

Steyr-Daimler-Puch

of America Corporation

P. Box 7777

Greenwich, Connecticut 06830



Single-Speed-Automatic

USA

Models:

**RIGID
MAXI
MAXI-S
NEWPORT**

Spare-Parts Catalogue

Edition October 1976

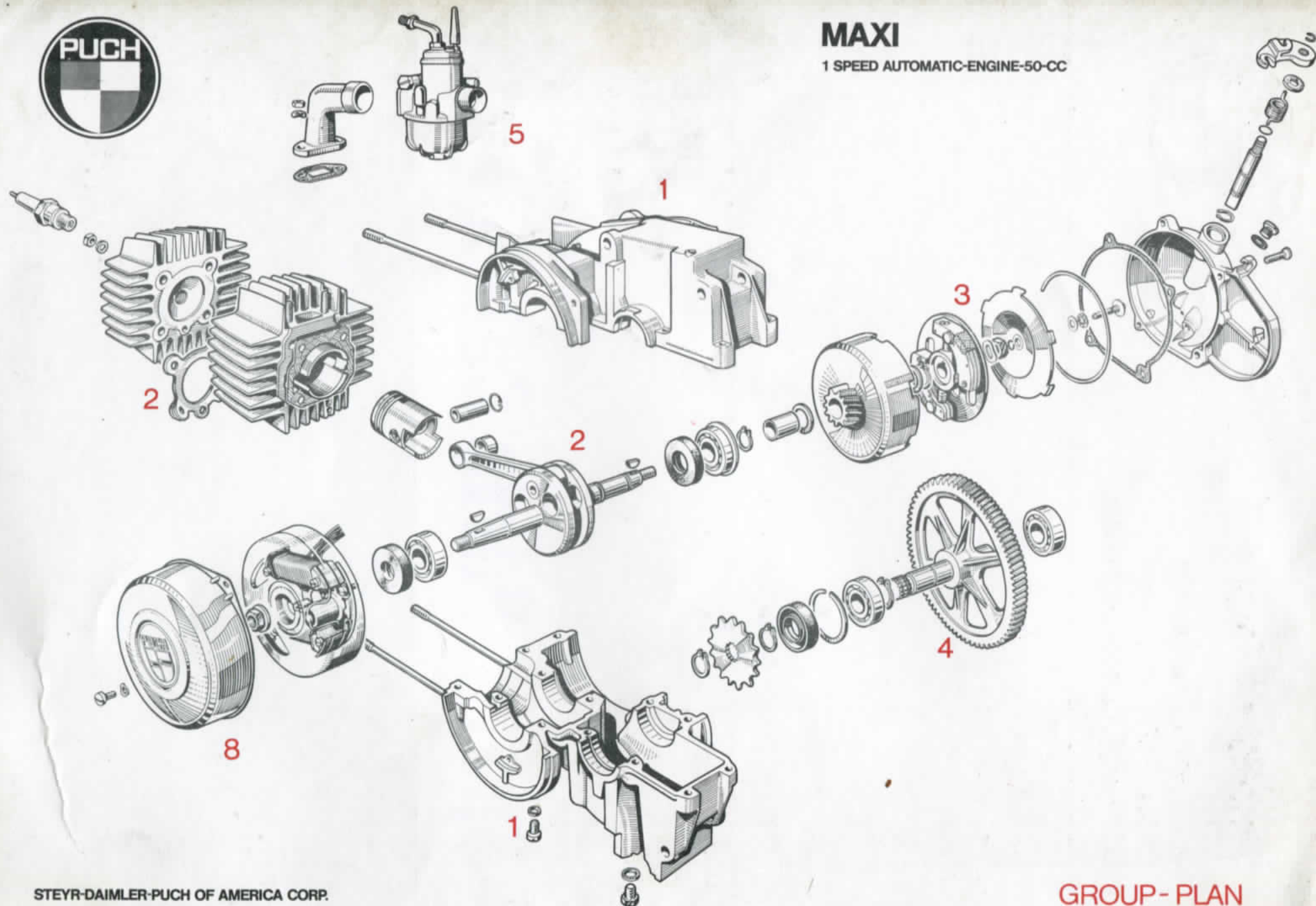
MAXI/USA

907.1.71.577.4



MAXI

1 SPEED AUTOMATIC-ENGINE-50-CC



STEYR-DAIMLER-PUCH OF AMERICA CORP.

GROUP-PLAN

C O N T E N T S

ENGINE

1. CRANKCASE
2. CYLINDER, PISTON, CRANKSHAFT
3. CLUTCH
4. GEARBOX
5. CARBURETOR
6. INTAKE SILENCER
7. EXHAUST
8. MAGNETO GENERATOR

CHASSIS

11. FRAME, FUEL TAB, SADDLE
- 11a. SINGLE SEAT, LUGGAGE CARRIER
AND 2nd LOCK FOR MAXI-S
12. MUDGUARD, LUGGAGE CARRIER
13. CHAIN GUARD (fairings)
14. PROP STAND
15. PEDALS, CHAINS, CHAIN TENSIONER
- 15a. REAR WHEEL SUSPENSION (Pivoted fork, Suspension unit)

FRONT FORK

16. FRONT FORK WITH STEERING
17. HANDLEBAR AND CONTROLS
18. CABLES

ROAD WHEELS

19. FRONT WHEEL for RIGID, MAXI and NEWPORT
- 19a. FRONT WHEEL for MAXI-S
20. REAR WHEEL for RIGID, MAXI and NEWPORT
- 20a. REAR WHEEL for MAXI-S

ELECTRICAL EQUIPMENT

21. HEADLAMP, TAIL-STOP-LIGHT, RATTLE, HARNESS
- 21a. SPEEDOMETER WITH SPEEDOMETER DRIVE

ACCESSORIES

22. TOOLS, PUMP

To convert millimeters to inches, multiply by 0,03937



M O D E L R I G I D

V I E W l . h .



M O D E L M A X I

V I E W r . h .





M O D E L M A X I - S

V I E W l . h .



M O D E L N E W P O R T

V I E W r . h .

USA SINGLE-SPEED-AUTOMATIC MODELS RIGID, MAXI, MAXI-S and NEWPORT
are available in the following colors:

poppy red	RAL	3002	Color-code-number	49
yellow	Puch	1060	Color-code-number	67
white	RAL	9002	Color-code-number	19
purple	Puch	4054 M	Color-code-number	47
silver	RAL	9006	Color-code-number	90
green	Puch	6064	Color-code-number	55
red	Puch	3052 T	Color-code-number	45
blue	Puch	5051 T	Color-code-number	73
champagne	Puch	1063	Color-code-number	14
metallic brown	RAL	8017	Color-code-number	37
black	RAL	9005	Color-code-number	30

In ordering laquered parts, please do not forget to state the matching color-code-number
along with the spare-part-number

e.g. 349.2.20.800.0/55



I M P O R T A N T

To get a quick and correct settlement of your spare parts orders following statements are necessary:

1. Exact statement of vehicle
2. Engine no.
3. Spare parts no.
4. Description
5. Colour
6. Required quantity
7. Wanted way of delivery

Beside this our general terms of sale and delivery are valuable.

Please direct your orders to:

place for stamp

GENERAL EXPLANATIONS

Statements as "left", "right", "front", "rear" at the description of spare parts are referring to the moving direction of vehicle. The given dimensions (in mm) for particular parts have to be considered as standards. (To convert millimeters to inches, multiply by 0,03937).

A reference number bracketed on the illustrated page means that this number appears several times on the illustrated page.

A ref.no. within brackets before a spare part means, that the said part is only similar to the illustration.

A "N" before the statement of reqd. quantity is marking a standard part. The abbreviation "as reqd." means "as required"; the abbreviation "p.m." means "per meter".

The content of the present manual is not obliging for delivery and quipment of vehicle.

EXPLANATION OF THE SPARE PARTS CLASSIFICATION NUMBERS

To facilitate the systematic arrangement of the various spare parts in your spares depot, the system of classification by numbers is explained below.

Types of numbers:

- A** E.g. 900.1028 a so-called "900-number" given to standard parts, commercial parts and electrical equipment parts.
- B** E.g. 24865 a 2-5 figure number. (Such numbers used to be given to the spares of models manufactured in the past. Insofar as such parts are used in currently produced machines, these numbers will still appear in the spares lists.)
- C** E.g. 349.1.40.802.0
 .1
 etc.
- Model (e.g. MAXI)
- Alteration number (used when a part is differently designed or no longer interchangeable with its predecessor).
- Construction group (e.g. front wheel).
- Part number (e.g. front wheel hub)
- .0 Figure indicating assembled parts (e.g. hub complete with all fittings).
- .1 to .9 serve for various purposes

TYPE NUMBER FOR MAXI IS **349**

LIST OF CONSTRUCTIONS GROUPS

- 10 CRANKCASE, CYLINDER, ENGINE PARTS
- 12 CLUTCH
- 13 GEARBOX
- 15 CARBURETTOR, INTAKE SILENCER
- 16 EXHAUST
- 20 FRAME
- 21 REAR SUSPENSION
- 22 FUEL TANK, FUEL TAP
- 23 SADDLE
- 24 STANDS
- 27 MUDGUARDS
- 28 DRIVING CHAIN, CHAIN GUARDS
- 29 LUGGAGE CARRIER
- 30 FRONT FORK
- 31 STEERING
- 32 HANDLEBAR
- 40 FRONT WHEEL
- 41 REAR WHEEL
- 42 CRANKS
- 50 }
to } ELECTRICAL EQUIPMENT
59 }
- 70 TOOLS
- 72 EQUIPMENT, REAR MIRROR

— CONTROL CABLES 910 = TYPNUMMER

DETERMINED BY LAW AS FROM 1977!

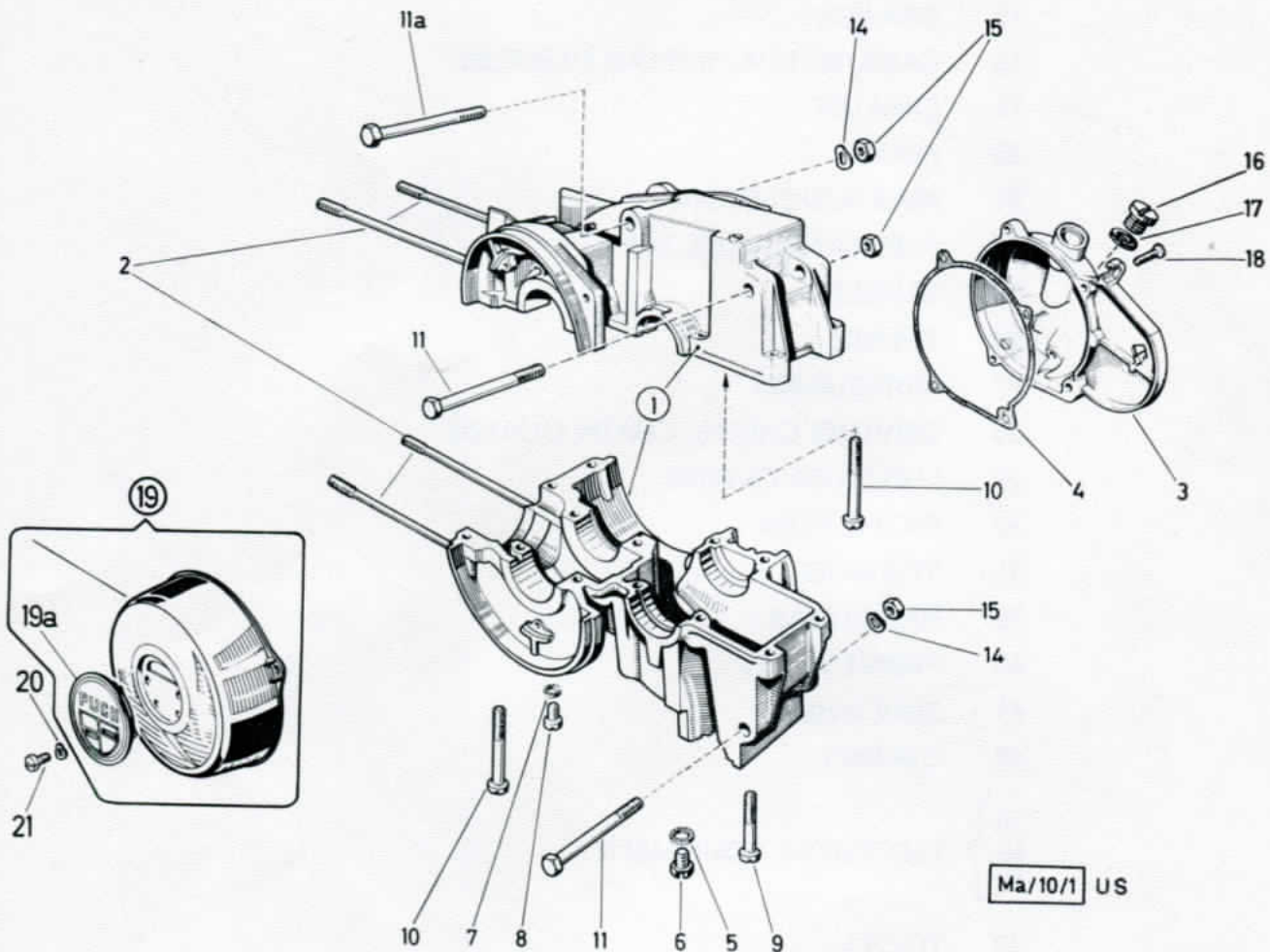


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REAR MIRROR

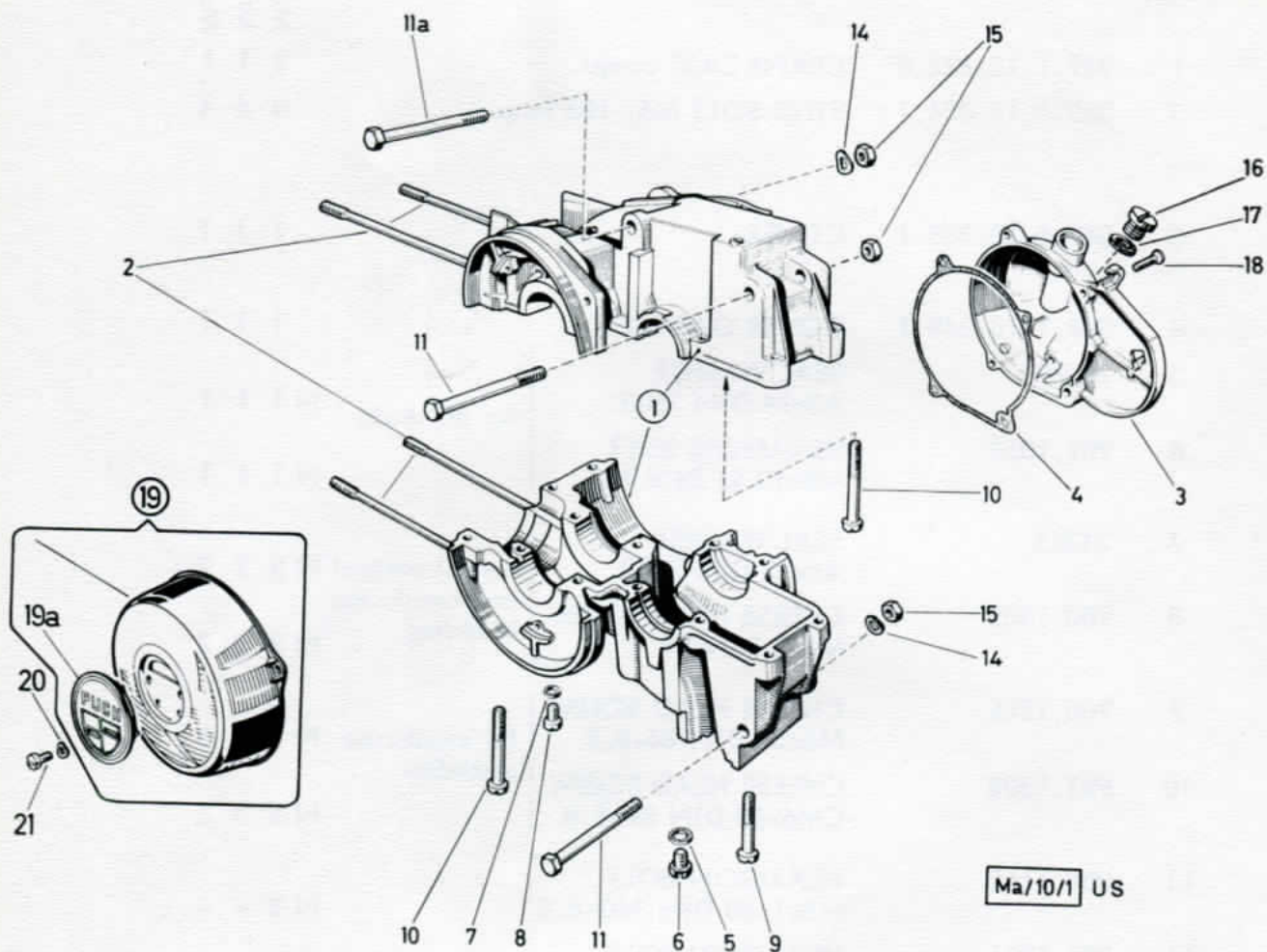
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CLIP compl.



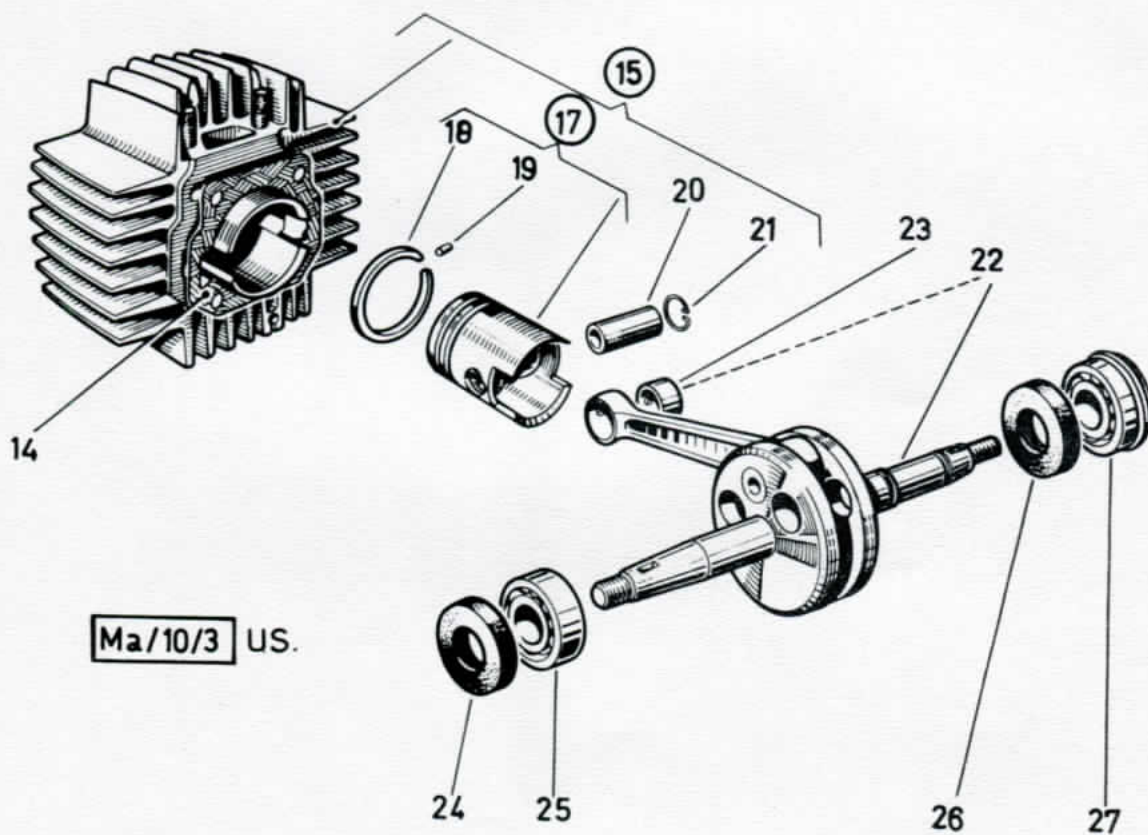
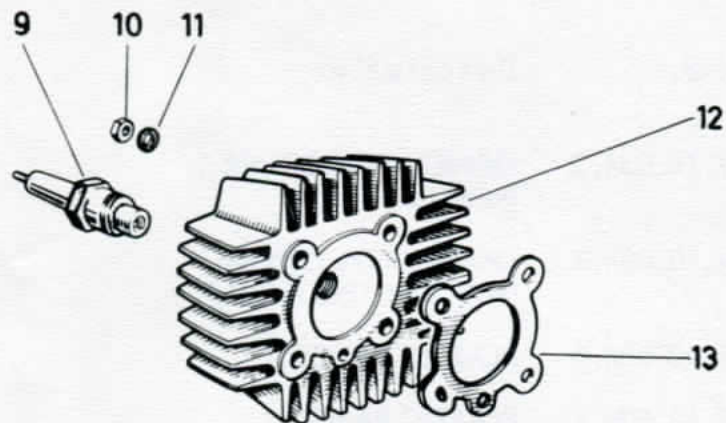
1. CRANKCASE

Ref.- No.	Part-No.	Description	Model Rigid	Model Maxi, Maxi-S	Model Newport
1	349.1.10.832.0	CRANKCASE compl.	1	1	1
2	360.1.10.034.1	STUD BOLT M6, 103 long	4	4	4
3	349.5.10.335.1	COVER	1	1	1
4	349.1.10.349.1	COVER GASKET	1	1	1
5	26482	SEAL WASHER A8x14 DIN 7603	N 1	1	1
6	901.1053	HEXAGON BOLT M8x10 Sz DIN 933			
7	24365	SEAL WASHER A6x12 DIN 7603	N 2	2	2
8	900.1305	CHEESE HEAD SCREW M6x8 DIN 84			
9	900.1216	CHEESE HEAD SCREW M6x30 DIN 84-8.8	N 8	8	8
10	901.1308	CHEESE HEAD SCREW CM6x50 DIN 84-8.8			
11	900.1162	HEXAGON BOLT M8x1x80 DIN 960-8.8	N 2	-	-
11	901.1001	HEXAGON BOLT M8x1x75 DIN 960-8.8			
11a	901.1002	HEXAGON BOLT M8x1x90 DIN 960-8.8	N 1	1	1
14	900.3211	SPRING WASHER B8 DIN 137			
15	900.2021	HEXAGON NUT M8x1 DIN 934-8	N 2	2	2
15	902.2914	HEXAGON NUT M8x1 DIN 985-8			
16	364.1.10.660.1	OIL FILLER PLUG (M10)	1	1	1
17	27071	SEAL WASHER A10x14 DIN 7603	N 1	1	1
18	900.9460	LENS HEAD SCREW for cover fixing M6x25 DIN 966	N 4	4	4



1. CRANKCASE (cont.)

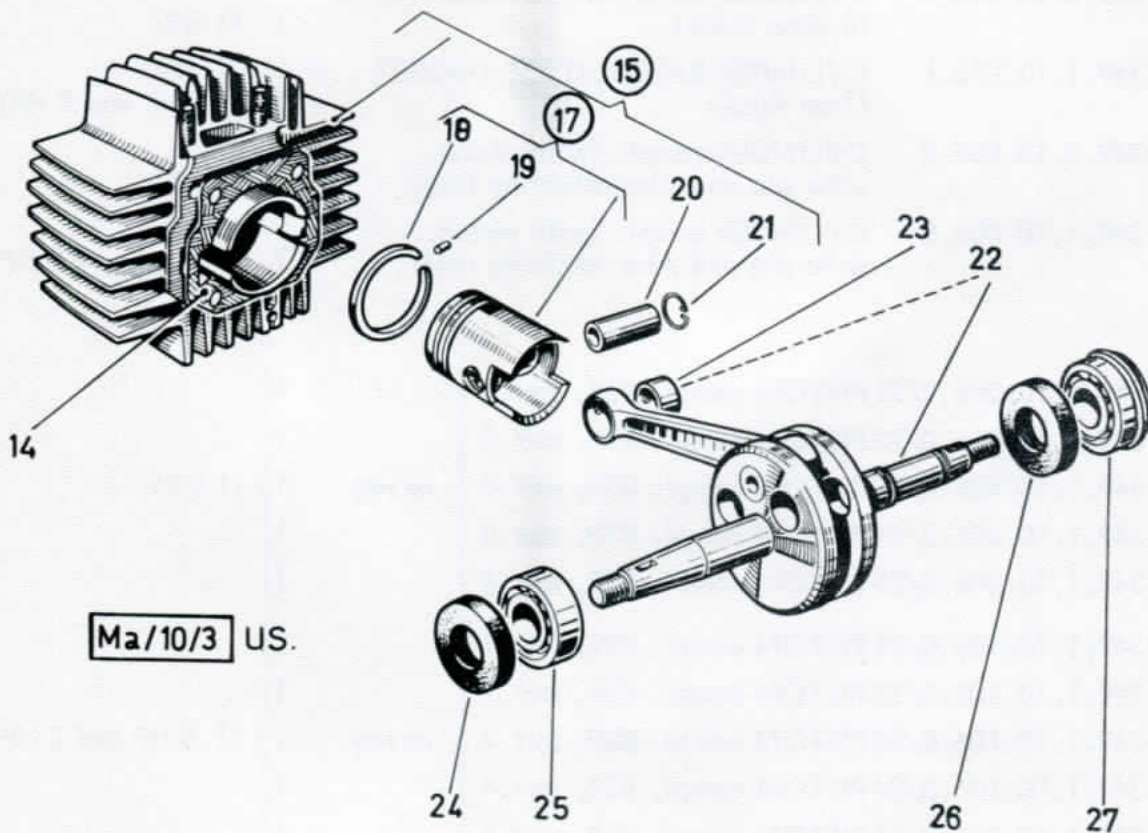
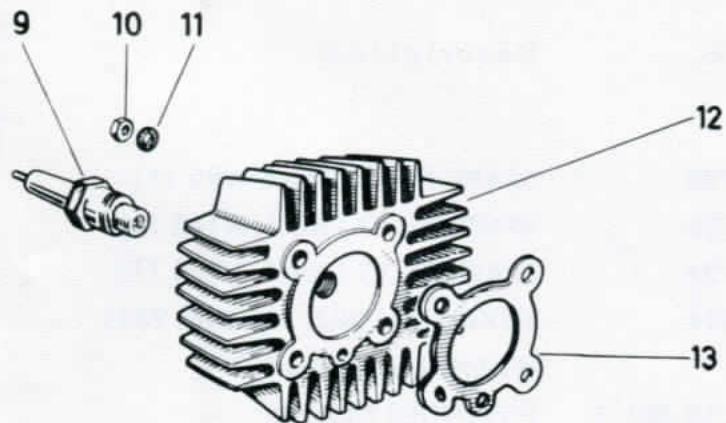
Ref.- No.	Part-No.	Description	Model Rigid	Model Maxi, Maxi-S	Model Newport
19	349.2.10.034.2	GENERATOR COVER (with part 19a)	1	1	-
19	349.4.10.034.2	GENERATOR COVER (with part 19a) (black)	-	-	1
19a	349.1.10.036.1	PLASTIC PANEL	1	1	-
19a	349.2.10.036.1	PLASTIC PANEL (green-gold)	-	-	1
20	900.3202	SPRING WASHER A4 DIN 137	N 2	2	2
21	900.1509	LENS HEAD SCREW AM4x10 DIN 85			
for generator cover fastening			N 2	2	2



Ma/10/3 US.

