31	500453.4.070	Chain	1
10	502202.4.266	Spacer	1	32	063557.4.549	Spacer	1
11	-	Not delivered	-	.	506341.4.246	Control plug	2
12	063557.4.254	Spindle	1				
13	502202.4.220	Brake shoe ass.	1				
14	502202.4.273	Spring	2				
15	502202.4.274	Brake shoe cam	1				
16	502202.4.258	Spacer	1				
17	500370.4.280	Bracket brake	1				
18	012551.4.275	Lever	1				
19	213.840.00	Washer	2				
20	210.039.00	Nut	1				
21	012551.4.536	Clamp	1				
22	063557.4.547	Nut	2				
23	500052.4.548	Spacer	1				
24	000561.4.515	Adjusting screw	1				

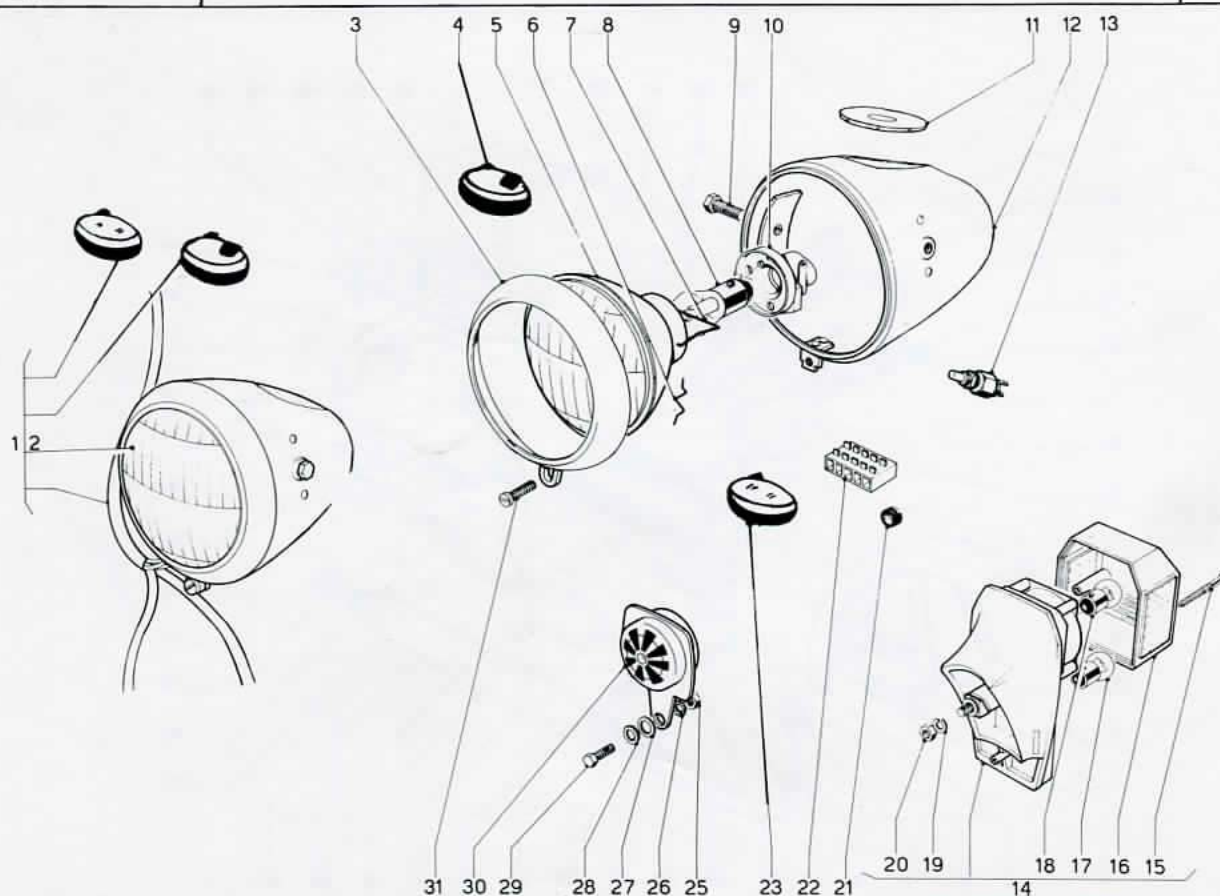
. Not illustrated



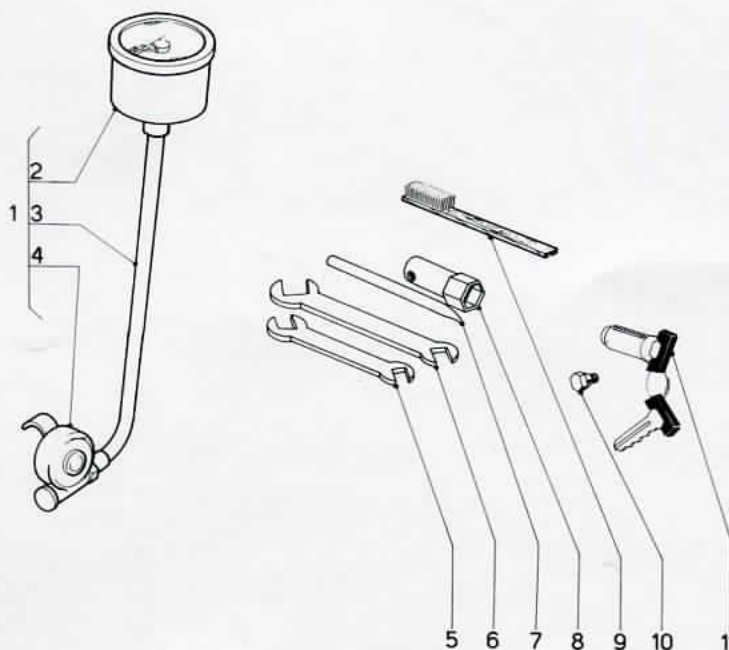
N. draw	Part Number	Description	Quantity	N. draw	Part Number	Description	Quantity
1	500851.1.251	Cap	1	23	504651.3.288	Clamp	2
2	-	Not delivered	-	24	503701.3.297	Guide ring	1
3	507251.1.090	Tank	1	25	503210.3.853	Bush	1
4	507251.7.217	R.transfer 16"	1	26	503210.3.852	Spacer	1
4	507251.7.218	L.transfer 16"	1	27	210.422.00	Nut	1
4	506501.7.216	Transfer (black) 17"	2	28	500204.4.063	L.engine cover	1
4	500853.7.210	Transfer (white) 17"	2	29	213.840.00	Washer	2
5	210.416.00	Nut	1	(29)	214.768.00	Elastic washer	2
6	213.840.00	Washer	2	30	171.718.00	Screw	4
7	128.260.00	Screw	1	31	503101.3.510	Silencer	1
8	000955.1.576	Gasket	1	32	000912.1.564	Washer	5
9	000955.5.594	Rubber strip	1	33	137.204.00	Screw	1
10	500390.1.040	Cock	1	34	000950.4.060	L.chain cover	1
11	500370.2.010	F.mudguard (long support)	1	35	016351.3.730	Inner baffles	1
11	507633.2.010	F.mudguard (short support)	1	36	000950.4.428	R.chain cover	1
12	500001.1.257	Pipe 170 mm.	1	37	210.411.00	Nut	4
13	132.302.00	Screw	2	38	500510.1.212	Bracket	1
13	211.923.00	Nut	4	39	507251.1.010	R.mudguard	1
14	500225.2.123	Washer	2	40	171.729.00	Screw	2
15	000912.2.359	Ring	1	41	210.416.00	Nut	4
16	500226.4.062	R.engine cover up to n. SA07026	1	42	305.132.00	Washer	4
16	507644.4.062	R.engine cover from n. SA07027	1	43	214.408.00	Washer	4
17	000315.3.233	Guarnizione	1	44	500225.1.030	Luggage carrier	1
18	000352.3.281	Ring nut	1	45	500510.1.050	Saddle	1
19	503101.3.284	Tube	1	46	132.236.00	Screw	1
20	132.443.00	Screw	1	47	000503.6.179	Grommet	1
21	214.410.00	Washer	1	48	500225.1.311	Rubber mat	1
22	214.860.00	Washer	2	49	507252.7.231	Transfer (black)	1
				49	507252.7.232	Transfer (white)	1



N. draw	Part Number	Description	Quant.	N. draw	Part Number	Description	Quant.
.	503551.5.594	Rubber strip lugg.carrier	1				
.	500225.5.594	Rubber strip r.mat	1				
.	132.239.00	Screw f.r.mudguard bracket	1				
.	210.411.00	Nut for r.mudguard bracket	1				
.	213.836.00	Washer f.r.mudguard bracket	2				
.	305.129.00	Washer f.r.mudguard bracket	1				
.	507001.7.222	Chain cov.tr.(black) 17"	2				
.	507252.7.222	Chain cov.trans.(white) 17"	2				
.	500390.7.232	Cock tr.on tank (white)	1				
.	500390.7.231	Cock tr.on tank (black)	1				
.	506351.7.233	Cock transfer	1				
.	506351.7.235	R.mudguard transfer	1				
.	005374.3.853	Bush for r.mudguard	1				
.	501751.2.123	Spacer for r.mudguard	1				
		. Not illustrated					



N. draw	Part Number	Description	Quantity	N. draw	Part Number	Description	Quantity
1	507251.6.360	Headlight set	1	29	126.152.00	Screw	1
2	506961.6.100	Headlight	1	30	014551.6.030	Horn	1
3	506961.6.110	Rim with screw	1	31	501751.6.346	Screw	1
4	506961.6.400	Light switch	1	.	506961.6.221	Gasket for tail light	1
5	506961.6.190	Reflector set	1	.	000912.1.477	Washer	2
6	000512.6.115	Spring	9				
7	506961.6.177	Spring	1				
8	504810.6.161	Bulb	1				
9	132.319.00	Screw	2				
10	506961.6.130	Bulb holder	1				
11	506351.6.117	Cover	1			. Not illustrated	
12	506961.6.102	Shell	1				
13	501601.6.940	Stop switch	2				
14	506961.6.220	Tail light	1				
15	506961.6.115	Screw	2				
16	506961.6.222	R.reflector	1				
17	087555.6.162	Bulb	1				
18	506961.6.163	Bulb	1				
19	305.132.00	Washer	1				
20	210.416.00	Nut	1				
21	503252.7.639	Grommet	1				
22	505751.6.135	Clamp	1				
23	506961.6.300	Stop engine switch	1				
25	210.416.00	Nut	1				
26	305.132.00	Washer	1				
27	501601.1.564	Washer	2				
28	214.408.00	Washer	1				



N. draw	Part Number	Description	Quantity	N. draw	Part Number	Description	Quantity
1	507252.0.144	Speedo miles set	1				
2	506381.7.372	Speedo miles	1				
3	506961.7.386	Speedo cable	1				
4	507252.7.381	Speedo drive	1				
5	504851.7.615	Key 8-10	1				
6	504851.7.614	Key 17-19	1				
7	000309.9.113	Tommy bar	1				
8	000309.9.112	Spark plug spanner	1				
9	000950.7.611	Wire brush	1				
10	500951.5.513	Screw	1				
11	500951.5.980	Padlock	1				
.	500204.7.171	Washer for padlock	1				
.	506351.7.614	Key for pedals	1				
.	000917.7.601	Key for twistgrip	1				
.	506904.7.038	Mirror	1				
		. Not illustrated					

ENGINE AND FRAME FOR:

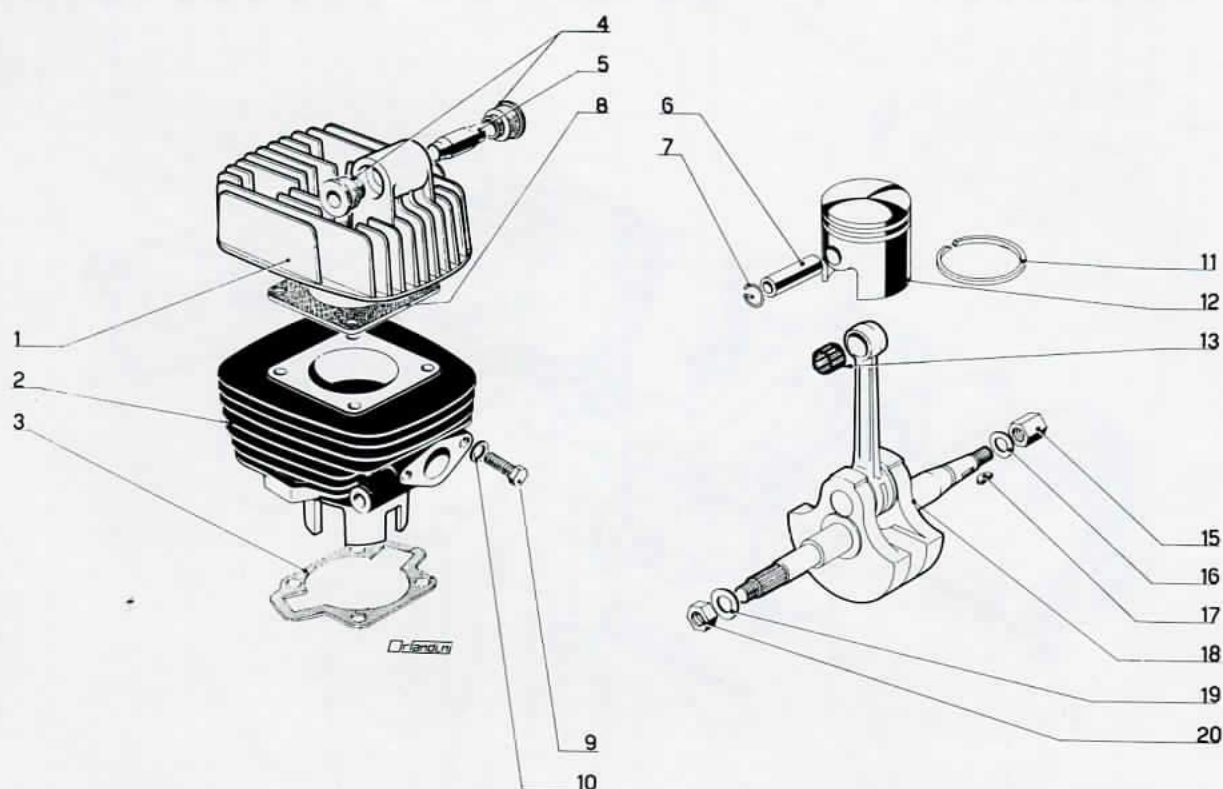
— GULP MATIC DE LUXE 25 - 30 MPH

25 MPH - FROM FRAME n. RM 00101 UP TO FRAME n. RM 00245

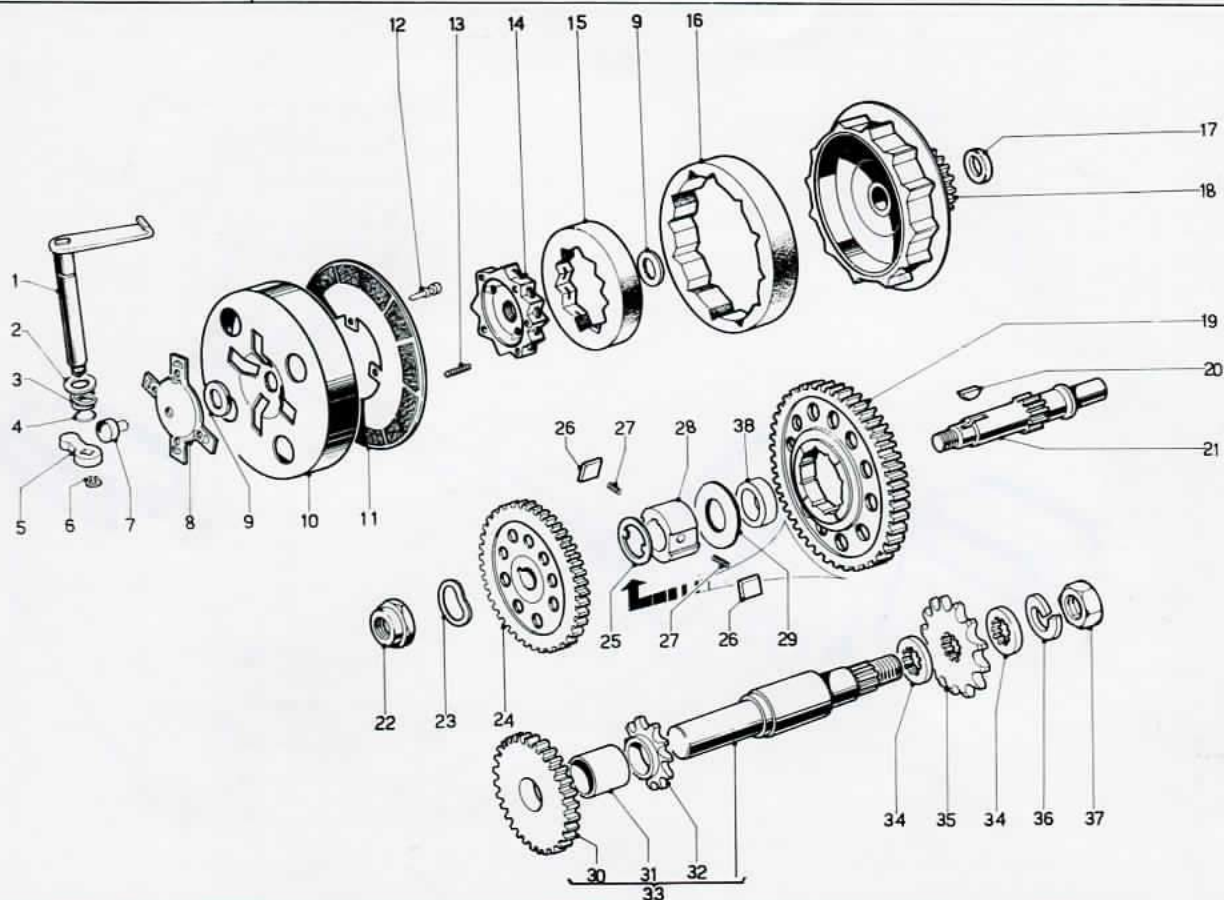
30 MPH - FROM FRAME n. PG 00101 UP TO FRAME n. PG 01624



N. draw	Part Number	Description	Quantity	N. draw	Part Number	Description	Quantity	
1	201001.1.463	L.side decal	25mph	1	25	200001.1.237	Bush	1
1	203602.1.463	L.side decal	30mph	1	26	304.555.00	Bearing	1
2	200001.1.131	L.side cover		1	27	210.416.00	Nut	2
3	203001.1.291	Gasket		1	28	298.671.00	Ring seal	2
4	298.585.00	Ring seal		2	29	203001.1.546	Bush	4
5	000351.3.486	Stud bolt		4	30	203002.1.547	Spacer	4
6	000319.3.516	Washer		4	31	274.024.00	Circlip	1
7	210.044.00	Nut		4	32	298.424.00	Gasket	1
8	000315.1.377	Circlip		2	33	205001.1.191	Plug	1
9	203001.1.311	Gasket		1	34	000315.1.193	Plug	1
10	302.058.00	Bearing		2	35	298.424.00	Gasket	1
11	000315.1.364	Dowel		2	.	200001.1.195	Breather	1
12	214.825.00	Washer		1	.	298.407.00	Gasket f.screw l.side cov.	2
13	152.392.00	Screw		6	.	500201.5.211	Cap	2
14	203003.5.159	Bush		1	.	200001.1.163	Spacer for flywheel	1
14	200001.5.159	Bush		1				
15	152.240.00	Screw		3				
15	155.448.00	Screw		2				
16	201001.1.462	R.side decal	25mph	1				
16	203602.1.462	R.side decal	30mph	1				
17	203001.1.132	R.side cover		1			. Not illustrated	
18	152.400.00	Screw		8				
19	274.030.00	Circlip		1				
20	298.603.00	Ring seal		1				
22	304.557.00	Bearing		1				
23	200003.1.110	Crankcase		1				
24	304.955.00	Rollertight		1				



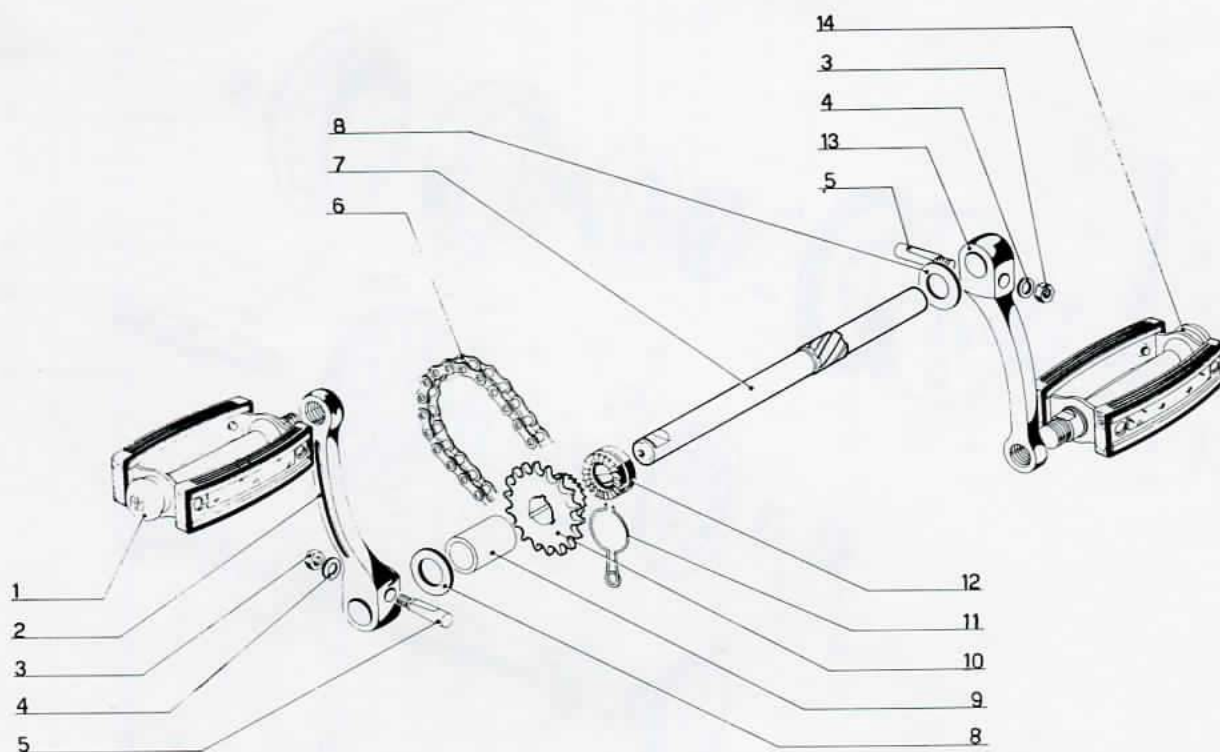
N. draw	Part Number	Description	Quantity	N. draw	Part Number	Description	Quantity
1	200001.3.131	Head	1	15	000315.8.446	Nut	1
2	200052.3.111	Cylinder 25mph	1	16	000311.8.423	Elastic washer	1
2	200001.3.111	Cylinder 30mph	1	17	271.018.00	Key	1
3	203001.3.231	Gasket	1	18	201001.2.100	Crankshaft	1
4	000912.1.543	Antiv.bush	2	19	214.756.00	Elastic washer	1
5	000912.1.157	Spacer bush	1	20	201001.2.917	Nut	1
6	000351.2.191	Gudgeon pin	1				
7	275.312.00	Circlip	2				
8	200001.3.232	Gasket	1				
9	171.706.00	Screw	2				
10	214.409.00	Washer	2				
11	307.021.00	Piston ring 40,0	2				
11	308.027.00	Piston ring 40,2	2				
11	308.028.00	Piston ring 40,4	2				
11	308.029.00	Piston ring 40,6	2				
11	308.030.00	Piston ring 40,8	2				
12	205053.2.181	Piston 40,0 25mph	1				
12	200001.2.181	Piston 40,0 30mph	1				
12	205053.2.182	Piston 40,4 25mph	1				
12	205053.2.183	Piston 40,8 25mph	1				
12	205053.2.184	Piston 40,2 25mph	1				
12	205053.2.185	Piston 40,6 25mph	1				
12	200001.2.182	Piston 40,4 30mph	1				
12	200001.2.183	Piston 40,8 30mph	1				
12	200001.2.184	Piston 40,2 30mph	1				
12	200001.2.185	Piston 40,6 30mph	1				
13	304.957.00	Roller cage	1				



