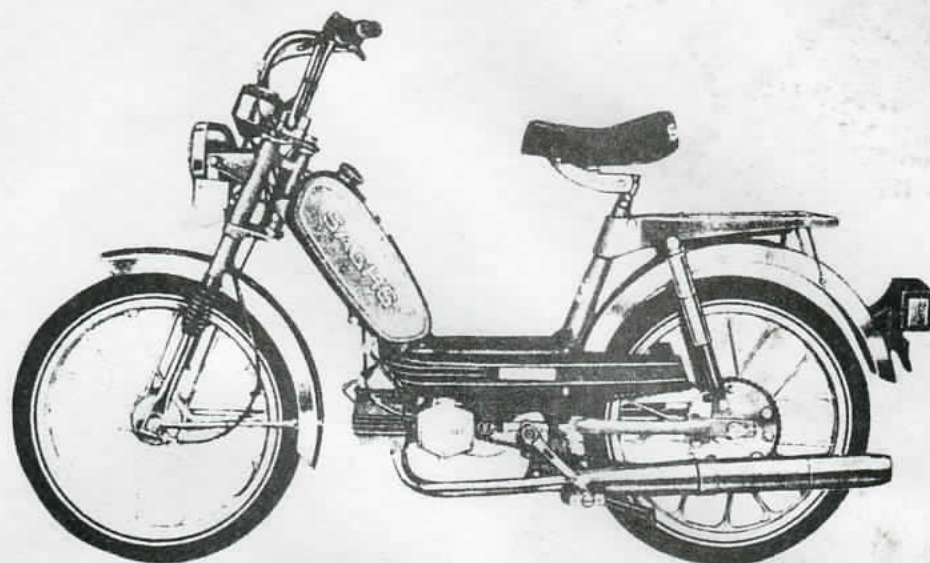


SACHS



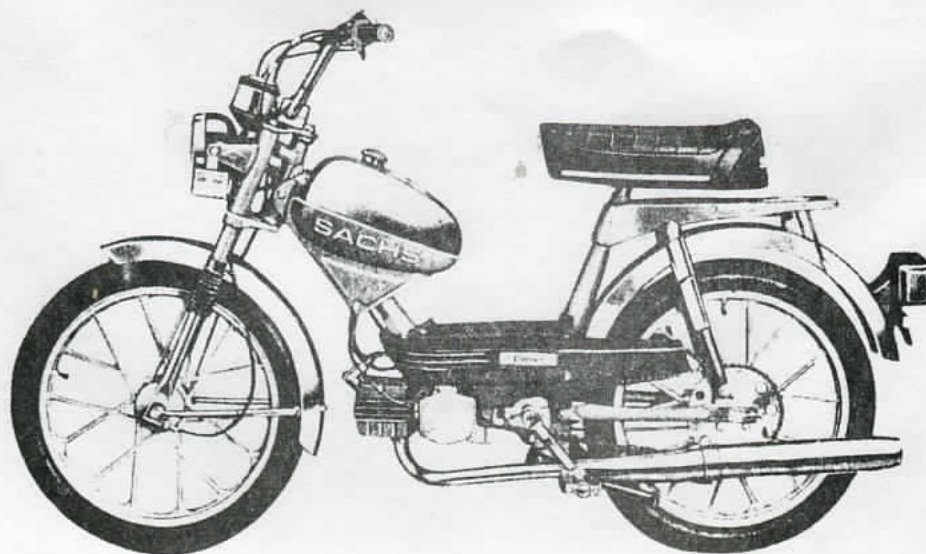
SUBURBAN



Spare Parts List

Motor SACHS

505/1 B	20 mph
505/1 A	25 mph
505/1 D	30 mph



PRIMA

SACHS SPARE PARTS LIST

SUBURBAN

239 =