2. CYLINDER, PISTON, CRANKSHAFT

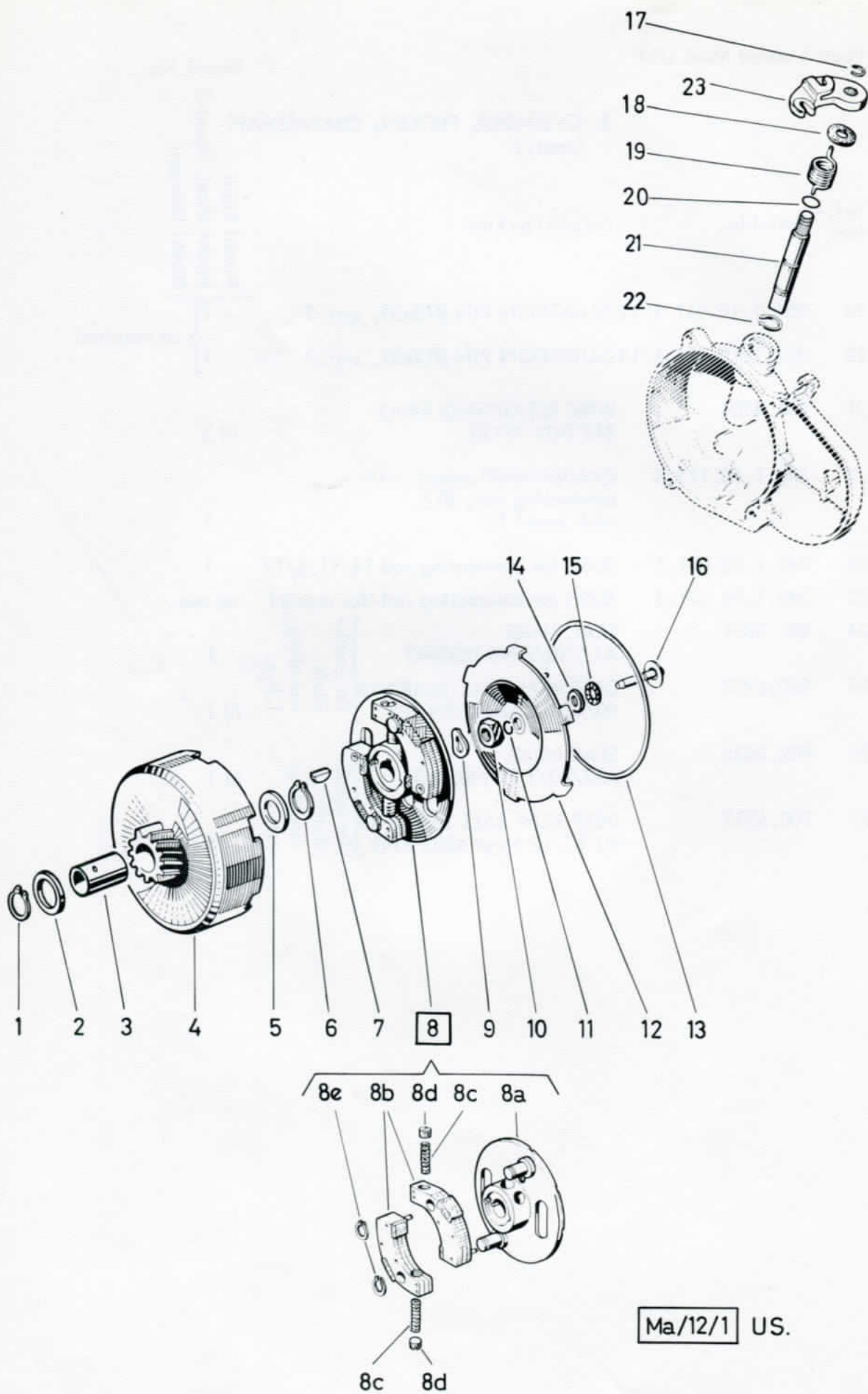
Ref.- No.	Part-No.	Description	Model		
			Rigid	Maxi-S	Newport
9	902.0728	SPARK PLUG (Bosch W95 T1)	1	(1 HP)	
9	902.0726	SPARK PLUG (Bosch W145 T1)	1	(1,5 HP)	
9	902.0724	SPARK PLUG (Bosch W175 T1)	1	(2 HP)	
10	900.2014	HEXAGON NUT M6 DIN 934	N 4		
11	24804	WASHER 6,4 DIN 433	N 4		
12	349.4.10.001.1	CYLINDER COVER	1		
13	328.1.10.804.1	CYLINDER COVER GASKET (Alu-plate, 1,5mm thick)	1	(1 HP)	
13	349.1.10.004.1	CYLINDER COVER GASKET (Alu-foil 4-rows, 0,4mm thick)	1	(1,5 HP and 2 HP)	
14	349.3.10.013.1	CYLINDER BASE FLANGE GASKET (0,5mm thick)	1	(1 HP)	
14	349.1.10.013.1	CYLINDER BASE FLANGE GASKET (1mm thick)	1	(1,5 HP and 2 HP)	
15	349.8.10.005.0	CYLINDER compl. (with piston, wrist pin and wire retaining ring)	1	(1 HP)	
15	349.1.10.005.0	CYLINDER compl. (with piston, wrist pin and wire retaining ring)	1	(1,5 HP and 2 HP)	
17	349.1.10.006.0/21	PISTON compl. Ø38, sort.1	1	} (1 HP)	
17	349.1.10.006.0/22	PISTON compl. Ø38, sort.2	1		
17	349.1.10.006.0/23	PISTON compl. Ø38, sort.3	1		
17	349.1.10.006.0/24	PISTON compl. Ø38, sort.4	1		
17	349.1.10.006.0/25	PISTON compl. Ø38, sort.5	1		
		as req.			
17	349.1.10.106.0/21	PISTON compl. Ø38, sort.1	1	} (1,5 HP and 2 HP)	
17	349.1.10.106.0/22	PISTON compl. Ø38, sort.2	1		
17	349.1.10.106.0/23	PISTON compl. Ø38, sort.3	1		
17	349.1.10.106.0/24	PISTON compl. Ø38, sort.4	1		
17	349.1.10.106.0/25	PISTON compl. Ø38, sort.5	1		
		as req.			
18	331.1.10.160.1	PISTON RING (square ring FS 2-38/35x2 fz ka ki DIN 24919 with rounded edges for Alu-cylinder)	N 2		
19	900.4855	NOTCHED LOCKING PIN 2x6 DIN 1473	N 2		



Ma/10/3 US.

2. CYLINDER, PISTON, CRANKSHAFT (cont.)

Ref.- No.	Part-No.	Description	Model Rigid Model Maxi, Maxi-S Model New port	
20	331.1.10.011.1/12	GUDGEON PIN Ø12x31, sort.2	1 1 as required	
20	331.1.10.011.1/13	GUDGEON PIN Ø12x31, sort.3		
21	901.4701	WIRE RETAINING RING B12 DIN 73123	N 2	
22	349.1.10.115.0	CRANKSHAFT compl. with connecting rod, Ø12, with bevel 1:5	1	
23	349.1.10.021.1	BUSH for connecting rod 14/11,6/12	1	
23	349.1.10.021.3	BUSH for connecting rod (for repair)	as req.	
24	901.3801	SEAL RING A17/40/7 NB N05043	1 N 1	for crank- shaft mounting l.h.s.
25	900.6203	DEEP ROW BALL BEARING 40/17/12 6203 DIN 625		
26	902.3835	SEAL RING A22/40/7 FP N05043	N 1 1	for crank- shaft mounting r.h.s.
27	900.6233	DEEP ROW BALL BEARING 40/17/12 Steyr 6203 ZNR		

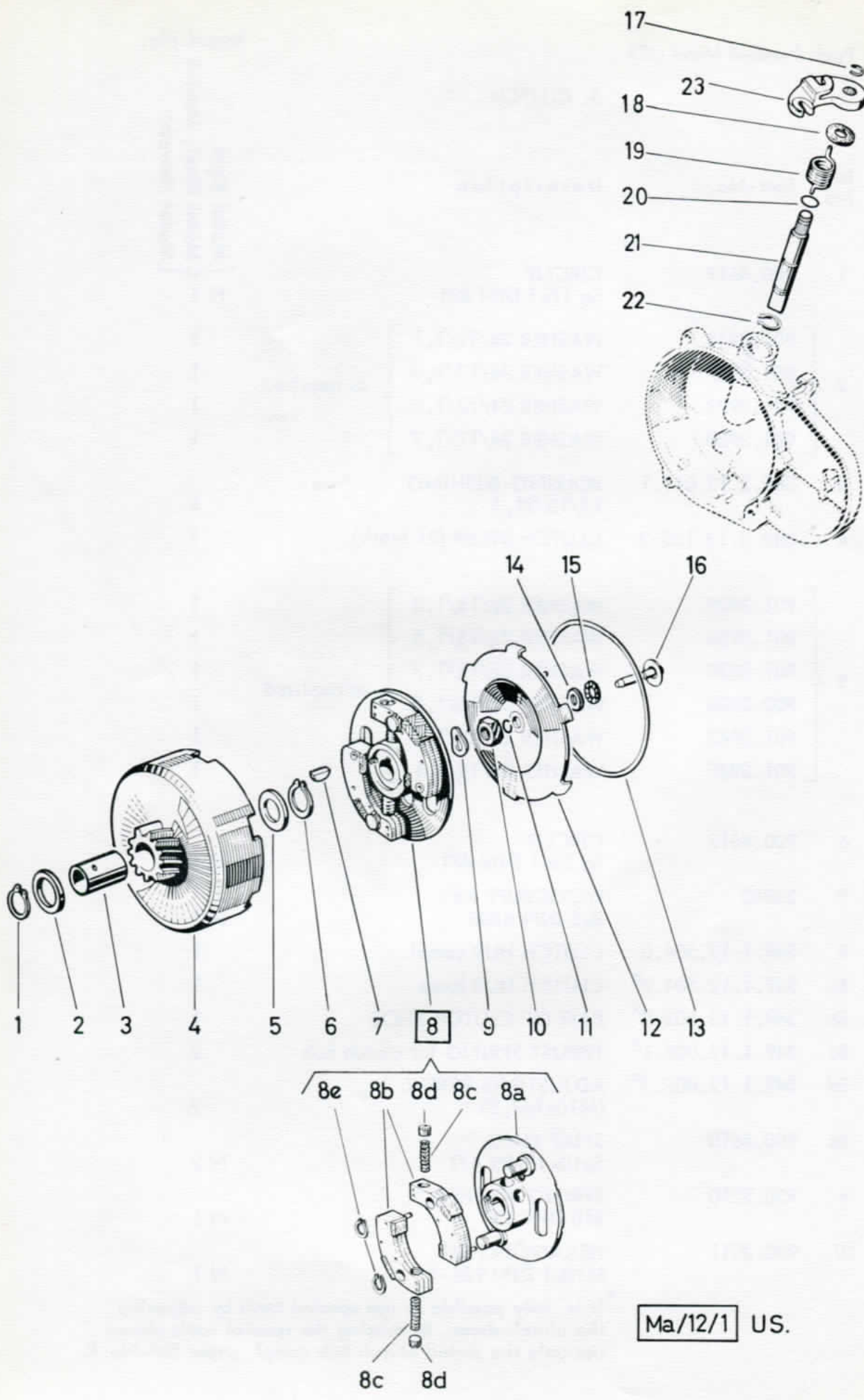


Ma/12/1 US.

3. CLUTCH

Ref.- No.	Part-No.	Description	Model Rigid Model Maxi, Maxi-S Model Newport
1	900.4617	CIRCLIP Sg 17x1 DIN 471	N 1
2	901.3943 901.3927 901.3923 901.3928 WASHER 24/17/1,1 WASHER 24/17/1,3 WASHER 24/17/1,5 WASHER 24/17/1,7	as required	1 1 1 1
3	349.2.12.011.1	BEARING BUSHING 17/15/21,5	1
4	349.3.12.102.2	CLUTCH DRUM (21 teeth)	1
5	901.3929 901.3924 901.3930 900.3028 901.3942 901.3949 WASHER 22/15/1,3 WASHER 22/15/1,5 WASHER 22/15/1,7 WASHER 22/15/1,8 WASHER 22/15/1,9 WASHER 22/15/2,1	as required	1 1 1 1 1 1
6	900.4619	CIRCLIP Sg 15x1 DIN 471	N 1
7	23340	WOODRUFF KEY 3x5 DIN 6888	N 1
8	349.1.12.504.0	CLUTCH HUB compl.	1
8a	349.1.12.504.2 ^x	CLUTCH HUB loose	1
8b	349.1.12.505.0 ^x	PAIR OF CLUTCH SHOE	1
8c	349.1.12.006.1 ^x	THRUST SPRING for clutch hub	2
8d	349.1.12.007.1 ^x	ADJUSTING SCREW (M10x1x7,5)	2
8e	900.4610	SNAP RING Sg10x1 DIN 471	N 2
9	900.3210	SPRING WASHER B10 DIN 137	N 1
10	900.2011	HEXAGON NUT M10x1 DIN 934-8	N 1

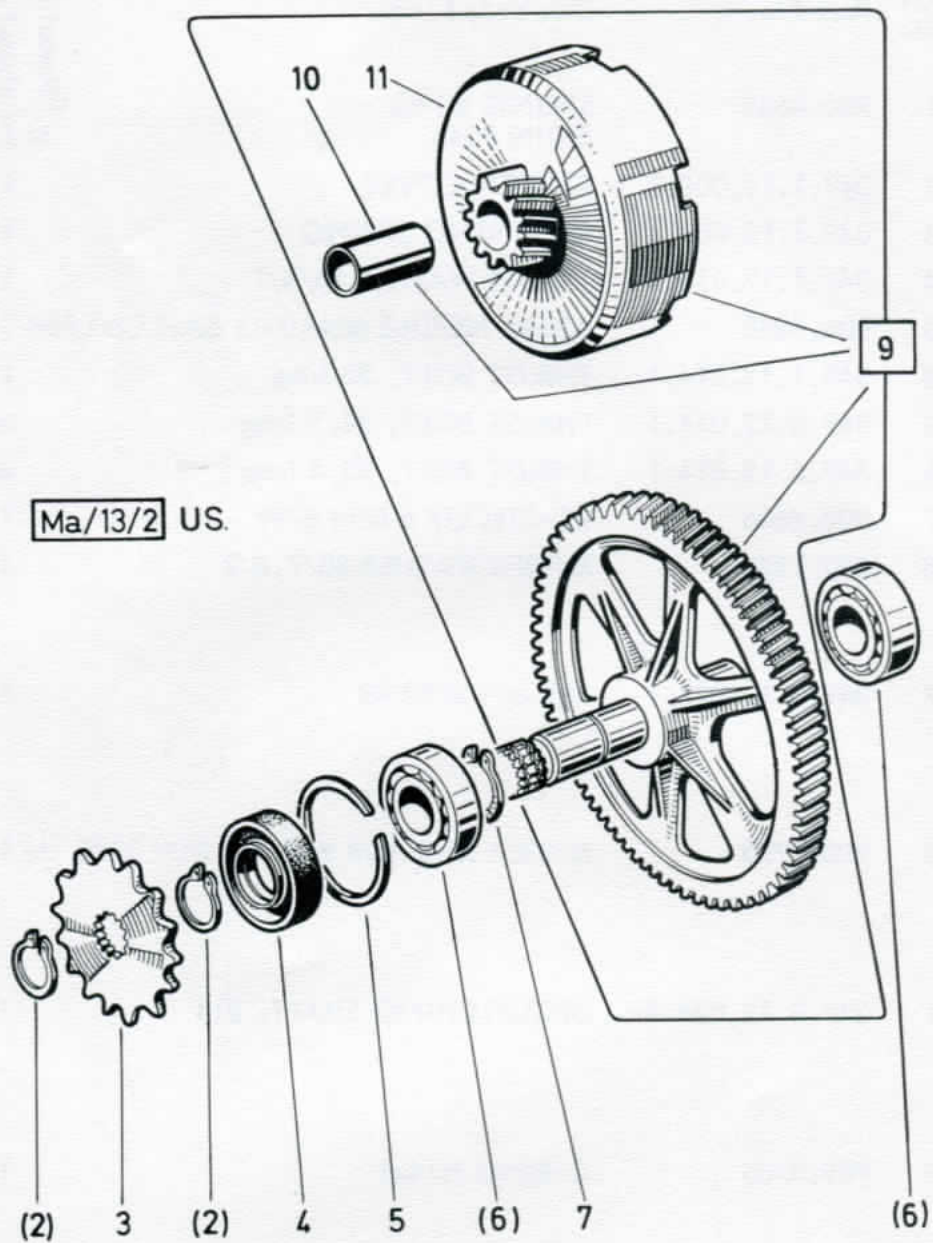
^x It is only possible to use special tools by adjusting the clutch shoes. By missing the special tools please use only the stated clutch hub compl. under Ref-No.8.



Ma/12/1 US.

3. CLUTCH (cont.)

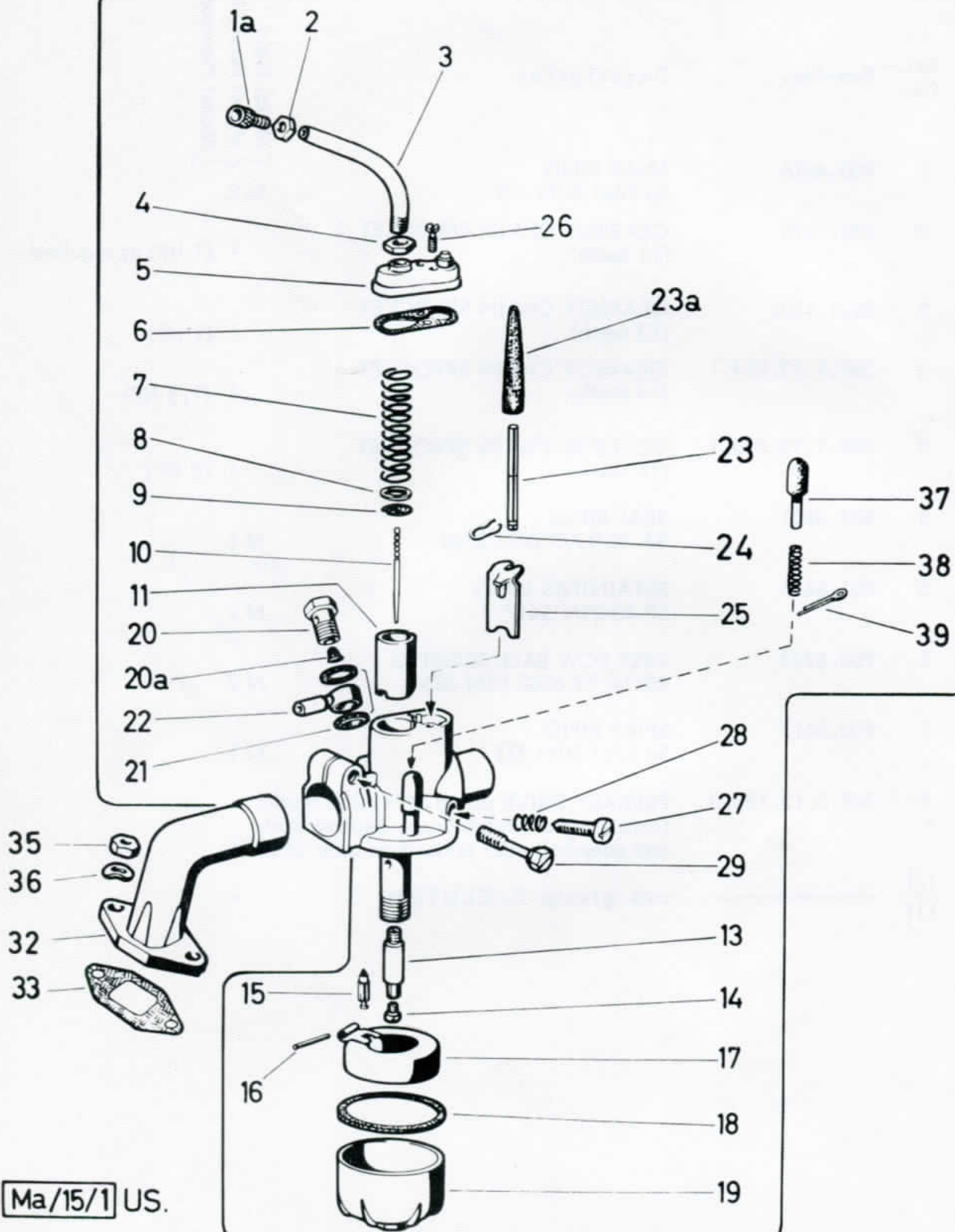
Ref.- No.	Part-No.	Description	Model Rigid Model Maxi, Maxi-S Model Newport
11	900.4635	SPRING RING 5 DIN 9045	N 1
12	349.1.12.008.1	CLUTCH COVER	1
13	349.1.12.009.1	RETAINING SPRING	1
14	349.1.12.015.1	THRUST WASHER 15/5/1	1
15	900.6840	AXIAL NEEDLE BEARING 6,4x17,2x1,984	1
16	349.1.12.014.1	THRUST BOLT, 25 long	1
16	349.5.12.014.1	THRUST BOLT, 24,5 long	as req.
16	349.6.12.014.1	THRUST BOLT, 23,4 long	as req.
17	900.4606	BZ-CIRCLIP 6 DIN 6799	1
18	050.1221	RUBBER WASHER 20/7,8/2	1
19	349.3.12.022.1	RETURN SPRING	1
20	900.3793	RUBBER SEAL RDR 9,3x3,4 DIN 3770	N 1
21	349.3.12.028.1	DECLUTCHING SHAFT, Ø14	1
22	900.4766	C-RING H14x1	1
23	349.1.12.331.1	DECLUTCHING LEVER	1



4. GEARBOX

Ref.- No.	Part-No.	Description	Model Rigid Model Maxi, Maxi-S Model Newport
2	900.4616	SNAP RING Sg 16x1 DIN 471	N 2
3	050.1316	GEARBOX CHAIN SPROCKET (11 teeth)	1 (1 HP) as required
3	56.1.1322	GEARBOX CHAIN SPROCKET (13 teeth)	1 (1 HP)
3	349.1.13.014.1	GEARBOX CHAIN SPROCKET (14 teeth)	1 (1,5 HP)
3	349.1.13.016.1	GEARBOX CHAIN SPROCKET (16 teeth)	1 (2 HP)
4	901.3801	SEAL RING BA 40/17/7 DIN 3760	N 1
5	901.4656	RETAINING RING SP 40 DIN 5417	N 1
6	900.6203	DEEP ROW BALL BEARING 40/17/12 6203 DIN 625	N 2
7	900.4617	SNAP RING Sg 17x1 DIN 471	N 1
9	349.3.13.120.0	PRIMARY DRIVE compl. (21, 106 teeth) (consisting of clutch drum, bearing bush and gearshaft with pressed-on gear wheel)	
10 } 11 }	-----	see group 3. CLUTCH	-

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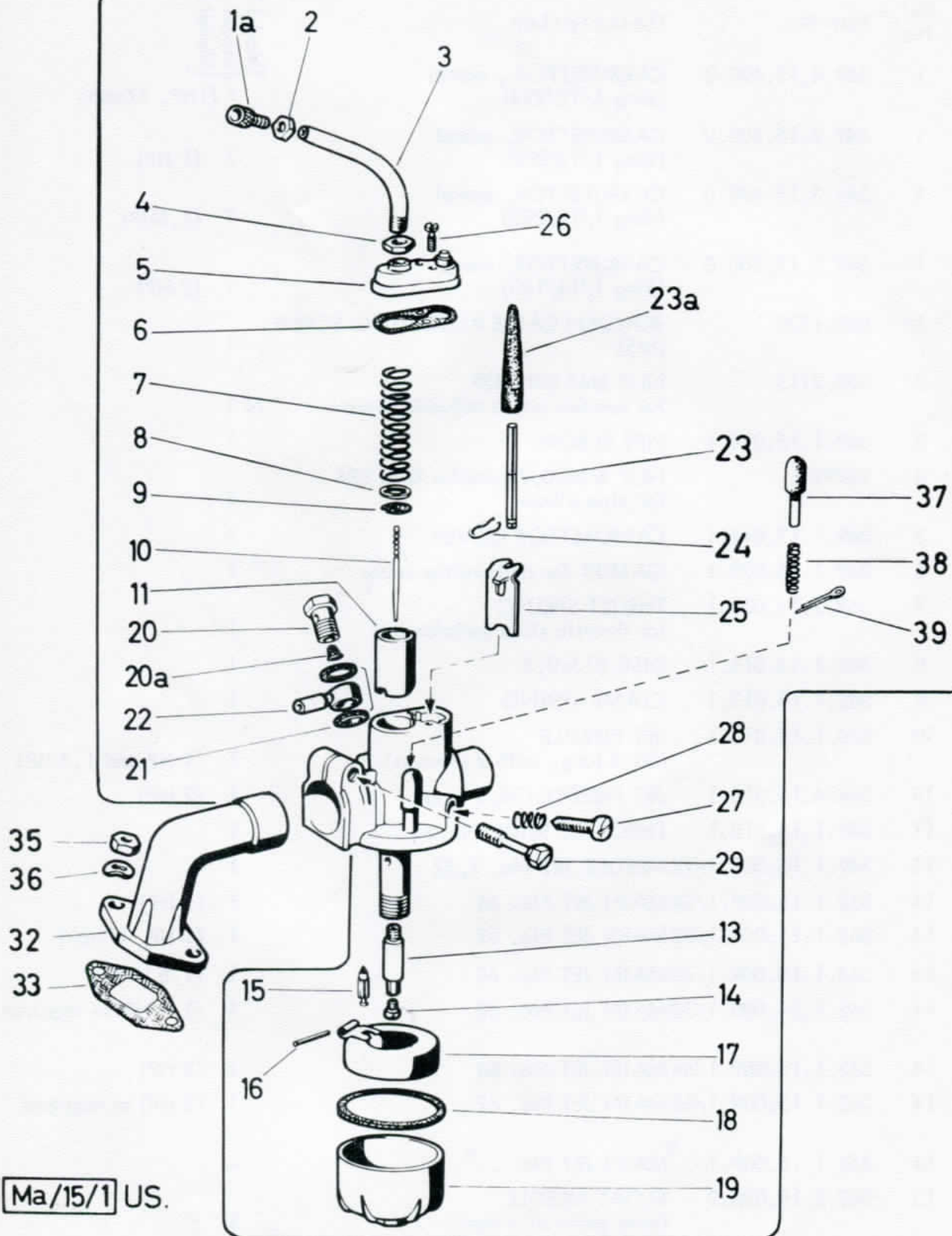
Ma/15/1 US.