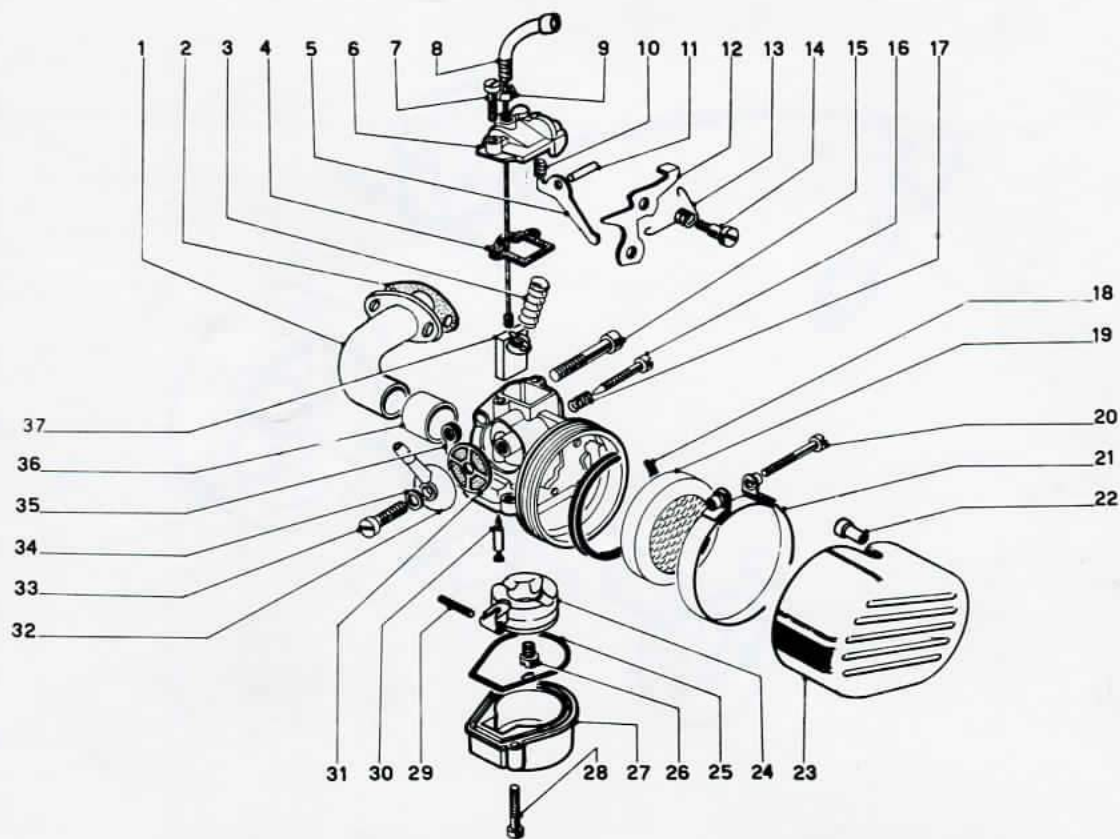
N. draw	Part Number	Description	Quant.	N. draw	Part Number	Description	Quant.
1	200001.7.061	Clutch oper.lever	1	27	000357.7.196	Spring	2
2	200001.7.826	Washer	1	28	201001.7.131 *	Free wheel body	1
3	200001.7.195	Spring	1	28	201002.7.131 §	Free wheel body	1
4	298.739.00	Ring seal	1	29	214.853.00 §	Washer	1
5	200001.7.827	Starting lever	1	30	201002.7.283	Gear	1
6	274.201.00	Circlip	1	31	200002.7.423	Spacer	1
7	205001.7.821	Pivoy pin f.starter	1	32	202001.7.421	Starting sprocket	1
8	024357.7.834	Start.pushing plate	1	33	201002.7.200	Secondary shaft	1
9	000351.7.122	Washer	1	34	203654.7.286	Spacer	2
10	201001.7.028	Clutch drum	1	35	201001.7.287	Wheel drive pinion	1
11	024357.7.833	Starter oper.plate	1	36	213.672.00	Washer	1
12	024357.7.829	Bush	4	37	200001.7.422	Nut	1
13	024357.7.357	Spring	5	38	201002.7.311 §	Spacer	1
14	024357.7.814	Drive plate	1				
15	000357.7.153	Elastic body	1				
16	000357.7.158	Elastic body	1				
17	201351.7.122	Washer	1				
18	024357.7.016	Drive gear set	1				
19	024357.7.018	Gear	1				
20	271.036.00	Key	1				
21	201001.7.261	Primary shaft	1				
22	024357.7.586	Nut	1				
23	024357.7.587	Spring	1				
24	024357.7.125	Gear	1				
25	214.817.00 *	Washer	2				
25	214.817.00 §	Washer	1				
26	000357.7.185	Ratchet	2				

* Up to engine n. A102114

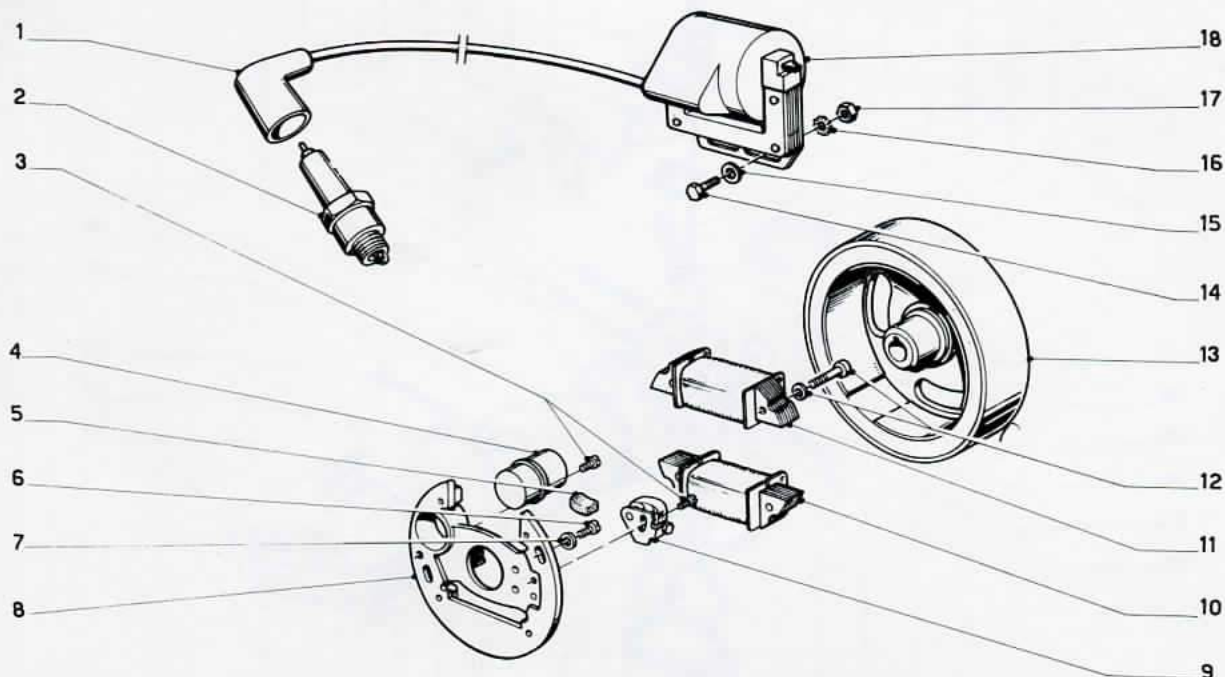
§ From engine n. A102115



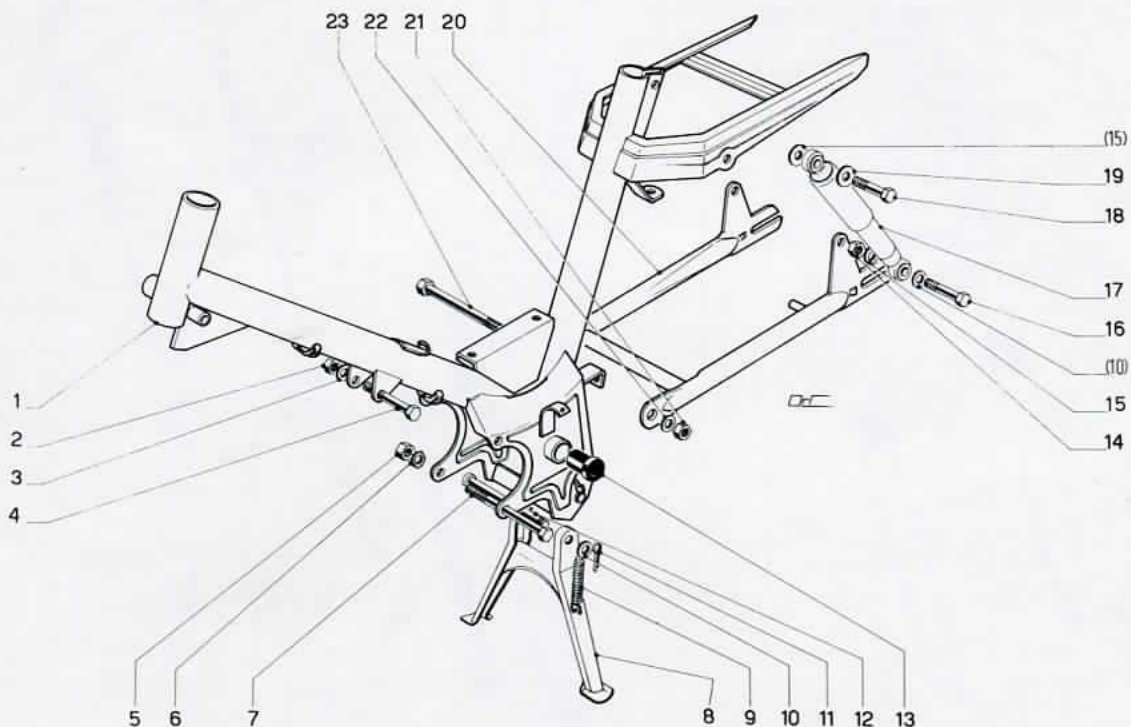
N. draw	Part Number	Description	Quantity	N. draw	Part Number	Description	Quantity
1/14	000.0631	Pedals	25mph 1				
1	506881.4.030	L.pedal	30mph 1				
2	200.0783	Left pedal crank	1				
3	210.039.00	Nut	2				
4	000.2064	Washer	2				
5	000.2074	Key	2				
6	200001.7.070	Chain	1				
7	200001.7.427	Pedals shaft	1				
8	200001.7.187	Washer	2				
9	200001.7.437	Spacer	1				
10	200001.7.429	Starting sprocket	1				
11	200001.7.444	Spring	1				
12	200001.7.441	Starting clutch	1				
13	211.0782	Right pedal crank	1				
14	506881.4.020	R.pedal	30mph 1				



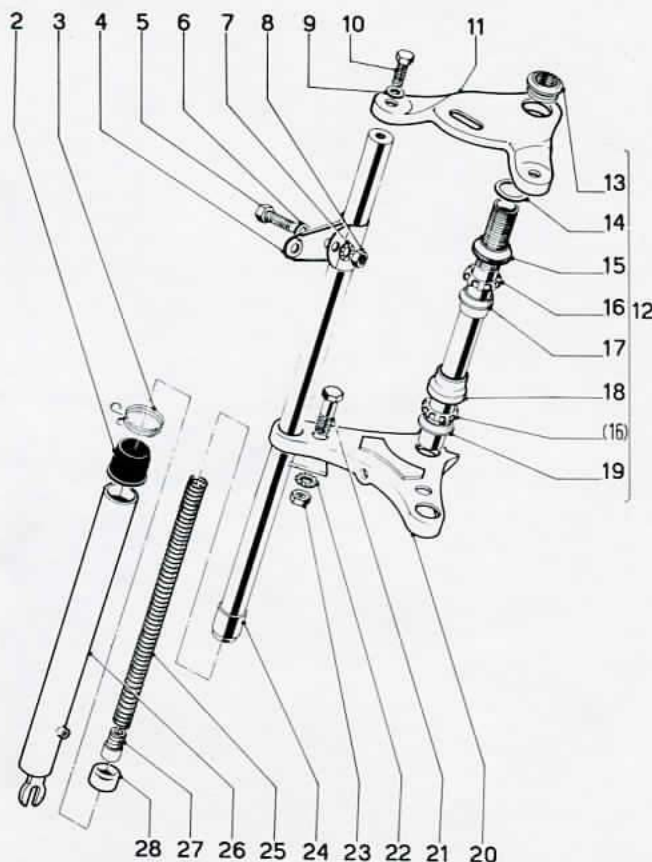
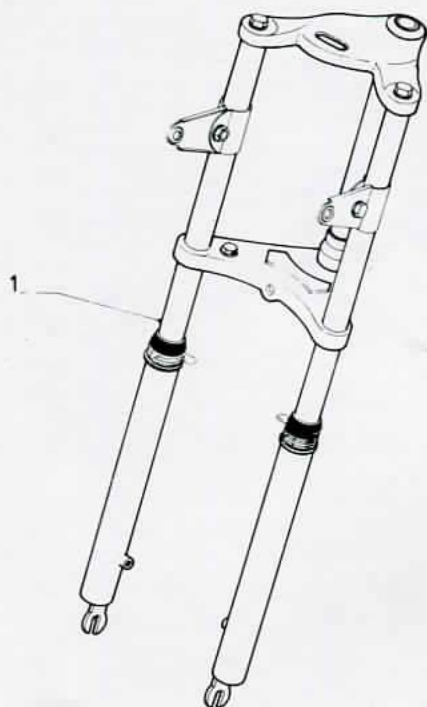
N. draw	Part Number	Description	Quantity	N. draw	Part Number	Description	Quantity
.	837.012.00	Carburettor cpl.	1	27	837.329.00	Chamber float	1
1	043351.3.321	Flanged stud ind.	1	28	837.308.00	Screw	2
2	032315.3.322	Spacer	1	29	837.332.00	Shaft	1
3	837.324.00	Spring	1	30	830.464.00	Taper needle	1
4	837.412.00	Gasket	1	31	837.435.00	Fuel filter	1
5	837.429.00	Lever	1	32	837.406.00	Banjo union	1
6	837.305.00	Cover	1	33	837.470.00	Screw	1
7	811.318.00	Screw	2	34	815.431.00	Gasket	1
8	016351.5.835	Cable ferrul-screw	1	35	837.369.00	Plate	1
9	-	Not assembled	-	36	837.371.00	Reducer sleeve	1
10	837.051.00	Spring	1	37	837.424.02	Throttle slide	1
11	837.440.00	Shaft	1	.	802.453.00	Protection cable	1
12	837.439.40	Air slide	1	.	506351.7.234	Intake transfer	1
13	837.428.00	Spring	1				
14	837.427.00	Shaft	1				
15	837.368.00	Screw	1				
16	837.326.00	Screw	1				
17	815.460.00	Spring	1				
18	837.608.00	Gasket	1				
19	837.603.00	Air filter	1				
20	817.629.00	Screw	1				
21	817.628.00	Clamp	1				
22	837.618.00	Suction pipe	2				
23	839.651.00	Intake cover	1				
24	837.323.00	Float	1				
25	837.881.00	Gasket	1				
26	813.313.50	Jet	1				
						. Not illustrated	



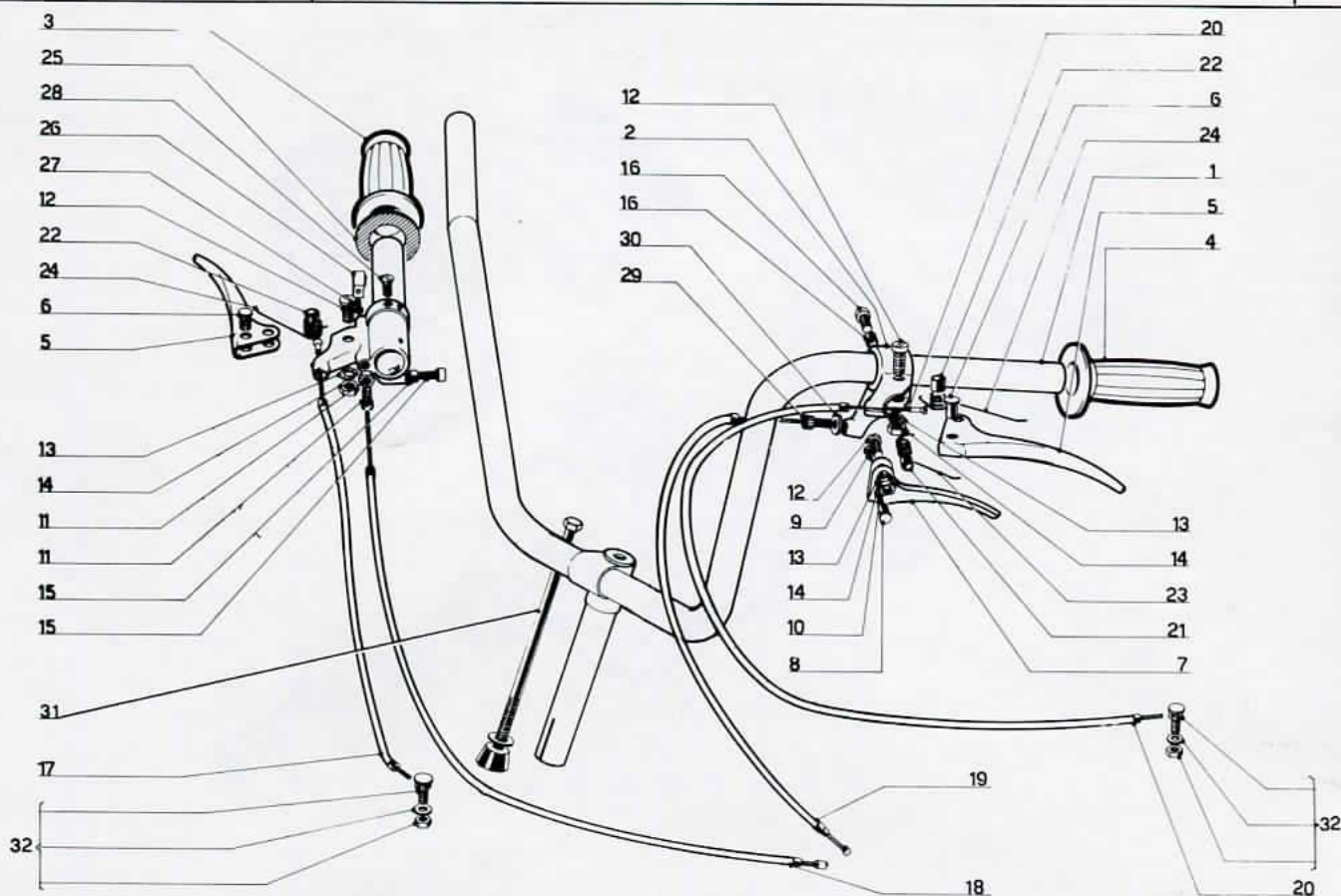
N. draw	Part Number	Description	Quantity	N. draw	Part Number	Description	Quantity
.	201056.8.200	Flywheel	1				
1	203602.5.152	Plug cover	1				
2	306.102.00	Spark plug	1				
3	205003.8.451	Screw	2				
4	000374.8.040	Condensator	1				
5	205003.8.213	Oil wick	1				
6	152.424.00	Screw	3				
7	213.828.00	Washer	3				
8	201056.8.231	Stator breaker	1				
9	201056.0.223	Contact breaker	1				
10	205060.8.900	L.T. coil	1				
11	205060.8.130	Coil	1				
12	205060.8.448	Screw and washer	4				
13	201056.8.230	Rotor	1				
14	137.204.00	Screw	2				
15	213.836.00	Washer	2				
16	305.129.00	Washer	2				
17	210.411.00	Nut	2				
18	202302.8.100	H.T. coil	1				
.	500204.6.376	Plate for coil	1				
.	500204.6.378	Plate	1				
.	305.129.00	Washer for plate	2				
.	170.631.00	Screw for plate	2				
.	500204.6.450	Protection cable	1				
.	205001.5.153	Screw for spark plug cable	1				
		. Not illustrated					



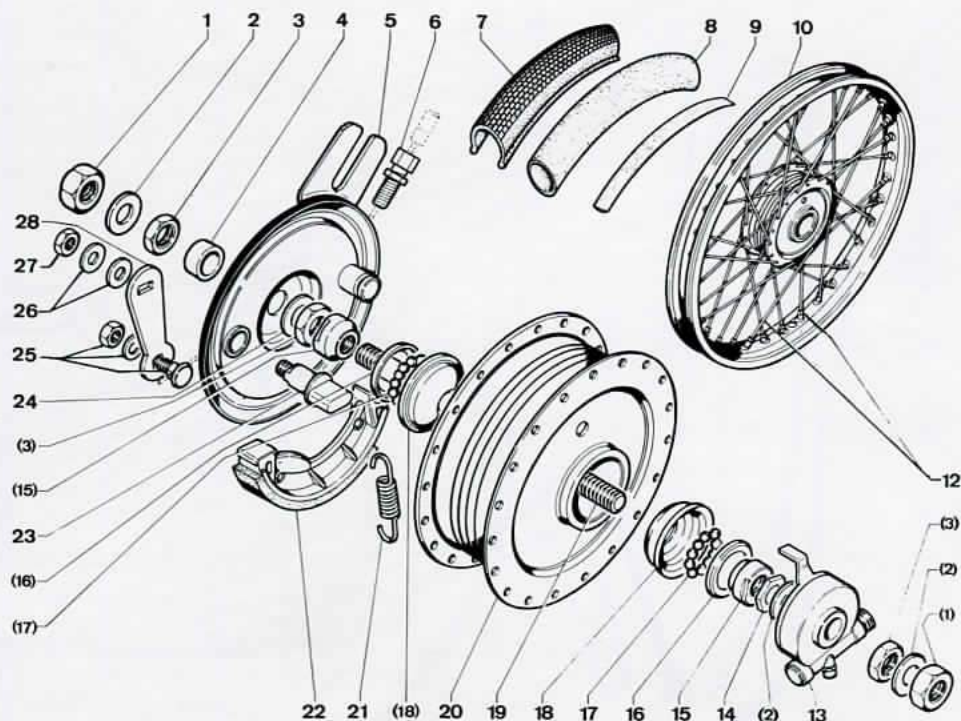
N. draw	Part Number	Description	Quantity	N. draw	Part Number	Description	Quantity
1	500390.1.100	Frame	1				
2	208.822.00	Nut	1				
3	- -	Not delivered	-				
4	128.280.00	Screw	1				
5	208.810.00	Nut	2				
6	- -	Not delivered	-				
7	128.395.00	Upper screw	1				
7	151.026.00	Lower screw	1				
8	504651.7.020	Stand	1				
9	006551.7.127	Spring	1				
10	000950.3.515	Washer	3				
11	275.412.00	Spring	1				
12	507641.7.125	Pivot pin	1				
13	003553.3.152	Bush	2				
14	210.724.00	Nut	2				
15	214.436.00	Washer	4				
16	126.292.00	Screw	2				
17	000966.3.200	R.shock abs.	2				
18	126.300.00	Screw	2				
19	000505.3.513	Washer	4				
20	500370.3.100	Rear fork	1				
21	210.828.00	Nut	1				
22	214.756.00	Washer	2				
23	003553.3.153	Pivot pin	1				
.	067555.1.382	R.Foot rest	2				
.	000966.3.154	Spacer for r.shock abs.	1				
.	507251.1.101	Plate	1				
		. Not illustrated					



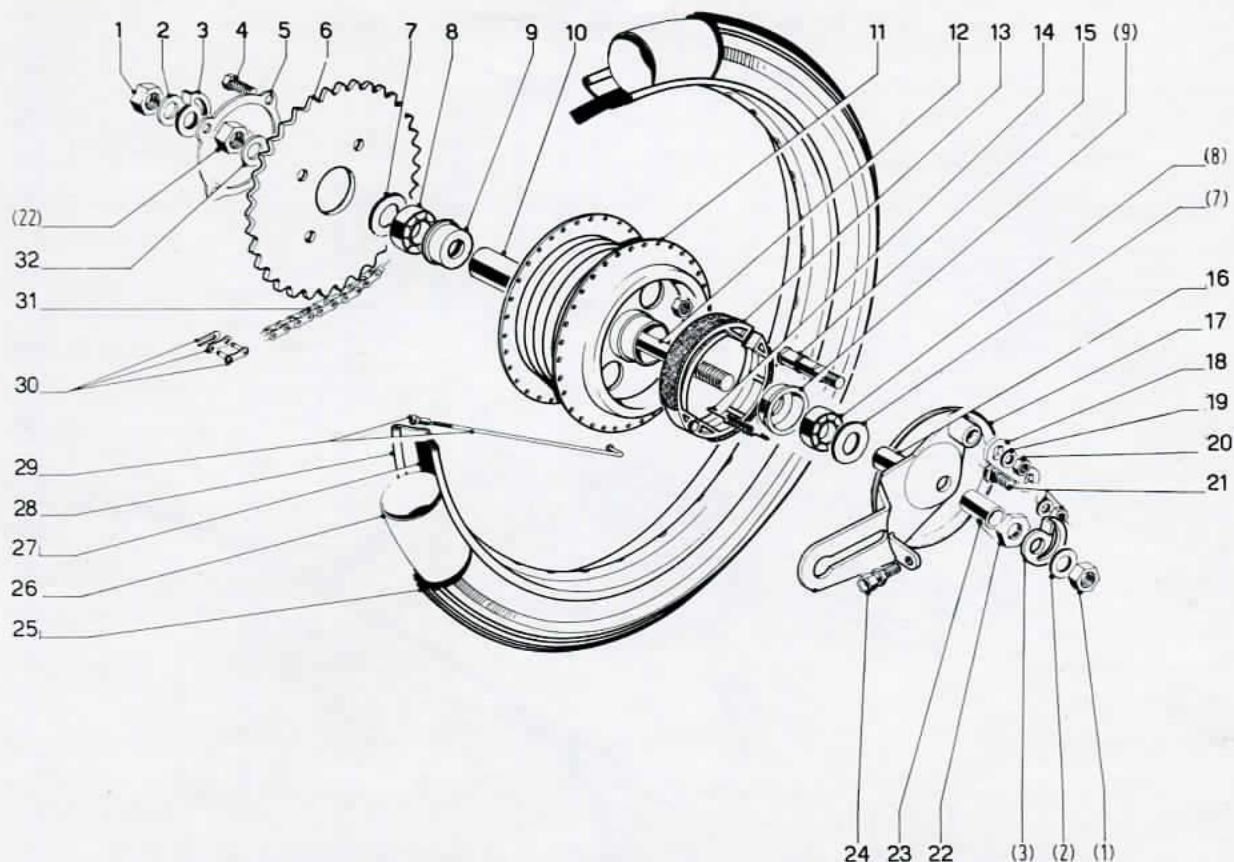
N. draw	Part Number	Description	Quantity	N. draw	Part Number	Description	Quantity
1	506901.2.100	Front fork	1	28	506901.2.174	Cap	2
2	506901.2.186	Dust cover	2	.	000942.6.179	Grommet	1
3	506901.2.359	Clamp	2	.	500204.2.359	Clamp for cables	1
4	506901.2.176	Lamp bracket	2	.	506351.7.033	Front reflector	2
5	132.312.00	Screw	2				
6	213.840.00	Washer	2				
7	305.132.00	Washer	2				
8	210.416.00	Nut	2				
9	213.849.00	Washer	2				
10	132.444.00	Screw	2				
11	506901.2.179	Upper plate	1			. Not illustrated	
12	500204.0.141	Steering column	1				
13	206.3067	Nut	1				
14	000.3085	Washer	1				
15	207.3078	Upper bearing cup	1				
16	000.4011	Bearing ball ring	2				
17	000.3062	Upper bearing cone	1				
18	201.3064	Low.bearing cup	1				
19	000.3065	Low.bearing cone	1				
20	506901.2.149	Lower plate	1				
21	137.540.00	Screw	2				
22	305.147.00	Washer	2				
23	210.422.00	Nut	2				
24	506901.2.131	Rod	2				
25	506901.2.134	Spring	2				
26	506901.2.132	Slider	2				
27	506901.2.161	Spring support	2				



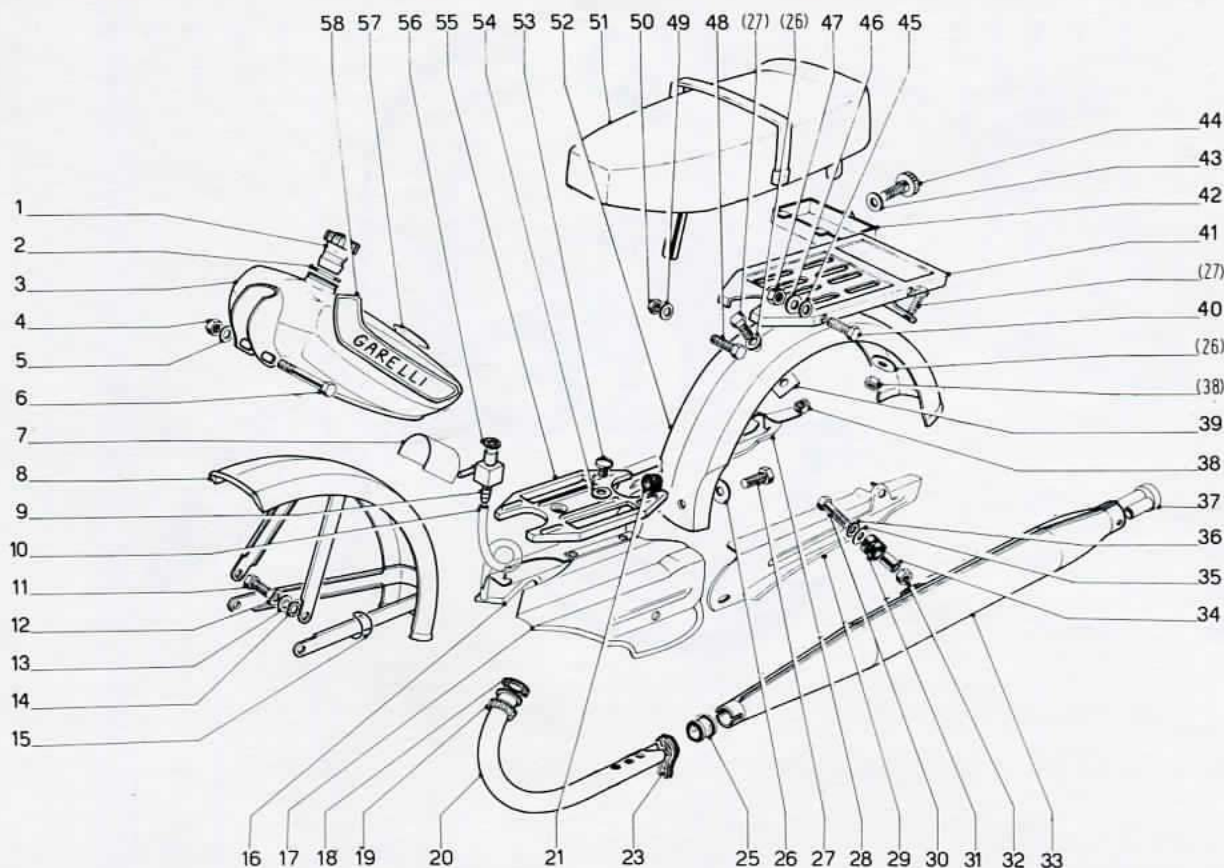
N. draw	Part Number	Description	Quantity	N. draw	Part Number	Description	Quantity
.	506901.0.131	Twistgrip throttle	1	26	000555.5.225	Slider	1
.	506901.0.142	Twistgrip start br.	1	27	000555.5.226	Screw	1
1	500204.5.100	Handlebar	1	28	000555.5.227	Screw	1
2	506351.5.212	Levers bracket	1	29	000315.9.522	Screw	1
3	067555.5.222	Handgrip	1	30	000315.9.519	Nut	1
4	067555.5.223	Handgrip	1	31	500204.5.125	Expander	1
5	506351.5.176	Brake lever	2	32	012551.4.536	Clamp	2
6	003553.5.178	Spacer	2				
7	506351.5.177	Starter lever	1				
8	000950.4.554	Clamp	1				
9	137.080.00	Screw	1				
10	015574.7.175	Drop	1				
11	012551.7.180	Adjusting cable	1				
12	003553.5.516	Screw	3				
13	305.132.00	Washer	3				
14	210.708.00	Nut	3				
15	003553.5.514	Screw-bush	1				
16	000557.5.514	Screw-bush	1				
17	000509.4.500	F.brake cable	1				
18	004561.7.400	Throttle cable	1				
19	500201.7.300	Starting cable	1				
20	004561.4.600	R.Brake cable	1				
21	000557.5.205	Spacer	1				
22	003553.5.205	Spacer	2				
23	000557.5.228	Spring	1				
24	506001.5.228	Spring	2				
25	214.779.00	Washer	1				
						. Not illustrated	



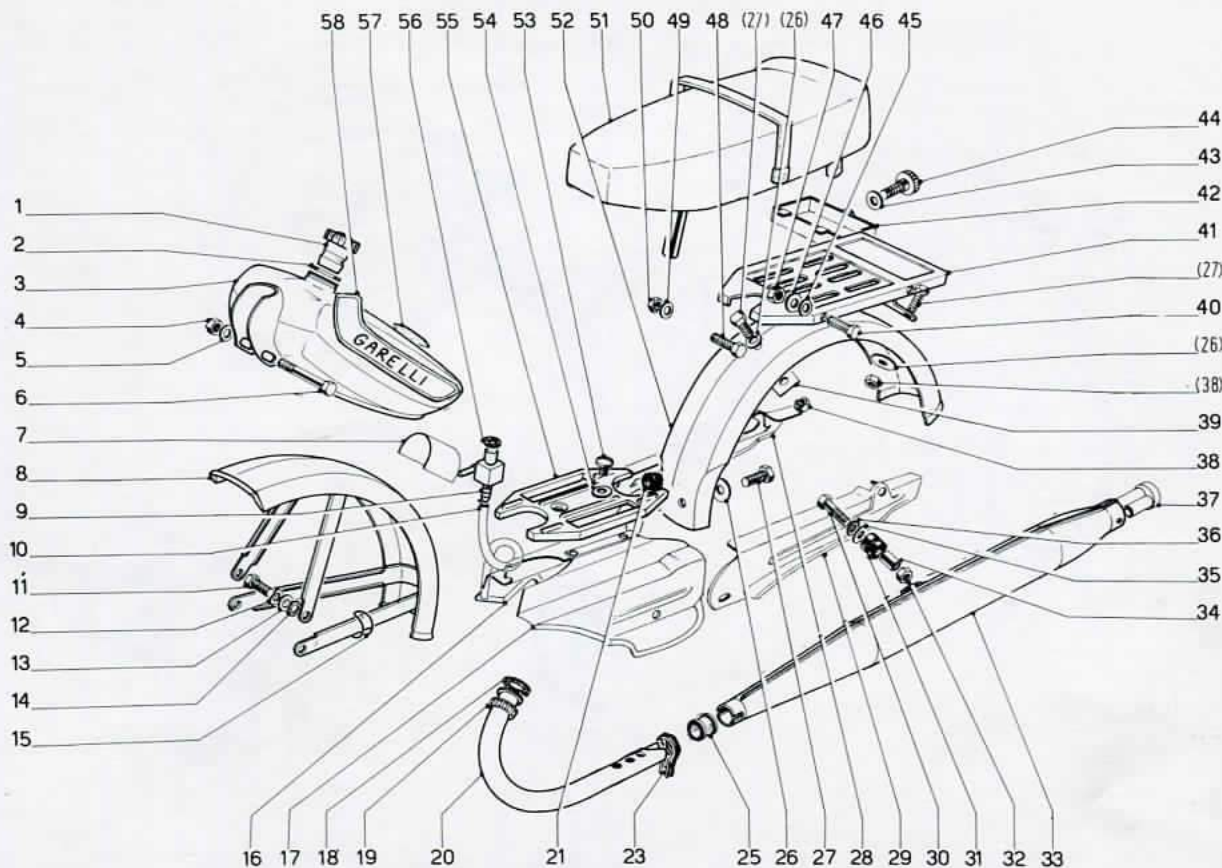
N. draw	Part Number	Description	Quantity	N. draw	Part Number	Description	Quantity
.	500370.4.700	Front wheel	1	27	210.039.00	Nut	1
1	000561.4.222	Nut	2	28	012551.4.275	Lever	1
2	000561.4.551	Washer	2	.	506341.4.246	Control plug	2
2	500052.4.548	Washer	1				
3	012551.4.532	Nut	2				
4	012551.4.548	Spacer	1				
5	500370.4.270	F.Brake plate	1				
6	000561.4.515	Adjusting screw	1				
7	500360.4.216	Tyre	1				
8	000912.4.080	Inner tube	1				
9	000912.4.215	Rim inner liner	1				
10	074.5041	Rim	1				
12	503151.4.219	Spoke and nipple	36				
13	012551.4.548	Spacer (speedo drive)	1				
14	005510.4.545	Nut	2				
15	000561.4.252	Cone	2				
16	012551.4.297	Dust cover	2				
17	301.157.00	Ball	20				
18	012551.4.256	Cage	2				
19	000561.4.251	Spindle	1				
20	-	Not delivered	-				
21	502202.4.273	Spring	2				
22	502202.4.220	Brake shoe ass.	1				
23	502202.4.274	Brake shoe cam	1				
24	012551.4.552	Washer	1				
25	012551.4.536	Clamp	1				
26	213.840.00	Washer	1				



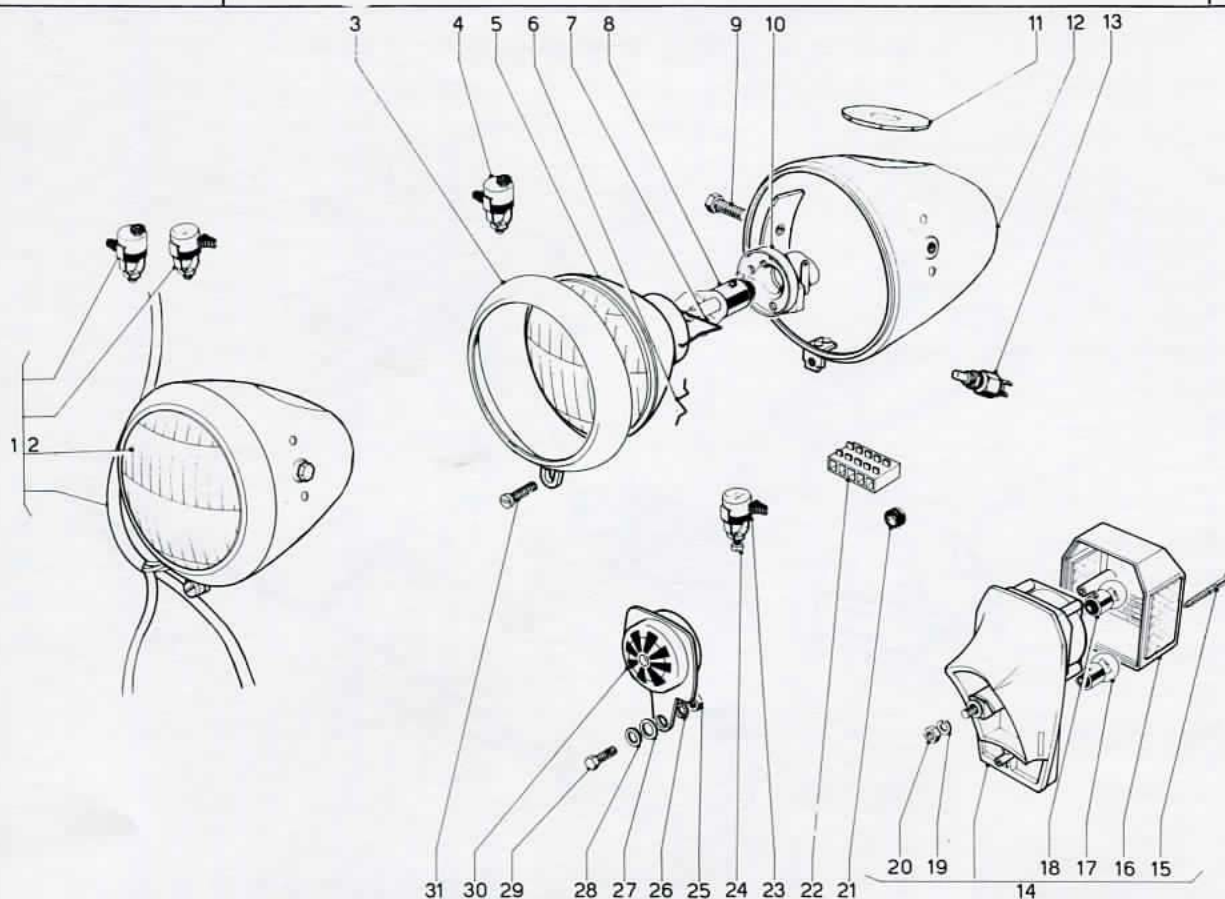
N. draw	Part Number	Description	Quantity	N. draw	Part Number	Description	Quantity
.	500373.4.800	Rear wheel	1	26	000912.4.080	Inner tube	1
1	063557.4.222	Nut	2	27	000912.4.215	Rim inner liner	1
2	214.802.00	Washer	2	28	063.5041	Rim	1
3	002551.4.141	R.chain tightener	1	29	505701.4.219	Spoke with nipple	36
3	002551.4.143	L.chain tightener	1	30	067555.4.128	Link (Regina)	1
4	012551.4.517	Screw and nut	4	30	500204.4.128	Link (Fossati)	1
5	063557.4.553	Plate	1	31	067555.4.070	Chain	1
6	000966.4.234	Sprocket Z=30	1	32	063557.4.549	Spacer	1
7	063557.4.264	Dust cover	2	.	506341.4.246	Control plug	2
8	302.056.00	Bearing	2				
9	063557.4.365	Cage	2				
10	502202.4.266	Spacer	1				
11	-	Not delivered	-				
12	063557.4.254	Spindle	1			. Not illustrated	
13	502202.4.220	Brake shoe ass.	1				
14	502202.4.273	Spring	2				
15	502202.4.274	Brake shoe cam	1				
16	502202.4.258	Spacer	1				
17	500370.4.280	Bracket brake	1				
18	012551.4.275	Lever	1				
19	213.840.00	Washer	2				
20	210.039.00	Nut	1				
21	012551.4.536	Clamp	1				
22	063557.4.547	Nut	2				
23	500052.4.548	Spacer	1				
24	000561.4.515	Adjusting screw	1				
25	500360.4.216	Tyre	1				



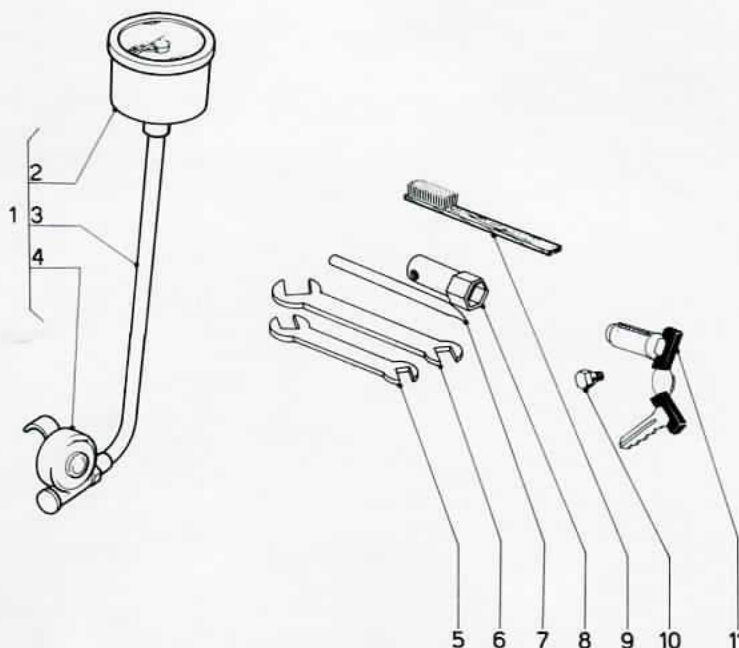
N. draw	Part Number	Description	Quanty	N. draw	Part Number	Description	Quanty
1	500205.1.270	Black plastic cap	1	29	000950.4.060	L.chain cover	1
1	506851.1.251	Chromed steel cap cpl.	1	30	132.443.00	Screw	1
2	500205.1.512	Gasket for plastic cap	1	31	024351.3.853	Grommet	1
3	500205.1.090	Tank without conn.oil inj.	1	32	210.422.00	Nut	1
3	500390.1.090	Tank with connec.oil inj.	1	33	503101.3.510	Silencer	1
4	210.416.00	Nut	1	34	024351.3.852	Spacer	1
5	213.840.00	Washer	2	35	213.849.00	Washer	2
6	128.260.00	Screw	1	36	214.410.00	Washer	1
7	000955.5.594	Rubber strip	1	37	016351.3.730	Inner baffles	1
8	500370.2.010	F.Mudguard	1	38	210.411.00	Nut	4
9	500390.1.040	Petrol cock	1	39	500301.1.364	Plate	1
10	500001.1.257	Petrol pipe mm. 170	1	40	132.312.00	Screw	4
11	132.302.00	Screw	2	41	506851.1.030	Luggage carriers	1
12	214.408.00	Washer	2	42	506851.1.600	Tools bag	1
13	203.2064	Washer	2	43	000912.1.477	Gasket	1
14	305.132.00	Washer	2	44	506851.1.569	Screw	1
15	000912.2.359	Guard cable	1	45	213.840.00	Washer	4
16	500201.4.062	R.engine crank half	1	46	214.408.00	Washer	4
17	500204.4.063	L.engine crank half	1	47	210.416.00	Nut	4
18	000315.3.233	Gasket	1	48	132.443.00	Screw	1
19	000352.3.281	Ring nut	1	49	213.849.00	Washer	1
20	503101.3.284	Pipe	1	49	214.410.00	El.washer	1
21	000942.6.179	Grommet	1	50	210.422.00	Nut	1
23	504051.3.288	Clamp	2	51	000966.1.050	Saddle	1
25	503701.3.297	Guide ring	1	52	500390.1.010	R.Mudguard	1
26	000912.1.564	Washer	4	53	173.516.00	Screw	4
27	132.236.00	Screw	4	54	000950.1.241	Washer	2
28	000950.4.428	R.chain cover	1	55	000912.1.279	Handgrip	1



N. draw	Part Number	Description	Quant	N. draw	Part Number	Description	Quant
56	000955.1.576	Gasket	1	.	506351.7.235	Transfer on mudguard	1
57	000955.7.231	Transfer (black)	1	.	506351.7.233	Cock transfer	1
57	000955.7.232	Transfer (white)	1				
57	500370.7.231	Transfer De Luxe (black)	1				
57	500370.7.232	Transfer De Luxe (white)	1				
58	506851.7.217	R.transfer	1				
58	506851.7.218	L.transfer	1				
.	503201.1.363	Plate for saddle	2			. Not illustrated	
.	132.314.00	Screw for plate	2				
.	210.416.00	Nut for plate	2				
.	213.840.00	Washer for plate	2				
.	214.408.00	El.washer for plate	2				
.	506901.1.212	Bracket for r.mudguard	1				
.	132.239.00	Screw for bracket	1				
.	210.411.00	Nut for bracket	1				
.	213.836.00	Washer for bracket	2				
.	305.129.00	El.washer for bracket	1				
.	500390.7.232	Cock trans.on tank (white)	1				
.	500390.7.231	Cock trans.on tank (black)	1				
.	506341.7.216	Transfer under saddle (white) 30mph	1				
.	506341.7.215	Transfer under saddle (black) 30mph	1				
.	506345.7.215	Transfer under saddle (black) 25mph	1				
.	506381.7.216	Transfer under saddle (white) 25mph	1				



N. draw	Part Number	Description	Quantity	N. draw	Part Number	Description	Quantity
1	506961.6.360	Headlight set	1	28	214.408.00	Washer	1
2	506961.6.100	Headlight	1	29	126.152.00	Screw	1
3	506961.6.110	Rim with screw	1	30	014551.6.030	Horn	1
4	506351.6.400	Light switch	1	31	501751.6.346	Screw	1
5	506961.6.190	Reflector set	1	.	506961.6.221	Gasket for tail light	1
6	000512.6.115	Spring	9				
7	506961.6.177	Spring	1				
8	504810.6.161	Bulb	1				
9	132.319.00	Screw	2				
10	506961.6.130	Bulb holder	1				
11	506351.6.117	Cover	1			. Not illustrated	
12	506961.6.102	Shell	1				
13	501601.6.940	Stop switch	2				
14	506961.6.220	Tail light	1				
15	506961.6.115	Screw	2				
16	506961.6.222	R.Reflector	1				
17	087555.6.162	Bulb	1				
18	506961.6.163	Bulb	1				
19	305.132.00	Washer	1				
20	210.416.00	Nut	1				
21	503252.7.639	Grommet	2				
22	505751.6.135	Clamp	1				
23	506351.6.300	Stop engine switch	1				
24	000917.6.347	Screw	2				
25	210.416.00	Nut	1				
26	305.132.00	Washer	1				
27	501601.1.564	Washer	2				



N. draw	Part Number	Description	Quant.	N. draw	Part Number	Description	Quant.
1	506901.0.144	Speedo miles set	1				
2	506381.7.372	Speedo miles	1				
3	506961.7.386	Speedo cable	1				
4	506361.7.381	Speedo drive	1				
5	504851.7.615	Key 8-10	1				
6	504851.7.614	Key 17-19	1				
7	000309.9.113	Tommy bar	1				
8	000309.9.112	Spark plug spanner	1				
9	000950.7.611	Wire brush	1				
10	500951.5.513	Screw	1				
11	500951.5.980	Padlock	1				
.	500204.7.171	Washer for padlock	1				
.	506351.7.614	Key for pedals	1				
.	000917.7.601	Key for twistgrip	1				
		. Not illustrated					

ENGINE AND FRAME FOR:

- EUREKA FLEX STANDARD** 25 MPH
- EUREKA FLEX DE LUXE** 25 MPH

STANDARD

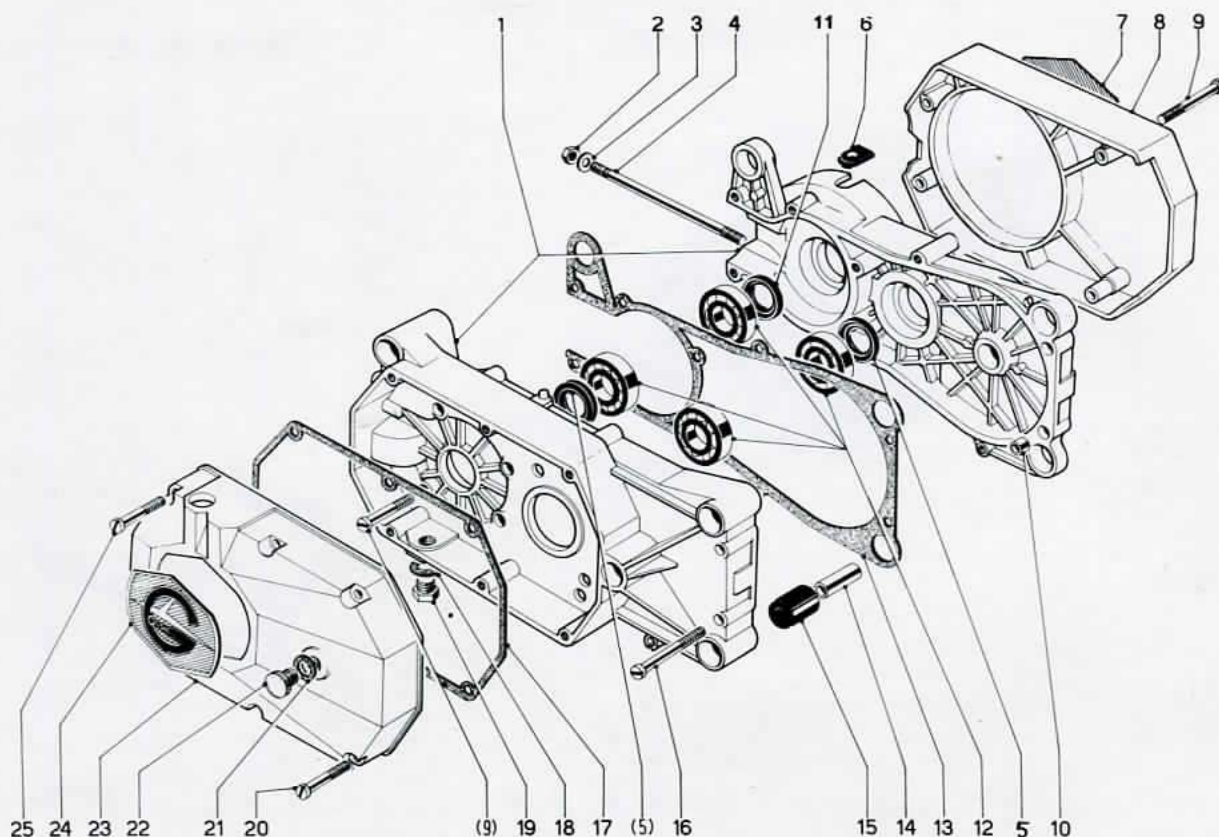
25 MPH - FROM FRAME n. NV 01211 UP TO FRAME n. NV 01420

DE LUXE

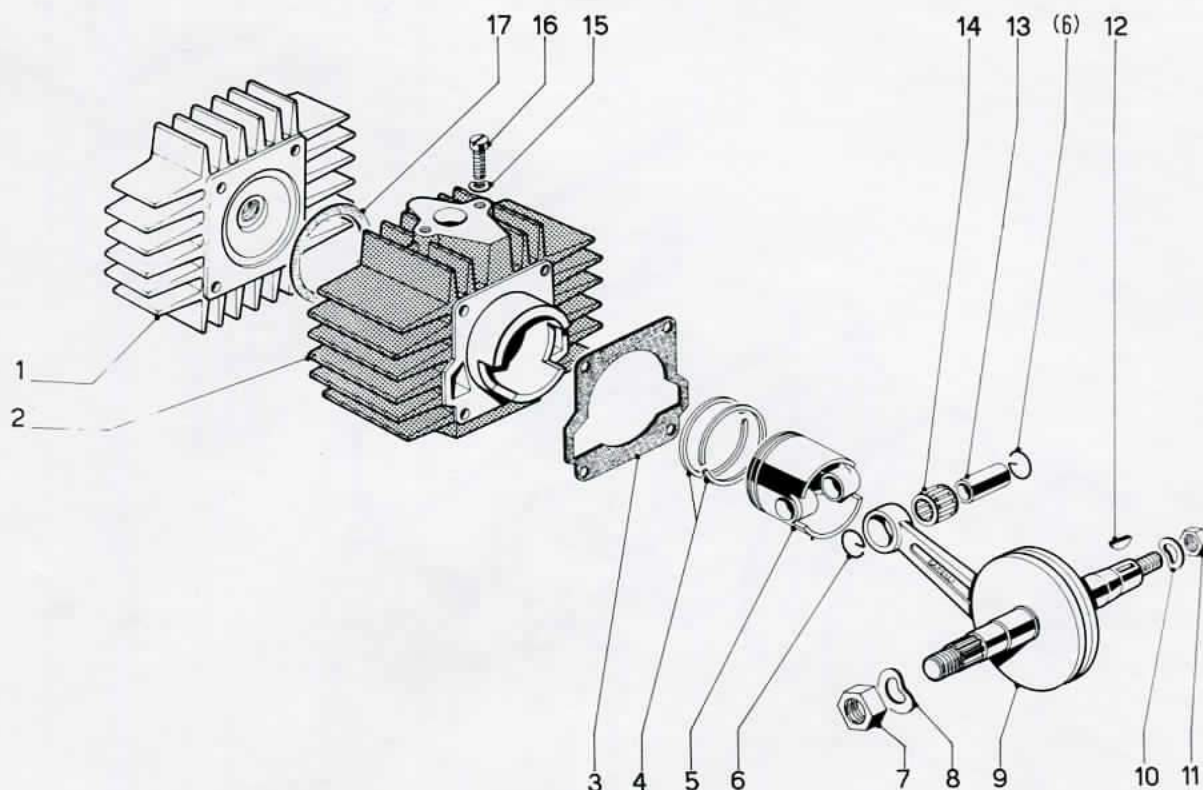
25 MPH - FROM FRAME n. NU 04010 UP TO FRAME n. NU 05975

FROM ENGINE n. F 200001

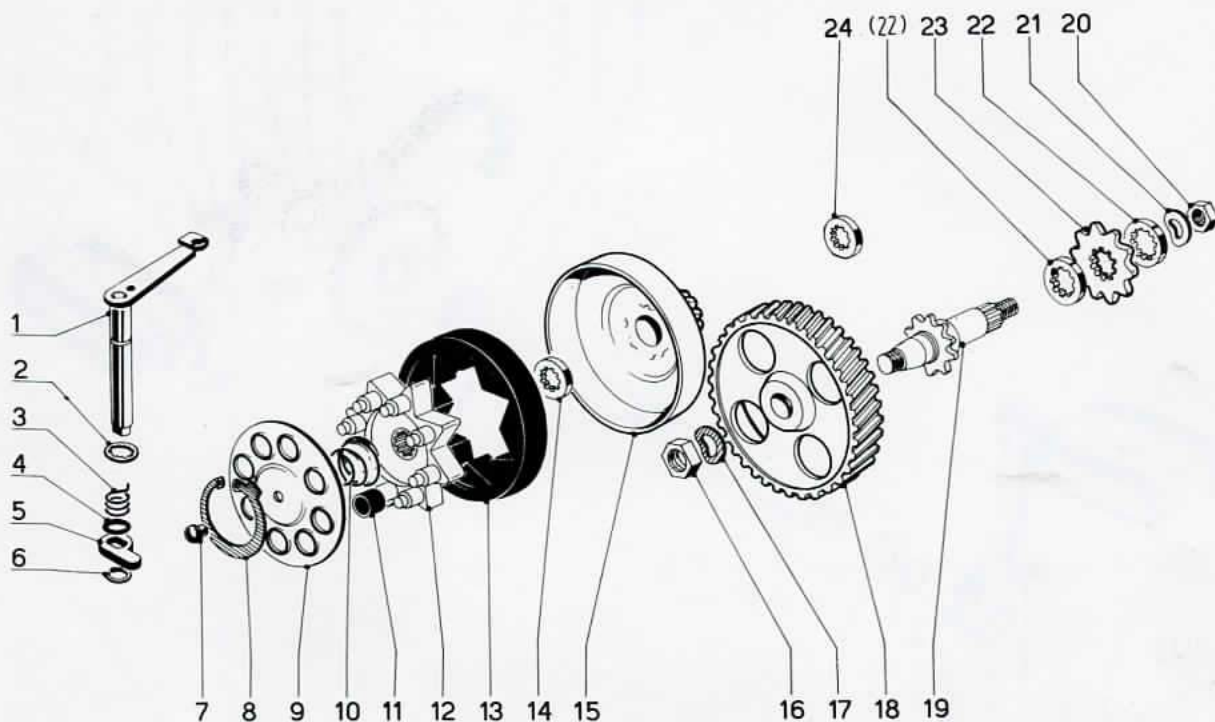




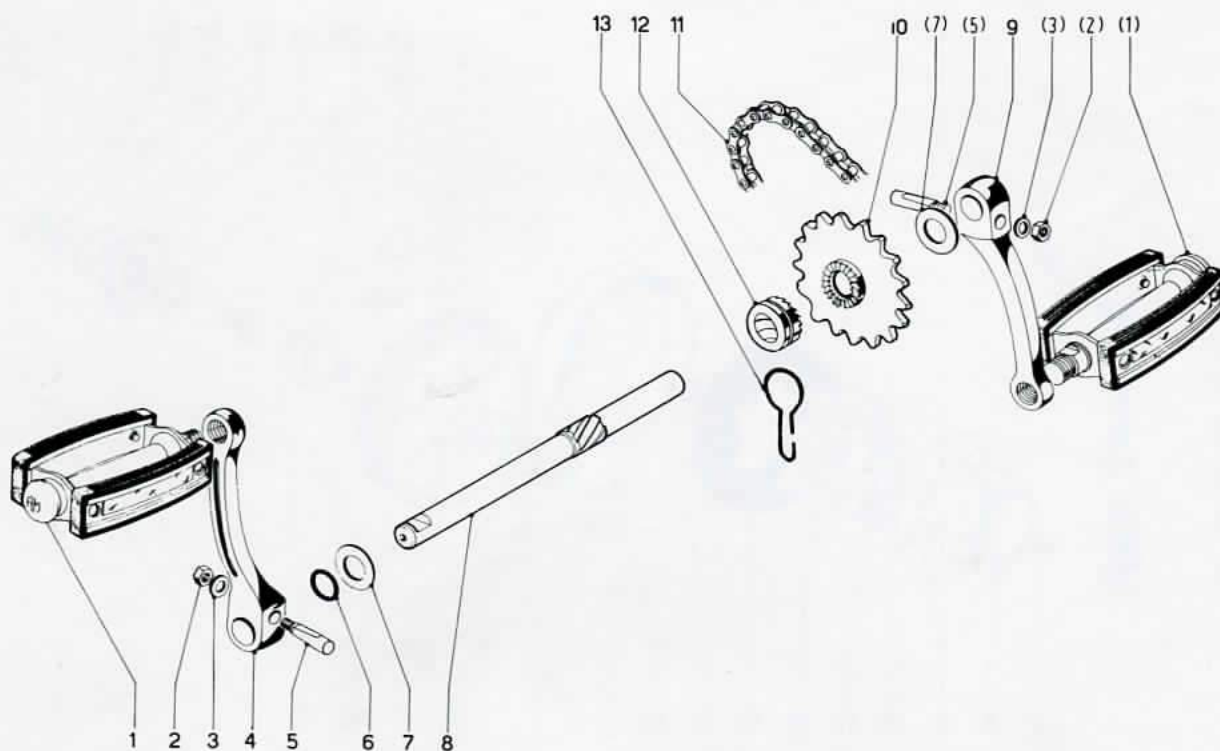
N. draw	Part Number	Description	Quantity	N. draw	Part Number	Description	Quantity
1	205003.1.110	Crankcase ass.	1				
2	210.044.00	Nut	4				
3	000319.3.516	Washer	4				
4	205001.3.486	Stud bolt	4				
5	298.678.00	Ring seal	2				
6	205001.5.159	Grommet	1				
7	200052.1.462	R.side decal	1				
8	205001.1.132	R.side cover	1				
9	152.396.00	Screw	10				
10	000315.1.364	Dowel pin	2				
11	298.681.00	Ring seal	1				
12	302.058.00	Bearing	4				
13	205002.1.311	Gasket	1				
14	203002.1.544	Spacer	6				
15	205011.1.543	Bush	6				
16	152.412.00	Screw	4				
17	205001.1.291	Gasket	1				
18	298.168.00	Gasket	1				
19	205001.1.193	Oil drain plug	1				
20	152.392.00	Screw	4				
21	298.424.00	Gasket	1				
22	205001.1.191	Oil filler plug	1				
23	205002.1.131	L.side cover	1				
24	200052.1.463	L.side decal	1				
25	152.388.00	Screw	2				
.	200001.1.195	Breather	1				
		. Not illustrated					



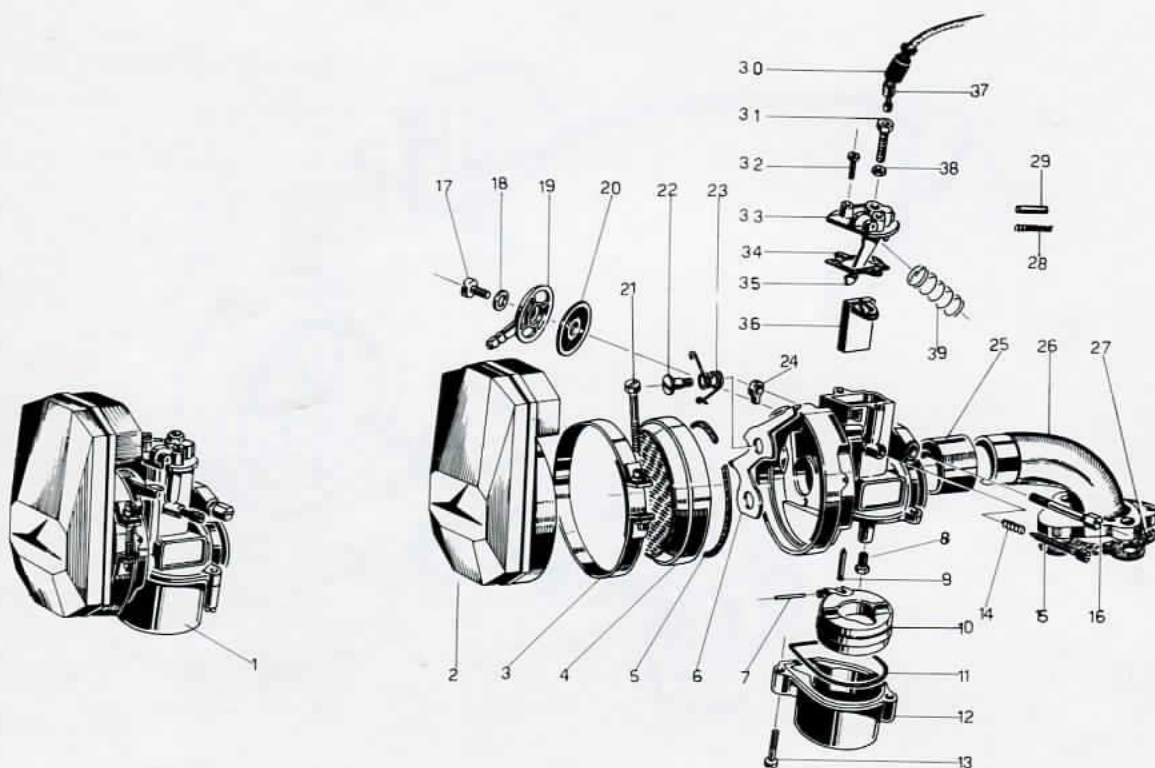
N. draw	Part Number	Description	Quantity	N. draw	Part Number	Description	Quantity
1	205001.3.131	Cylinder head	1			* Up to engine n. F201240	
1	205003.3.131 §	Cylinder head	1			§ From engine n. F201241	
2	205051.3.111 *	Cylinder	1				
3	205060.3.111 §	Cylinder	1				
3	205001.3.231	Gasket	1				
4	307.021.00	Piston ring	2				
4	308.027.00	Overs.piston ring 40,2	2				
4	308.028.00	Overs.piston ring 40,4	2				
4	308.029.00	Overs.piston ring 40,6	2				
4	308.030.00	Overs.piston ring 40,8	2				
5	205053.2.181	Piston standard	1				
5	205053.2.182	Overs.piston 40,4	1				
5	205053.2.183	Overs.piston 40,8	1				
5	205053.2.184	Overs.piston 40,2	1				
5	205053.2.185	Overs.piston 40,6	1				
6	275.312.00	Circlip	2				
7	000315.7.586	Nut	1				
8	214.756.00	Washer	1				
9	205002.2.100	Crankshaft	1				
10	000311.8.423	Washer	1				
11	205011.8.446	Nut	1				
12	273.511.00	Woodruff key	1				
13	000351.2.191	Gudgeon pin	1				
14	304.957.00	Roller cage	1				
15	214.408.00	Washer	2				
16	132.319.00	Screw	2				
17	205051.3.232	Gasket	1				



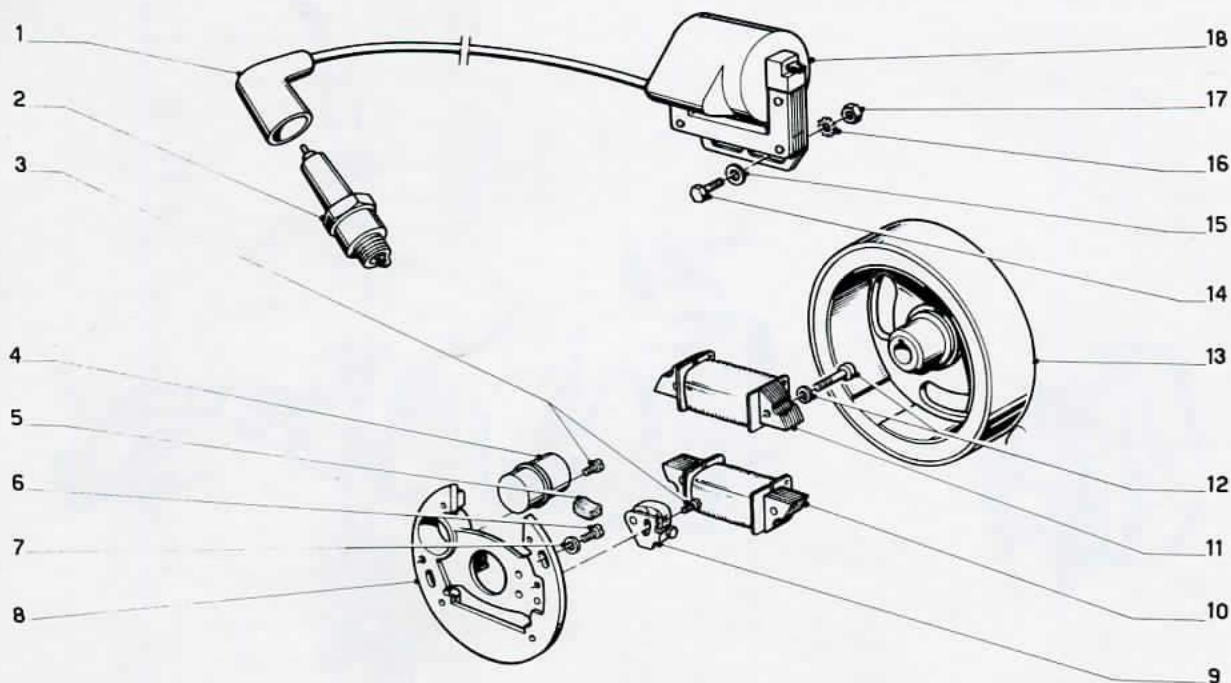
N. draw	Part Number	Description	Quantity	N. draw	Part Number	Description	Quantity
1	205002.7.061	Starter lever	1				
2	200001.7.826	Washer	1				
3	205002.7.195	Spring	1				
4	298.739.00	Ring seal	1				
5	205001.7.827	Starter lever	1				
6	274.201.00	Circlip	1				
7	205001.7.821	Pivot pin	1				
8	279.955.00	Circlip	1				
9	205001.7.828	Starter disc	1				
10	024351.7.136	Spring	1				
11	010357.7.831	Bush	6				
12	205001.7.814	Clutch hub	1				
13	002391.7.153	Clutch rubber body	1				
14	205001.7.122	Washer	1				
15	205002.7.016	Driven gear	1				
16	000315.7.586	Nut	1				
17	024357.7.587	Spring	1				
18	205004.7.112	Driving gear	1				
19	205004.7.261	Main shaft	1				
20	000315.7.586	Nut	1				
21	024357.7.587	Washer	1				
22	000357.7.122	Washer	2				
23	205001.7.287	Sprocket Z=10	1				
24	205003.7.122	Washer	1				



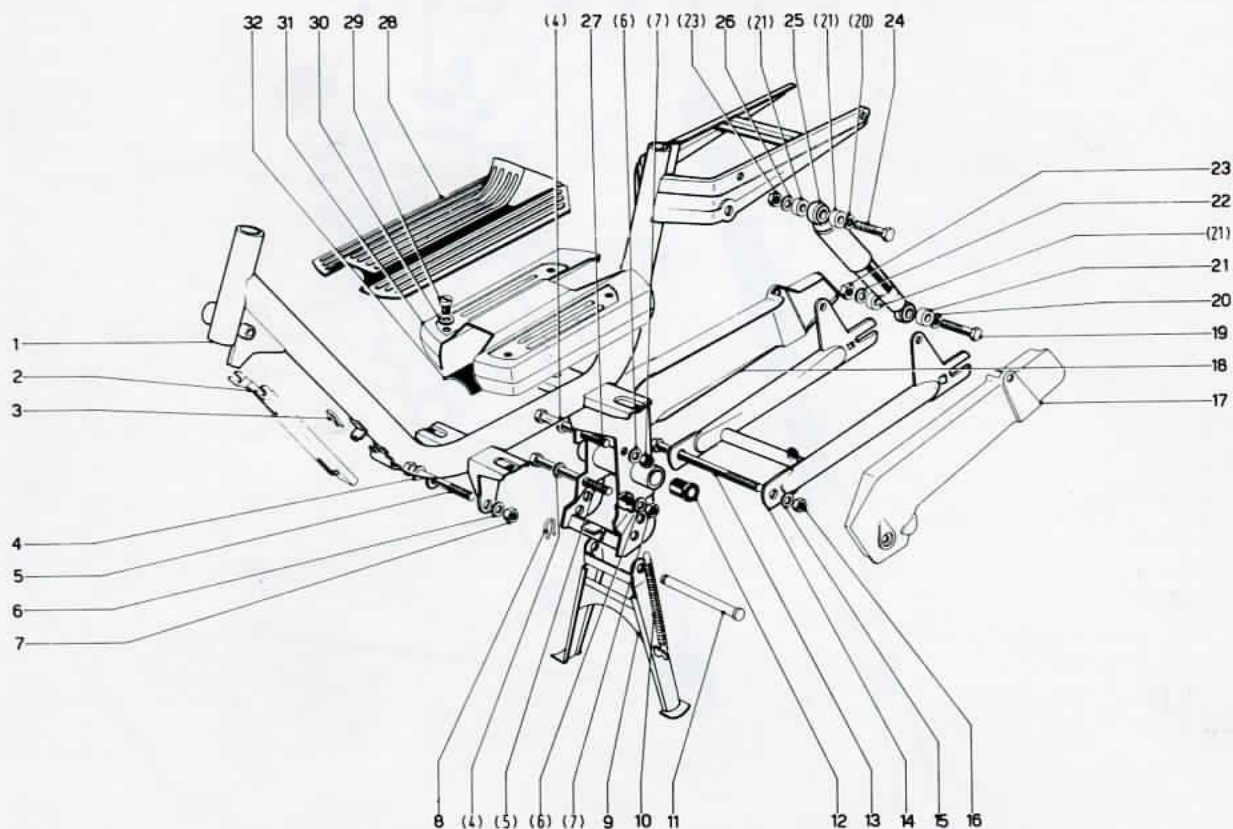
N. draw	Part Number	Description	Quant. y	N. draw	Part Number	Description	Quant. y
1	000.0631	Pedals	1				
2	210.039.00	Nut	2				
3	000.2064	Washer	2				
4	225.0783	L.pedal crank	1				
5	000.2074	Key	2				
6	299.809.00	Ring seal	2				
7	200001.7.187	Washer	2				
8	205003.7.427	Bracket axe	1				
9	214.0785	R.pedal crank	1				
10	205002.7.421	Sprocket	1				
11	205001.7.070	Chain	1				
12	203001.7.441	Toothed clamp	1				
13	200001.7.444	Spring	1				
.	506651.7.618	Protection pipe	1				
.	506701.7.618	Protection pipe	1				