5. CARBURETTOR

Ref.- No.	Part-No.	Description	Requd. No. Model Rigid Model Maxi, Maxi-S Model Newport
1	349.4.15.400.0	CARBURETTOR, compl (Bing 1/12/294)	1 (1HP, 17mph)
1	349.2.15.400.0	CARBURETTOR, compl (Bing 1/12/292)	1 (1 HP)
1	349.3.15.400.0	CARBURETTOR, compl (Bing 1/12/293)	1 (1,5HP)
1	349.8.15.500.0	CARBURETTOR, compl (Bing 1/14/160)	1 (2 HP)
1a	050.1520	BOWDEN CABLE ADJUSTING SCREW (M5)	1
2	900.2115	NUT BM5 DIN 439 for bowden cable adjusting screw	N 1
3	349.1.15.018.1	PIPE ELBOW	1
4	26779	NUT BM6x0,75 similar DIN 934 for pipe elbow	1
5	349.1.15.019.1	CARBURETTOR COVER	1
6	349.1.15.029.1	GASKET for carburettor cover	1
7	362.2.15.031.1	THRUST SPRING for throttle slide (reinforced)	1
8	362.1.15.014.1	DISC Ø13x0,5	1
9	362.1.15.013.1	CLAMP SPRING	1
10	330.1.15.016.1	JET NEEDLE (36,5 long, with 2 grooves)	1 (1 HP and 1,5 HP)
10	364.4.15.516.1	JET NEEDLE (36,5 long)	1 (2 HP)
11	349.1.15.015.1	THROTTLE SLIDE No. 24	1
13	349.1.15.008.1/22	NEEDLE JET No. 2,22	1
14	362.1.15.009.1/54	MAIN JET No. 54	1 (1 HP)
14	362.1.15.009.1/52	MAIN JET No. 52	1 (1 HP, 17mph)
14	362.1.15.009.1/60	MAIN JET No. 60	1 (1,5 HP)
14	362.1.15.009.1/58	MAIN JET No. 58	1 (1,5 HP) as required
14	362.1.15.009.1/64	MAIN JET No. 64	1 (2 HP)
14	362.1.15.009.1/62	MAIN JET No. 62	1 (2 HP) as required
14	362.1.15.009.1/.. ^x	MAIN JET No. .. ^x	-
15	362.2.15.026.2	FLOAT NEEDLE (with point of Viton)	1
16	362.1.15.027.1	PIN for ring float (Ø1,5x17)	1
17	362.2.15.025.2	RING FLOAT	1

^xPlease indicate engraved number

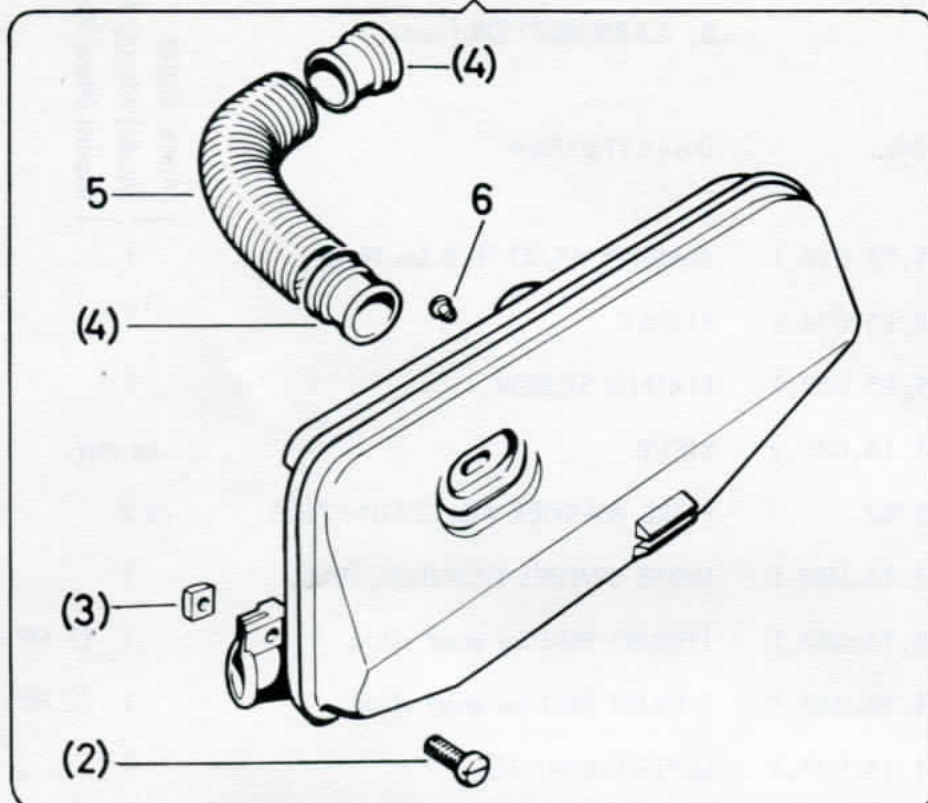
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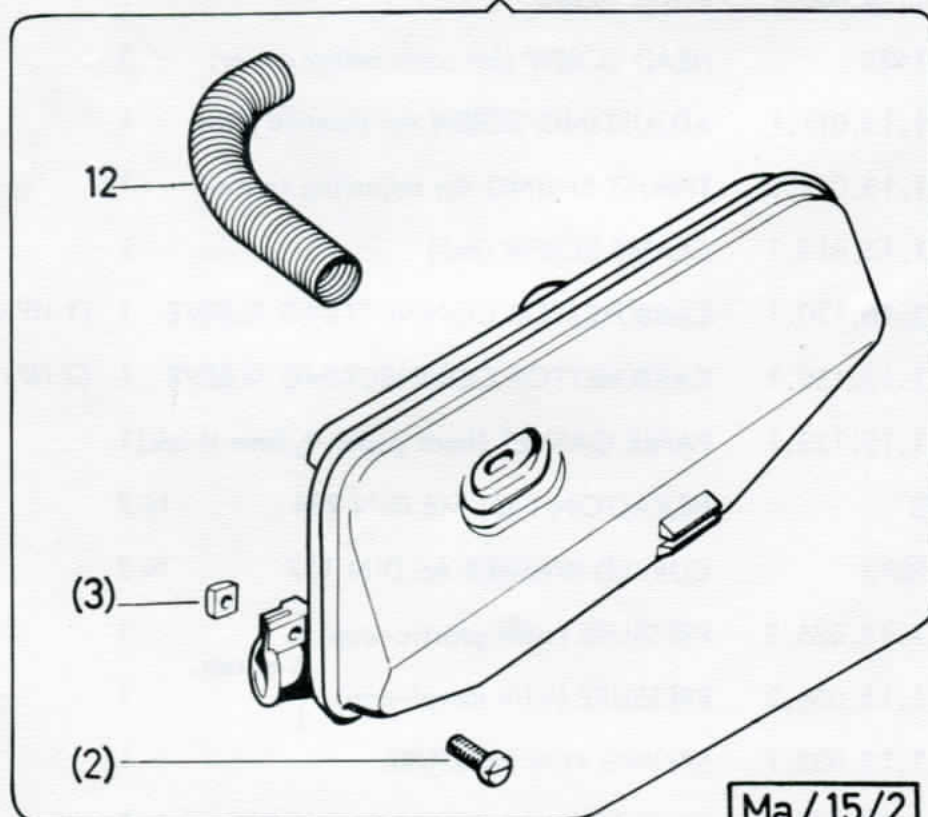
5. CARBURETTOR (cont.)

Ref.- No.	Part-No.	Description	Model Rigid Model Maxi, Maxi-S Model New Port
18	362.1.15.028.1	GASKET 45/41/1,5 for float	1
19	362.1.15.024.1	FLOAT	1
20	320.1.15.039.1	FIXING SCREW	1
20a	362.1.15.037.2	SIEVE	as req.
21	900.3702	FIBRE WASHER A8x12 DIN 7603	N 2
22	320.1.15.038.1	HOSE SWIVEL CONNECTOR	1
23	349.2.15.063.1	THRUST PIN for start slide	1 (1 HP and 1,5 HP)
23	349.1.15.063.1	THRUST PIN for start slide	1 (2 HP)
23a	349.1.15.047.1	LENGTHENING	1
24	362.1.15.064.1	CLAMP SPRING for pressure pin	1
25	349.1.15.065.1	START SLIDE	1
26	050.1535	HEAD SCREW (for carburettor cover)	2
27	349.1.15.011.1	ADJUSTING SCREW for throttle slide	1
28	349.1.15.012.1	THRUST SPRING for adjusting screw	1
29	349.1.15.013.1	CLAMP SCREW (M6)	1
32	349.2.15.130.1	CARBURETTOR CONNECTING SLEEVE	1 (1 HP and 1,5 HP)
32	349.1.15.130.1	CARBURETTOR CONNECTING SLEEVE	1 (2 HP)
33	349.1.15.122.1	PAPER GASKET (hard paper 0,5mm thick)	1
35	24773	HEXAGON NUT M6 DIN 934	N 2
36	900.3212	CURVED WASHER A6 DIN 137	N 2
37	328.1.15.036.2	PRESSURE (with plastic-cap)	} as req. 1
37	364.1.15.036.2	PRESSURE (with metal-cap)	
38	364.1.15.033.1	SPRING FOR PRESSURE	1
39	364.1.15.034.1	SPLIT PIN	1

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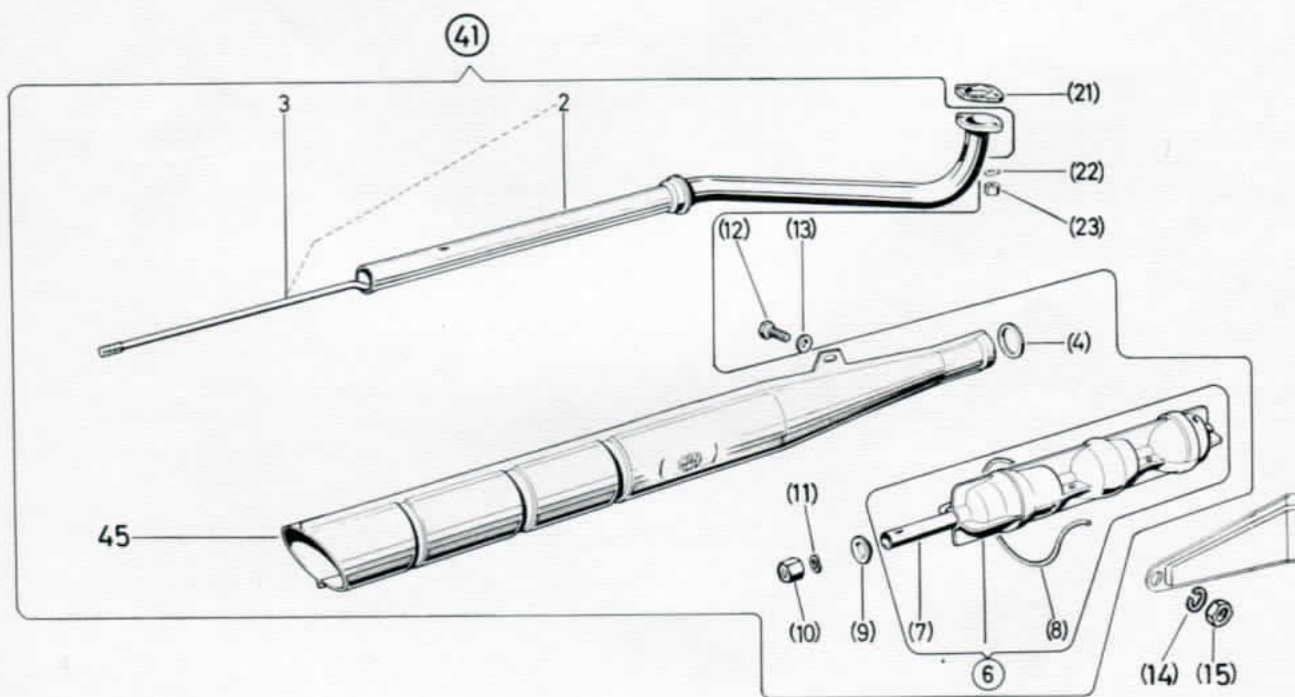
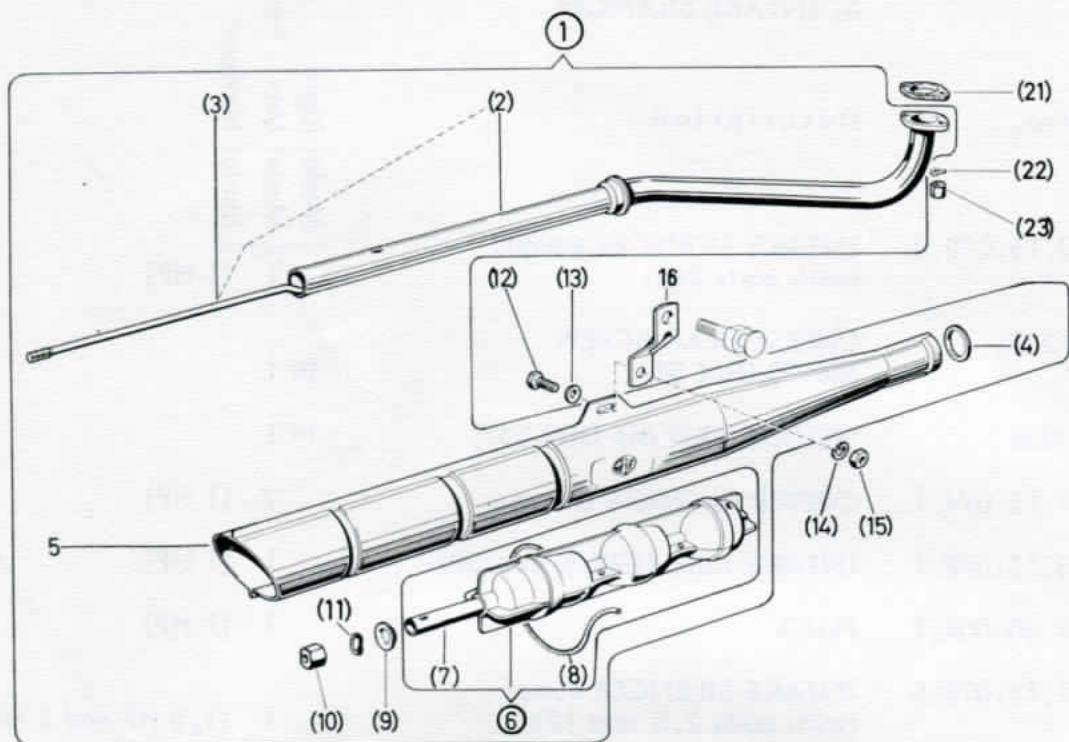
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Ma/15/2 US.

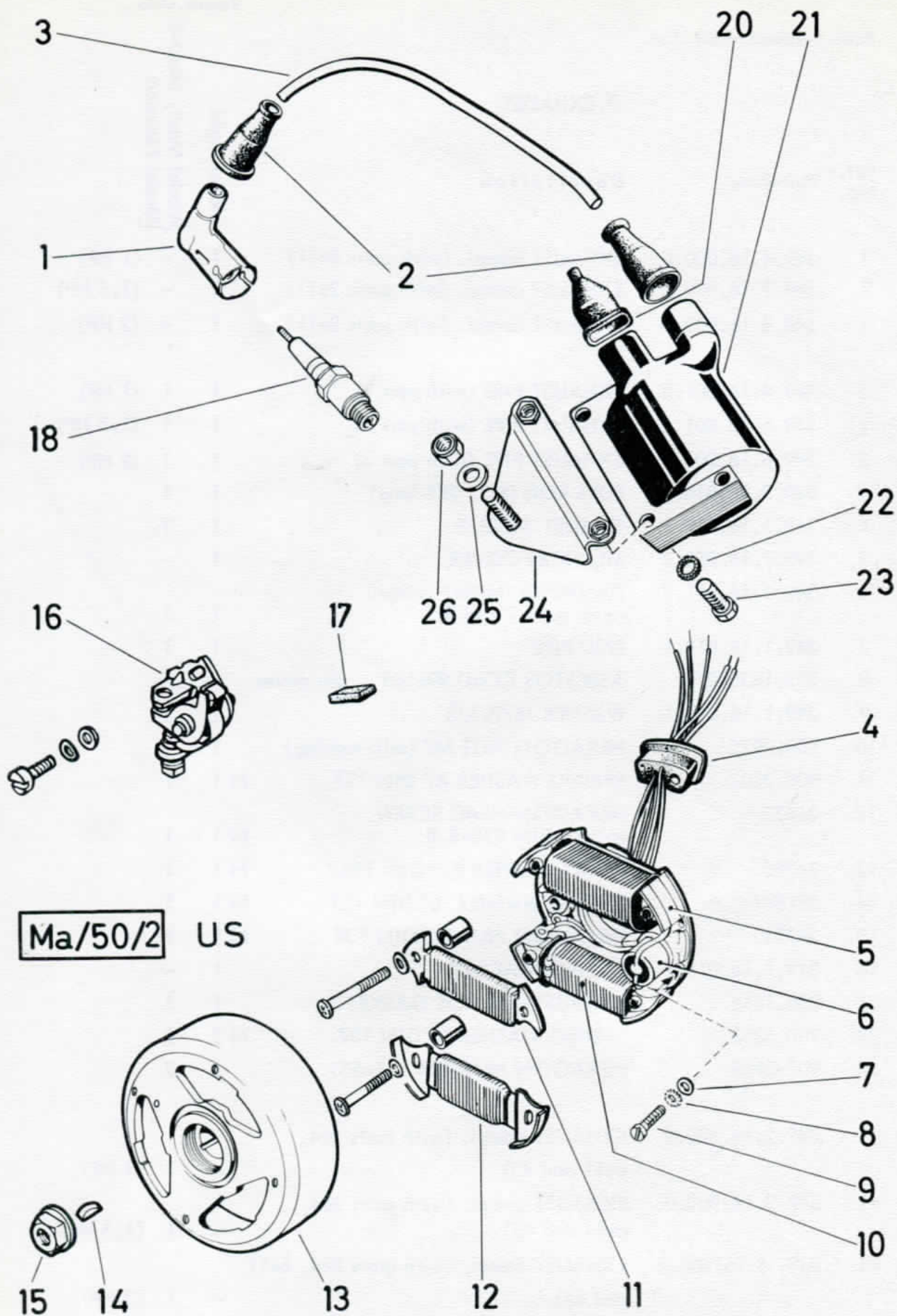
6. INTAKE SILENCER

Ref.- No.	Part-No.	Description	Model Rigid Model Maxi, Maxi-S Model Newport
1	349.3.15.070.0	INTAKE SILENCER compl. (with parts 2÷6)	1 (1 HP)
2	900.1320	CHEESE HEAD SCREW M6x20 DIN 84	N 1
3	900.2206	SQUARE NUT M6 DIN 557	N 1
4	349.1.15.074.1	ORFICE for intake silencer	2 (1 HP)
5	349.3.15.073.1	INTAKE TUBE (Ø28,5/24x130)	1 (1 HP)
6	367.1.30.004.1	PLUG	1 (1 HP)
11	349.1.15.070.0	INTAKE SILENCER compl. (with parts 2,3 and 12)	1 (1,5 HP and 2 HP)
12	349.1.15.073.1	INTAKE TUBE (Ø19/15x80)	1 (1,5 HP and 2 HP)



7. EXHAUST

Ref.- No.	Part-No.	Description	Model Rigid		
			[Model Maxi, Maxi-S Model Newport]		
1	349.4.16.000.0	EXHAUST compl. (with parts 2÷11)	1	-	(1 HP)
1	349.1.16.800.0	EXHAUST compl. (with parts 2÷11)	1	-	(1,5 HP)
1	349.6.16.000.0	EXHAUST compl. (with parts 2÷11)	1	-	(2 HP)
2	349.4.16.001.2	EXHAUST PIPE (with part 3)	1	1	(1 HP)
2	349.1.16.801.2	EXHAUST PIPE (with part 3)	1	1	(1,5 HP)
2	349.6.16.001.2	EXHAUST PIPE (with part 3)	1	1	(2 HP)
3	349.3.16.014.1	PULL ROD (M7, 295 long)	1	1	
4	349.1.16.019.1	GASKET 34/26/2	1	1	
5	349.1.16.000.2	SILENCER COVER	1	-	
6	349.1.16.011.9	DAMPING INSERT compl. (with parts 7 and 8)	1	1	
7	349.1.16.013.1	END PIPE	1	1	
8	253.1635/07	ASBESTOS CORD Ø3x165 per meter	-	-	
9	349.1.16.018.1	WASHER 16/7,5/3	1	1	
10	900.2975	HEXAGON NUT M7 (self-locking)	1	1	
11	900.3207	SPRING WASHER A7 DIN 137	N 1	1	
12	26422	HEXAGON HEAD SCREW M7x16 DIN 933-8.8	N 1	1	
13	24796	PLAIN WASHER 7,4 DIN 125	N 1	1	
14	29189	SPRING WASHER B7 DIN 127	N 1	1	
15	24774	HEXAGON NUT M7 DIN 934	N 1	1	
16	349.1.16.015.1	FIXING BRACKET	1	-	
21	050.1615	EXHAUST-FLANGE GASKET	1	1	
22	900.3213	SPRING WASHER B6 DIN 137	N 2	2	
23	902.2919	HEXAGON NUT (M6, BRASS)	2	2	
41	349.2.16.500.0	EXHAUST compl. (with parts 2÷4, 6÷11 and 45)	-	1	(1 HP)
41	349.2.16.800.0	EXHAUST compl. (with parts 2÷4, 6÷11 and 45)	-	1	(1,5 HP)
41	349.6.16.500.0	EXHAUST compl. (with parts 2÷4, 6÷11 and 45)	-	1	(2 HP)
45	349.1.16.500.2	SILENCER COVER	-	1	



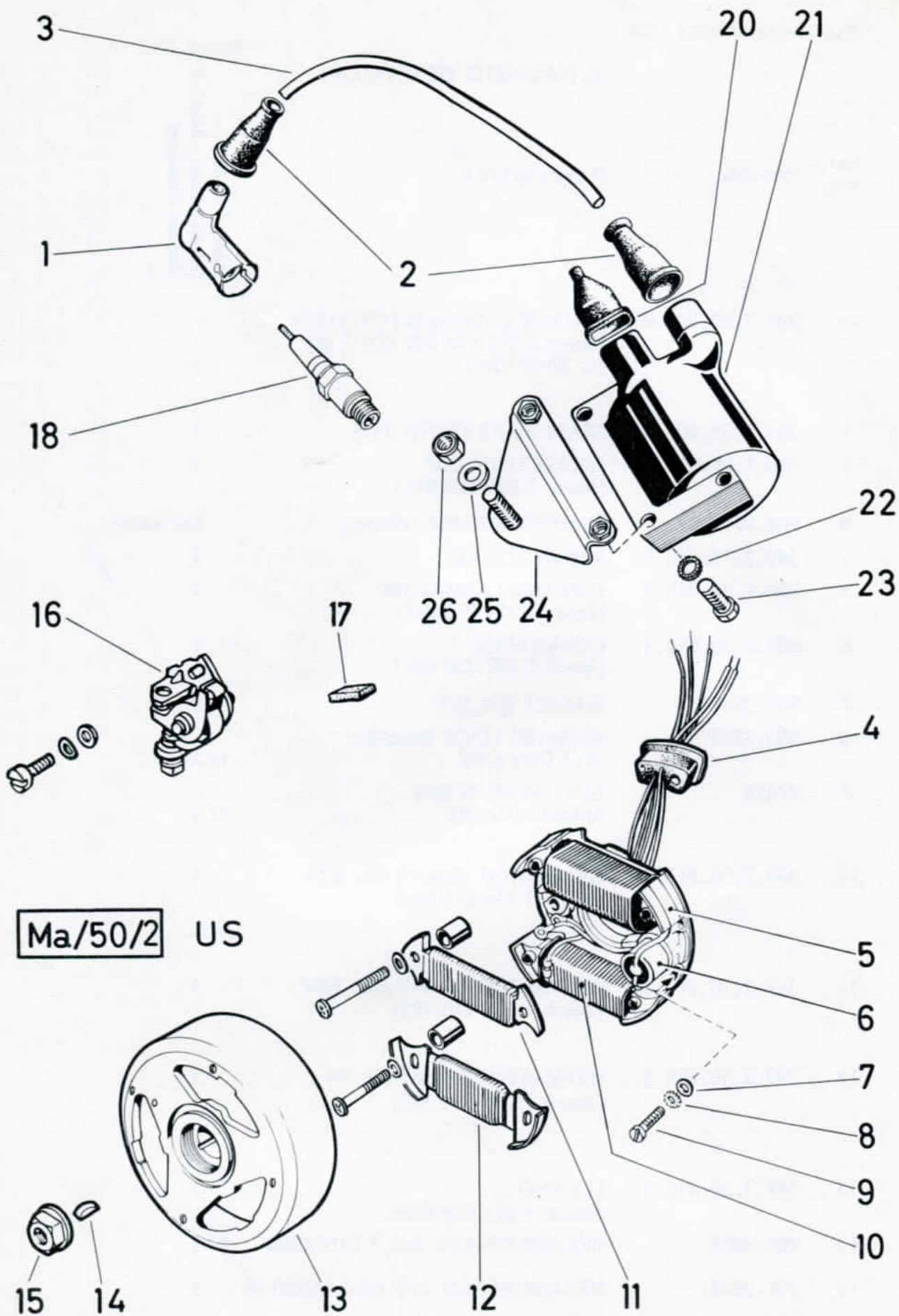
Ma/50/2 US

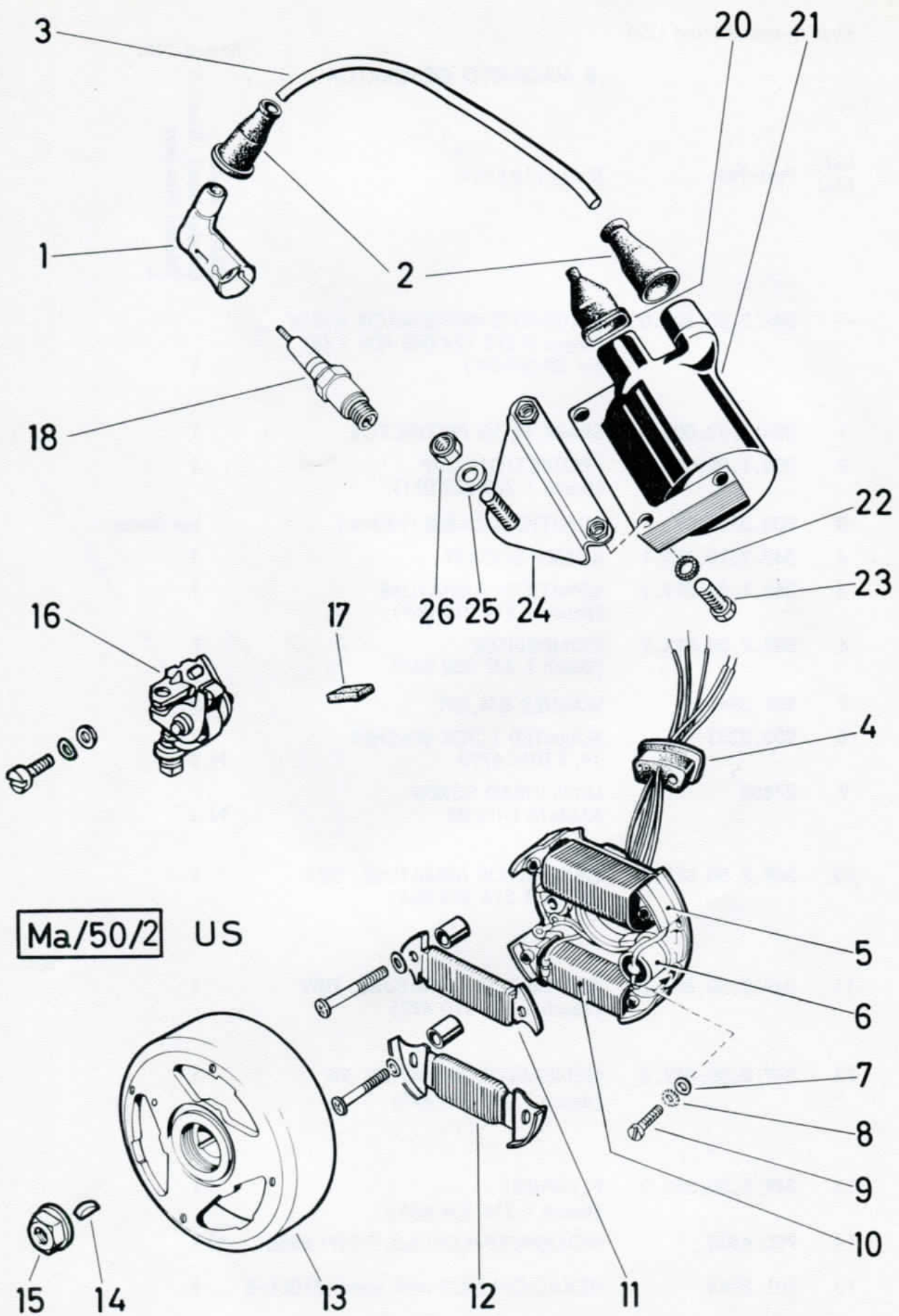
8. MAGNETO GENERATOR

Requd.No.