N. draw	Part Number	Description	Quantity	N. draw	Part Number	Description	Quantity
1	837.026.00	Carburettor	1	28	837.051.00	Spring	1
2	205013.5.140	Intake cover	1	29	837.440.00	Shaft	1
3	817.628.00	Clamp	1	30	802.453.00	Protection cap	1
4	837.603.00	Air filter	1	31	802.104.00	Screw	1
5	837.608.00	Gasket	1	32	811.318.00	Screw	2
6	837.439.40	Air slide	1	33	837.305.00	Cover	1
7	837.332.00	Float shaft	1	34	837.412.00	Gasket	1
8	813.313.50	Jet	1	35	837.429.00	Lever	1
9	830.464.00	Taper needle	1	36	837.424.02	Throttle slide	1
10	837.323.00	Float	1	38	802.691.00	Nut	1
11	837.881.00	Gasket	1	39	837.324.00	Spring	1
12	837.329.00	Float chamber	1	.	506351.7.234	Transfer for intake cover	1
13	837.308.00	Screw	2	.	837.617.00	Suction pipe	2
14	815.460.00	Spring	1				
15	837.326.00	Screw	1				
16	837.368.00	Screw	1				
17	837.470.00	Screw	1				
18	815.431.00	Gasket	1				
19	837.406.00	Banjo union	1			. not illustrated	
20	837.435.00	Petrol filter	1				
21	817.629.00	Screw	1				
22	837.427.00	Shaft	1				
23	837.428.00	Spring	1				
24	837.369.00	Plate	1				
25	837.371.00	Reducer sleeve	1				
26	205001.3.321	Flanged stud-ind.	1				
27	205001.3.322	Spacer	1				

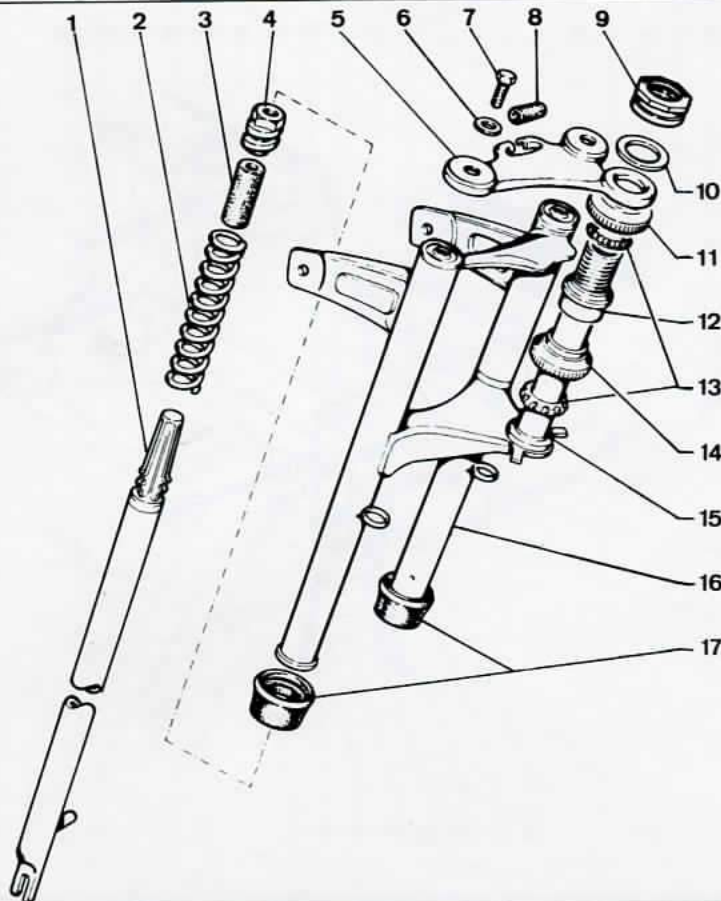


N. draw	Part Number	Description	Quantity	N. draw	Part Number	Description	Quantity
.	205060.8.200	Flywheel	1				
1	203602.5.152	Plug cover	1				
2	306.102.00	Spark plug	1				
3	205003.8.451	Screw	2				
4	000374.8.040	Condensator	1				
5	205003.8.213	Oil wick	1				
6	152.424.00	Screw	2				
7	213.828.00	Washer	2				
8	205003.8.231	Stator plate	1				
9	205003.0.223	Contact breaker	1				
10	205060.8.900	L.T. coil	1				
11	205060.8.130	Coil	1				
12	205060.8.448	Screw and washer	4				
13	205060.8.230	Rotor	1				
14	128.048.00	Screw	2				
15	213.828.00	Washer	2				
16	305.120.00	Washer	2				
17	210.404.00	Nut	2				
18	202302.8.100	Coil	1				
.	201054.8.139	Cap for spark plug cable	1				
.	500204.6.450	Protection cable	1				
.	205001.5.153	Screw f.spark plug cover	1				
		. Not illustrated					

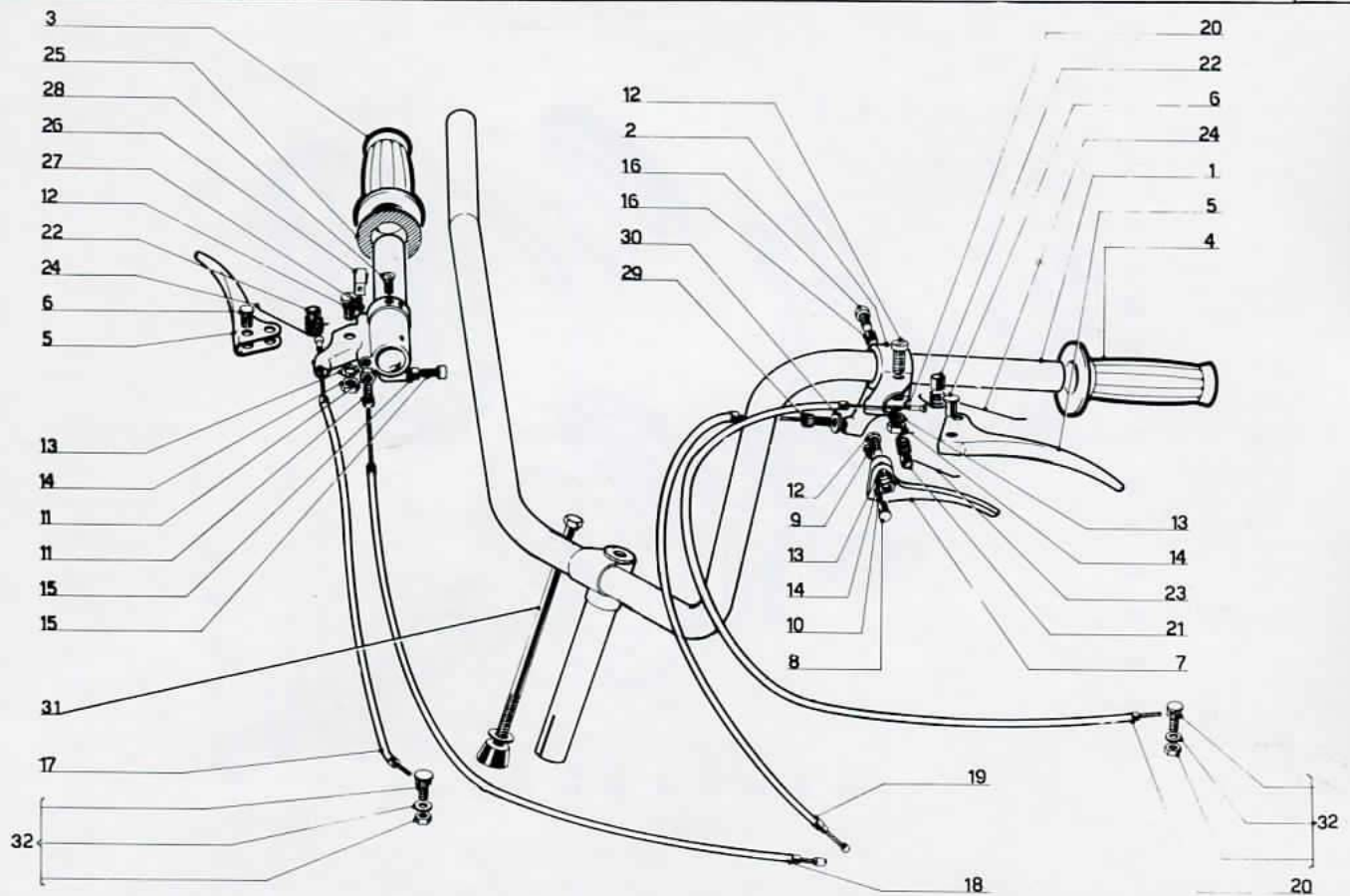


N. draw	Part Number	Description	Quantity	N. draw	Part Number	Description	Quantity
1	506392.1.100	Frame	1	26	000505.3.513	Washer	4
2	506351.1.358	Protection cable	1	27	128.368.00	Screw	1
3	503501.1.356	Spring	1	28	503551.1.311	Rubber mat	1
4	305.147.00	Washer	2	29	132.236.00	Screw	4
5	128.368.00	Screw	2	30	214.407.00	Washer	4
	- -	Not delivered	-	31	504651.4.062	Engine cover	1
	208.810.00	Nut	3	32	503551.5.594	Rubber strip	1
	275.412.00	Spring	1		506381.1.101	Plate	1
9	504651.7.020	Stand	1				
10	503101.7.127	Spring	1				
11	507641.7.125	Pivot	1				
12	003553.3.152	Bush	2				
13	000901.3.153	Spindle	1				
14	504651.3.100	Fork	1				
15	214.756.00	Washer	2				
16	210.828.00	Nut	1				
.	504906.7.618	Bush	1				
17	504651.4.421	L.chain cover	1				
18	504651.4.428	R.chain cover	1				
.	000966.3.154	Spacer f.shock absorber	1				
19	126.292.00	Screw	2				
	214.436.00	Washer	4				
	503551.3.201	Bush	8				
22	000950.3.515	Washer	2				
23	210.724.00	Nut	2				
24	126.300.00	Screw	2				
25	506351.3.200	R.shock absorber	2				

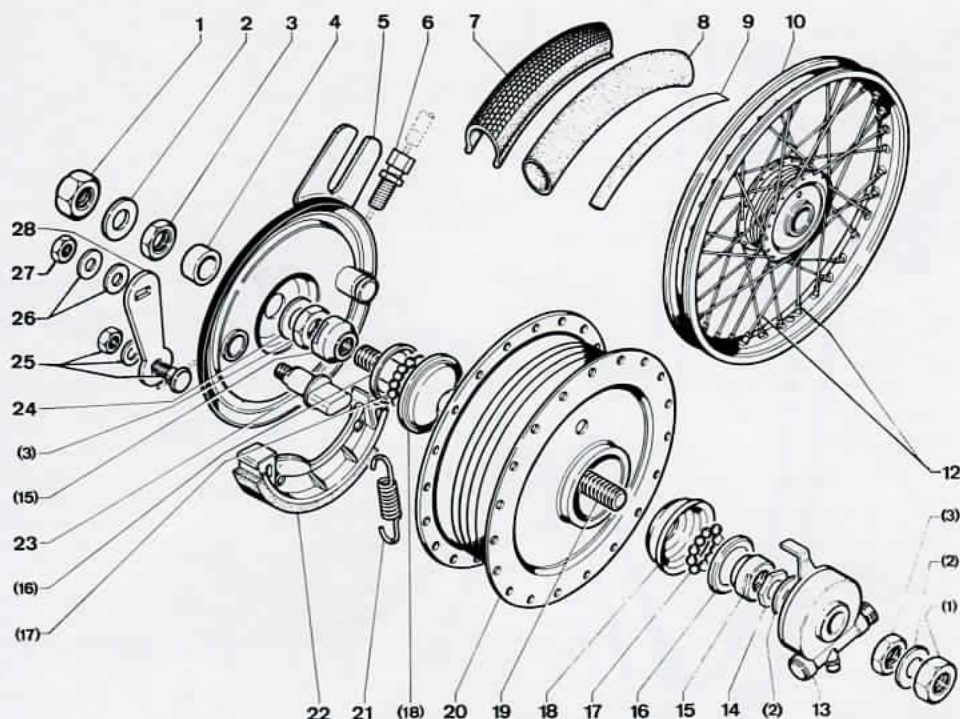
FRONT FORK



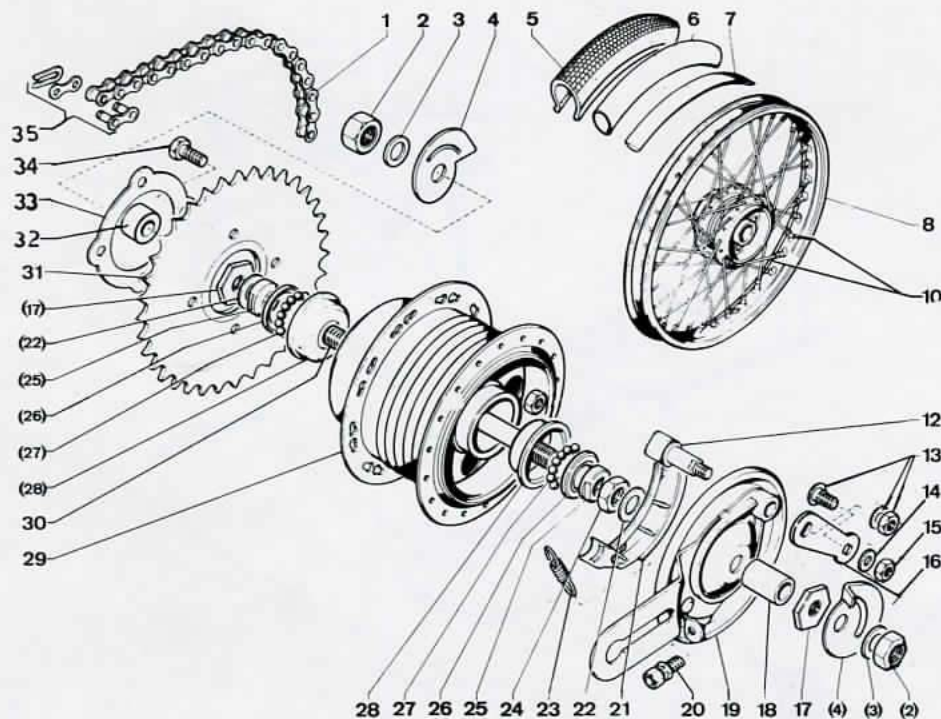
N. draw	Part Number	Description	Quantity	N. draw	Part Number	Description	Quantity
.	506352.2.100	Front fork	1				
1	000912.2.170	Sliders	2				
2	006551.2.134	Spring	2				
3	002912.2.174	Cap	2				
4	007551.2.154	Cover	2				
5	006551.2.179	Top support	1				
6	213.849.00	Washer	2				
7	132.443.00	Screw	2				
8	000551.2.415	Pipe	1				
.	500204.0.141	Steering column	1				
9	206.3067	Nut	1				
10	000.3085	Washer	1				
11	207.3078	Upper bearing cup	1				
12	000.3062	Upper bearing cone	1				
13	000.4011	Balls cage	2				
14	201.3064	Lower bearing cup	1				
15	000.3065	Lower bearing cone	1				
16	506352.2.140	Fork bare	1				
17	006551.2.144	Felt	2				
.	503252.7.639	Grommet	2				
.	500204.2.359	Clamp	1				
.	506351.7.033	Front reflector	2				
		. Not illustrated					



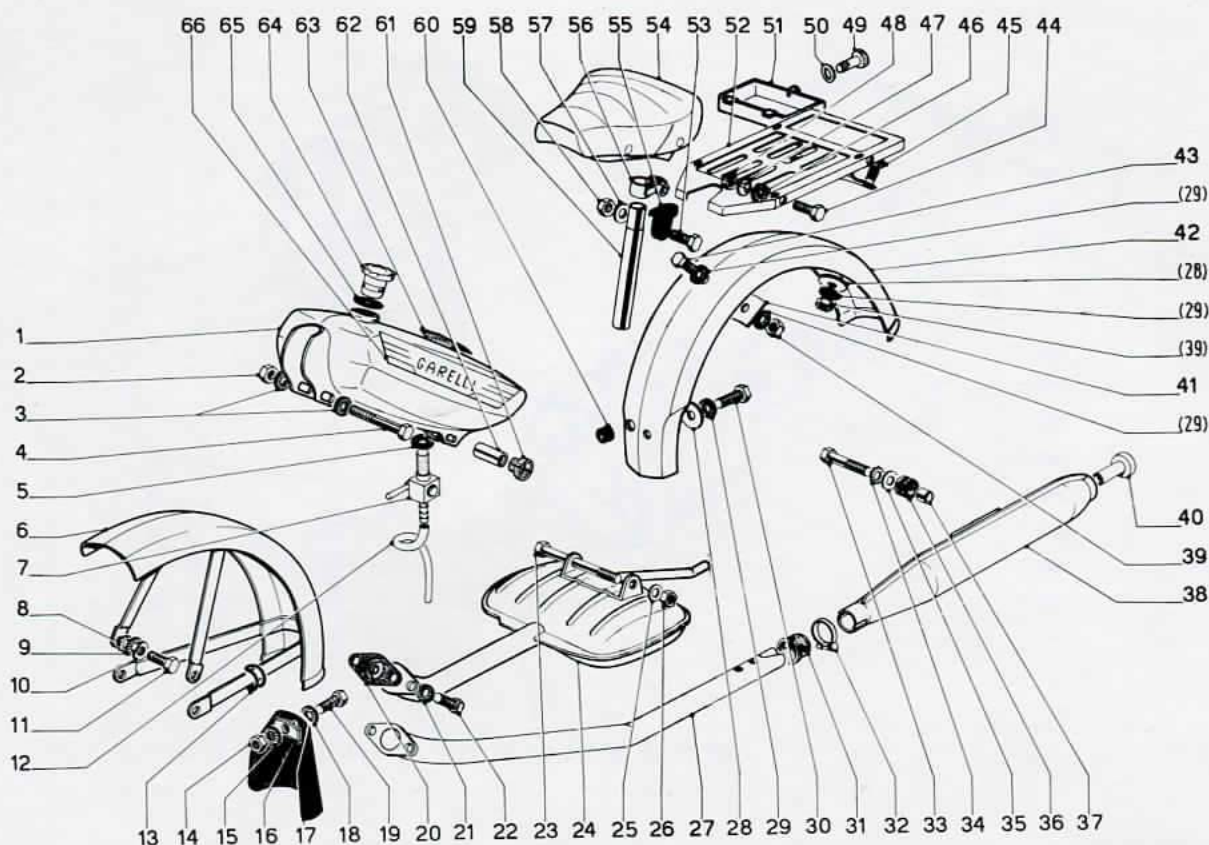
N. draw	Part Number	Description	Quantity	N. draw	Part Number	Description	Quantity
.	506351.0.131	Twistgrip throttle	1	26	000555.5.225	Slider	1
.	506351.0.142	Twistgrip start.	1	27	000555.5.226	Screw	1
1	500204.5.100	Handlebar	1	28	000555.5.227	Screw	1
2	506351.5.212	Levers bracket	1	29	000315.9.522	Screw	1
3	003553.5.222	Handgrip	1	30	000315.9.519	Nut	1
4	004555.5.223	Handgrip	1	31	500204.5.125	Expander	1
5	506351.5.176	Brake lever	2	32	012551.4.536	Clamp	2
6	003553.5.178	Spacer	2				
7	506351.5.177	Starting lever	1				
8	000950.4.554	Clamp	1				
9	137.080.00	Screw	1				
10	015574.7.175	Drop	1			. Not illustrated	
11	012551.7.180	Adjusting cable	1				
12	003553.5.516	Screw	3				
13	305.132.00	Washer	3				
14	210.708.00	Nut	3				
15	003553.5.514	Screw-bush	1				
16	000557.5.514	Screw-bush	1				
17	000509.4.500	F.brake cable	1				
18	503501.7.400	Throttle cable	1				
19	503754.7.300	Starting cable	1				
20	504651.4.600	R.Brake cable	1				
21	000557.5.205	Spacer	1				
22	003553.5.205	Spacer	2				
23	000557.5.228	Spring	1				
24	506001.5.228	Spring	2				
25	214.779.00	Washer	1				



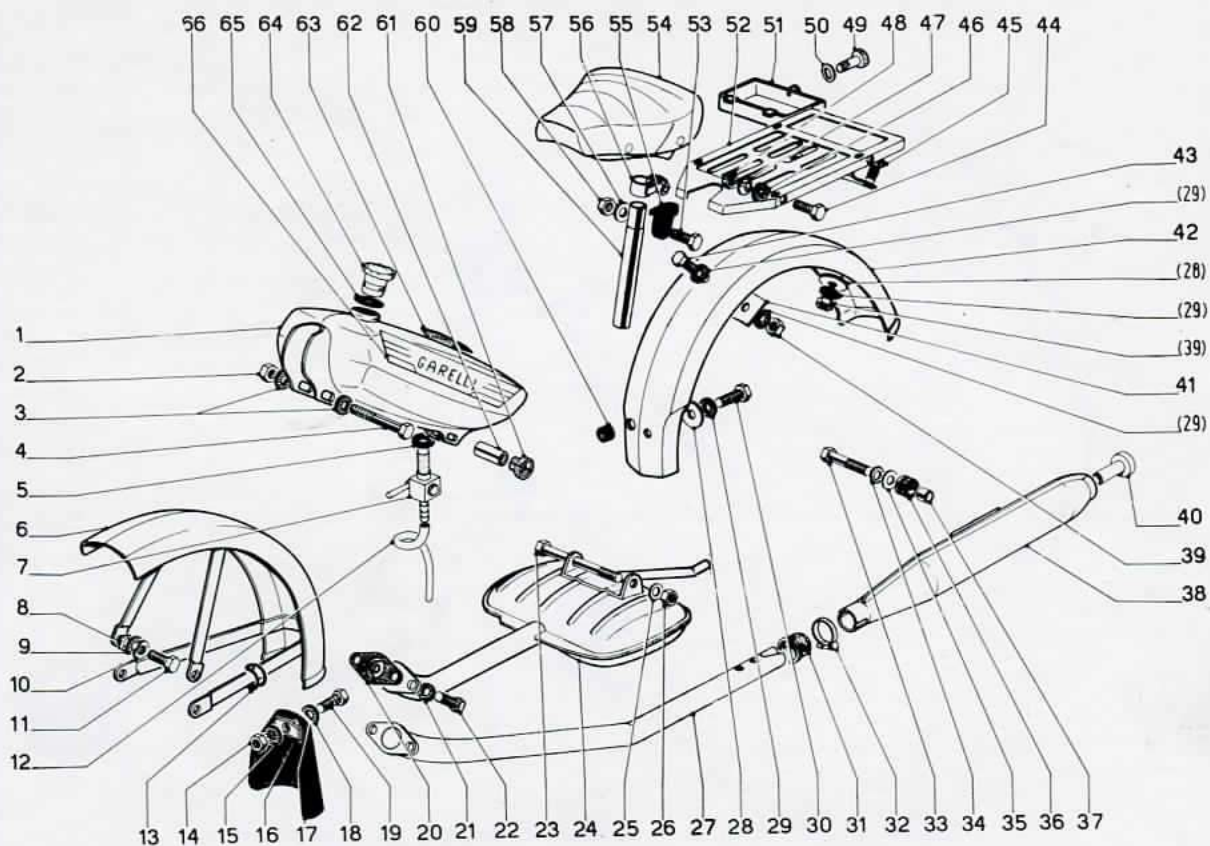
N. draw	Part Number	Description	Quantity	N. draw	Part Number	Description	Quantity
.	506342.4.700	F.wheel	1	27	210.040.00	Nut	1
1	000561.4.222	Nut	2	28	012551.4.275	Lever	1
2	000561.4.551	Washer	3				
3	012551.4.532	Nut	3				
4	012551.4.549	Spacer	1				
5	506341.4.270	F.braket brake	1				
6	000561.4.515	Adjusting screw	1				
7	000912.4.216	Tyre	1				
8	000912.4.080	Inner tube	1				
9	000912.4.215	Rim inner liner	1				
10	057.5041	Rim	1				
12	000932.4.219	Spoke and nipple	36				
13	012551.4.548	Spacer (speedo drive)	1				
.	506341.4.246	Control plug	2				
14	005510.4.545	Nut	1				
15	000561.4.252	Cone	2				
16	012551.4.297	Dust cover	2				
17	301.157.00	Ball	20				
18	012551.4.256	Cage	2				
19	000561.4.251	Spindle	1				
20	-	Not delivered	-				
21	000561.4.273	Spring	2				
22	000561.4.220	Brake shoe ass.	1				
23	012551.4.274	Brake shoe cam	1				
24	012551.4.552	Washer	1				
25	012551.4.536	Swivel pin cpl.	1				
26	213.840.00	Washer	2				



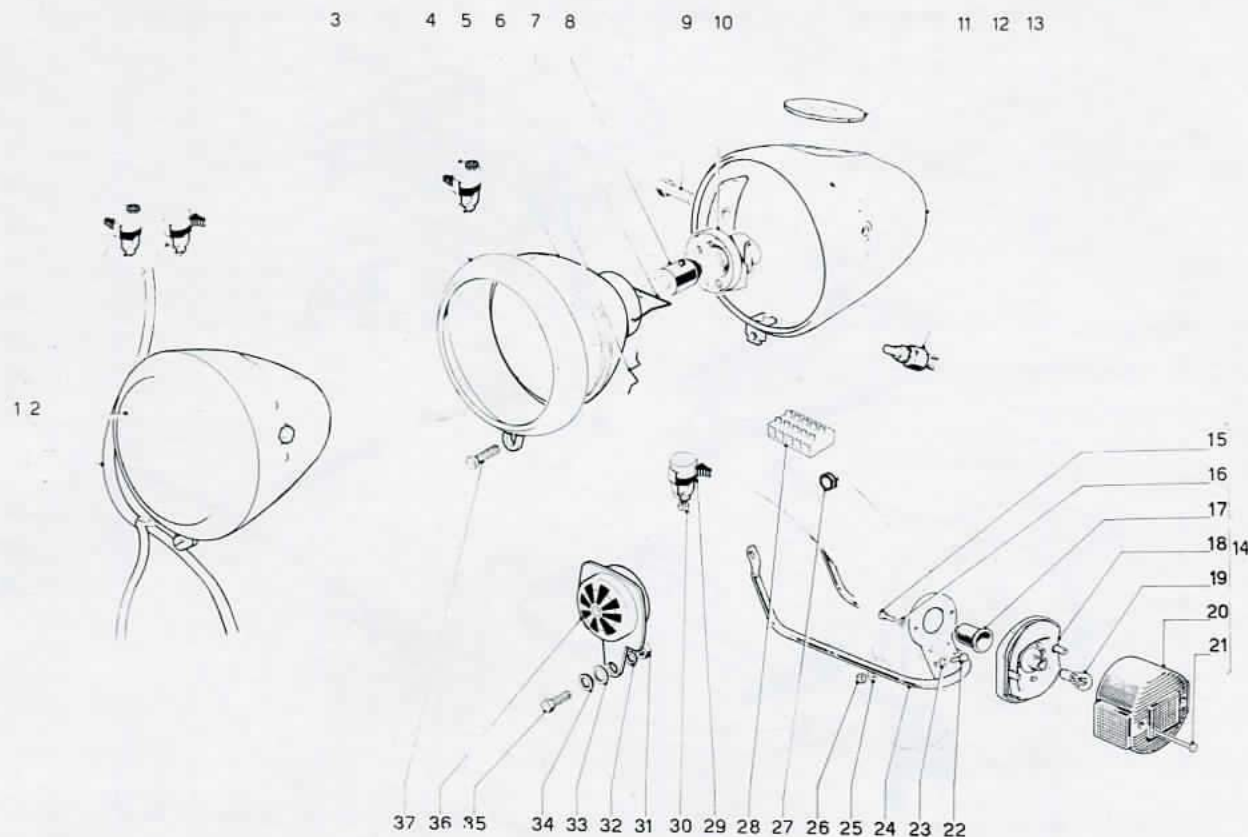
N. draw	Part Number	Description	Quantity	N. draw	Part Number	Description	Quantity
.	506382.4.800	R.wheel	1	28	012551.4.256	Cage	2
1	506401.4.120	Chain	1	29	- -	Not delivered	-
2	000561.4.222	Nut	2	30	503551.4.254	Spindle	1
3	000561.4.551	Washer	2	31	503551.4.227	Sprocket Z=36	1
4	002551.4.141	R.chain tightener	1	32	504651.4.548	Spacer	1
4	002551.4.143	L.chain tightener	1	33	000551.4.553	Locking plate	2
5	000912.4.216	Tyre	1	34	012551.4.517	Screw	4
6	000912.4.080	Inner tube	1	35	067555.4.128	Link (Regina)	1
7	000912.4.215	Rim inner liner	1	35	500204.4.128	Link (Fossati)	1
8	057.5041	Rim	1	.	506341.4.246	Control plug	2
10	500601.4.219	Spoke and nipple	36	.	000913.4.294	Spring for brake lever	1
12	012551.4.274	Brake shoe cam	1				
13	012551.4.536	Swivel pin cpl.	1				
14	213.840.00	Washer	1				
15	210.039.00	Nut	1				
16	012551.4.275	Lever	1				
17	000561.4.547	Nut	2				
18	063557.4.258	Spacer	1				
19	506341.4.280	Bracket brake shoe	1				
20	000561.4.515	Adjusting screw	1				
21	000561.4.220	Brake shoe ass.	1				
22	012551.4.552	Washer	1				
23	000561.4.273	Spring	2				
24	012551.4.532	Nut	1				
25	000561.4.252	Cone	2				
26	012551.4.297	Dust cover	2				
27	301.157.00	Ball	20				
						. Not illustrated	



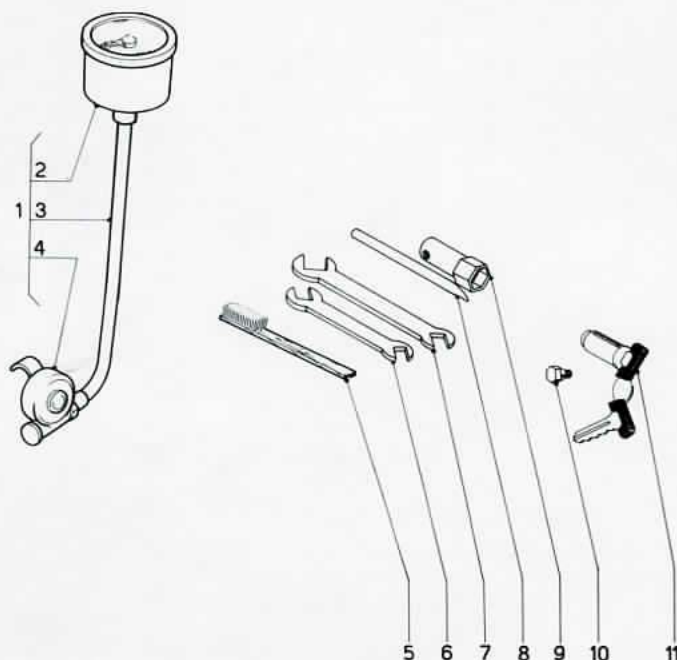
N. draw	Part Number	Description	Quantity	N. draw	Part Number	Description	Quantity
1	503502.1.090	Tank	1	31	503701.3.297	Guide ring	1
2	210.416.00	Nut	2	32	504651.3.288	Clamp	2
3	213.840.00	Washer	4	33	137.204.00	Screw	2
4	128.256.00	Screw	2	34	305.129.00	Washer	2
5	000955.1.576	Gasket	1	35	214.775.00	Washer	2
6	503801.2.010	F.mudguard	1	36	005374.3.853	Bush	2
6	504951.2.010	F.mudguard	1	37	501751.2.123	Spacer	2
7	506341.1.040	Petrol cock	1	38	506153.3.510	Silencer	1
8	305.132.00	Washer	2	39	210.411.00	Nut	3
9	203.2064	Washer	2	40	503701.3.530	Inner baffles	1
10	214.408.00	Washer	2	41	500301.1.364	Plate	1
11	132.302.00	Screw	2	42	506351.1.010	R.mudguard	1
12	500001.1.257	Pipe 160 mm.	1	42	506361.1.010	R.mudguard	1
13	000912.2.359	Ring	1	43	132.236.00	Screw	1
14	210.411.00	Nut	1	44	171.718.00	Screw	4
15	214.407.00	Washer	1	45	171.729.00	Screw	2
16	503501.2.312	Plate	1	46	213.840.00	Washer	4
17	503501.2.311	Splash guard	1	47	214.408.00	Washer	4
18	213.836.00	Washer	1	48	210.416.00	Nut	4
19	137.199.00	Screw	1	49	506851.1.569	Screw	1
20	000348.3.233	Gasket	1	50	000912.1.477	Gasket	1
21	214.408.00	Washer	2	51	506851.1.600	Tools bag	1
22	170.708.00	Screw	2	52	506851.1.030	Luggage carrier	1
27	504703.3.284	Exhaust pipe	1	53	132.443.00	Screw	1
28	000912.1.564	Washer	4	54	000912.1.050	Saddle	1
29	213.836.00	Washer	4	54	506901.1.050	Saddle	1
30	132.236.00	Screw	1	55	000551.1.535	Clamp cover	1



N. draw	Part Number	Description	Quantity	N. draw	Part Number	Description
56	000912.1.268	Clamp	1			
57	213.849.00	Washer	1			
58	210.422.00	Nut	1			
59	002907.1.262	Stand tube	1			
60	000503.6.179	Grommet	1			
61	500952.1.546	Bush	4			
62	504703.1.375	Spacer	2			
63	504901.7.232	Transfer (black)	1			
63	504901.7.231	Transfer (white)	1			
64	500205.1.270	Cap	1			
65	500205.1.512	Gasket	1			
66	506851.7.217	R.transfer	1			
66	506851.7.218	L.transfer	1			
.	506341.7.231	Cock tran,on tank (Black)	1			
.	506341.7.232	Cock tran,on tank (white)	1			
.	506351.7.233	Cock transfer	1			
.	506381.7.216	Und.saddle transfer (white)	1			
.	506345.7.215	Und.saddle transfer (black)	1			
.	506351.7.218	Petrol transfer (black)	1			
.	506351.7.217	Petrol transfer (white)	1			
.	506351.7.235	F.mudguard transfer	1			
		. Not illustrated				



N. draw	Part Number	Description	Quantity	N. draw	Part Number	Description	Quantity
1	506961.6.360	Lighting set	1	28	505751.6.135	Junction block	1
2	506961.6.100	Headlight	1	29	506351.6.300	Engine stop switch	1
3	506961.6.110	Rim with screw	1	30	000917.6.347	Screw for switch	2
4	506351.6.400	Light switch	1	31	210.416.00	Nut	1
5	506961.6.190	Reflector set	1	32	305.132.00	Washer	1
6	000512.6.115	Spring	9	33	000912.1.477	Washer	2
7	506961.6.177	Spring	1	34	214.408.00	Washer	1
8	504810.6.161	Bulb	1	35	126.152.00	Screw	1
9	132.319.00	Screw	2	36	014551.6.030	Horn	1
10	506961.6.130	Bulb holder	1	37	501751.6.346	Screw	1
11	506351.6.117	Pluy hole	1	.	501601.1.564	Washer for horn	2
12	506961.6.102	Shell	1	.	000942.6.179	Grommet for cables	1
13	501601.6.940	Stop switch	2				
14	506351.6.220	Tail light	1				
15	132.319.00	Screw	2				
16	305.132.00	Washer	2				
17	506351.6.228	Protection cap	1				
18	506351.6.225	Chromed plated cpl.	1			. Not illustrated	
19	004555.6.162	Bulb	1				
20	506351.6.222	Rear red reflector	1				
21	506351.6.115	Screw	2				
22	132.239.00	Screw	2				
23	213.836.00	Washer	2				
24	506351.1.212	R.Bracket	1				
25	305.129.00	Washer	2				
26	210.411.00	Nut	2				
27	503252.7.639	Grommet	1				



N. draw	Part Number	Description	Quantity	N. draw	Part Number	Description	Quantity
1	506381.0.144	Speedo miles set DE LUXE	1				
2	506381.7.372	Speedo miles DE LUXE	1				
3	502951.7.386	Speedo cable DE LUXE	1				
4	506361.7.381	Speedo drive DE LUXE	1				
5	000950.7.611	Wire brush	1				
6	504851.7.615	Key 8-10	1				
7	504851.7.614	Key 17-19	1				
8	000309.9.113	Tommy bar	1				
9	000309.9.112	Spark plug spanner	1				
10	500951.5.513	Screw	1				
11	500951.5.980	Padlock	1				
.	500204.7.171	Washer for padlock	1				
.	506351.7.614	Key for pedals	1				
.	000917.7.601	Key for twistgrip	1				
		. Not illustrated					

ENGINE AND FRAME FOR:

- **EUREKA FLEX STANDARD** 20 - 25 MPH
- **EUREKA FLEX DE LUXE** 20 - 25 - 30 MPH

STANDARD

20 MPH - FROM FRAME n. NN 00101 UP TO FRAME n. NN 00830

25 MPH - FROM FRAME n. NV 00101 UP TO FRAME n. NV 01210

DE LUXE

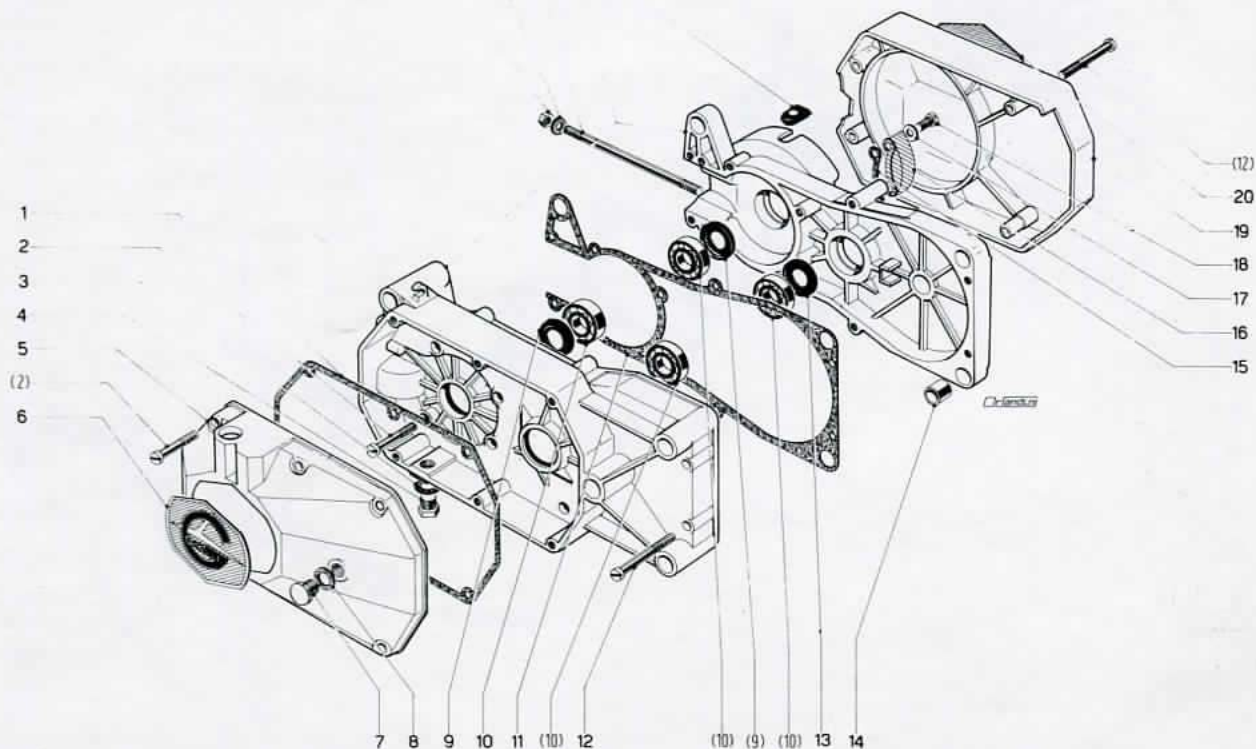
20 MPH - FROM FRAME n. NP 00101 UP TO FRAME n. NP 03430

25 MPH - FROM FRAME n. NU 00101 UP TO FRAME n. NU 04009

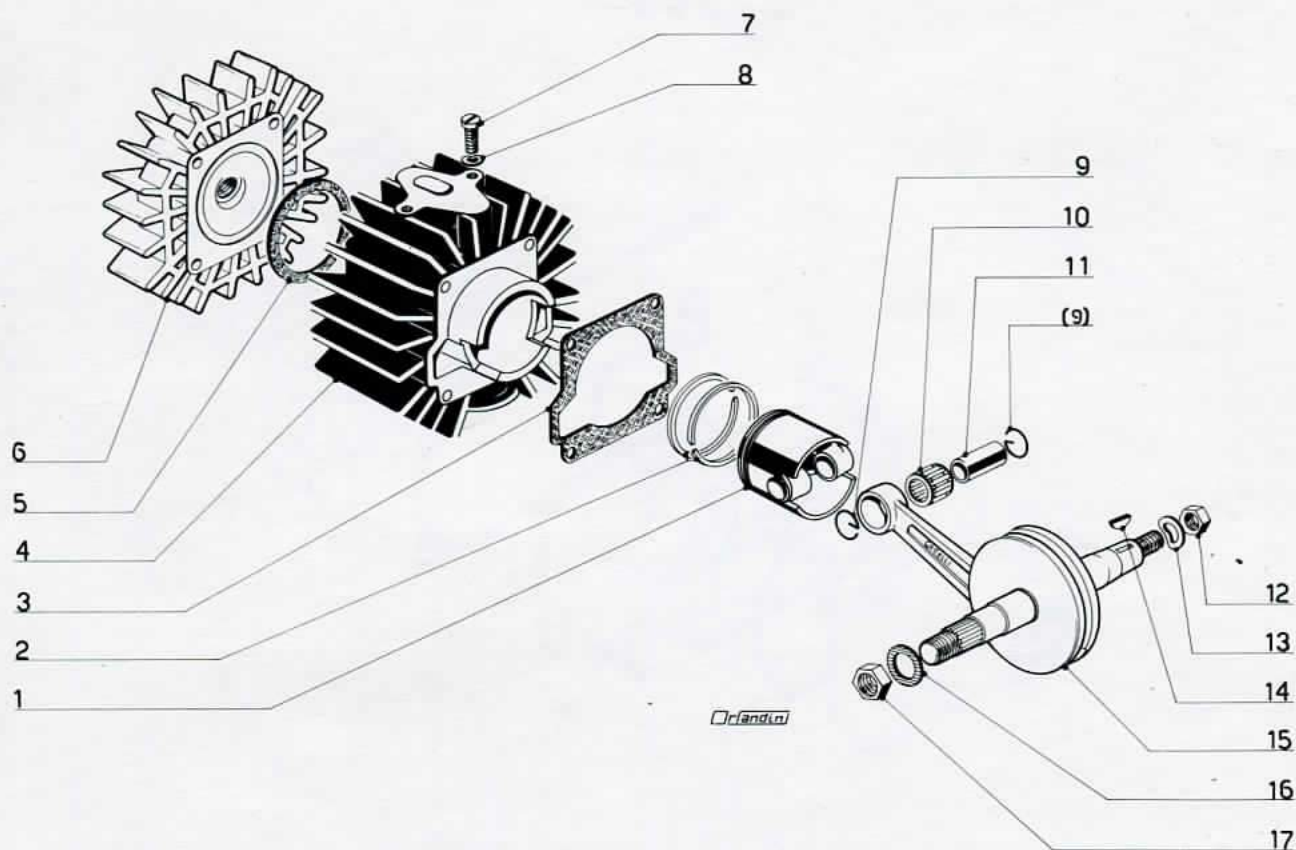
30 MPH - FROM FRAME n. NZ 00101 UP TO FRAME n. NZ 00620



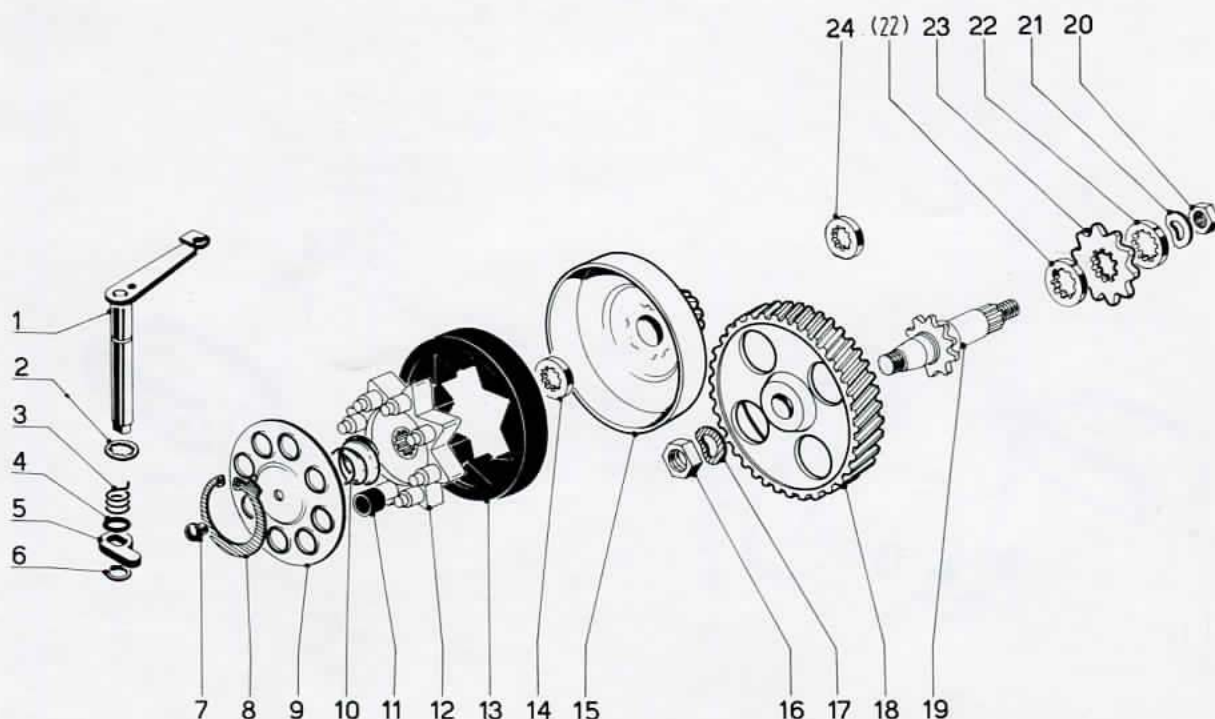
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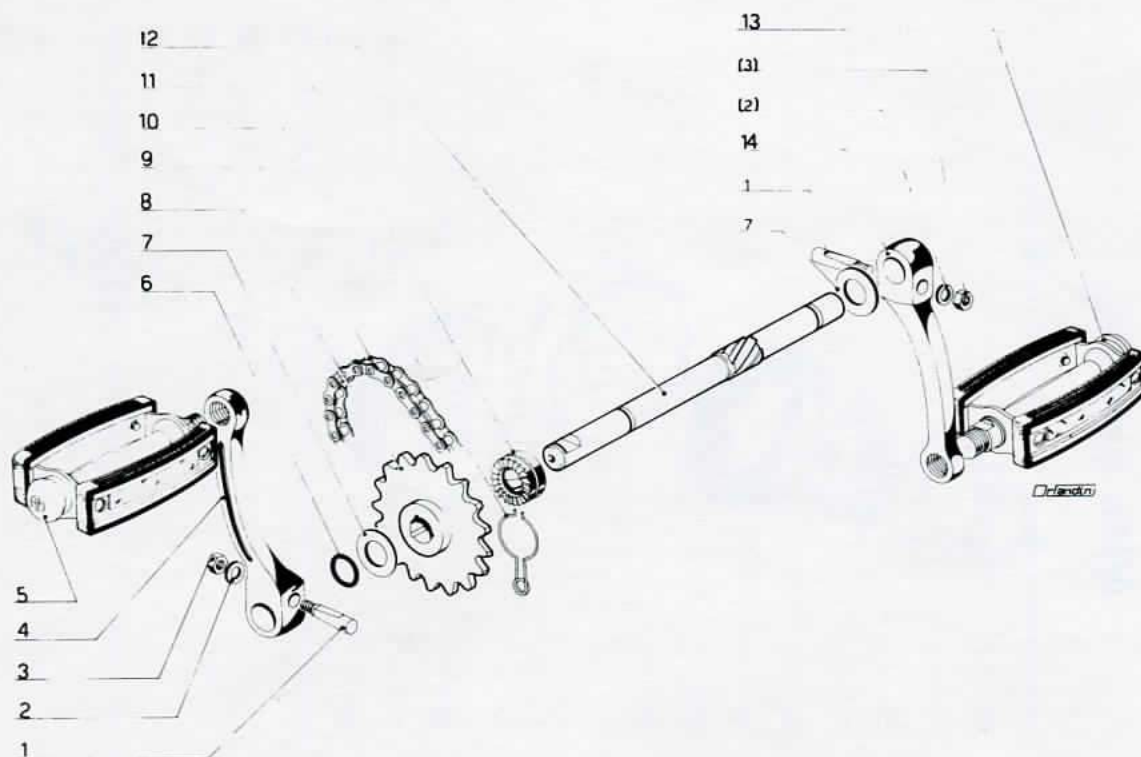
N. draw	Part Number	Description	Quantity	N. draw	Part Number	Description	Quantity
1	205001.1.291	Gasket	1	23	205001.3.486	Stud bolt	4
2	152.388.00	Screw	12	24	000319.3.516	Washer	4
3	298.168.00	Gasket	1	25	210.044.00	Nut	4
4	205001.1.193	Oil drain plug	1	.	200001.1.195	Breather	1
5	205002.1.131	L.side cover	1				
6	203602.1.463	L.side decal(white) 20mph	1				
6	200052.1.463	L.side decal (yellow) 25mph	1				
6	203001.1.463	L.side decal (red) 30mph	1				
7	205001.1.191	Oil filler plug	1			. Not illustrated	
8	298.424.00	Gasket	1				
9	298.678.00	Ring seal	1				
(9)	298.680.00	Ring seal	1				
10	304.555.00	Bearing	4				
11	205001.1.311	Gasket	1				
12	152.396.00	Screw	8				
13	298.678.00	Ring seal	1				
14	000315.1.364	Dowel pin	2				
15	205001.1.292	Gasket	1				
16	205001.1.146	R.L. cover	1				
17	213.828.00	Washer	2				
18	171.711.00	Screw	2				
19	205001.1.132	R.side cover	1				
20	203602.1.462	R.side decal(white) 20mph	1				
20	200052.1.462	R.side dec.(yellow) 25mph	1				
20	203001.1.462	R.side dec. (red) 30mph	1				
21	205001.5.159	Grommet	1				
22	205002.1.110	Crankcase ass.	1				