Ref.- No.	Part-No.	Description	Model Rigid Model Maxi, Maxi-S Model Newport	
--	349.2.50.800.0	MAGNETO GENERATOR ASS'Y (Bosch 0 212 124 042 RDP 1 (R) 6V 22-5/10W)	1	
1	325.1.52.005.0	SPARK PLUG PROTECTOR	1	
2	700.1.09.006.1	PROTECTION CAP (Bosch 1 230 522 011)	2	
3	900.0717/07	IGNITION CABLE (220mm)	per meter	
4	349.2.10.810.1	RUBBER SOCKET	1	
5	366.1.50.012.2	IGNITION ARMATURE (Bosch 1 214 210 069)	1	
6	500.2.50.013.2	CONDENSER (Bosch 1 237 330 037)	1	
7	901.3941	WASHER 8/4,2/1	3	
8	900.3253	SERRATED LOCK WASHER J4,3 DIN 6798	N 3	
9	27458	LENS HEAD SCREW AM4x15 DIN 85	N 3	
10	349.2.50.811.2	GENERATOR ARMATURE, 22W (Bosch 1 214 210 064)	1	
11	349.2.50.814.2	GENERATOR ARMATURE, 10W (Bosch 1 214 210 492)	1	
12	349.2.50.819.2	GENERATOR ARMATURE 5W (Bosch 1 214 210 490)	1	
13	349.2.50.810.2	FLYWHEEL (Bosch 1 215 254 635)	1	
14	900.4503	WOODRUFF-KEY 3x3,7 DIN 6888	N 1	
15	901.2943	HEXAGON NUT with band M10x1-8	1	
16	302.3.50.015.0	CONTACT-SET (Bosch 1 217 013 021)	1	



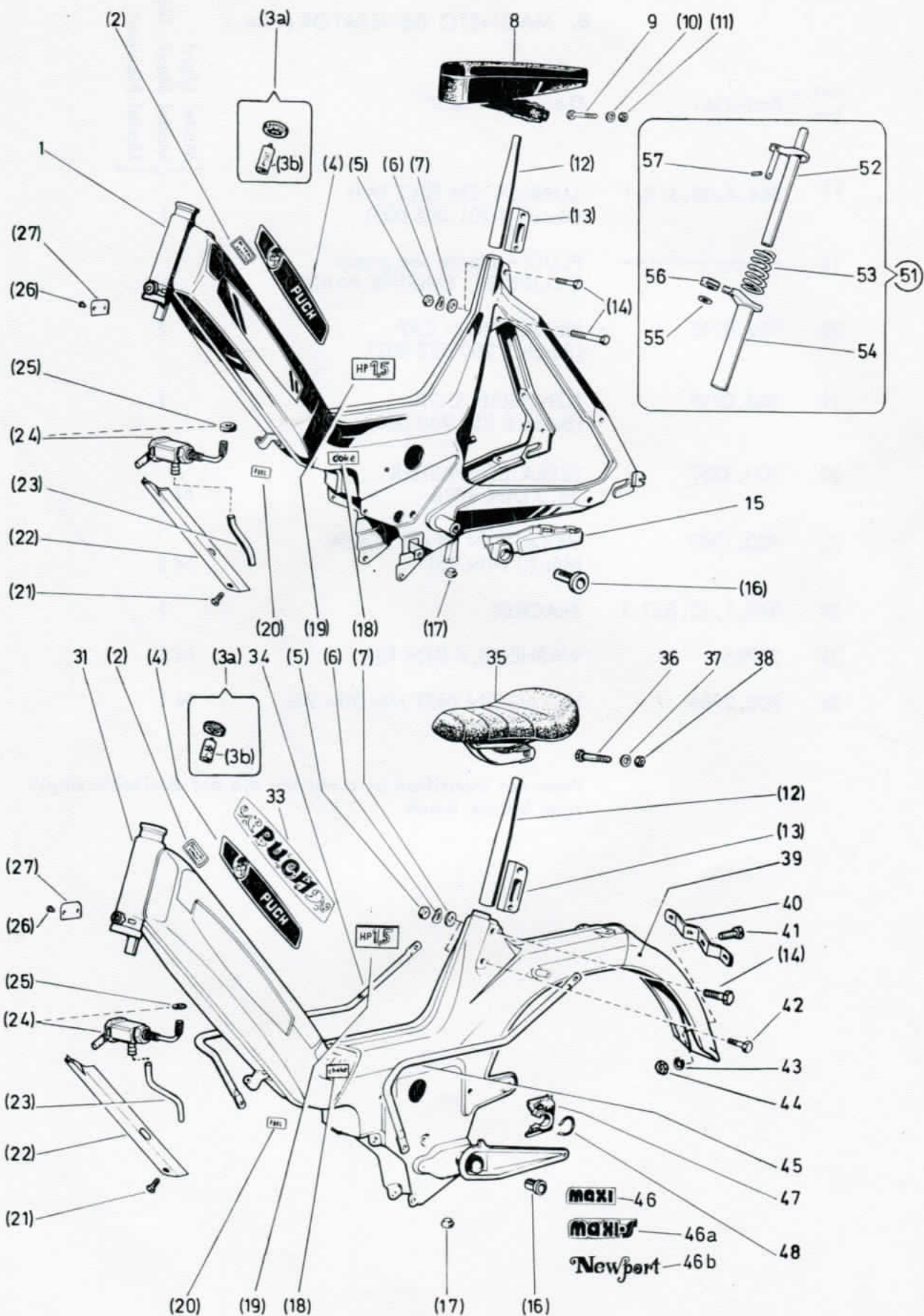




8. MAGNETO GENERATOR (cont.)

Ref.- No.	Part-No.	Description	Requid. No.		
			Model Rigid	Model Maxi, Maxi-S	Model Newpart
17	364.4.50.618.1	LUBRICATOR FELT PAD (Bosch 2 201 005 007)	1		
18	-----	PLUG - please see group CYLINDER, ENGINE PARTS	-		
20	902.0745	PROTECTION CAP (Bosch 2 200 522 002)	2		
21	904.0759	IGNITION COIL (Bosch 0 212 940 003)	1		
22	900.3257	SERRATED WASHER J5,3 DIN 6798	N 2		
23	900.1043	HEXAGON HEAD SCREW M5x20 DIN 931	N 2		
24	349.1.52.853.2	BRACKET	1		
25	24795	WASHER 6,4 DIN 125	N 1		
26	900.2966	HEXAGON NUT M6 DIN 985	N 1		

Parts not identified by a number are not available singly
from Messrs. Bosch.

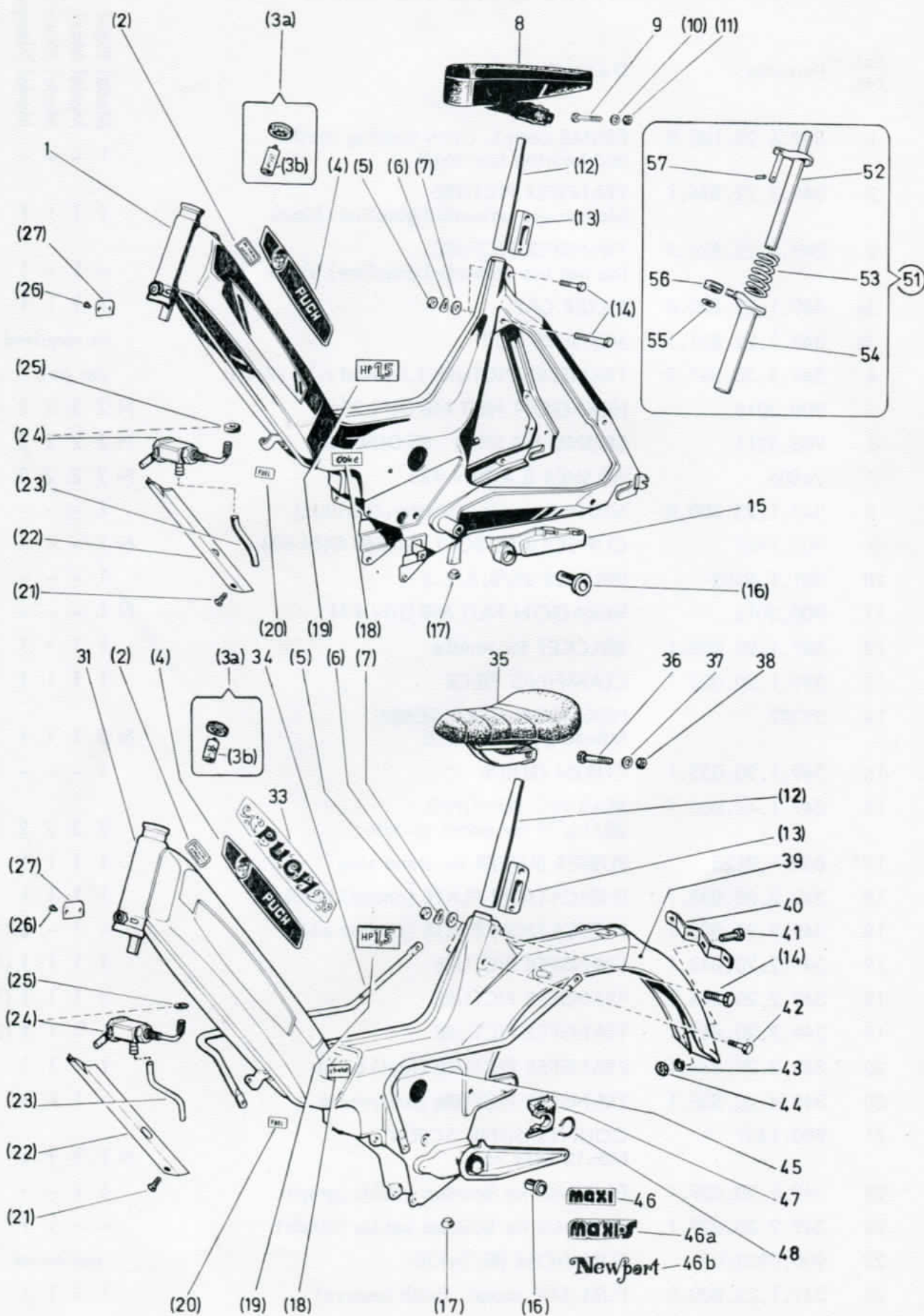


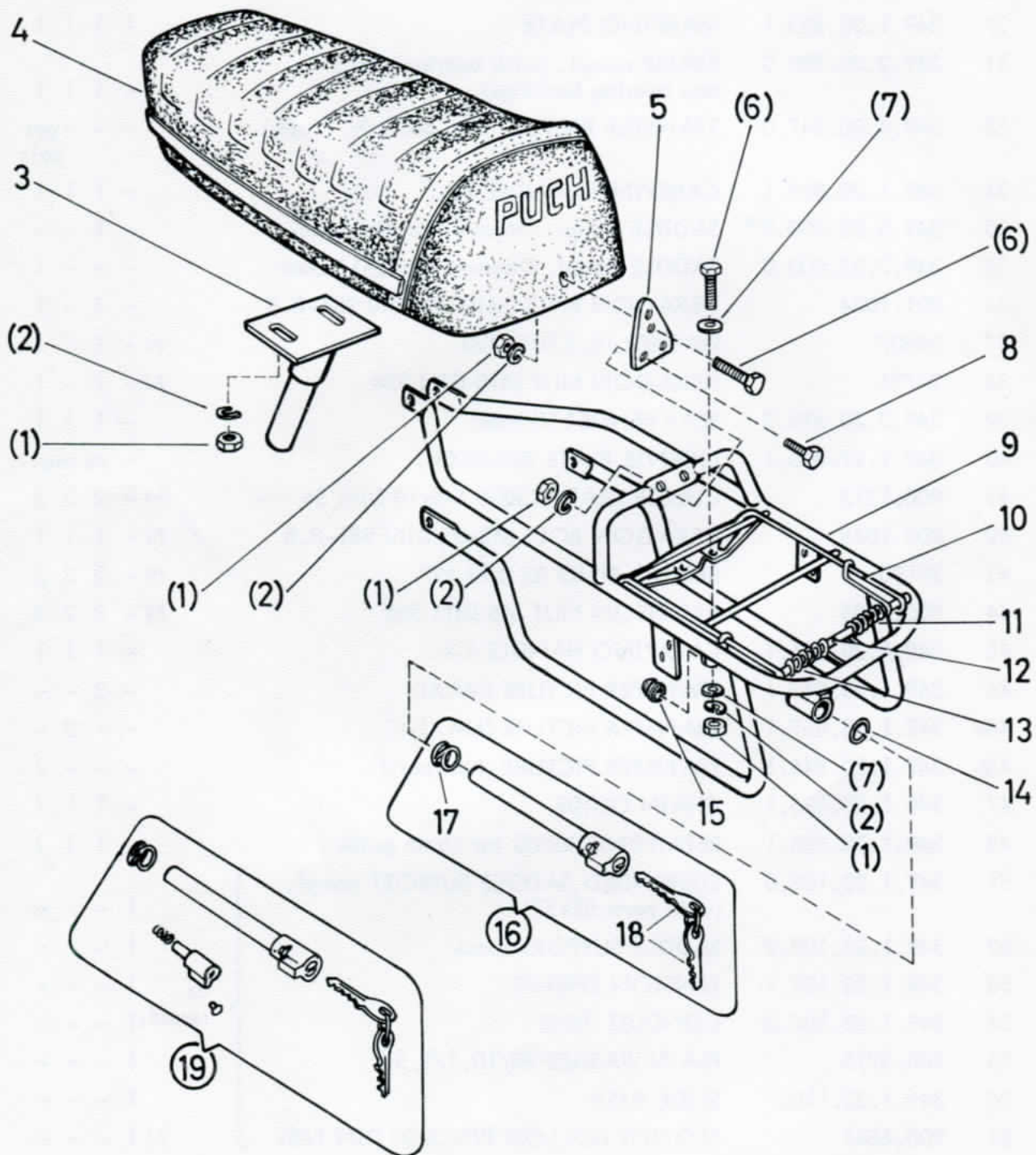
11. FRAME, FUEL TAB, SADDLE

Requid.No.

Ref.- No.	Part-No.	Description	Model Rigid	Model Maxi	Model Maxi-S	Model New port
1	349.6.20.100.0	FRAME compl. (with bearing shells and bearing bushings)	1	-	-	-
2	349.2.22.834.1	TRANSFER PICTURE (do not use unleaded gasoline) black	1	1	1	1
2	349.3.22.834.1	TRANSFER PICTURE (do not use unleaded gasoline) white	-	1	-	1
3a	349.1.22.820.0	FILLER CAP	1	1	1	1
3b	349.1.22.821.1	MEASURE CUP	as required			
4	349.2.20.837.0	TRANSFER PICTURE l.h. and r.h. (Puch)	per pair-			
5	900.2016	HEXAGON NUT M8 DIN 934	N 2	2	2	2
6	900.3211	SPRING WASHER B8 DIN 137	N 2	2	2	2
7	24806	WASHER 8,4 DIN 433	N 2	2	2	2
8	349.1.23.500.0	SADDLE compl. (Messrs. Giuliani)	1	-	-	-
9	902.1987	CUP SQUARE BOLT M8x60 DIN 603	N 1	-	-	-
10	501.1.8405	WASHER 25/8,5/2,5	1	-	-	-
11	900.2016	HEXAGON NUT M8 DIN 934	N 1	-	-	-
12	349.1.23.008.1	BRACKET for saddle	1	1	-	1
13	349.1.20.028.1	CLAMPING PIECE	1	1	1	1
14	27397	HEXAGON HEAD SCREW M8x40 DIN 931-8.8	N 2	1	1	1
15	349.1.20.035.1	CHAIN GUIDE	1	-	-	-
16	349.1.42.005.1	BEARING BUSHING 20/16/19 for pedal spindle	2	2	2	2
17	050.1.2123	RUBBER BUFFER for stand stop	1	1	1	1
18	349.2.20.835.1	INDICATION PLATE (choke) black	1	1	1	1
18	349.3.20.835.1	INDICATION PLATE (choke) white	-	1	-	1
19	349.2.20.843.1	TRANSFER PICTURE	1	1	1	1 (1 HP)
19	349.2.20.844.1	TRANSFER PICTURE	1	1	1	1 (1,5 HP)
19	349.2.20.845.1	TRANSFER PICTURE	1	1	1	1 (2 HP)
20	349.3.20.836.1	TRANSFER PICTURE (fuel) black	1	1	1	1
20	349.4.20.836.1	TRANSFER PICTURE (fuel) white	-	1	-	1
21	900.1437	COUNTERSUNK SCREW M5x12 DIN 963	N 1	1	1	1
22	349.1.20.029.1	FAIRING for bowden cables (grey)	1	1	-	-
22	349.2.20.029.1	FAIRING for bowden cables (black)	-	-	1	1
23	900.0902/07	FUEL HOSE Ø9/5x120	per meter			
24	349.1.22.830.0	FUEL TAP compl. (with reserve)	1	1	1	1
25	349.1.22.031.1	SEAL RING 10,5/8,5/1	1	1	1	1







Ma/33/1 US.

11. FRAME, FUEL TAB, SADDLE (cont.)

Requd. No.

Ref.- No.	Part-No.	Description	Model Rigid	Model Maxi	Model Maxi-S	Model Newport
26	900.4191	POP-RIVET Ø2,4x4	2	2	2	2
27	349.1.20.833.1	MARKING PLATE	1	1	1	1
31	349.2.20.800.0	FRAME compl. (with bearing shells and bearing bushings)	-	1	1	1
33	349.4.20.547.0	TRANSFER PICTURE l.h. and r.h. (Puch)	-	-	-	per pair
34	349.1.20.826.1	CARRYING HANDLE r.h.	-	1	1	1
35	349.5.23.000.0 ^x	SADDLE compl. (Messrs. Centin) black	-	1	-	-
35	349.7.23.000.0	SADDLE compl. (Messrs. Centin) brown	-	-	-	1
36	901.1034	HEXAGON BOLT M10x60 DIN 931-8.8	-	1	-	1
37	24807	WASHER 10,5 DIN 433	N	-	1	-
38	24776	HEXAGON NUT M10 DIN 934	N	-	1	-
39	349.3.20.510.2	REAR FENDER (Primer)	-	1	1	1
40	349.1.27.820.1	LICENSE PLATE BRACKET	-	as reqd.	-	-
41	900.1312	CHEESE HEAD SCREW M5x10 DIN 84	N	-	2	2
42	900.1048	HEXAGON BOLT M8x35 DIN 931-8.8	N	-	1	1
43	29190	SPRING RING B5 DIN 127	N	-	2	2
44	900.2105	HEXAGON NUT M5 DIN 555	N	-	2	2
45	349.1.20.525.1	CARRYING HANDLE l.h.	-	1	1	1
46	349.1.20.847.1	TRANSFER PICTURE (MAXI)	-	2	-	-
46a	349.1.53.857.1	TRANSFER PICTURE (MAXI-S)	-	-	2	-
46b	349.1.20.846.1	TRANSFER PICTURE (Newport)	-	-	-	2
47	349.1.20.535.1	CHAIN GUIDE	-	1	1	1
48	349.1.20.536.1	RETAINING RING for chain guide	-	1	1	1
51	349.1.23.108.0	SUSPENDED SADDLE SUPPORT compl. (with parts 52÷57)	} as reqd. 1			
52	349.1.23.108.2	SADDLE SUPPORT loose				
53	349.1.23.109.1	TENSION SPRING				
54	349.1.23.107.2	CONDUIT TUBE				
55	900.3915	PLAIN WASHER 20/10,1/1,5				
56	349.1.23.110.1	SLIDE BUSH				
57	900.4841	SLOTTED HOLLOW PIN 3x20 DIN 1481	N	1	-	-

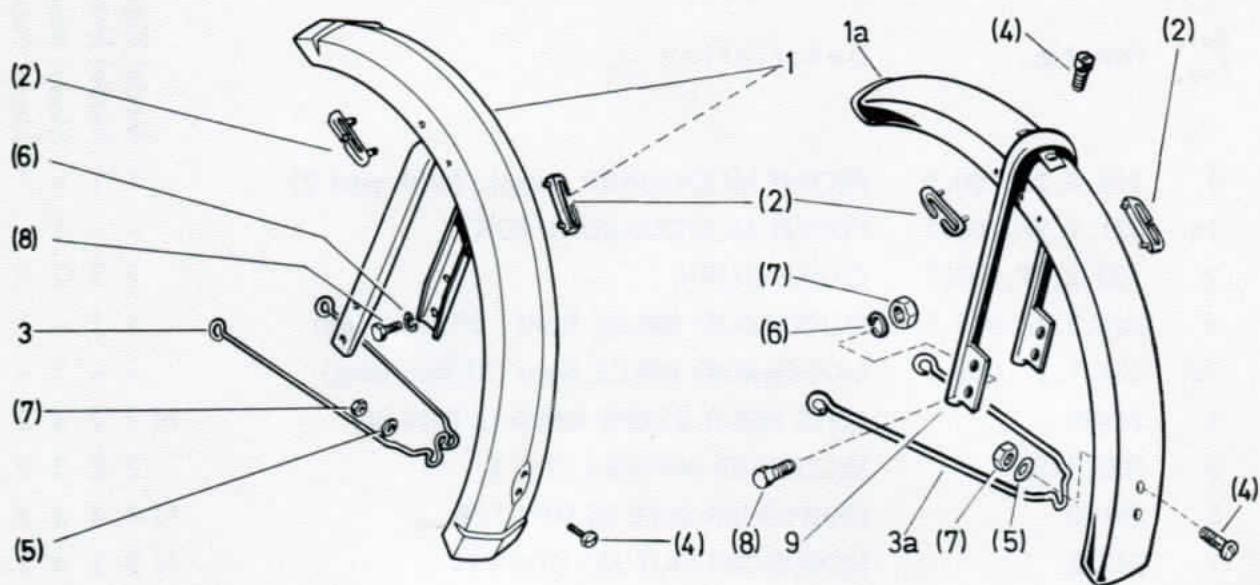
^x SINGLE SEAT FOR MAXI-S SEE GROUP 11a.

11a. SINGLE SEAT, LUGGAGE CARRIER
AND 2nd LOCK

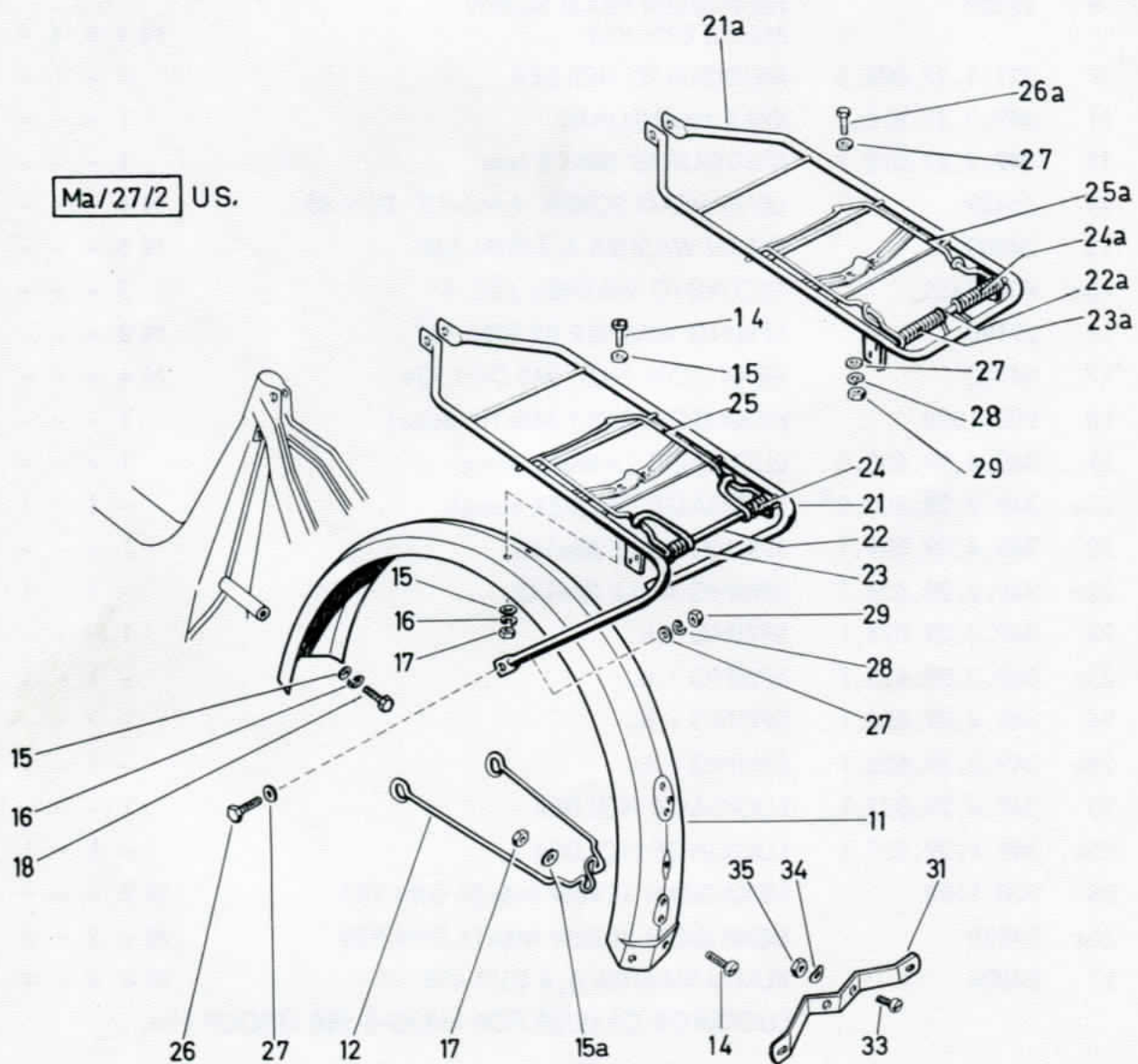
Requd. No.