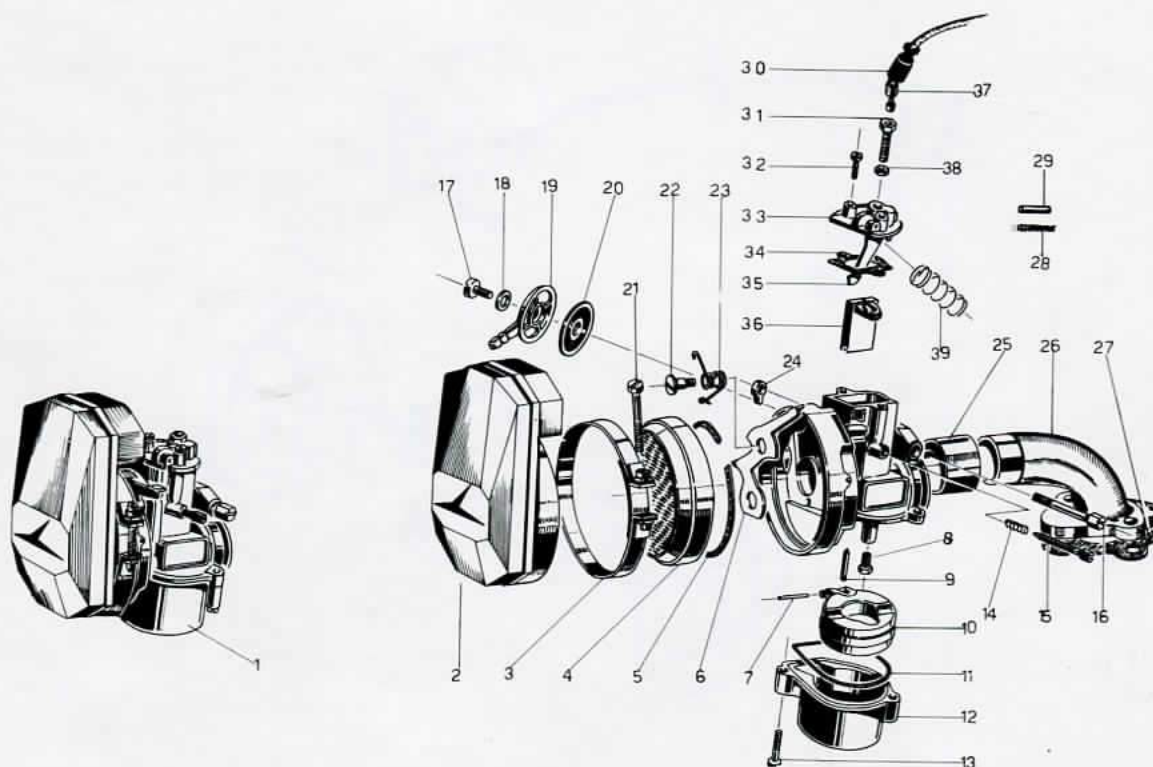
N. draw	Part Number	Description	Quantity	N. draw	Part Number	Description	Quantity
1	200001.2.181	Standard piston 20-30mph	1	14	273.511.00	Woodruff key	1
1	200001.2.182	Overs.piston 40,4 20-30mph	1	15	205001.2.100	Crankshaft	1
1	200001.2.183	Overs.piston.40,8 20-30mph	1	16	214.756.00	Washer	1
1	200001.2.184	Overs.piston 40,2 20-30mph	1	17	000315.7.586	Nut	1
1	200001.2.185	Overs.piston 40,6 20-30mph	1				
1	205053.2.181	Stand.piston 25mph	1				
1	205053.2.182	Overs.piston 40,4 25mph	1				
1	205053.2.183	Overs.piston 40,8 25mph	1				
1	205053.2.184	Overs.piston 40,2 25mph	1				
1	205053.2.185	Overs.piston 40,6 25mph	1				
2	307.021.00	Stand.piston ring	2				
2	308.027.00	Ov.piston ring 40,2	2				
2	308.028.00	Ov.piston ring 40,4	2				
2	308.029.00	Ov.piston ring 40,6	2				
2	308.030.00	Ov.piston ring 40,8	2				
3	205001.3.231	Gasket	1				
4	205051.3.111	Cylinder 20-25mph	1				
4	205001.3.111	Cylinder 30mph	1				
5	205051.3.232	Gasket	1				
6	205001.3.131	Cylinder head	1				
7	132.319.00	Screw	2				
8	214.408.00	Washer	2				
9	275.312.00	Circlip	2				
10	304.957.00	Needle bearing	1				
11	000351.2.191	Gudgeon pin	1				
12	000361.8.446	NUT	1				
13	214.410.00	Washer	1				



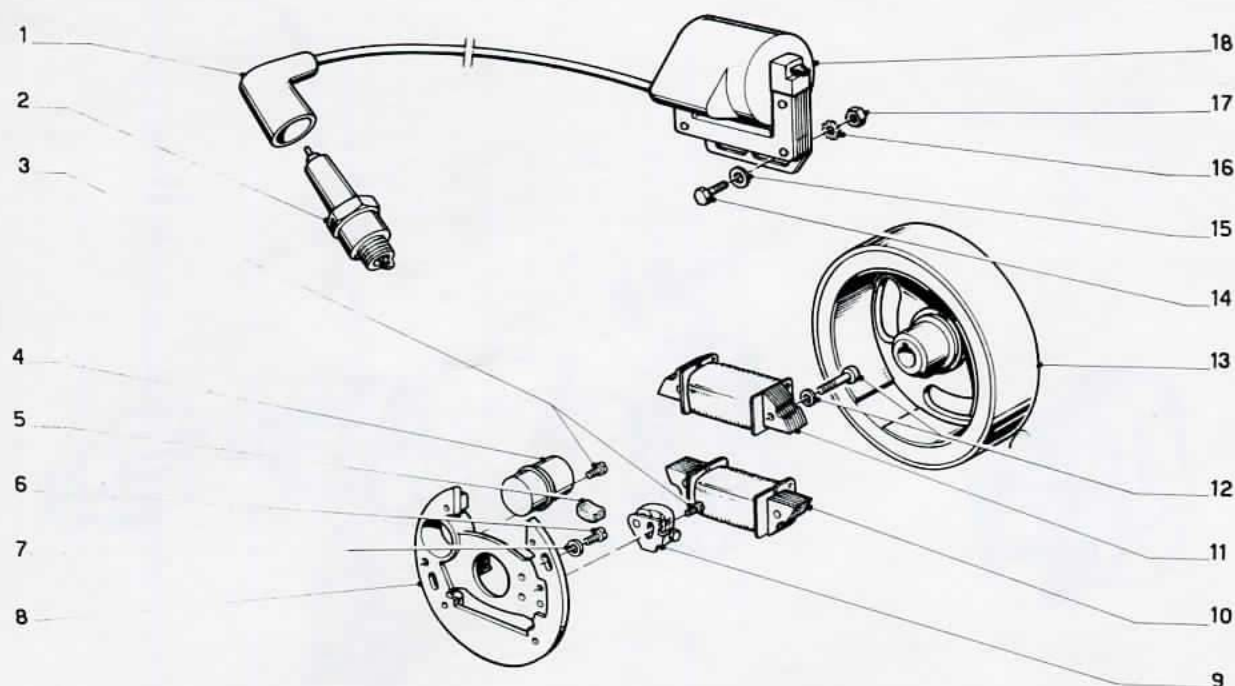
N. draw	Part Number	Description	Quantity	N. draw	Part Number	Description	Quantity
1	205001.7.061	Starter lever	1				
2	200001.7.826	Washer	1				
3	205001.7.195	Spring	1				
4	298.739.00	Ring seal	1				
5	205001.7.827	Starter lever	1				
6	274.201.00	Circlip	1				
7	205001.7.821	Pivot pin	1				
8	279.955.00	Circlip	1				
9	205001.7.828	Starter disc	1				
10	024351.7.136	Spring	1				
11	010357.7.831	Bush	6				
12	205001.7.814	Clutch hub	1				
13	002391.7.153	Clutch rubber body	1				
14	205001.7.122	Washer	1				
15	205001.7.016	Driven gear	1				
16	000315.7.586	Nut	1				
17	024357.7.587	Spring	1				
18	205003.7.112	Driving gear	1				
19	205003.7.261	Main shaft	1				
20	000315.7.586	Nut	1				
21	024357.7.587	Washer	1				
22	000357.7.122	Washer	2				
23	205001.7.287	Sprocket	1				
24	- -	Not assembled	-				



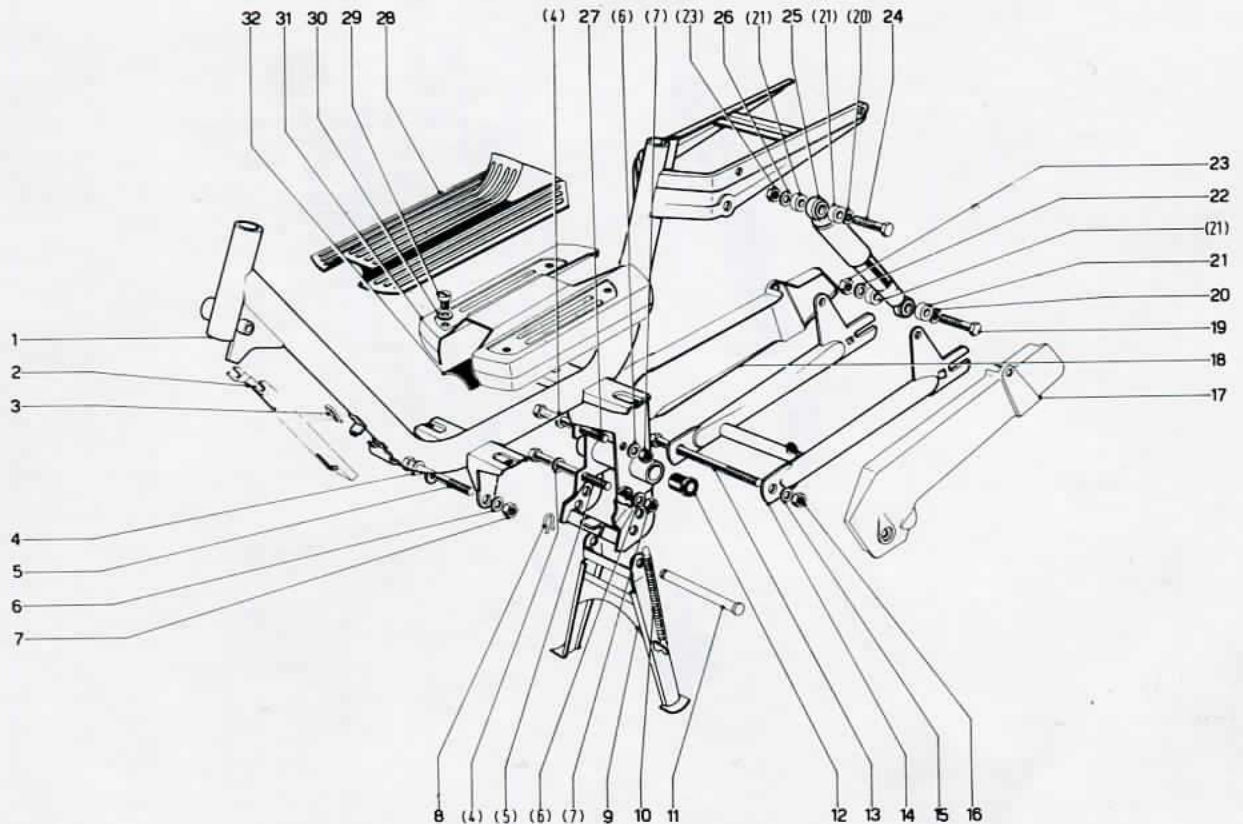
N. draw	Part Number	Description	Quantity	N. draw	Part Number	Description	Quantity
1	000.2074	Key	2				
2	000.2064	Washer	2				
3	210.039.00	Nut	2				
4	223.0783	L.pedal crank	1				
5/13	000.0631	Pedal	1				
	299.809.00	Ring seal	2				
7	200001.7.187	Washer	2				
8	205001.7.421	Sprocket	1				
9	205001.7.070	Chain	1				
10	205001.7.444	Return spring	1				
11	205001.7.441	Clutch coupl.	1				
12	205002.7.427	Bracket axle	1				
14	010.0785	R.pedal crank	1				
.	502151.7.618	Protection pipe f.axle	2				
		. Not illustrated					



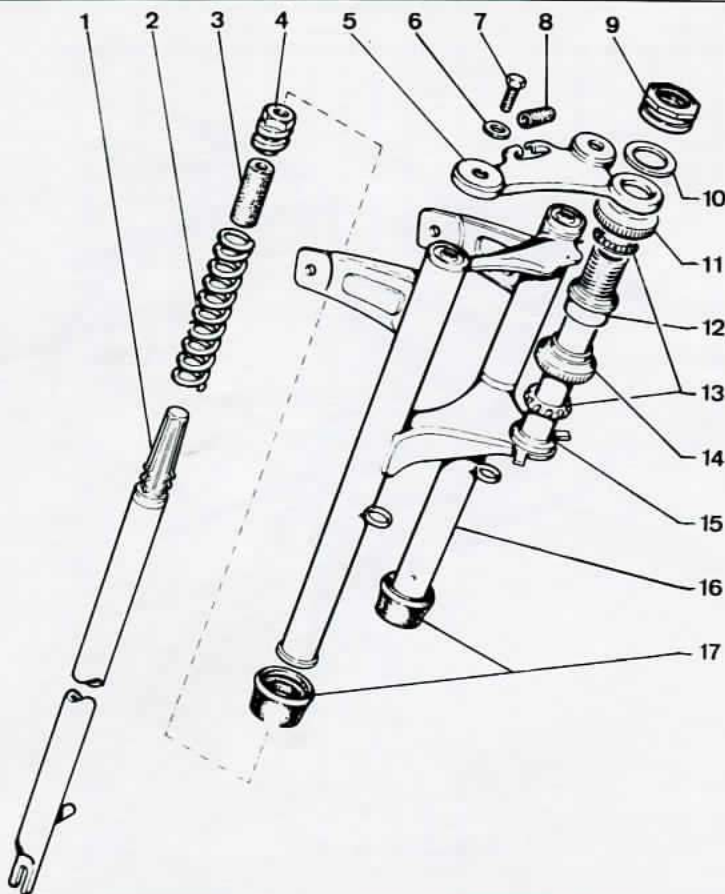
N. draw	Part Number	Description	Qty.	N. draw	Part Number	Description	Qty.
1	837.028.00	Carburettor 20mph	1	26	205001.3.321	Flanged stub-ind.	1
1	837.030.00	Carburettor 25-30mph	1	27	205001.3.322	Spacer	1
2	837.648.00	Intake cov.	1	28	837.051.00	Spring	1
3	817.628.00	Clamp	1	29	837.440.00	Shaft	1
4	837.603.00	Air filter	1	30	802.453.00	Protection cap	1
5	837.608.00	Gasket	1	31	802.104.00	Screw	1
6	837.439.40	Air slide	1	32	811.318.00	Screw	2
7	837.332.00	Float shaft	1	33	837.305.00	Cover	1
8	813.313.48	Jet 48 20mph	1	34	837.412.00	Gasket	1
8	813.313.50	Jet 50 25-30mph	1	35	837.429.00	Lever	1
9	830.464.00	Taper needle	1	36	837.424.02	Throttle slide	1
10	837.323.00	Float	1	38	802.691.00	Nut	1
11	837.881.00	Gasket	1	39	837.324.00	Spring	1
12	837.329.00	Float chamber	1	.	837.647.00	Tuyau	1
13	837.308.00	Screw	2	.	506351.7.234	Transfer	1
14	815.460.00	Spring	1				
15	837.326.00	Screw	1				
16	837.368.00	Screw	1				
17	837.470.00	Screw	1				
18	815.431.00	Gasket	1				
19	837.406.00	Banjo union	1				
20	837.435.00	Petrol filter	1				
21	817.629.00	Screw	1				
22	837.427.00	Shaft	1				
23	837.428.00	Spring	1				
24	837.369.00	Plate	1				
25	837.371.00	Reducer sleeve	1				
						. Not illustrated	



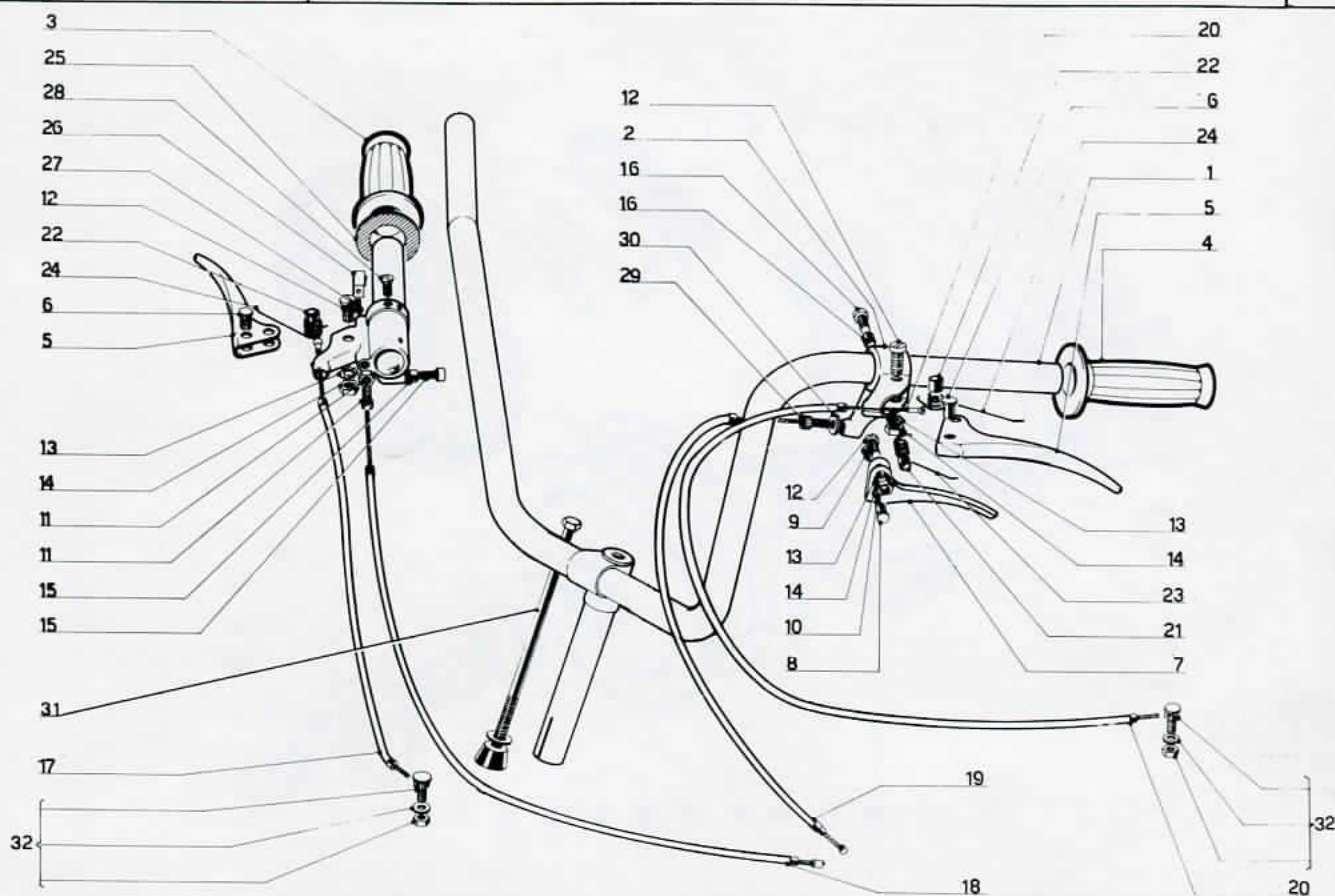
N. draw	Part Number	Description	Quantity	N. draw	Part Number	Description	Quantity
.	205060.8.200	Flywheel	1				
1	203602.5.152	Plug cover	1				
2	306.101.00	Spark plug 20mph	1				
2	306.102.00	Spark plug 25-30mph	1				
3	205003.8.451	Screw	2				
4	000374.8.040	Condensator	1				
5	205003.8.213	Oil wick	1				
6	152.424.00	Screw	2				
7	213.828.00	Washer	2				
8	205060.8.231	Stator plate	1				
9	205003.0.223	Contact breaker	1				
10	205060.8.900	L.T. coil	1				
11	205060.8.130	Coil	1				
12	205060.8.448	Screw and washer	4				
13	205060.8.230	Rotor	1				
14	128.048.00	Screw	2				
15	213.828.00	Washer	2				
16	305.120.00	Washer	2				
17	210.404.00	Nut	2				
18	202302.8.100	H.T. coil	1				
.	500204.6.450	Protection cable	1				
.	205001.5.153	Screw f.spark plug	1				
		. Not illustrated					



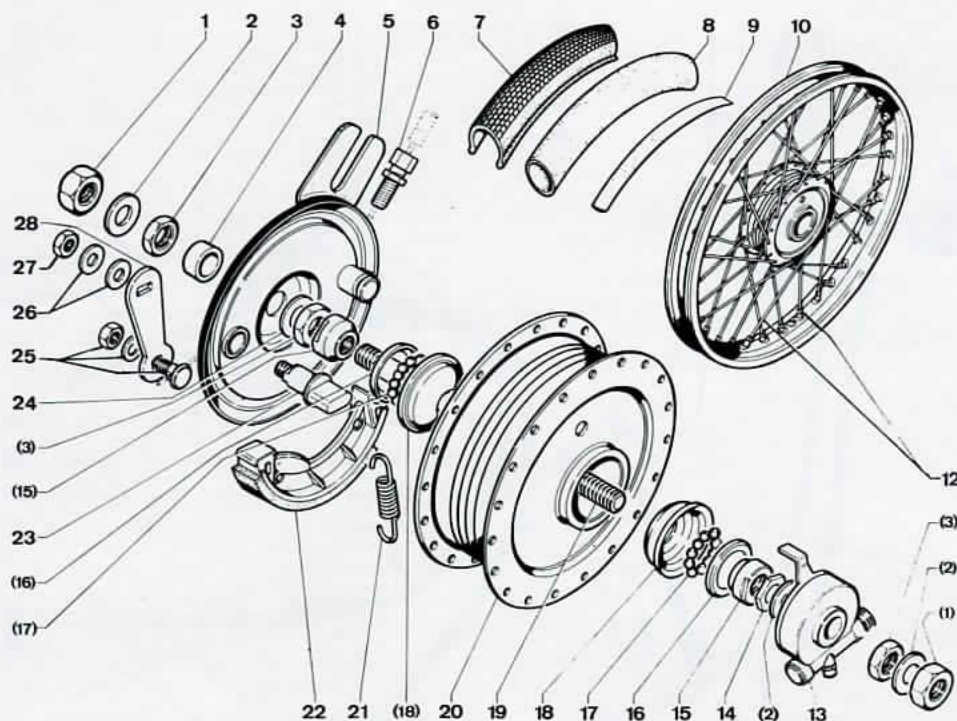
N. draw	Part Number	Description	Quantity	N. draw	Part Number	Description	Quantity
1	506351.1.100	Frame	1	27	128.360.00	Screw	1
2	506351.1.358	Protection cable	1	28	503551.1.311	Rubber mat	1
3	503501.1.356	Spring	1	29	132.236.00	Screw	4
4	213.849.00	Washer	4	30	214.407.00	Washer	4
5	128.368.00	Screw	2	31	504651.4.062	Engine cover	1
6	213.849.00	Washer	3	32	503551.5.594	Rubber strip	1
7	208.810.00	Nut	3	.	000966.3.154	Spacer f.r.shock abs.	1
8	275.412.00	Circlip	1	.	506351.1.101	Plate 20mph	1
9	504651.7.020	Stand	1	.	506381.1.101	Plate 25mph	1
10	503101.7.127	Spring	1	.	506341.1.101	Plate 30mph	1
11	507641.7.125	Stand pivot pin	1				
12	003553.3.152	Bush	2				
13	000901.3.153	Spindle	1				
14	504651.3.100	Fork	1				
15	214.756.00	Washer	2				
16	210.828.00	Nut	1				
.	504906.7.618	Bush	1				
17	504651.4.421	L.chain cover	1				
18	504651.4.428	R.chain cover	1				
19	126.292.00	Screw	2				
20	214.436.00	Washer	4				
21	503551.3.201	Bush	8				
22	000950.3.515	Washer	2				
23	210.724.00	Nut	2				
24	126.300.00	Screw	2				
25	506351.3.200	R.shock abs.	2				
26	000505.3.513	Washer	4				
						. Not illustrated	



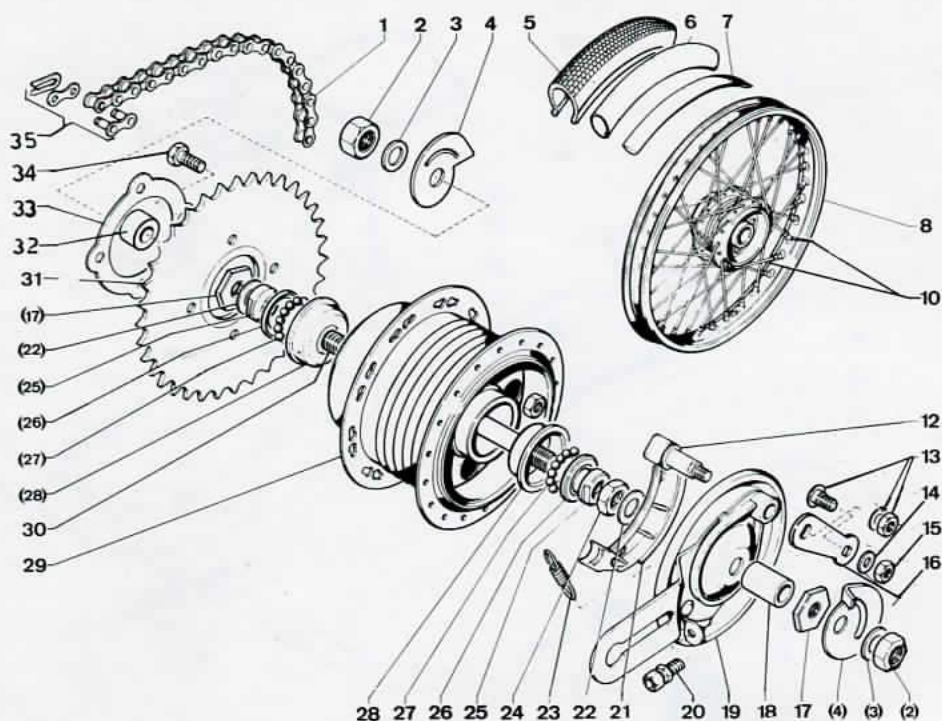
N. draw	Part Number	Description	Quantity	N. draw	Part Number	Description	Quantity
.	506352.2.100	Front fork	1				
1	000912.2.170	Sliders	2				
2	006551.2.134	Spring	2				
3	002912.2.174	Cap	2				
4	007551.2.154	Cover	2				
5	006551.2.179	Top support	1				
6	213.849.00	Washer	2				
7	132.443.00	Screw	2				
8	000551.2.415	Pipe	1				
.	500204.0.141	Steering column	1				
9	206.3067	Nut	1				
10	000.3085	Washer	1				
11	207.3078	Upper bearing cup	1				
12	000.3062	Upper bearing cone	1				
13	000.4011	Balls cage	2				
14	201.3064	Lower bearing cup	1				
15	000.3065	Lower bearing cone	1				
16	506352.2.140	Fork bare	1				
17	006551.2.144	Felt	2				
.	503252.7.639	Grommet	2				
.	500204.2.359	Clamp	1				
.	506351.7.033	Front reflector	2				
.		Not illustrated					



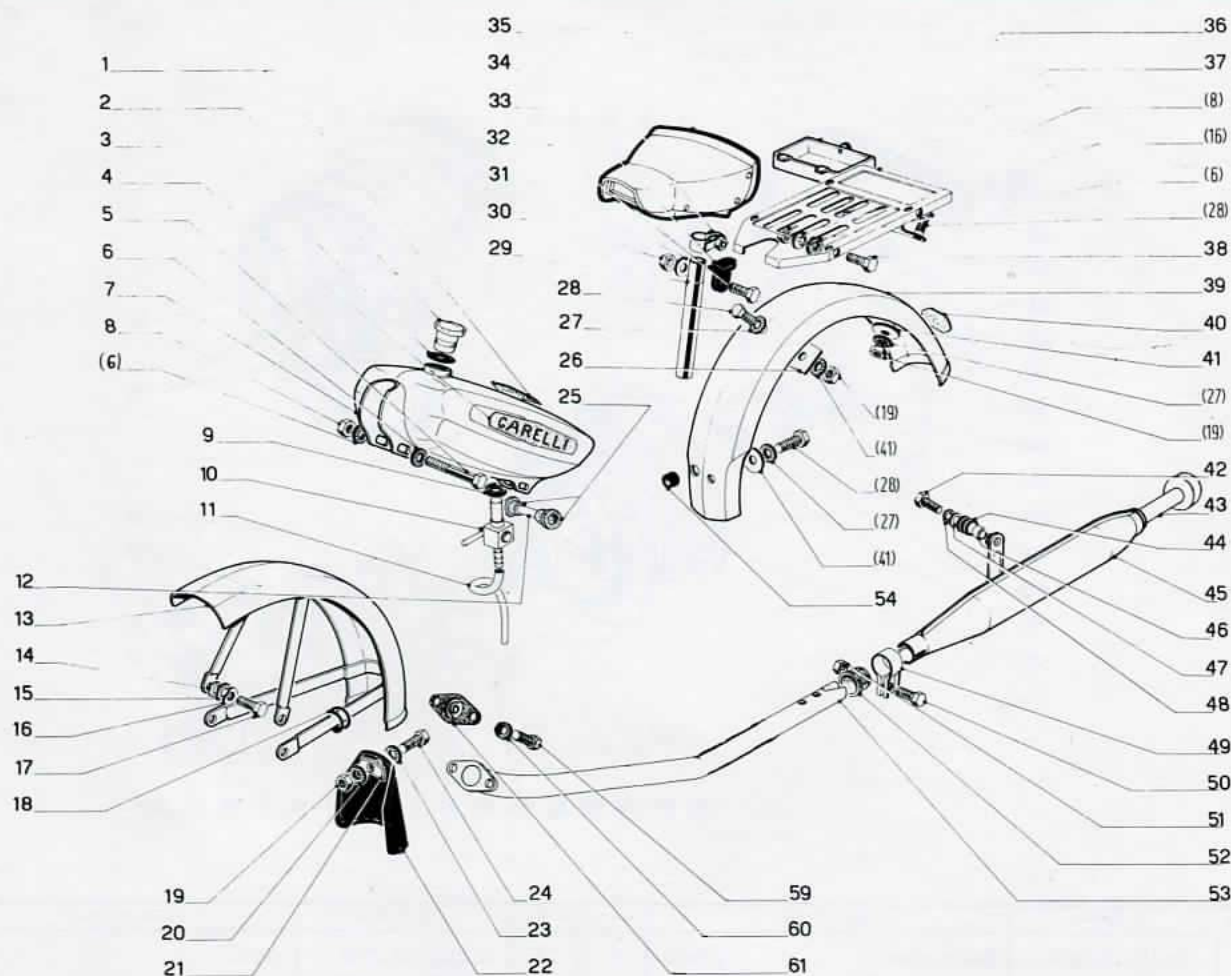
N. draw	Part Number	Description	Quantity	N. draw	Part Number	Description	Quantity
.	506351.0.131	Twistgrip throttle	1	26	000555.5.225	Slider	1
.	506351.0.142	Twistgrip start.	1	27	000555.5.226	Screw	1
1	500204.5.100	Handlebar	1	28	000555.5.227	Screw	1
2	506351.5.212	Levers bracket	1	29	000315.9.522	Adjusting screw	1
3	003553.5.222	Handgrip	1	30	000315.9.519	Locknut	1
4	004555.5.223	Handgrip	1	31	500204.5.125	Expander	1
5	506351.5.176	Brake lever	2	32	012551.4.536	Clamp	2
6	003553.5.178	Spacer	2				
7	506351.5.177	Starting lever	1				
8	000950.4.554	Clamp	1				
9	137.080.00	Screw	1				
10	015574.7.175	Drop	1				
11	012551.7.180	Adjusting cable	1				
12	003553.5.516	Screw	3			. Not illustrated	
13	305.132.00	Washer	3				
14	210.708.00	Nut	3				
15	003553.5.514	Screw-bush	1				
16	000557.5.514	Screw-bush	1				
17	000509.4.500	F.brake cable	1				
18	503501.7.400	Throttle cable	1				
19	503501.7.300	Starting cable	1				
20	504651.4.600	R.Brake cable	1				
21	000557.5.205	Spacer	1				
22	003553.5.205	Spacer	2				
23	000557.5.228	Spring	1				
24	506001.5.228	Spring	2				
25	214.779.00	Washer	1				



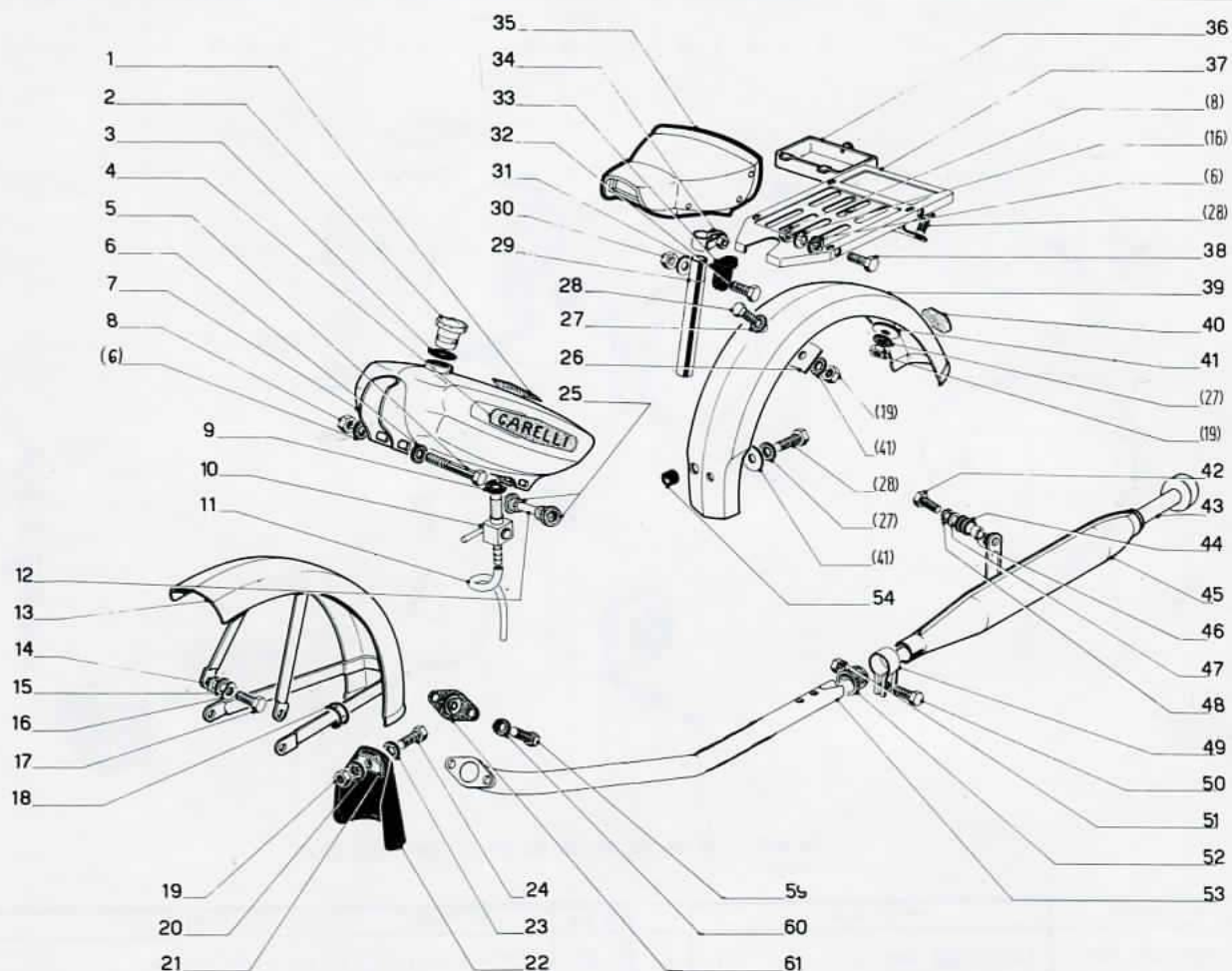
N. draw	Part Number	Description	Quantity	N. draw	Part Number	Description	Quantity
.	506342.4.700	Front wheel	1	27	210.040.00	Nut	1
1	000561.4.222	Nut	2	28	012551.4.275	Lever	1
2	000561.4.551	Washer	3				
3	012551.4.532	Nut	3				
4	012551.4.549	Spacer	1				
5	506341.4.270	F.bracket brake	1				
6	000561.4.515	Adjusting screw	1				
7	000912.4.216	Tyre	1				
8	000912.4.080	Inner tube	1				
9	000912.4.215	Rim inner liner	1			. Not illustrated	
10	057.5041	Rim	1				
12	000932.4.219	Spoke a.nipple	36				
13	012551.4.548	Spacer (speedo drive)	1				
14	005510.4.545	Nut	1				
.	506341.4.246	Control plug	2				
15	000561.4.252	Cone	2				
16	012551.4.297	Dust cover	2				
17	301.157.00	Ball	20				
18	012551.4.256	Cage	2				
19	000561.4.251	Spindle	1				
20	-	Not delivered	-				
21	000561.4.273	Spring	2				
22	000561.4.220	Brake shoe ass.	1				
23	012551.4.274	Brake shoe cam	1				
24	012551.4.552	Washer	1				
25	012551.4.536	Swivel pin cpl.	1				
26	213.840.00	Washer	2				



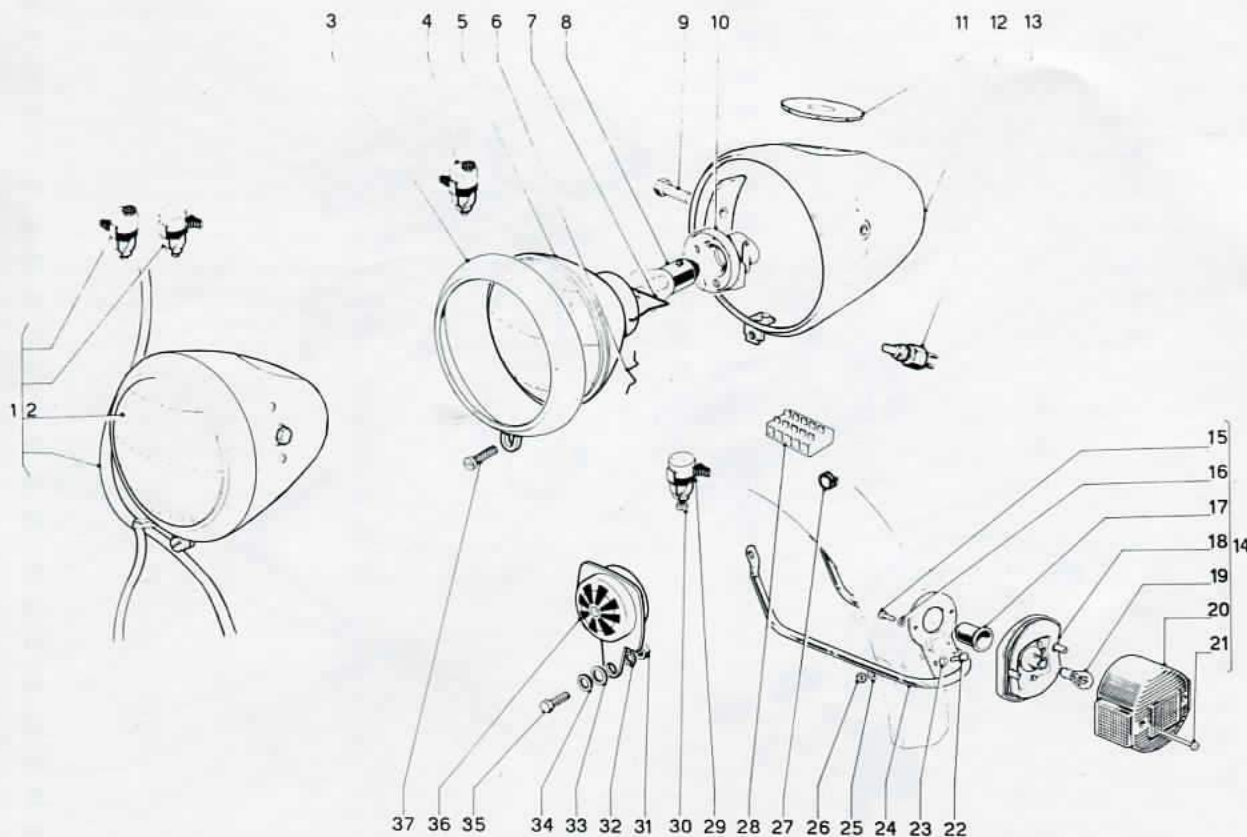
N. draw	Part Number	Description	Quantity	N. draw	Part Number	Description	Quantity		
.	506252.4.800	Rear wheel	20mph	1	24	012551.4.532	Nut	1	
.	506382.4.800	Rear wheel	25mph	1	25	000561.4.252	Cone	2	
.	505051.4.800	Rear wheel	30mph	1	26	012551.4.297	Dust cover	2	
1	506361.4.070	Chain	20mph	1	27	301.157.00	Ball	20	
1	506401.4.120	Chain	25mph	1	28	012551.4.256	Cage	2	
1	504904.4.070	Chain	30mph	1	29	-	Not delivered	-	
2	000561.4.222	Nut		2	30	503551.4.254	Spindle	1	
3	000561.4.551	Washer		2	31	503701.4.227	Sprocket Z=42	20mph	1
4	002551.4.141	R.chain tightener		1	31	503551.4.227	Sprocket Z=36	25mph	1
4	002551.4.143	L.chain tightener		1	31	500451.4.227	Sprocket Z=32	30mph	1
5	000912.4.216	Tyre		1	32	504651.4.548	Spacer		1
6	000912.4.080	Inner tube		1	33	000551.4.553	Sure plate		2
7	000912.4.215	Rim inner liner		1	34	012551.4.517	Screw and nut		4
8	057.5041	Rim		1	35	067555.4.128	Link (Regina)		1
10	500601.4.219	Spoke a.nipple	36	35	500204.4.128	Link (Fossati)		1	
12	012551.4.274	Brake shoe cam	1	.	506341.4.246	Control plug		2	
13	012551.4.536	Clamp	1	.	000913.4.294	Spring for brake lever		1	
14	213.840.00	Washer	1						
15	210.039.00	Nut	1						
16	012551.4.275	Lever	1						
17	000561.4.547	Nut	2						
18	063557.4.258	Spacer	1						
19	506341.4.280	Bracket brake shoe	1						
20	000561.4.515	Adjusting screw	1						
21	000561.4.220	Brake shoe ass.	1						
22	012551.4.552	Washer	1						
23	000561.4.273	Spring	2						



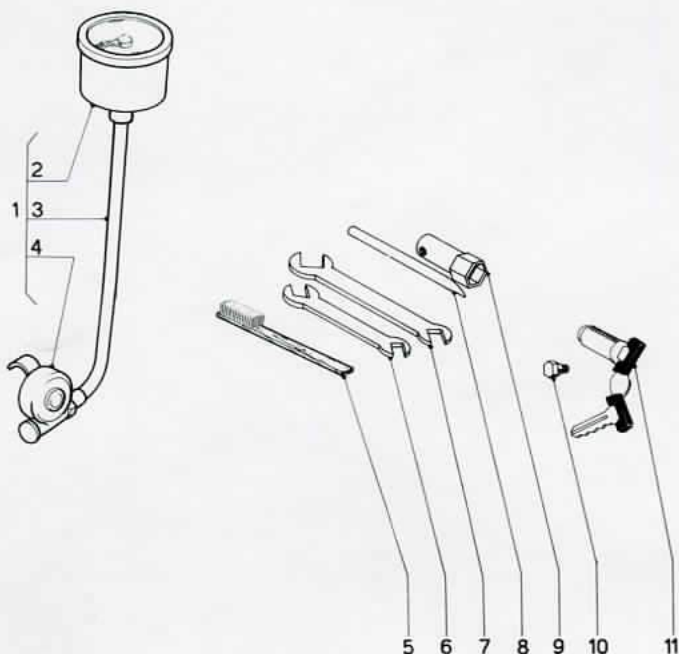
N. draw	Part Number	Description	N. draw	Part Number	Description
1	504901.7.231	Transfer (black)	26	500301.1.364	Plate
1	504901.7.232	Transfer (white)	27	213.836.00	Washer
2	500205.1.270	Cap	28	132.236.00	Screw
3	500205.1.512	Gasket	29	002907.1.262	Saddle stand tube
4	500201.7.217	Transfer	30	210.422.00	Nut
5	128.256.00	Screw	31	213.849.00	Washer
6	213.840.00	Washer	32	132.443.00	Screw
7	503502.1.090	Tank	33	000551.1.535	Clamp cover
8	210.416.00	Nut	34	000912.1.268	Clamp
9	000955.1.576	Gasket	35	000912.1.050	Saddle
10	506341.1.040	Cock	36	000950.1.600	Tools bag
11	500001.1.257	Pipe 160mm.	37	000950.1.030	Luggage carrier
12	504703.1.375	Spacer	38	132.312.00	Screw
13	503801.2.010	F.mudguard STANDARD	39	506351.1.010	R.mudguard STANDARD
13	504951.2.010	F.mudguard DE LUXE	39	506361.1.010	R.mudguard DE LUXE
14	305.132.00	Washer	40	- -	Not delivered
15	203.2064	Washer	41	000912.1.564	Washer
16	214.408.00	Washer	42	137.204.00	Screw
17	132.302.00	Screw	43	503701.3.530	Inner baffles
18	000912.2.359	Guard cable	44	005374.3.853	Bush
19	210.411.00	Nut	45	506153.3.510	Silencer
20	214.407.00	Washer	46	501751.2.123	Spacer
21	503501.2.312	Plate	47	214.775.00	Washer
22	503501.2.311	Splash guard	48	305.129.00	Washer
23	213.836.00	Washer	49	504651.3.288	Clamp
24	137.199.00	Screw	52	503701.3.297	Guide ring
25	500952.1.546	Bush	53	504703.3.284	Tuyau



N. draw	Part Number	Description	Quantity	N. draw	Part Number	Description	Quantity
54	000503.6.179	Grommet	1				
59	170.708.00	Screw	2				
60	214.408.00	Washer	2				
61	000348.3.233	Gasket	1				
.	506351.7.216	Transfer under saddle (white) 20mph	1				
.	506361.7.216	Transfer under saddle (black) 20mph	1				
.	506381.7.216	Transfer under saddle (white) 25mph	1				
.	506345.7.215	Transfer under saddle (black) 25mph	1				
.	506341.7.216	Transfer under saddle (white) 30mph	1				
.	506341.7.215	Transfer under saddle (black) 30mph	1				
.	506341.7.231	Cock trans.on tank (black)	1				
.	506341.7.232	Cock trans.on tank (White)	1				
.	506351.7.233	Cock transfer	1				
.	506351.7.217	Petrol transfer (White)	1				
.	506351.7.218	Petrol transfer (black)	1				
.	506351.7.235	F.mudguard transfer	1				
		. Not illustrated					



N. draw	Part Number	Description	Quantity	N. draw	Part Number	Description	Quantity
1	506961.6.360	Lighting set	1	28	505751.6.135	Junction block	1
2	506961.6.100	Head light	1	29	506351.6.300	Engine stop switch	1
3	506961.6.110	Rim with screw	1	30	000917.6.347	Screw for switch	2
4	506351.6.400	Light switch	1	31	210.416.00	Nut	1
5	506961.6.190	Reflector set	1	32	305.132.00	Washer	1
6	000512.6.115	Spring	9	33	000912.1.477	Washer	2
7	506961.6.177	Spring	1	34	214.408.00	Washer	1
8	504810.6.161	Bulb	1	35	126.152.00	Screw	1
9	132.319.00	Screw	2	36	014551.6.030	Horn	1
10	506961.6.130	Bulb holder	1	37	501751.6.346	Screw	1
11	506351.6.117	Plug hole	1	.	501601.1.564	Washer for horn	2
12	506961.6.102	Shell	1	.	000942.6.179	Grommet for cables	1
13	501601.6.940	Stop switch	2				
14	506351.6.220	Tail light	1				
15	132.319.00	Screw	2				
16	305.132.00	Washer	2				
17	506351.6.228	Protection cap	1				
18	506351.6.225	Chromed plated cpl.	1				
19	004555.6.162	Bulb	1				
20	506351.6.222	Rear red reflector	1				
21	506351.6.115	Screw	2				
22	132.239.00	Screw	2				
23	213.836.00	Washer	2				
24	506351.1.212	R.bracket	1				
25	305.129.00	Washer	2				
26	210.411.00	Nut	2				
27	503252.7.639	Grommet	1				



N. draw	Part Number	Description	Quantity	N. draw	Part Number	Description	Quantity
1	506381.0.144	Speedo miles set DE LUXE	1				
2	506381.7.372	Speedo miles DE LUXE	1				
3	502951.7.386	Speedo cable DE LUXE	1				
4	506361.7.381	Speedo drive DE LUXE	1				
5	000950.7.611	Wire brush	1				
6	504851.7.615	Key 8-10	1				
7	504851.7.614	Key 17-19	1				
8	000309.9.113	Tommy bar	1				
9	000309.9.112	Spark plug spanner	1				
10	500951.5.513	Screw	1				
11	500951.5.980	Padlock	1				
.	500204.7.171	Washer for padlock	1				
.	506351.7.614	Key for pedals	1				
.	000917.7.601	Key for twistgrip	1				
		. Not illustrated					