Model Maxi-S

Ref.- No.	Part-No.	Description	
1	24773	HEXAGON NUT M6 DIN 934	N 7
2	26834	SPRING WASHER B6 DIN 127	N 7
3	349.1.33.507.2	SEAT BRACKET	1
4	349.1.33.600.0	SINGLE SEAT	1
5	349.1.33.608.1	SHAKLE	1
6	24928	HEXAGON SCREW M6x16 DIN 933	N 3
7	24804	WASHER 6,4 DIN 433	N 4
8	24927	HEXAGON SCREW M6x12 DIN 933	N 2
9	349.6.29.600.0	LUGGAGE CARRIER compl.	1
10	349.2.29.627.1	LUGGAGE HOLDER	1
11	349.2.29.626.1	SPRING r.h.	1
12	349.2.29.624.1	SPRING AXLE Ø6x142	1
13	349.2.29.625.1	SPRING l.h.	1
14	359.1.21.323.1	STOP RING	1
15	359.1.55.020.1	GROMMET	1
16	349.1.21.522.0	LOCK compl.(with parts 17 and 18)	1
17	359.1.21.359.1	THRUST SPRING	1
18	350.2.30.023.1	SPARE KEY (please state key-number)	2
19	349.1.20.522.9	SET OF LOCKS (consistet of front and rear lock)	1



Ma/27/2 US.



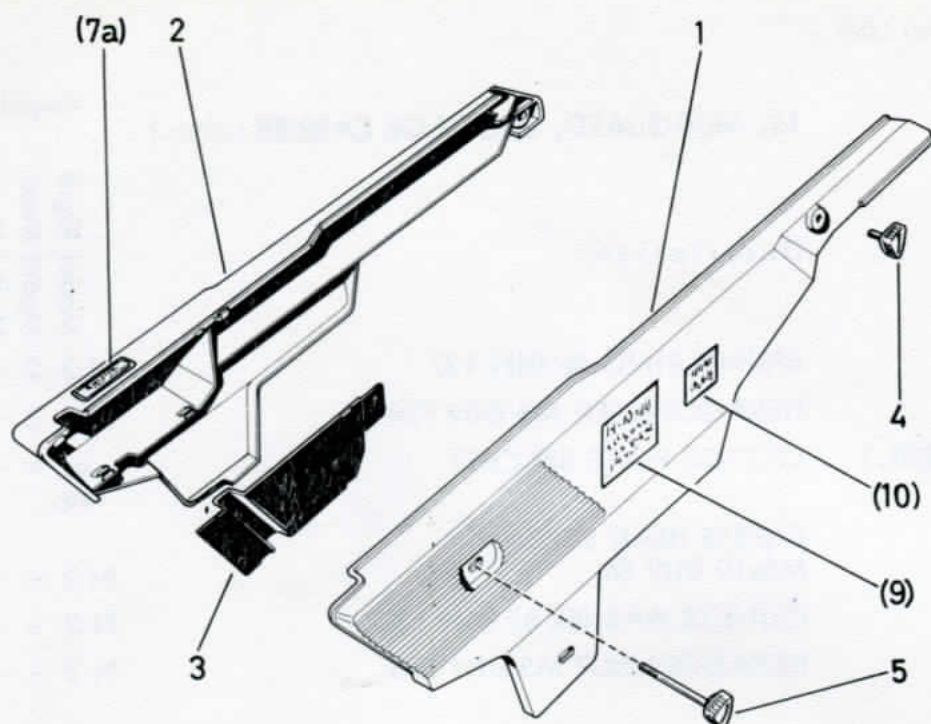
12. MUDGUARD, LUGGAGE CARRIER

Ref.- No.	Part-No.	Description	Requid. No.			
			Model Rigid	Model Maxi	Model Maxi-S	Model Newport
1	349.2.27.100.0	FRONT MUDGUARD compl. (with part 2)	1	1	-	1
1a	321.2.27.100.1	FRONT MUDGUARD (INOX)	-	-	1	-
2	350.2.27.003.1	CABLE GUIDE	2	2	2	2
3	349.2.27.003.1	MUDGUARD BRACE front (295mm long)	1	1	-	1
3a	321.1.27.002.1	MUDGUARD BRACE front (310mm long)	-	-	1	-
4	25429	LENS HEAD SCREW AM5x12 DIN 85	N 2	2	4	2
5	900.3455	SECURING WASHER JZC 5	2	2	2	2
6	29190	SPRING WASHER B5 DIN 127	N 4	4	6	4
7	24772	HEXAGON NUT M5 DIN 934	N 2	2	4	2
8	26509	HEXAGON HEAD SCREW M5x10 DIN 933	N 4	4	4	4
9	321.1.27.009.2	MUDGUARD HOLDER	-	-	1	-
11	349.2.27.810.2	REAR MUDGUARD	1	-	-	-
12	349.2.27.012.1	MUDGUARD BRACE rear	1	-	-	-
14	25429	LENS HEAD SCREW AM5x12 DIN 85	N 4	-	-	-
15	24803	PLAIN WASHER 5,3 DIN 433	N 5	-	-	-
15a	900.3455	SECURING WASHER JZC 5	2	-	-	-
16	29190	SPRING WASHER B5 DIN 127	N 3	-	-	-
17	24772	HEXAGON NUT M5 DIN 934	N 4	-	-	-
18	902.1008	HEXAGON BOLT M5x10 (brass)	1	-	-	-
21	349.4.29.800.0	LUGGAGE CARRIER compl.	1	-	-	-
21a	349.2.29.800.0 ^x	LUGGAGE CARRIER compl.	-	1	-	1
22	349.4.29.024.1	SPRING AXLE Ø6x165	1	-	-	-
22a	349.2.29.624.1	SPRING AXLE Ø6x142	-	1	-	1
23	349.4.29.025.1	SPRING l.h.	1	-	-	-
23a	349.2.29.625.1	SPRING l.h.	-	1	-	1
24	349.4.29.026.1	SPRING r.h.	1	-	-	-
24a	349.2.29.626.1	SPRING r.h.	-	1	-	1
25	349.4.29.027.1	LUGGAGE HOLDER	1	-	-	-
25a	349.1.29.527.1	LUGGAGE HOLDER	-	1	-	1
26	900.1108	HEXAGON SCREW M6x20 DIN 933	N 2	-	-	-
26a	24928	HEXAGON SCREW M6x16 DIN 933	N -	2	-	2
27	24804	PLAIN WASHER 6,4 DIN 433	N 4	4	-	4

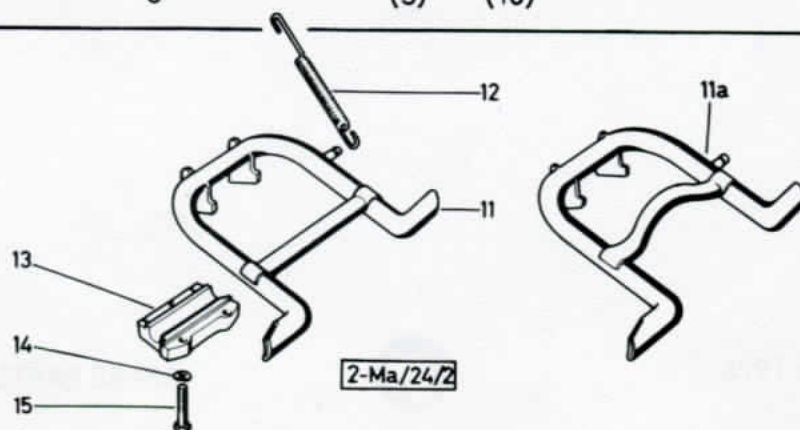
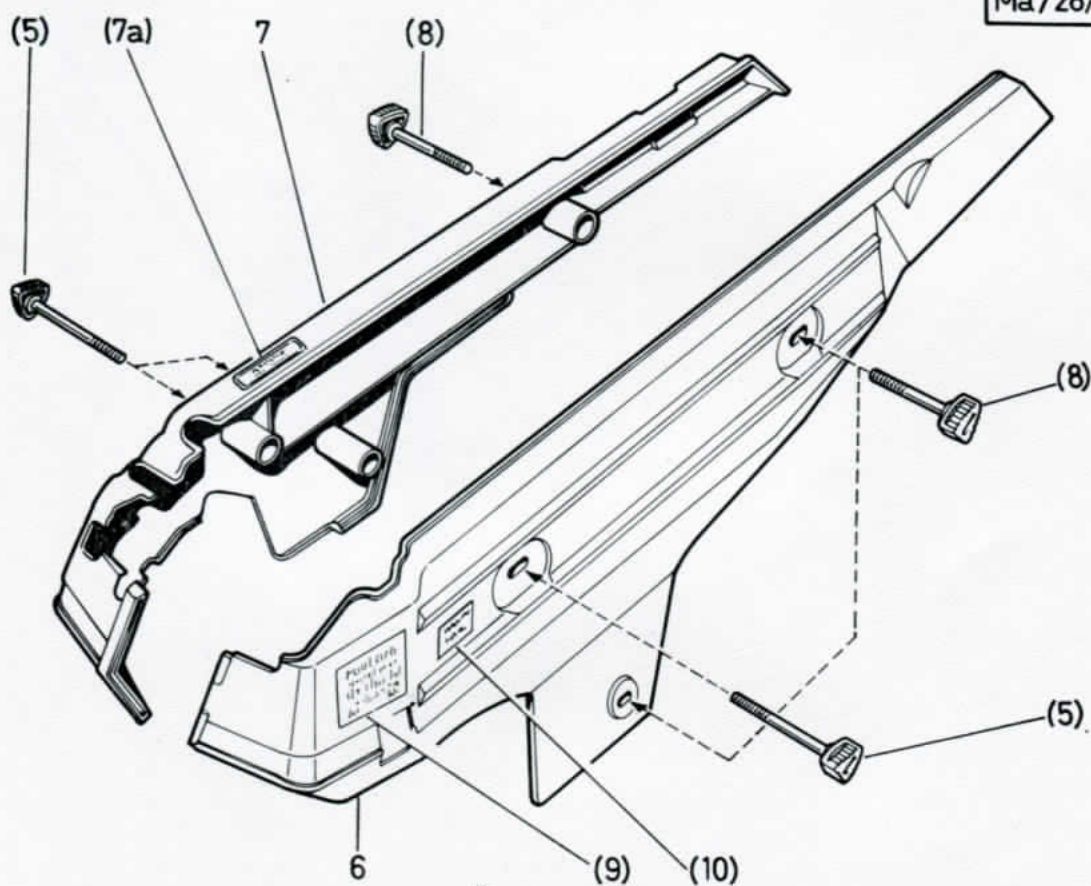
^x LUGGAGE CARRIER FOR MAXI-S SEE GROUP 11a.

12. MUDGUARD, LUGGAGE CARRIER (cont.)

Ref.- No.	Part-No.	Description	Requd. No.			
			Model Rigid	Model Maxi	Model Maxi-S	Model Newport
28	26834	SPRING RING B6 DIN 127	N 2	2	-	2
29	24773	HEXAGON NUT M6 DIN 934	N 2	2	-	2
31	349.1.27.820.1	LICENSE PLATE BRACKET	as req.	-	-	-
33	900.1312	CHEESE HEAD SCREW M5x10 DIN 84	N 2	-	-	-
34	900.3217	CRINKLE WASHER B5 DIN 137	N 2	-	-	-
35	900.2105	HEXAGON NUT M5 DIN 555	N 2	-	-	-



Ma/28/2 US.



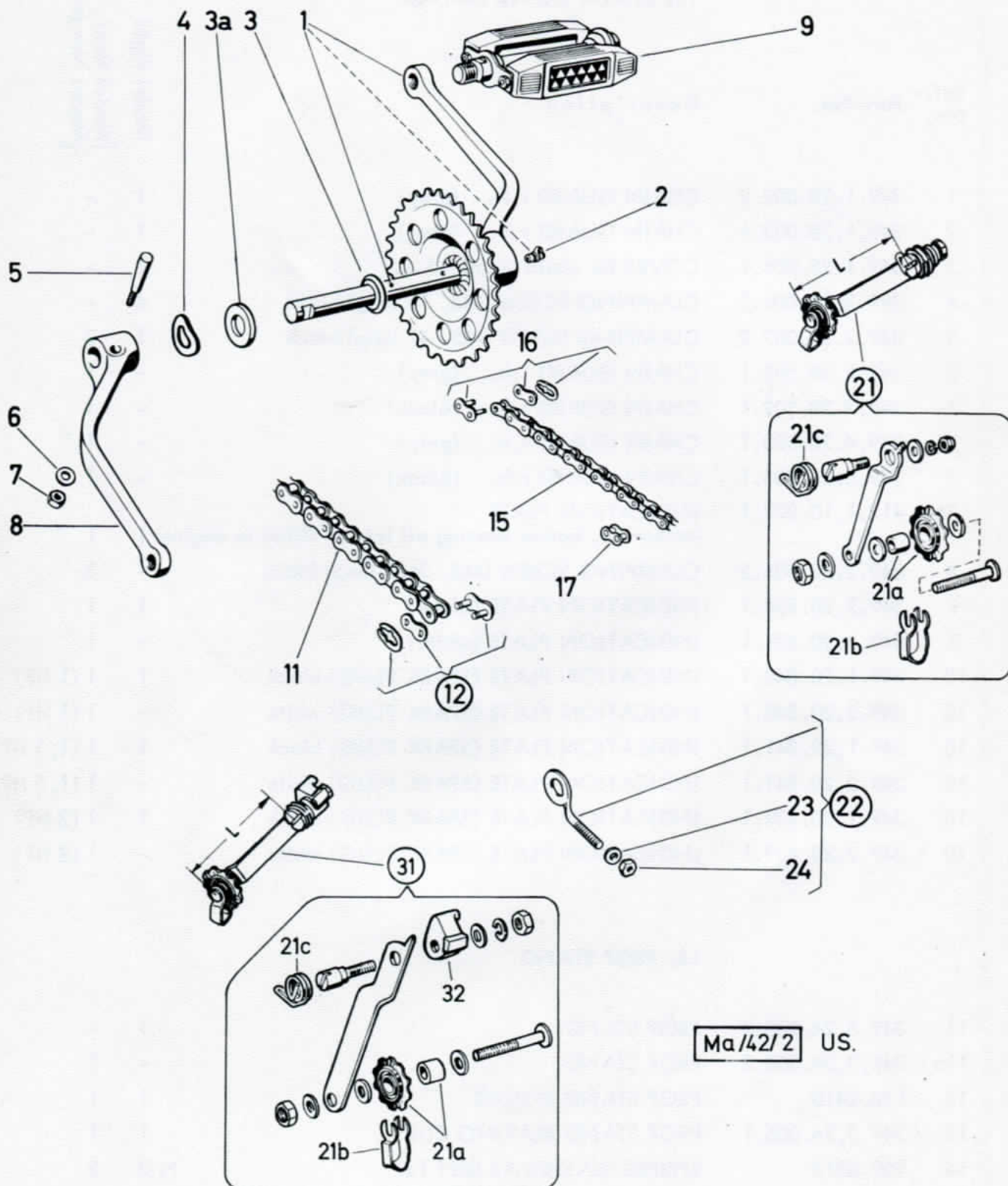
2-Ma/24/2

13. CHAIN GUARD (fairings)

Ref.- No.	Part-No.	Description	Model Rigid	
			{ Model Maxi, Maxi-S Model Newport }	
1	349.1.28.002.2	CHAIN GUARD l.h. (grey)	1	-
2	349.1.28.003.1	CHAIN GUARD r.h. (grey)	1	-
3	349.1.28.004.1	COVER for chain guard r.h.s.	1	-
4	349.2.28.006.2	CLAMPING SCREW (M5, 13 long) black	4	-
5	349.2.28.007.2	CLAMPING SCREW (M5, 47 long) black	1	3
6	349.2.28.502.1	CHAIN GUARD l.h. (grey)	-	1
6	349.3.28.502.1	CHAIN GUARD l.h. (black)	-	1
7	349.4.28.503.1	CHAIN GUARD r.h. (grey)	-	1
7	349.5.28.503.1	CHAIN GUARD r.h. (black)	-	1
7a	413.1.10.079.1	INDICATION PLATE (attention, before starting oil is to be filled in engine)	1	1
8	349.2.28.506.2	CLAMPING SCREW (M5, 36,5 long) black	-	3
9	349.2.20.834.1	INDICATION PLATE (black)	1	1
9	349.3.20.834.1	INDICATION PLATE (white)	-	1
10	349.1.20.840.1	INDICATION PLATE (SPARK PLUG) black	1	1 (1 HP)
10	349.2.20.840.1	INDICATION PLATE (SPARK PLUG) white	-	1 (1 HP)
10	349.1.20.841.1	INDICATION PLATE (SPARK PLUG) black	1	1 (1,5 HP)
10	349.2.20.841.1	INDICATION PLATE (SPARK PLUG) white	-	1 (1,5 HP)
10	349.1.20.839.1	INDICATION PLATE (SPARK PLUG) black	1	1 (2 HP)
10	349.2.20.839.1	INDICATION PLATE (SPARK PLUG) white	-	1 (2 HP)

14. PROP STAND

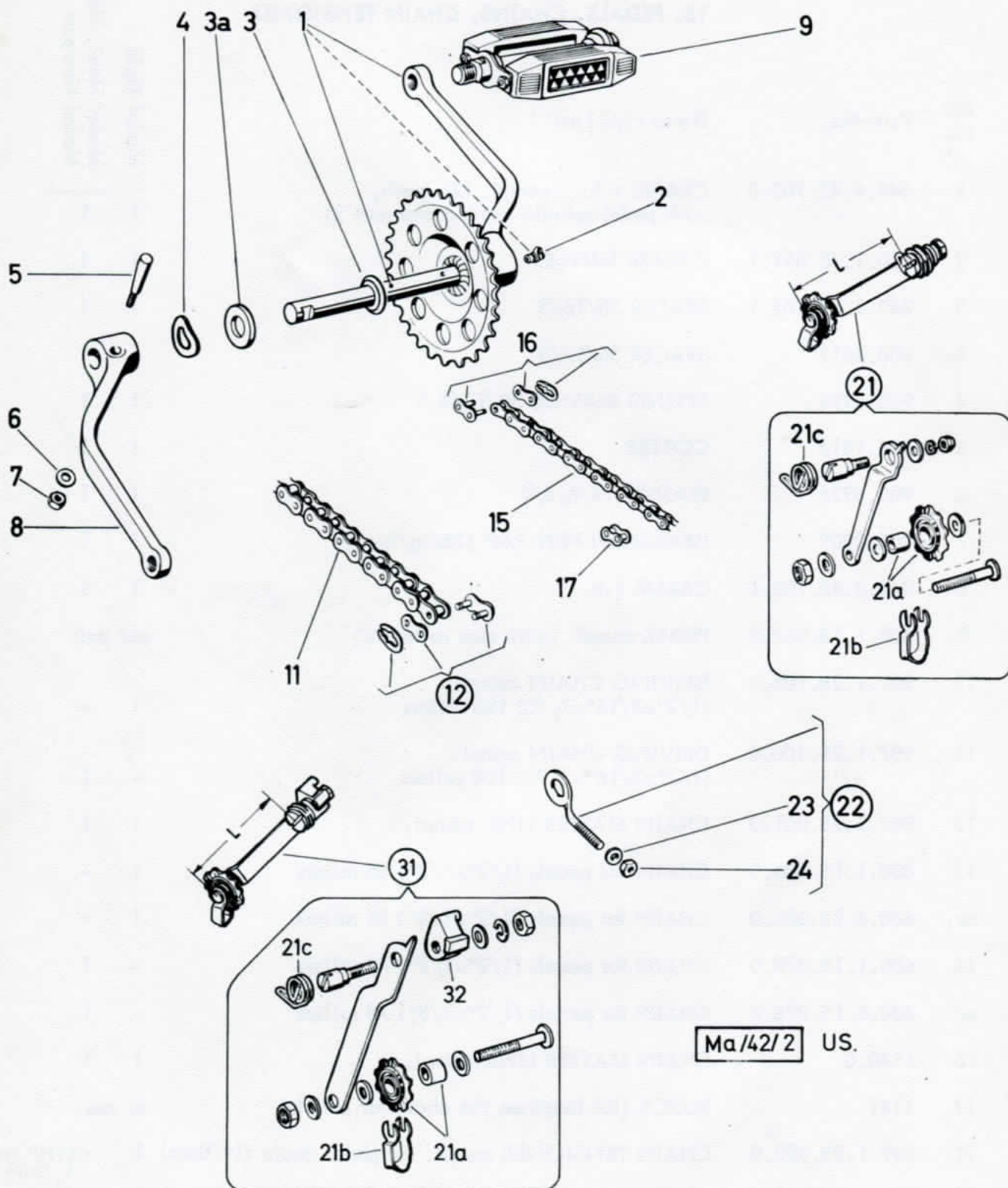
11	349.5.24.000.2	PROP STAND	1	-
11a	349.3.24.500.2	PROP STAND	-	1
12	128.2410	PROP STAND SPRING	1	1
13	349.3.24.006.1	PROP STAND BEARING CUP	1	1
14	900.3212	SPRING WASHER A6 DIN 137	N 3	3
15	26427	HEXAGON BOLT M6x35 DIN 931	N 3	3



Ma/42/2 US.

15. PEDALS, CHAINS, CHAIN TENSIONER

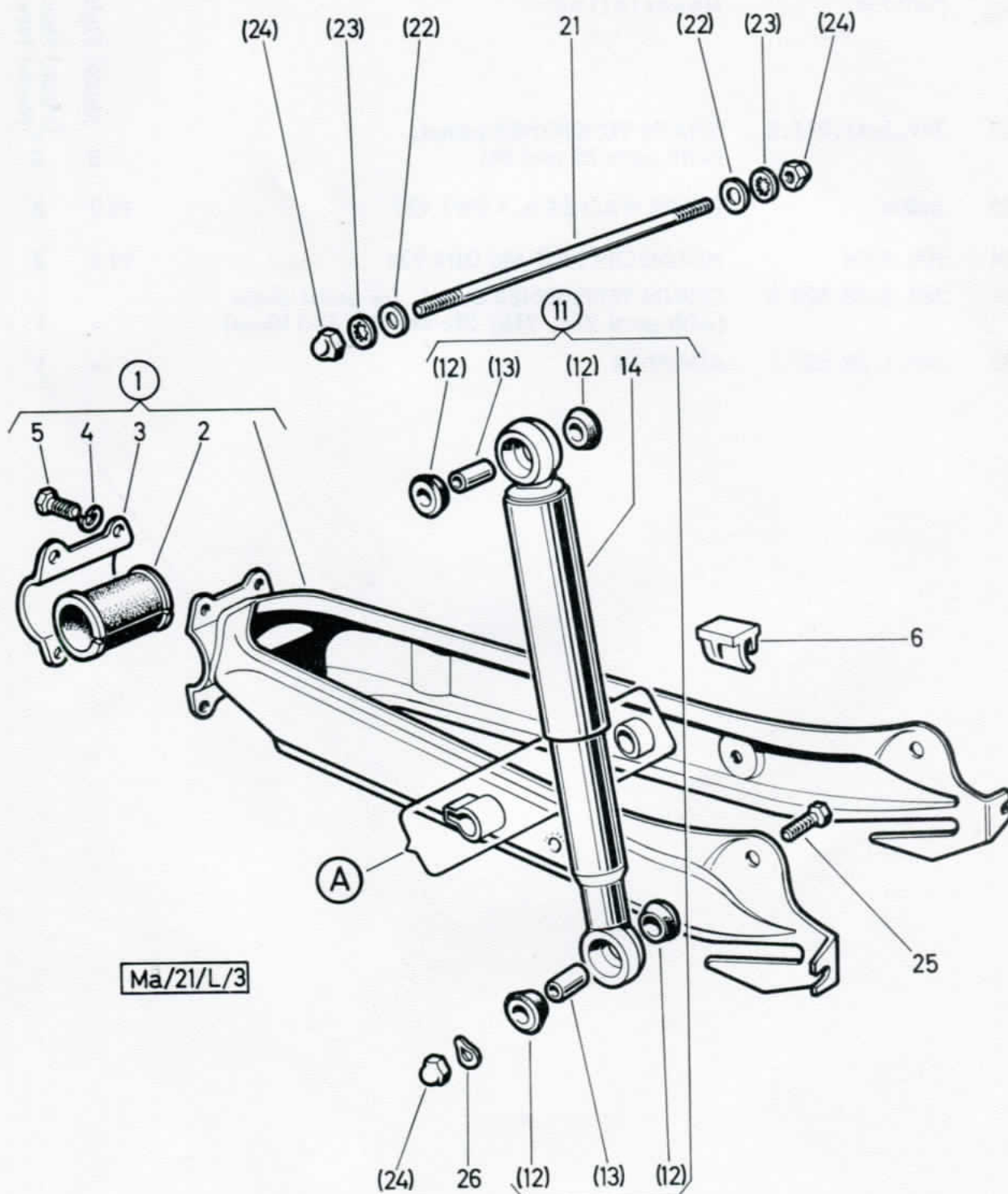
Ref.- No.	Part-No.	Description	Model Rigid	Model Maxi, Maxi-S Model Newport
1	349.4.42.103.0	CRANK r.h. compl. (28 teeth, with pedal spindle welded and part 2)	1	1
2	360.1.40.011.1	GREASE NIPPLE	1	1
3	349.1.42.105.1	SPACER 33/16/5	1	1
3a	900.3017	SPACER 30/17/3	1	1
4	900.3994	SPRING WASHER 30/17/0,5	1	1
5	605.1313	COTTER	1	1
6	900.3926	WASHER 14/6,5/2	1	1
7	900.2909	HEXAGON NUT 1/4" (26Gg/inch)	1	1
8	349.2.42.102.1	CRANK l.h.	1	1
9	600.1.18.067.0	PEDAL compl. (with rear reflector)	per pair	
11	907.1.28.105.0	DRIVING CHAIN compl. (1/2"x3/16"x7,75) 105 rollers	1	-
11	907.1.28.100.0	DRIVING CHAIN compl. (1/2"x3/16"x7,75) 100 rollers	-	1
12	907.1.28.001.0	CHAIN MASTER LINK compl.	1	1
15	600.1.15.085.0	CHAIN for pedals (1/2"x1/8") 85 rollers	1	-
or	600.6.15.085.0	CHAIN for pedals (1/2"x1/8") 85 rollers	1	-
15	600.1.15.078.0	CHAIN for pedals (1/2"x1/8") 78 rollers	-	1
or	600.6.15.078.0	CHAIN for pedals (1/2"x1/8") 78 rollers	-	1
16	1140.0	CHAIN MASTER LINK compl.	1	1
17	1141	BLOCK (for lengthen the chain for pedals)	as req.	
21	349.1.28.020.0	CHAIN TENSIONER compl. for pedal chain (l=70mm)	1	- (1HP and 5HP)
21	349.3.28.020.0	CHAIN TENSIONER compl. for pedal chain (l=80mm)	1	- (2HP)
21a	349.1.28.021.0	CHAIN TENSIONER ROLLER compl.	1	1
21b	349.1.28.022.1	CHAIN GUIDE CLIP	1	1
21c	349.1.28.023.1	TORSION SPRING for chain tensioner	1	1



Ma/42/2 US.

15. PEDALS, CHAINS, CHAIN TENSIONER (cont.)

Ref.- No.	Part-No.	Description	Requid. No.	
			Model Rigid	Model Maxi, Maxi-S Model New port
22	349.1.41.011.0	CHAIN TENSIONER compl. (with parts 23 and 24)	2	2
23	24804	PLAIN WASHER 6,4 DIN 433	N 2	2
24	900.2014	HEXAGON NUT M6 DIN 934	N 2	2
31	349.3.28.520.0	CHAIN TENSIONER compl. for pedal chain (with parts 21a, 21b, 21c and 32) (l=110mm)	-	1
32	349.1.28.527.1	ADAPTOR	-	1

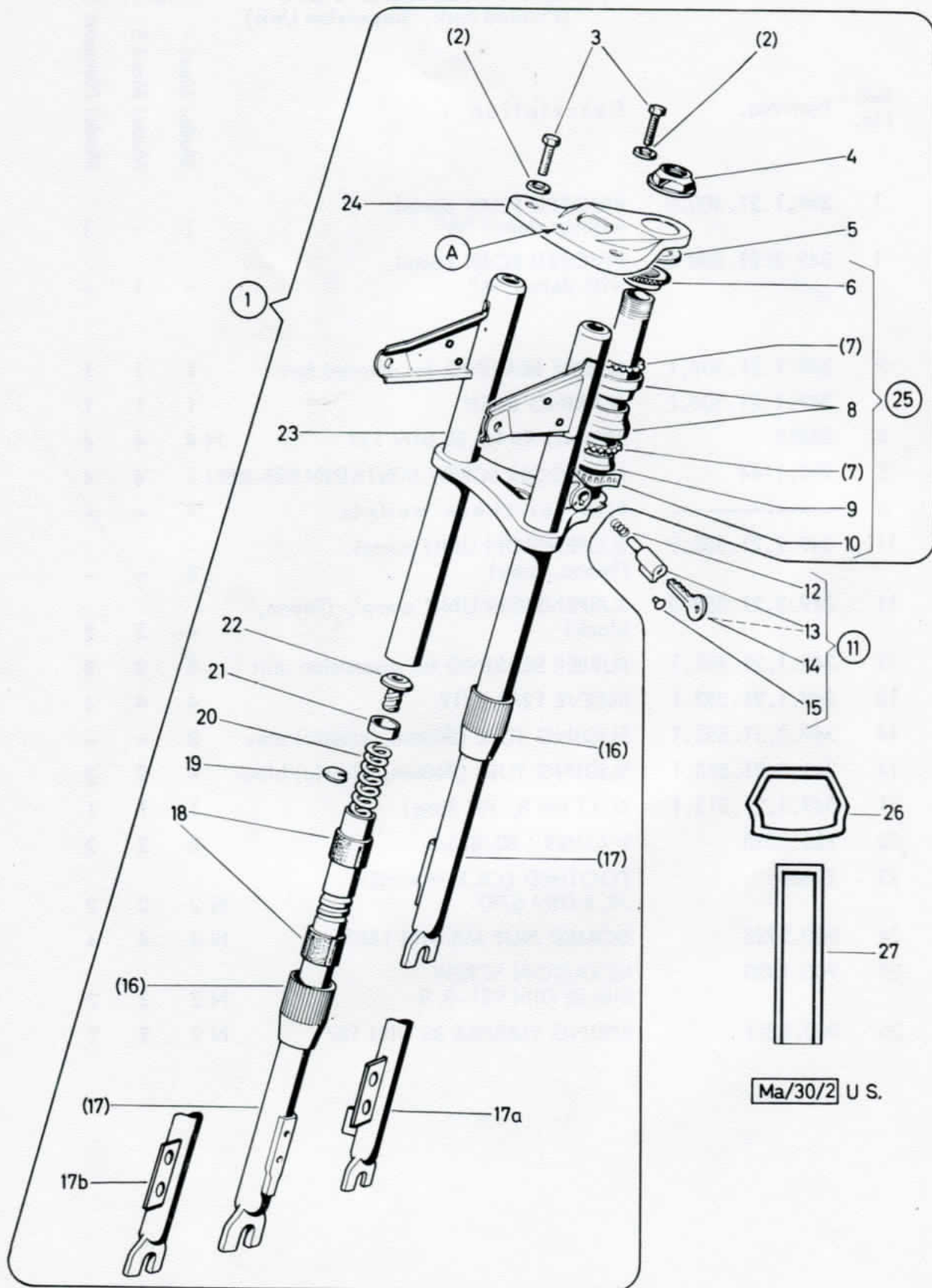


15a. REAR WHEEL SUSPENSION
 (Pivoted Fork, Suspension Unit)

Requid. No.

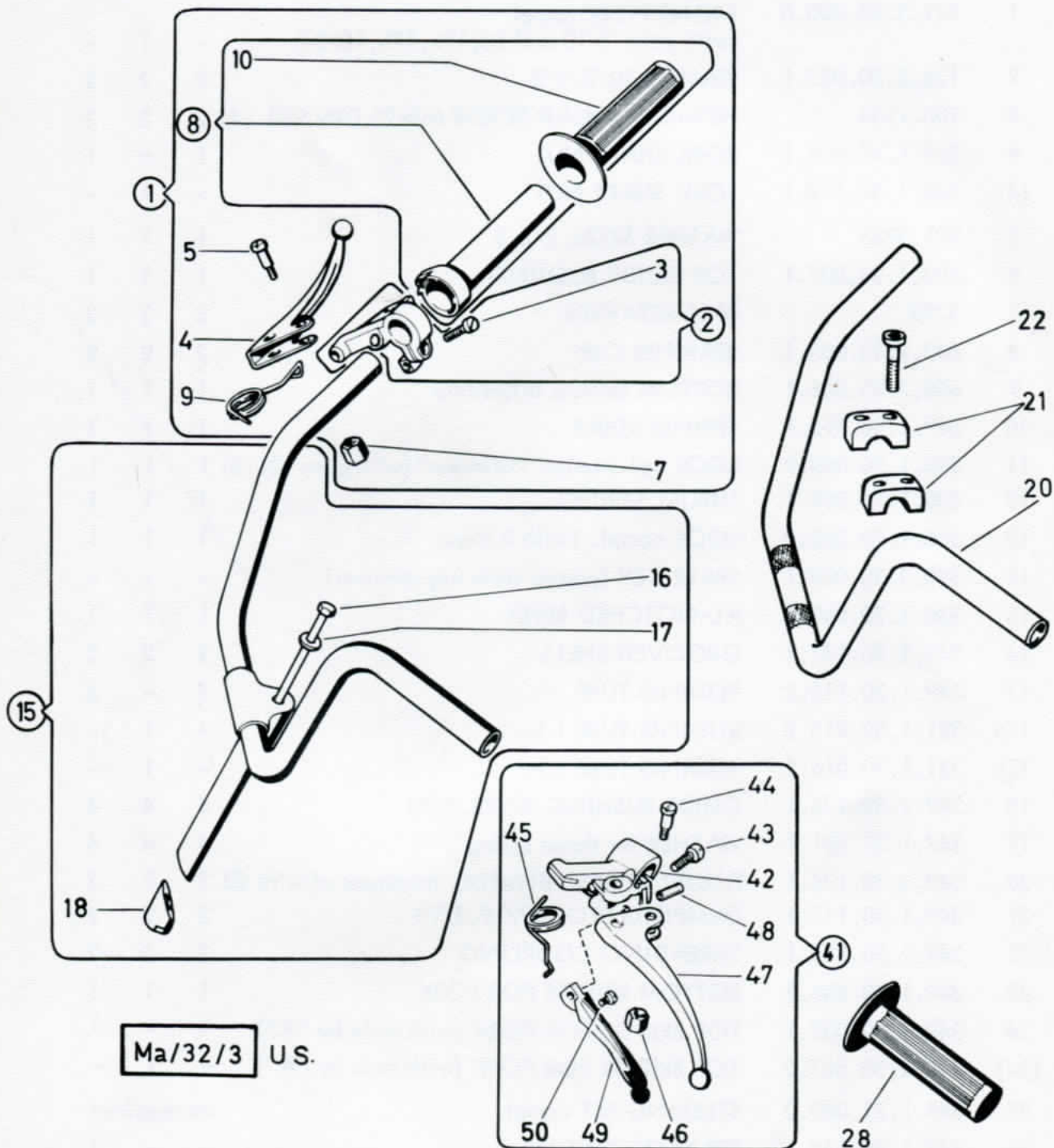
Ref.- No.	Part-No.	Description			
			Model Maxi	Model Maxi S	Model Newport
1	349.1.21.500.0	PIVOTED FORK compl. without detail "A"	1	-	1
1	349.3.21.500.0	PIVOTED FORK compl. with detail "A"	-	1	-
2	349.1.21.509.1	RUBBER BEARING for pivoted fork	1	1	1
3	349.1.21.504.1	BEARING BUSH	1	1	1
4	26819	SPRING RING B8 DIN 127	N 4	4	4
5	900.1144	HEXAGON SCREW M8x16 DIN 933-8.8	N 4	4	4
6	-----	Not for these models	-	-	-
11	349.2.21.550.0	SUSPENSION UNIT compl. (Sebac, grey)	2	-	-
11	349.3.21.550.0	SUSPENSION UNIT compl. (Sebac, black)	-	2	2
12	349.1.21.551.1	RUBBER BEARING for suspension unit	8	8	8
13	349.1.21.552.1	SLEEVE 12/8,3/19	4	4	4
14	349.2.21.553.1	SLIDING TUBE (Ø40mm, plastic) grey	2	-	-
14	349.3.21.553.1	SLIDING TUBE (Ø40mm, plastic) black	-	2	2
21	349.1.21.513.1	BOLT (M 8, 191 long)	1	1	1
22	126.3025	WASHER 20/8,5/1	2	2	2
23	22805	TOOTHED LOCK WASHER J8,4 DIN 6797	N 2	2	2
24	900.2935	DOMED NUT M8 DIN 1587	N 4	4	4
25	900.1020	HEXAGON SCREW M8x30 DIN 931-8.8	N 2	2	2
26	900.3211	SPRING WASHER B8 DIN 137	N 2	2	2





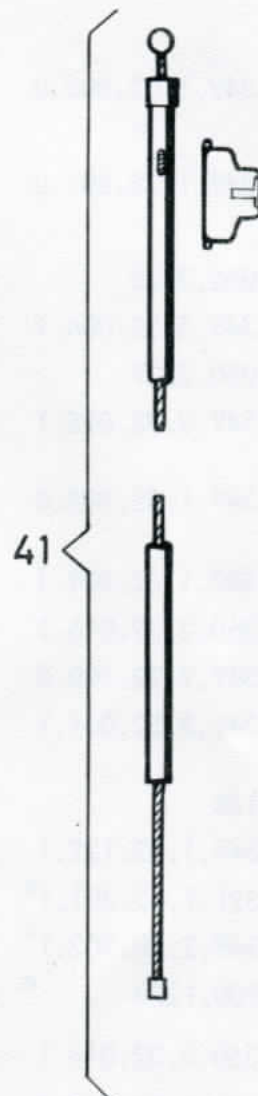
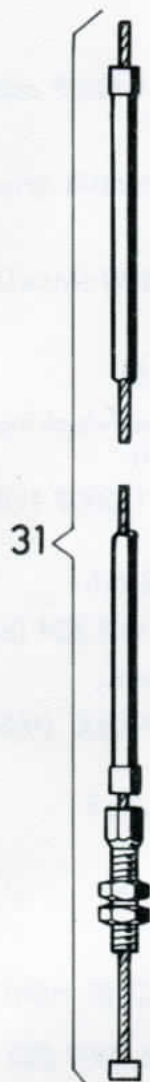
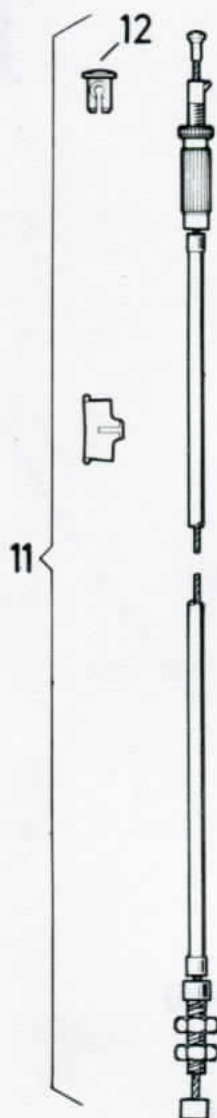
Ref.- No.	Part-No.	Description	Model Rigid Model Maxi	Model Maxi-S	Model Newport
1	349.1.30.800.0	FRONT FORK compl (with parts 2÷10 and 16, 17, 18÷24)	1	-	1
1	321.3.30.200.0	FRONT FORK compl (with parts 2÷10 and 16, 17a, 17b, 18÷24)	-	1	-
2	126.2.30.025.1	WASHER 20/8, 5/2	2	2	2
3	900.1104	HEXAGON HEAD SCREW M8x25 DIN 933	N 2	2	2
4	349.1.30.018.1	FORK SHAFT NUT	1	-	1
(4)	349.1.30.518.1	FORK SHAFT NUT	-	1	-
5	901.3935	WASHER 32/26, 2/2, 5	1	1	1
6	600.1.33.007.1	TOP GUIDE BUSHING	1	1	1
7	3298	BALL RETAINER	2	2	2
8	600.2.33.005.1	BEARING CUP	2	2	2
9	600.2.33.006.1	BOTTOM GUIDE BUSHING	1	1	1
10	349.1.30.015.1	SPRING STRAP	1	1	1
11	330.1.20.052.9	LOCK cpl. version "Neimann" (with parts 12÷15)	1	1	1
12	330.1.20.059.1	THRUST SPRING	1	1	1
13	330.1.20.052.0	LOCK compl. (with 2 keys)	1	1	1
14	350.2.30.023.1	SPARE KEY (please state key-number)	-	-	-
15	330.1.20.060.1	AL-NOTCHED RIVET	1	1	1
16	349.1.30.137.1	GROOVED SHELL	2	2	2
17	349.1.30.115.2	SLIDING TUBE	2	-	2
17a	321.1.30.215.2	SLIDING TUBE l.h.	-	1	-
17b	321.1.30.016.2	SLIDING TUBE r.h.	-	1	-
18	349.1.30.126.1	GUIDE BUSHING 27/22, 8/30	4	4	4
19	367.1.30.031.1	WASHER for thrust spring	4	4	4
20	349.2.30.134.1	THRUST SPRING Ø19x184, thickness of wire Ø3	2	2	2
21	349.1.30.117.1	DAMPING STOP 27/19, 2/10	2	2	2
22	349.1.30.135.1	THREADING COUPLING	2	2	2
23	349.1.30.806.2	BOTTOM BRIDGE FOR FORK	1	1	1
24	349.1.30.007.1	TOP BRIDGE FOR FORK (with hole by "A")	1	-	1
(24)	349.2.30.507.2	TOP BRIDGE FOR FORK (with hole by "A")	-	1	-
25	349.1.31.000.0	STEERING SET compl	as required		
26	349.1.30.144.1 ^x	TRANSFER PICTURE	-	-	1
26	349.2.30.144.1 ^{xx}	TRANSFER PICTURE	-	-	1
27	349.1.30.143.1 ^x	TRANSFER PICTURE	-	-	2
27	349.2.30.143.1 ^{xx}	TRANSFER PICTURE	-	-	2

^xfor model Newport laquered in color metallic brown^{xx}for model Newport laquered in color champagne



17. HANDLEBAR AND CONTROLS

Bild-Nr.	Ersatzteil-Nr.	Benennung	Model Rigid Model Maxi, Maxi-S Model Newport
1	349.1.32.805.0	THROTTLE TWIST GRIP compl. (with parts 2÷10)	1
2	349.1.32.807.0	HOUSING for throttle grip compl. (with part 3)	1
3	050.3222	LENS HEAD SCREW (M6x15)	1
4	349.5.32.006.1	BRAKE LEVER	1
5	050.3227	PIVOT BOLT (M5)	1
7	349.3.32.028.1	PLASTIC NUT (self-locking for threading M5)	1
8	349.1.32.808.0	THROTTLE TWIST GRIP TUBE compl. (with part 10)	1
9	349.1.32.809.1	RETURN SPRING r.h.	1
10	360.2.32.016.1	TWIST GRIP COVER Ø24 (black)	1
15	349.2.32.100.0	HANDLEBAR compl.	1
16	349.2.32.051.1	CLAMPING SPINDLE (M8x1) 194 long - 8.8	1
17	186	WASHER 20/8,4/3,5	1
18	349.1.32.122.1	WEDGE CLAMP	1
20	321.1.32.301.1 ^x	HANDLEBAR TUBE	1 x
21	349.2.30.502.1 ^x	CLAMP	2 x
22	900.1374 ^x	HEXAGON SOCKET HEAD SCREW (M7x35)	4 x
28	350.3.32.016.1	DUMMY RUBBER GRIP Ø22 (black)	1
41	349.1.32.817.0	BRAKE- AND ACTUATING LEVER compl. (with parts 42÷50)	1
42	349.1.32.818.1	SHACKLE	1
43	050.3222	LENS HEAD SCREW (M6x15)	1
44	050.3227	PIVOT BOLT (M5)	1
45	349.1.32.819.1	RETURN SPRING l.h.	1
46	349.3.32.028.1	PLASTIC NUT (for thread M5)	1
47	349.7.32.017.1	HAND LEVER for brake	1
48	902.4809	SPIRAL PIN 4,7x12 DIN 7343	N 1
49	349.3.32.032.1	HAND LEVER for clutch (power)	1
50	349.1.32.031.1	CABLE CLAMPING SCREW (M4x10) ^x only for Model Maxi - S	1

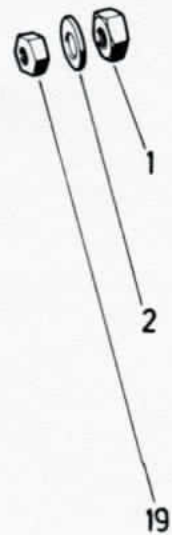
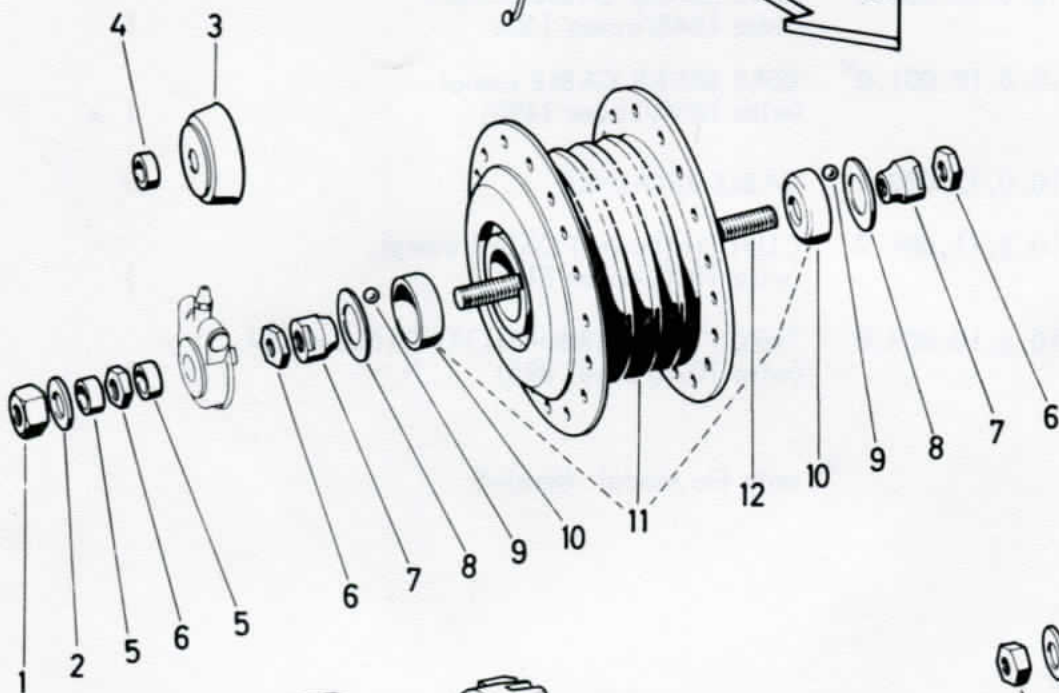
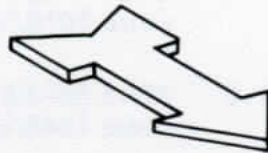
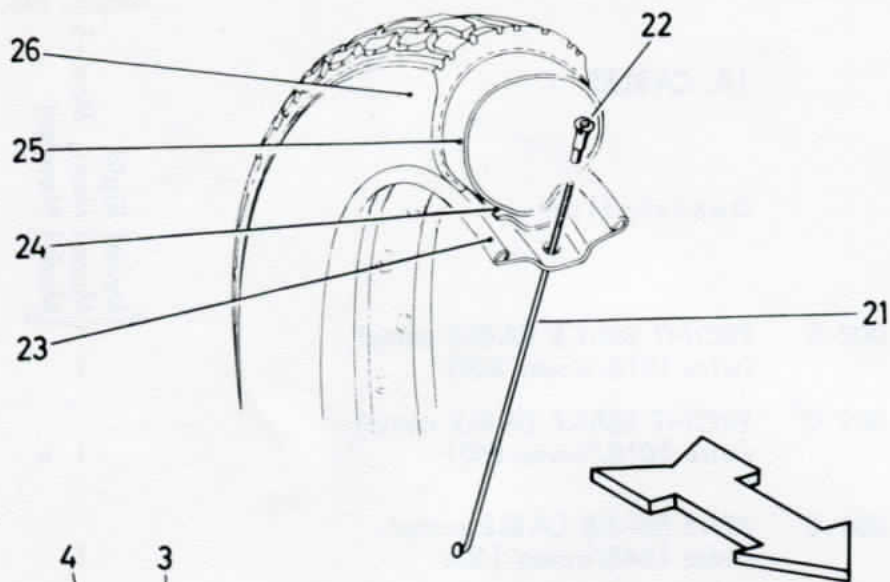


Ma/60/2 US.

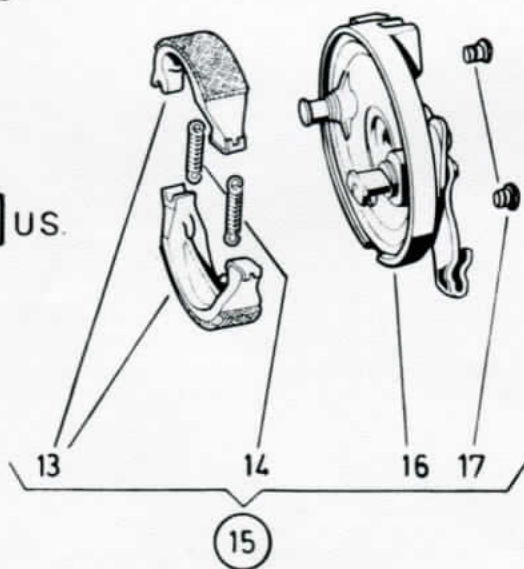
18. CABLES

Ref.- No.	Part-No.	Description	Model		
			Rigid	Maxi-S	Newport
11	910.8.18.002.0	FRONT BRAKE CABLE compl. (wire 1010/cover 860)	1		
11	910.8.19.002.0 ^x	FRONT BRAKE CABLE compl. (wire 1010/cover 850)	1	x	
11	910.8.18.001.0	REAR BRAKE CABLE compl. (wire 1648/cover 1500)	1		
11	910.8.19.001.0 ^x	REAR BRAKE CABLE compl. (wire 1650/cover 1490)	1	x	
12	910.0.12.002.1	CABLE RETAINER	2		
31	910.2.11.001.0	CLUTCH (Power) CABLE compl. (wire 1060/cover 810)	1		
41	910.5.10.003.0	THROTTLE (CARBURETOR) CABLE compl. (wire 1026/cover 895)	1		

^x only for Model Maxi-S



Ma/40/4 US.



19. FRONT WHEEL

Ref.- No.	Part-No.	Description	[Model Rigid Model Maxi]		Model Newport
--	349.1.40.800.0	FRONT WHEEL compl. (with steel rim, without tire)	1		1
--	349.1.40.802.0	FRONT WHEEL HUB compl. (Leleu Ø80mm)	1		1
1	349.1.40.016.1	HEXAGON NUT (axle nut) (M11x1, 10mm high, 19SW)	2		2
2	604.4124	WASHER 19/11, 3/0, 8	2		2
3	349.1.40.017.1 ^x	COVER CAP	1		1
4	349.1.40.005.1 ^x	SPACER RING 16/11, 2/4, 1	1		1
5	349.1.40.004.1	SPACER RING 16/11, 2/4, 7	2		2
6	349.1.40.008.1	HEXAGON NUT (M11x1, 5mm high, SW16)	3		3
7	349.1.40.010.1	CONE Ø18x13	2		2
8	349.1.40.011.1	COVER DISC 29, 2/18, 5/0, 4	2		2
9	22757	BALL 7/32"	22		22
10	349.1.40.006.1	BEARING CUP Ø29x10, 5	2		2
11	349.1.40.003.2	FRONT WHEEL BRAKE HUB (with pressed-in bearing cups)	1		1
12	349.1.40.026.1	FRONT WHEEL AXLE, 156 long	1		1
13	349.1.40.015.0	PAIR OF BRAKE SHOES with glued lining	1		1
14	349.1.40.019.1	BRAKE SHOE SPRING	2		2
15	349.1.40.807.0	BRAKE COVER PLATE compl. (with parts 13, 14, 16 and 17)	1		1
16	349.1.40.807.9	BRAKE COVER PLATE (with part 17)	1		1
17	349.1.40.816.1	PLUG	2		2
19	349.1.40.014.1	HEXAGON NUT (M11x1, 7mm high, SW16)	1		1
21	349.5.40.030.1	SPOKE Ø2, 6x188	36		36
22	349.1.40.031.1	NIPPLE M3	36		36
23	349.4.40.033.1	RIM 17" (steel)	1		1
24	901.0894	CHAFING STRIP	1		1
25	901.0863	INNER TUBE 21"x2"	1		1
26	901.0862	TIRE 2-17 (21x2)	1		-
26	902.0834	TIRE 2-17 (21x2) with reflecting side wall	-		1

^x These parts are omitting when mounting speedometer drive

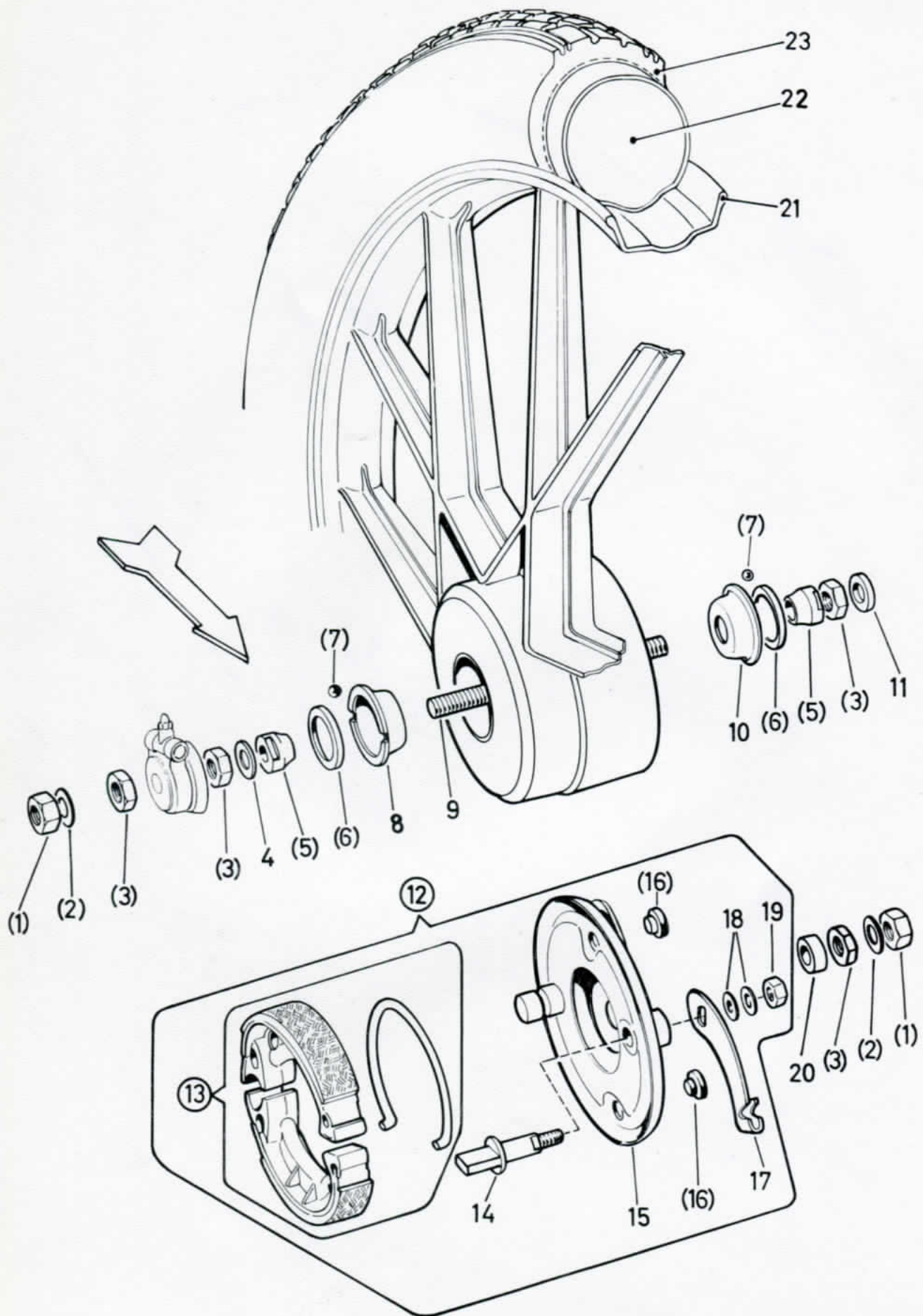
GROUP 19a (Page 57b - 57e)

"FRONT WHEEL FOR MAXI-S"

WILL PUBLISHED SUBSEQUENTLY







		19a. FRONT WHEEL for Maxi-S	Requd.No. Model Maxi-S
Ref.- No.	Part-No.	Description	
--	349.1.40.700.0	FRONT WHEEL compl. (without tire)	1
1	349.1.40.714.1	HEXAGON NUT (axle nut, M11x1 10 high SW 17)	2
2	604.4124	WASHER 19/11,3/0,8	2
3	349.1.40.708.1	HEXAGON NUT M11x1,6 high, SW 17	4
4	900.3938	WASHER 18/12,3/1	1
5	349.1.40.710.1	CONE Ø19x12	2
6	349.1.40.711.1	DUST CAP 28,1/20/3,5	2
7	22751	BALL 1/4"	20
8	349.1.40.705.1	BEARING CUP r.h.	1
9	349.1.40.026.1	FRONT WHEEL AXLE, 156 long	1
10	349.1.40.706.1	BEARING CUP l.h.	1
11	350.1.13.076.1	WASHER 18/12,5/2	1
12	349.1.40.707.0	BRAKE COVER PLATE, compl	1
13	349.1.40.715.9	PAIR OF BRAKE SHOES with brake shoe spring	1
14	349.1.40.709.1	BRAKE CAM, 46 long	1
15	349.1.40.707.2	BRAKE COVER PLATE, loose	1
16	349.1.40.716.1	PLUG	2
17	349.1.40.713.1	BRAKE LEVER	1
18	24795	WASHER 6,4 DIN 125	N 2
19	24773	HEXAGON NUT M6 DIN 934	N 1
20	349.1.40.704.1	DISTANCE RING 16/12/6	1
21	349.1.40.702.2	FRONT WHEEL, loose, (with parts 8 and 10)	1
22	901.0863	INNER TUBE 21x2	1
23	902.0800	TIRE 2 1/4 - 17 (21x2,25)	1



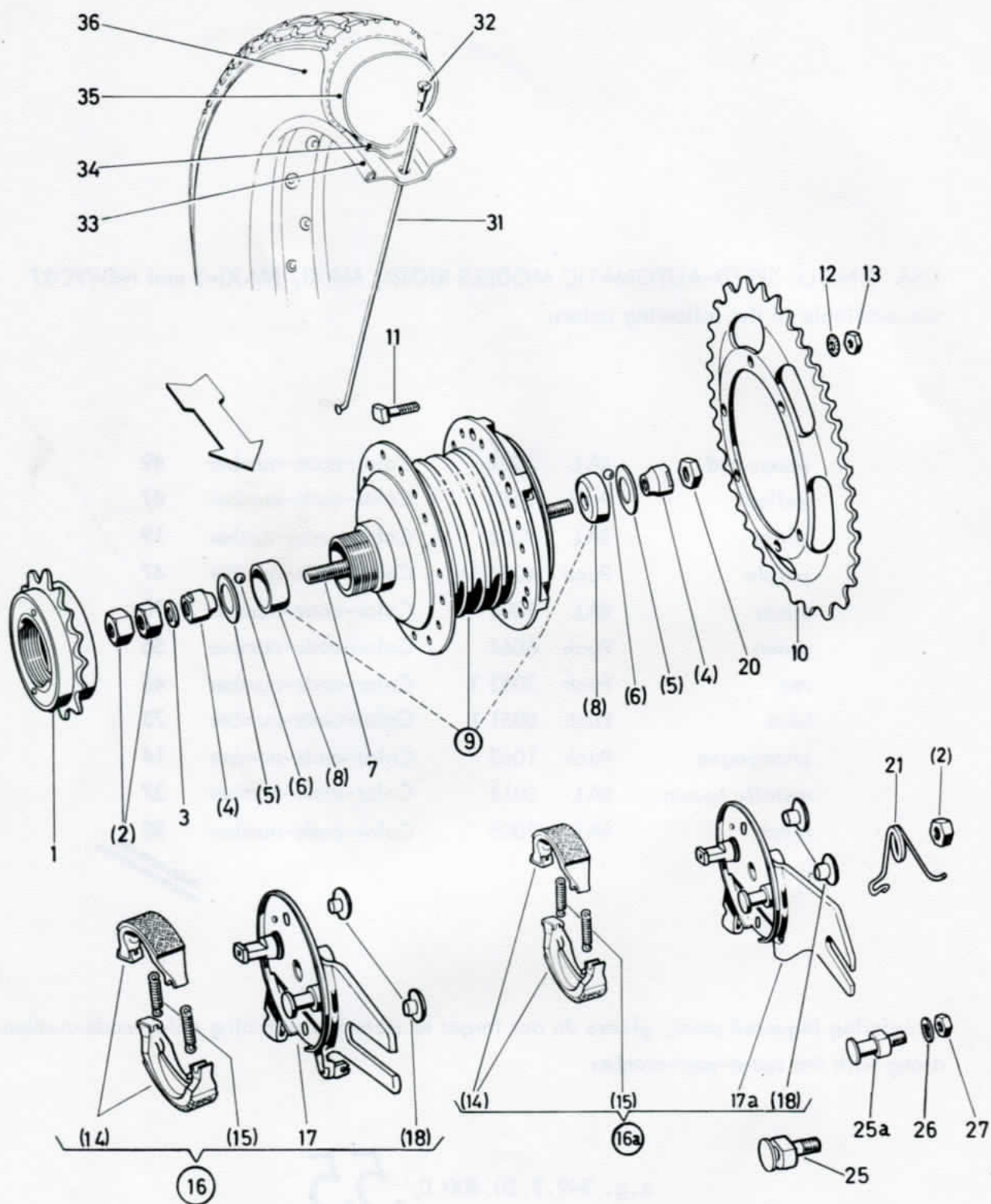


USA SINGLE-SPEED-AUTOMATIC MODELS RIGID, MAXI, MAXI-S and NEWPORT
are available in the following colors:

poppy red	RAL	3002	Color-code-number	49
yellow	Puch	1060	Color-code-number	67
white	RAL	9002	Color-code-number	19
purple	Puch	4054 M	Color-code-number	47
silver	RAL	9006	Color-code-number	90
green	Puch	6064	Color-code-number	55
red	Puch	3052 T	Color-code-number	45
blue	Puch	5051 T	Color-code-number	73
champagne	Puch	1063	Color-code-number	14
metallic brown	RAL	8017	Color-code-number	37
black	RAL	9005	Color-code-number	30

In ordering laquered parts, please do not forget to state the matching color-code-number
along with the spare-part-number

e.g. 349.2.20.800.0/55

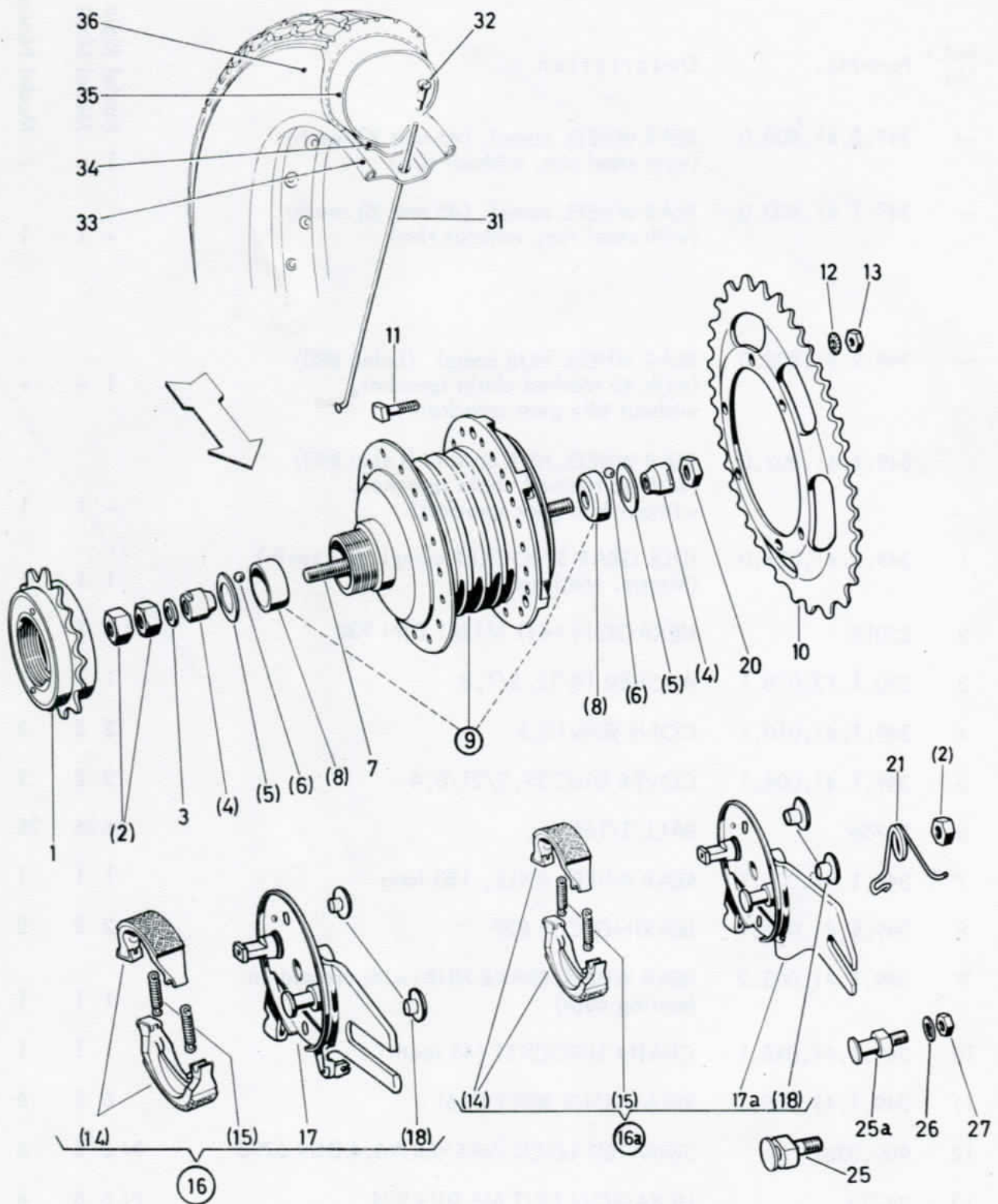


Ma/41/1 US.

20. REAR WHEEL

			Requd. No.		
Ref.- No.	Part-No.	Description	Model Rigid	Model Maxi	Model Newport
--	349.2.41.800.0	REAR WHEEL compl. (45 and 23 teeth) (with steel rim, without tire)	1	-	-
--	349.1.41.800.0	REAR WHEEL compl. (45 and 23 teeth) (with steel rim, without tire)	-	1	1
--	349.2.41.802.0	REAR WHEEL HUB compl. (Leleu Ø80) (with 45 toothed chain sprocket, without idle gear sprocket)	1	-	-
--	349.1.41.802.0	REAR WHEEL HUB compl. (Leleu Ø80) (with 45 toothed chain sprocket, without idle gear sprocket)	-	1	1
1	349.2.41.023.0	IDLE GEAR SPROCKET compl. (23 teeth) (Messrs. Maillard)	1	1	1
2	25015	HEXAGON NUT M12x1 DIN 934	N 3	3	3
3	350.1.13.078.1	WASHER 18/12,5/1,8	1	1	1
4	349.1.41.010.1	CONE Ø20x13,5	2	2	2
5	349.1.41.004.1	COVER DISC 29,2/21/0,4	2	2	2
6	22754	BALL 3/16"	26	26	26
7	349.1.41.026.1	REAR WHEEL AXLE, 180 long	1	1	1
8	349.1.41.006.1	BEARING CUP Ø29	2	2	2
9	349.1.41.003.2	REAR WHEEL BRAKE HUB (with pressed-in bearing cups)	1	1	1
10	349.1.41.045.1	CHAIN SPROCKET (45 teeth)	1	1	1
11	349.1.41.005.1	RETAINING BOLT (M6)	6	6	6
12	900.3267	SERRATED LOCK WASHER A6,4 DIN 6798	N 6	6	6
13	24773	HEXAGON NUT M6 DIN 934	N 6	6	6
14	349.1.40.015.0	PAIR OF BRAKE SHOES with glued lining	1	1	1
15	349.1.40.019.1	BRAKE SHOE SPRING	2	2	2
16	349.2.41.807.0	BRAKE COVER PLATE compl. (with parts 14,15,17 and 18)	1	-	-





Ma/41/1 US.

20. REAR WHEEL (cont.)

Ref.- No.	Part-No.	Description	Requd. No.		
			Model Rigid	Model Maxi	Model Newport
16a	349.1.41.807.0	BRAKE COVER PLATE compl. (with parts 14, 15, 17a and 18)	-	1	1
17	349.2.41.807.9	BRAKE COVER PLATE (with part 18)	1	-	-
17a	349.1.41.807.9	BRAKE COVER PLATE (with part 18)	-	1	1
18	349.1.41.816.1	PLUG	2	2	2
20	349.1.41.014.1	HEXAGON NUT (M12x1, 5mm high, 19SW)	1	1	1
21	349.3.41.515.1	RETURN SPRING	1	1	1
25	349.1.41.008.1	BRAKE SUPPORTING BOLT (32mm long)	1	-	-
25a	349.1.41.508.1 ^x	BRAKE SUPPORTING BOLT (38,5 long)	-	1	1
26	22806	^x TOOTHED LOCK WASHER 10,5	1	1	1
27	24789	^x HEXAGON NUT M10x1 DIN 934	N 1	1	1
31	349.5.40.030.1	SPOKE Ø2,6x188	36	36	36
32	349.1.40.031.1	NIPPLE M3	36	36	36
33	349.4.40.033.1	RIM 17" (steel)	1	1	1
34	901.0894	RIM BAND	1	1	1
35	901.0863	INNER TUBE 21"x2"	1	1	1
36	901.0862	TIRE 2-17 (21x2)	1	1	-
36	902.0834	TIRE 2-17 (21x2) with reflecting side wall	-	-	1

^x
for model Maxi and Newport up to ma. 8446632



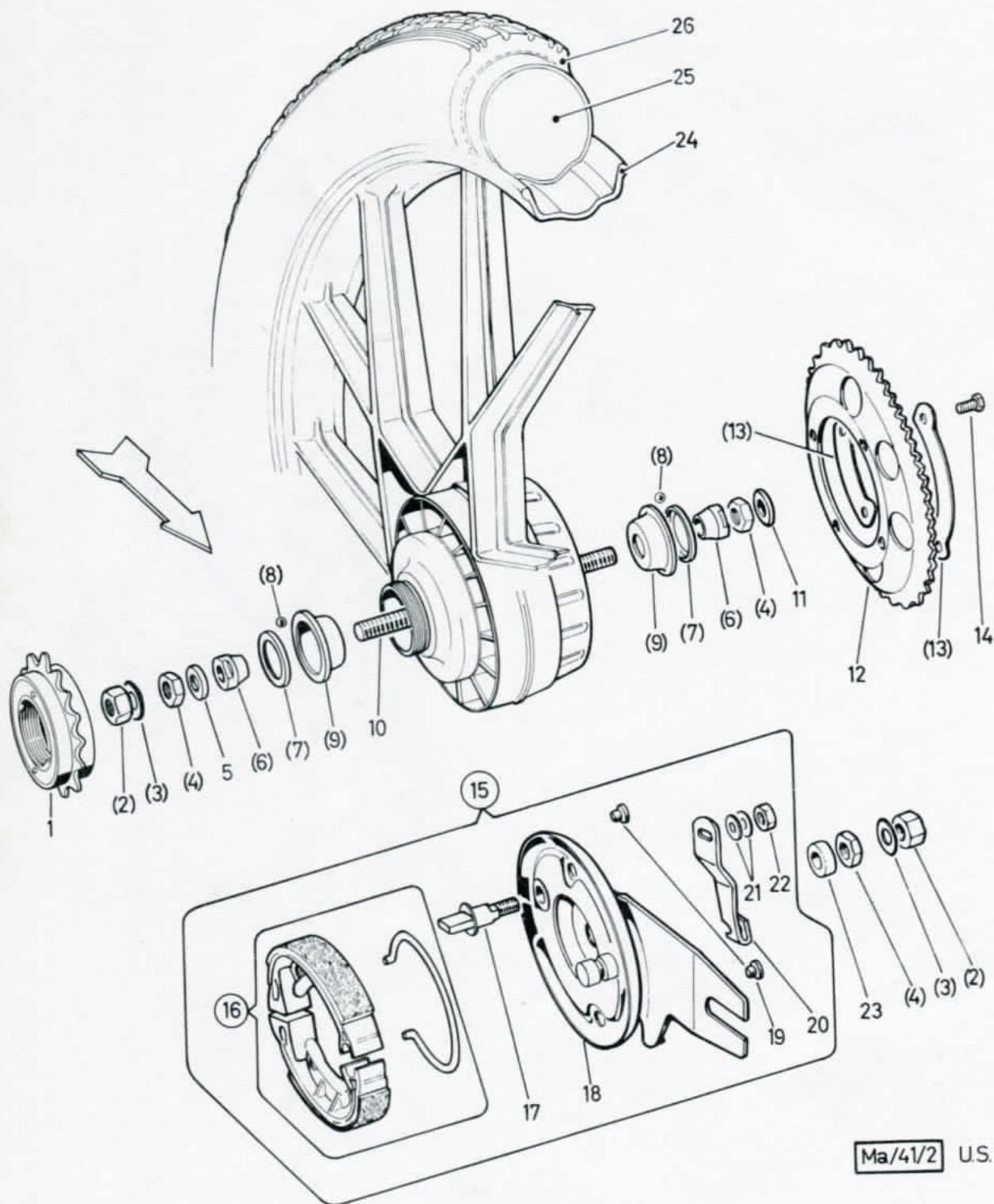
GROUP 20a (Page 61b - 61e)

"REAR WHEEL FOR MAXI-S"

WILL PUBLISHED SUBSEQUENTLY







Ma/41/2 U.S.

20a. REAR WHEEL for Maxi-S			Requd. No.
Ref.- No.	Part-No.	Description	Model Maxi-S
--	349.2.41.700.0	REAR WHEEL compl. (45 and 23 teeth) (without tire)	1
1	349.2.41.023.0	IDLE GEAR SPROCKET compl. (23 teeth) (Messrs.Maillard)	
2	349.1.40.714.1	HEXAGON NUT (axle nut M11x1, 10 high SW 17)	2
3	604.4124	WASHER 19/11, 3/0, 8	2
4	349.1.40.708.1	HEXAGON NUT M11x1, 6 high SW 17	3
5	349.2.41.704.1	DISTANCE RING 16/12/3	1
6	349.1.40.710.1	CONE Ø19x12	2
7	349.2.41.711.1	DUST CAP 25,9/20/3,5	2
8	900.6121	BALL Ø5,5	22
9	349.2.41.706.1	BEARING CUP	2
10	349.2.41.726.1	REAR WHEEL AXLE, 175 long	1
11	350.1.13.076.1	WASHER 18/12, 5/2	1
12	349.1.41.745.1	CHAIN SPROCKET, 45 teeth	1
13	349.1.41.718.1	LOCK PLATE for chain sprocket	2
14	900.1132	HEXAGON SCREW M6x16 DIN 933-8.8	N 4
15	349.2.41.707.0	BRAKE COVER PLATE, compl.	1
16	349.1.40.715.9	PAIR OF BRAKE SHOES with brake shoe spring	1
17	349.2.41.709.1	BRAKE CAM, 40 long	1
18	349.2.41.707.2	BRAKE COVER PLATE, loose	1
19	349.1.40.716.1	PLUG	2
20	349.2.41.713.1	BRAKE LEVER	1

20a. REAR WHEEL (Forts.) for Maxi-S

Requid. No.

Ref.-
No. Part-No.

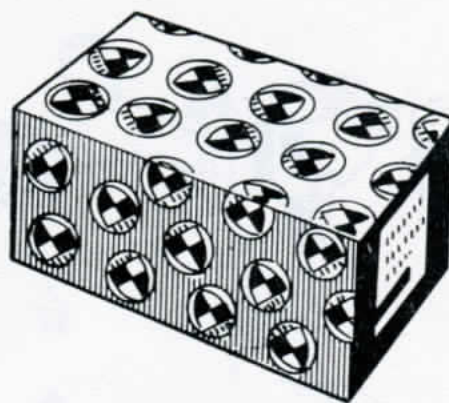
Description

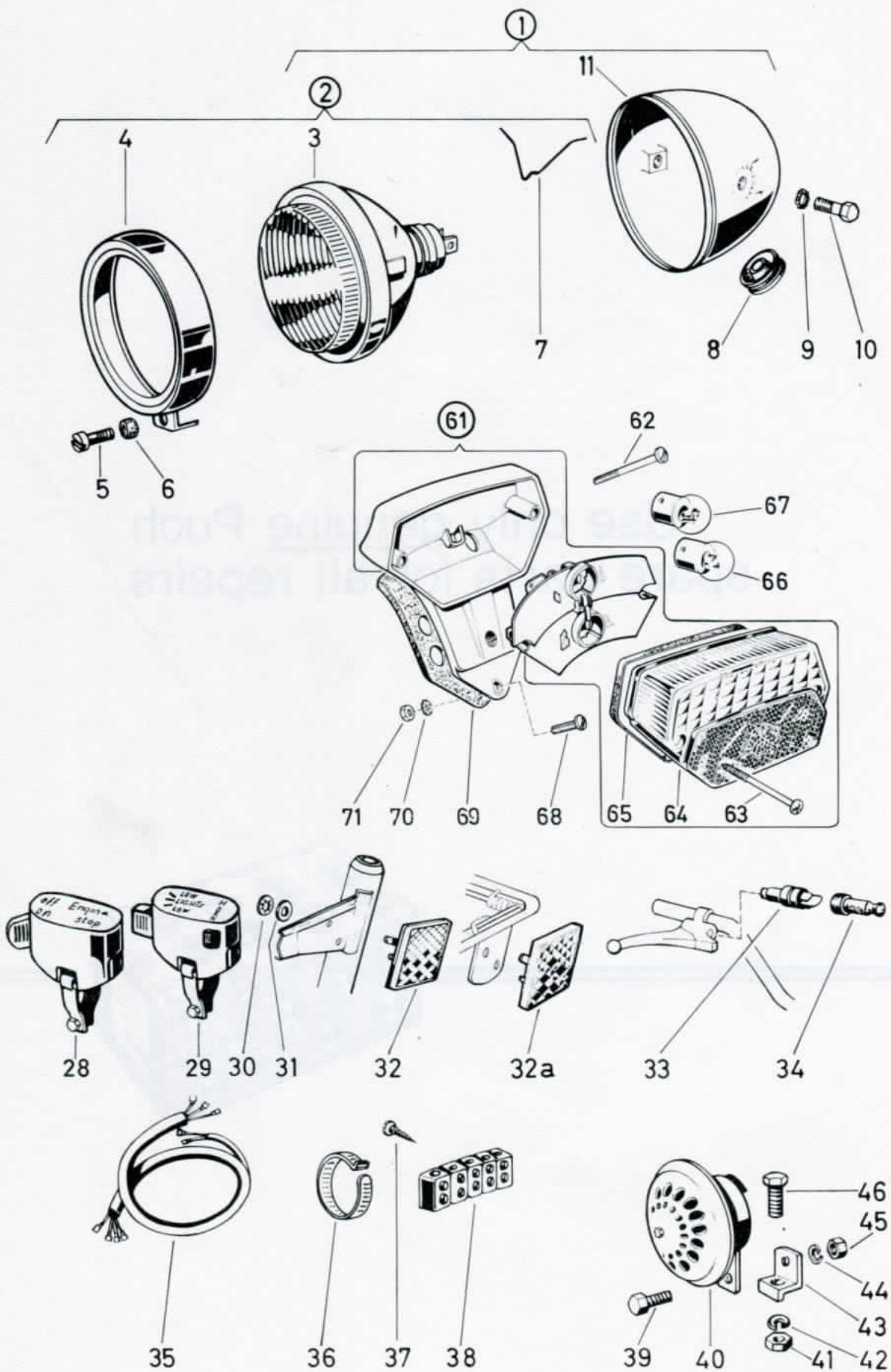
Model Maxi-S

21	24795	WASHER 6,4 DIN 125	N 2
22	24773	HEXAGON NUT M6 DIN 934	N 1
23	349.2.41.705.1	DISTANCE RING 16/12/7	1
24	349.2.41.702.2	REAR WHEEL, loose (with part 9)	1
25	901.0863	INNER TUBE 21x2	1
26	902.0800	TIRE 2 1/4 - 17 (21x2,25)	1



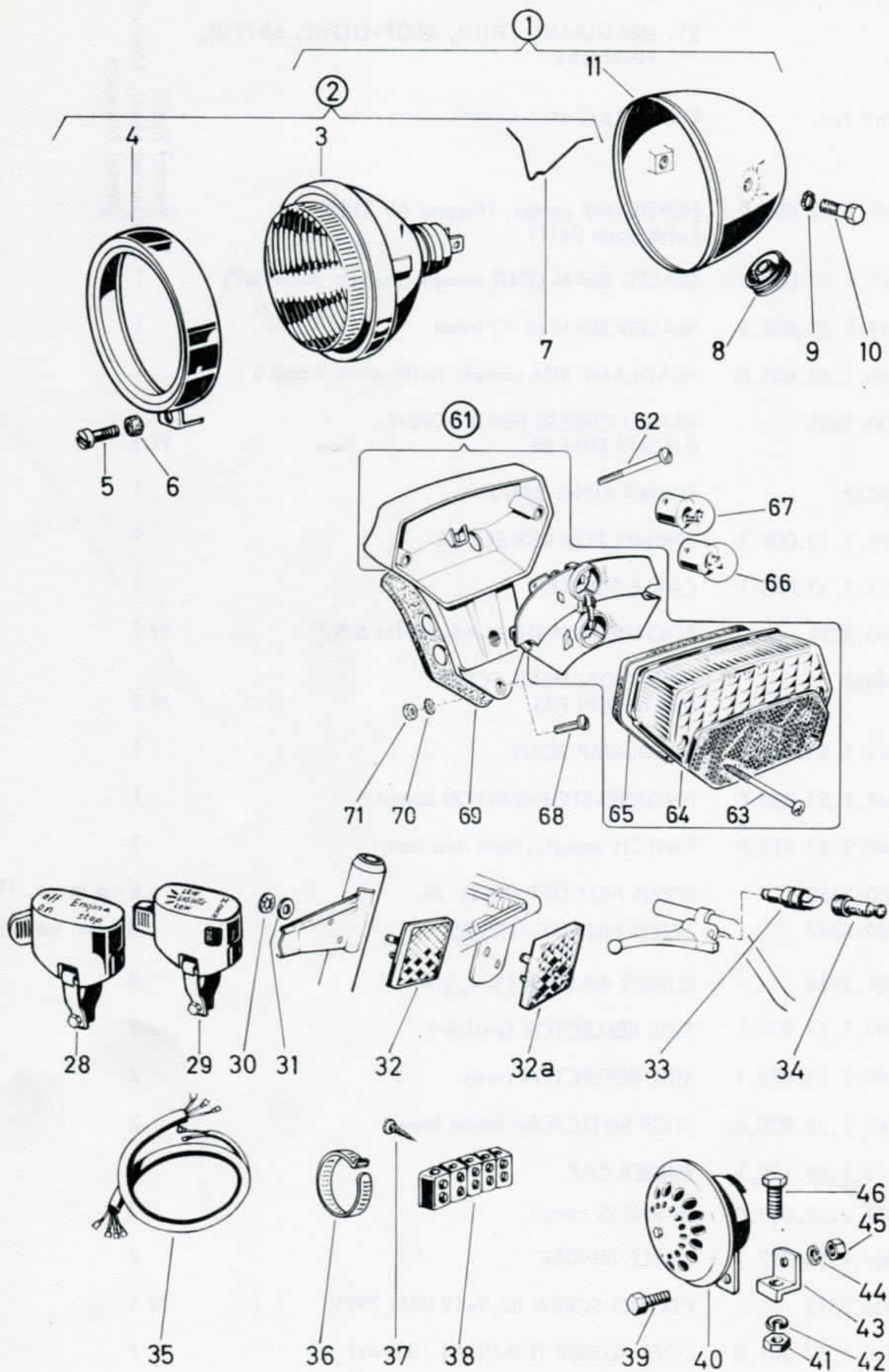
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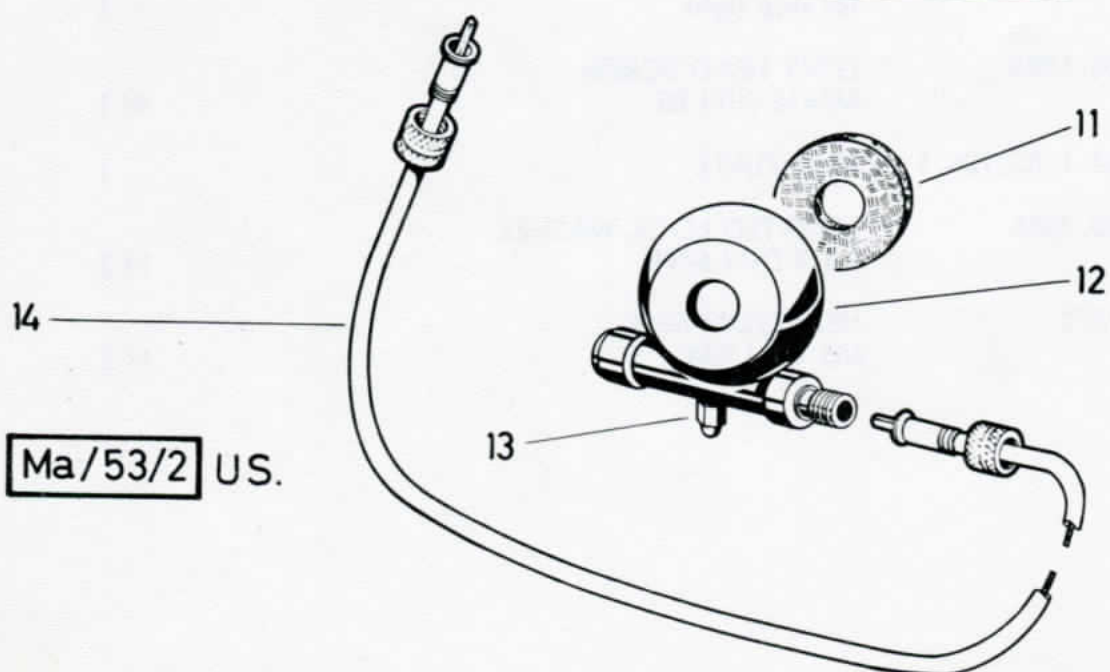
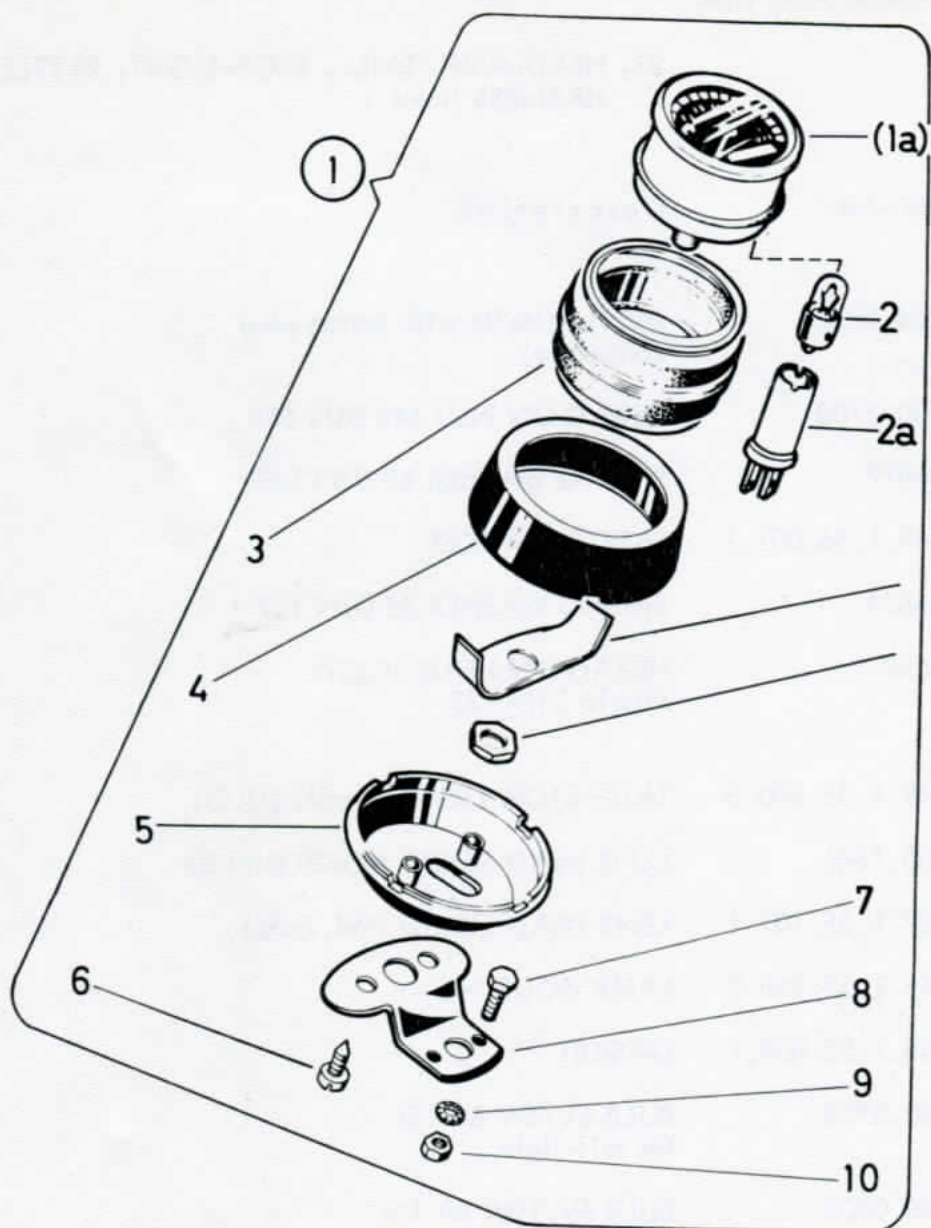
21. HEADLAMP, TAIL-, STOP-LIGHT, RATTLE, HARNESS

Ref.- No.	Part-No.	Description	Model Rigid Model Maxi, Maxi-S Model Newport
1	349.1.53.800.0	HEADLAMP compl. (Pagani Nr 2143) (with parts 2÷11)	1
2	349.1.53.802.0	SEALED BEAM UNIT compl. (with parts 3÷7)	1
3	349.1.53.802.2	SEALED BEAM (6 V) loose	1
4	349.1.53.803.0	HEADLAMP RIM compl. (with parts 5 and 6)	1
5	900.1505	RAISED CHEESE HEAD SCREW AM5x16 DIN 85	N 1
6	28547	RUBBER RING 8/4/2	1
7	321.1.53.009.1	SPRING FOR REFLECTOR	9
8	321.3.53.005.1	CABLE SOCKET	1
9	900.3271	TOOTHED WASHER A6,4 DIN 6797	N 2
10	24928	HEXAGON HEAD SCREW M6x16 DIN 933	N 2
11	349.1.53.801.2	HEADLAMP BODY	1
28	349.1.53.830.0	ENGINE-STOP-SWITCH compl.	1
29	349.2.53.817.0	SWITCH compl. (light and horn)	1
30	900.3650	SPEED NUT (SFP 0212) Ø4	8 up to ma. 1976
30	902.4657	SPEED NUT (FC 050) Ø5	8 from ma. 1977
31	901.3956	RUBBER WASHER 15/4, 5/4	8
32	349.1.53.876.1	SIDE REFLECTOR (yellow)	2
32a	349.2.53.876.1	SIDE REFLECTOR (red)	2
33	349.1.55.820.0	STOP SWITCH for brake levers	2
34	413.1.55.122.1	RUBBER CAP	2
35	349.2.57.800.0	HARNESS compl	1
36	364.1.53.227.1	CABLE BINDER	2
37	900.9518	FIXING SCREW B2,9x19 DIN 7971	N 1
38	330.1.57.301.0	SOFT RUBBER TERMINAL (5 rows)	1
39	24927	HEXAGON HEAD SCREW M6x12 DIN 933	N 1



21. HEADLAMP, TAIL-, STOP-LIGHT, RATTLE, HARNESS (cont.)

Ref.- No.	Part-No.	Description	Model Rigid Model Maxi, Maxi-S Model Newport
40	904.0758	RATTLE (Hella with faston plug connector)	1
41	900.2108	HEXAGON NUT M8 DIN 555	N 1
42	26819	SPRING WASHER B8 DIN 127	N 1
43	349.1.56.001.1	RATTLE BRACKET	N 1
44	26834	SPRING WASHER B6 DIN 127	N 1
46	25585	HEXAGON HEAD SCREW M8x16 DIN 933	N 1
61	349.1.55.800.0	TAIL- STOP-LIGHT compl. (ULO)	1
62	900.1546	LENS HEAD SCREW M5x30 DIN 85	N 1
63	337.1.55.107.1	LENS HEAD SCREW (M4, 2x55)	2
64	349.1.55.806.2	LAMP HOUSING	1
65	368.1.55.804.1	GASKET	1
66	900.0755	BULB 6V/5W BA 15s for tail-light	1
67	900.0703	BULB 6V/10W BA 15s for stop light	1
68	900.1505	LENS HEAD SCREW M5x16 DIN 85	N 1
69	337.1.55.126.1	BASE PLATE	1
70	900.3255	SERRATED LOCK WASHER A5,3 DIN 6798	N 2
71	24772	HEXAGON NUT M5 DIN 934	N 2

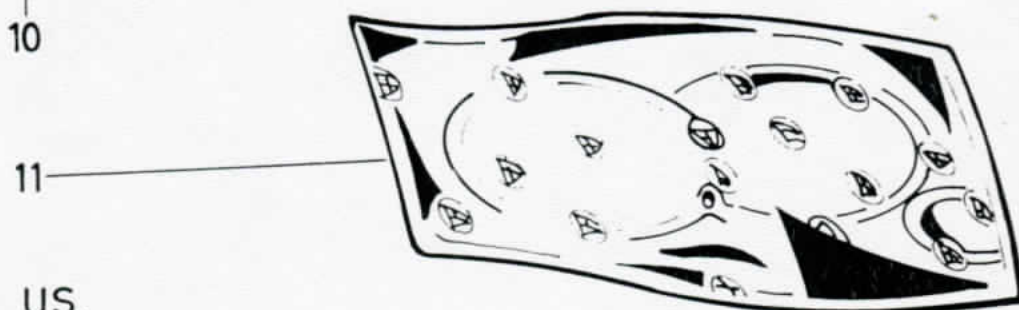
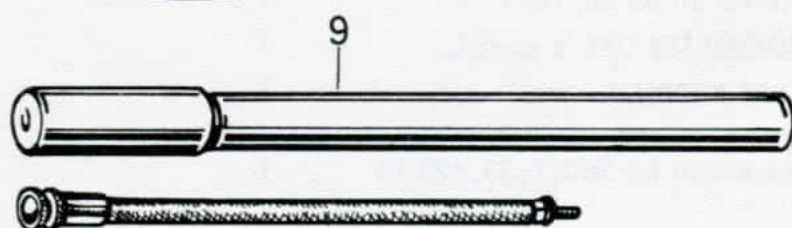
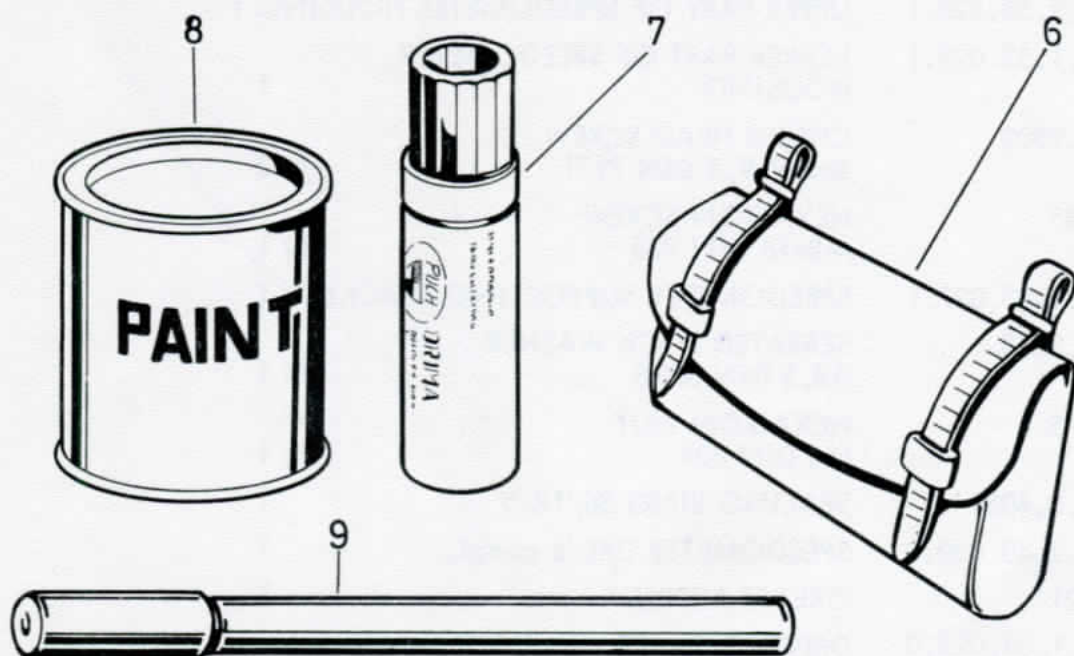
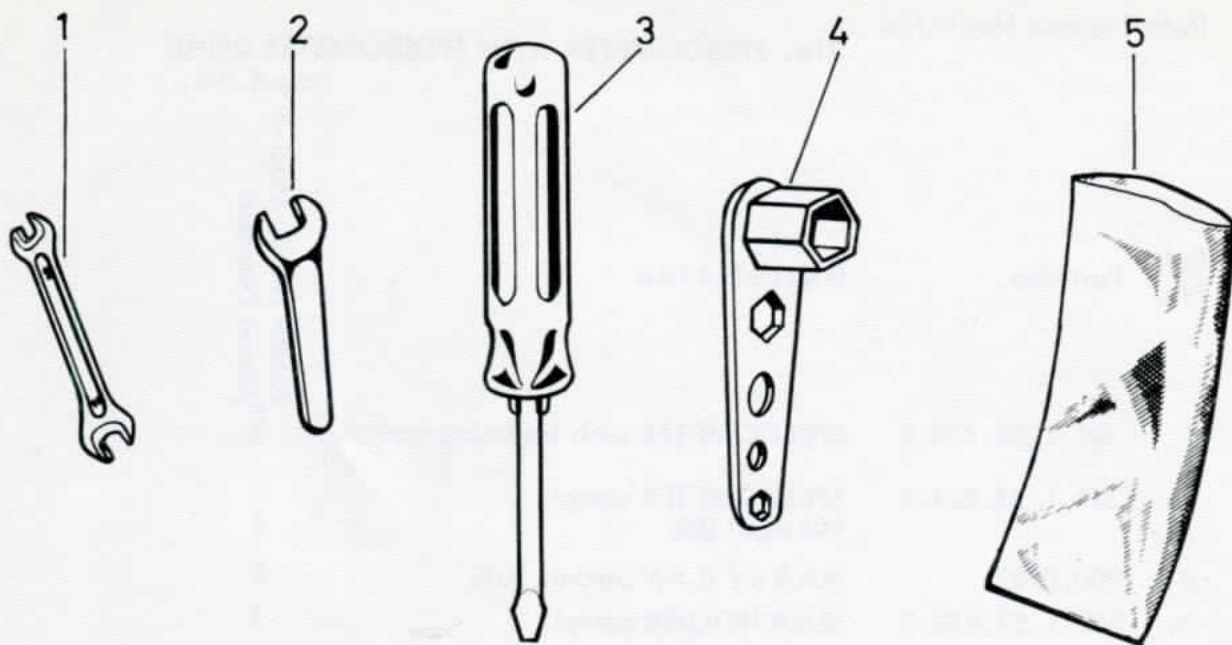


Ma/53/2 US.

21a. SPEEDOMETER WITH SPEEDOMETER DRIVE

Requd. No.

Ref.- No.	Part-No.	Description	[Model Maxi, Maxi-S Model Newport]
1	349.1.53.820.0	SPEEDOMETER with fastening compl.	1
1a	349.1.53.824.0	SPEEDOMETER compl. (40 mph) Ø60	1
2	900.0762	BULB 6V 0,6W Socket Ba7s	1
2a	349.1.53.823.2	BULB HOLDER compl.	1
3	328.2.53.530.0	DAMPER HOLDER compl.	1
4	328.2.53.523.1	UPPER PART OF SPEEDOMETER HOUSING	1
5	359.1.53.022.1	LOWER PART OF SPEEDOMETER HOUSING	1
6	900.9502	CHEESE HEAD SCREW Bz3,9x9,5 DIN 7971	N 2
7	25585	HEXAGON SCREW M8x16 DIN 933	N 1
8	321.1.53.027.1	SPEEDOMETER SUPPORTING BRACKET	1
9	900.3265	SERRATED LOCK WASHER A8,5 DIN 6798	N 1
10	24775	HEXAGON NUT M8 DIN 934	N 1
11	050.3.4051	SEALING RING 36/18/5	1
12	349.2.40.050.0	SPEEDOMETER DRIVE compl.	1
13	26821	GREASE NIPPLE	1
14	328.1.53.025.0	DRIVING SHAFT compl. (625 long) (replacement for 360.1.53.525.0)	1



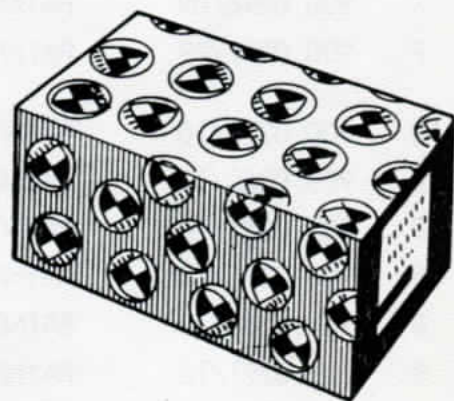
Ma/70/2 US.

22. TOOLS, PUMP

Ref.- No.	Part-No.	Description	Model Rigid Model Maxi, Maxi-S Model Newport	
-	349.1.70.500.0	TOOLS SET	1	
1	10181	WRENCH 8/10	1	
2	900.7022	ONE END WRENCH 19	1	
3	050.2.7021	SCREW DRIVER	1	
4	050.7001.2	SOCKET WRENCH (spark plug)	1	
5	366.1.70.003.1	TOOL BAG	1	
6	600.4.64.004.0	TOOL BAG compl.	1	
7	900.0212/09	PAINT STIK, poppy red	(RAL 3002)	as req.
7	900.0250/09	PAINT STIK, white	(RAL 9002)	as req.
7	900.0261/09	PAINT STIK, silver	(RAL 9006)	as req.
7	900.0280/09	PAINT STIK, yellow	(PUCH 1060)	as req.
7	900.0284/09	PAINT STIK, purple	(PUCH 4054M)	as req.
7	900.0291/09	PAINT STIK, green	(PUCH 6064)	as req.
7	900.0208/09	PAINT STIK, black	(RAL 9005)	as req.
7	900.0234/09	PAINT STIK, red	(PUCH 3052T)	as req.
7	900.0267/09	PAINT STIK, blue	(PUCH 5051T)	as req.
7	900.0296/09	PAINT STIK, champagne	(PUCH 1063)	as req.
7	900.0297/09	PAINT STIK, metallic brown	(RAL 8017)	as req.
8	900.0212/10	PAINT, poppy red	(RAL 3002)	(0,276lbs) as req.
8	900.0250/10	PAINT, white	(RAL 9002)	(0,276lbs) as req.
8	900.0261/10	PAINT, silver	(RAL 9006)	(0,276lbs) as req.
8	900.0280/10	PAINT, yellow	(PUCH 1060)	(0,276lbs) as req.
8	900.0284/10	PAINT, purple	(PUCH 4054M)	(0,276lbs) as req.
8	900.0291/10	PAINT, green	(PUCH 6064)	(0,276lbs) as req.
8	900.0208/10	PAINT, black	(RAL 9005)	(0,276lbs) as req.
8	900.0234/10	PAINT, red	(PUCH 3052T)	(0,276lbs) as req.
8	900.0267/10	PAINT, blue	(PUCH 5051T)	(0,276lbs) as req.
8	900.0296/10	PAINT, champagne	(PUCH 1063)	(0,276lbs) as req.
8	900.0297/10	PAINT, metallic brown	(RAL 8017)	(0,276lbs) as req.
9	050.7024.0	TIRE PUMP, compl	1	
10	050.7023.2	PUMP TUBE	1	
11	349.1.10.110.0	GASKET SET	1	
--	349.1.72.801.9	NUTS AND BOLTS KIT		as req.



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