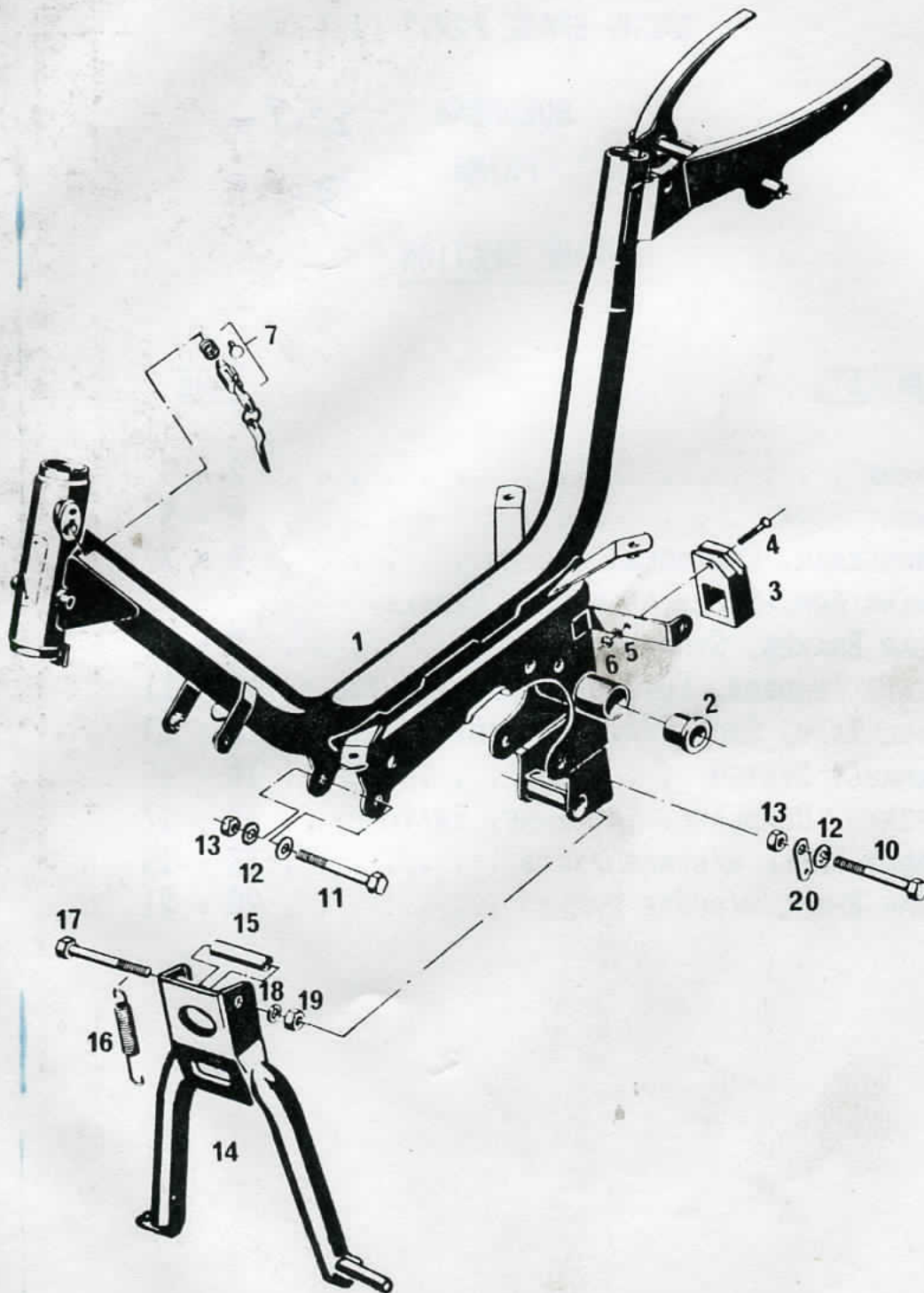
PRIMA

380 =

FRAME SECTION

<u>CONTENTS</u>	<u>PAGE</u>
FRAME	2 - 3
FRONT FORK	4 - 5
HANDLEBAR, CONTROLS, CABLES	6 - 7
SWING ARM, SHOCK ABSORBER, PEDALS,	
REAR BRAKES, STOP LITE SWITCH	8 - 9
SEAT, FENDERS, LUGGAGE CARRIERS, TOOLS.	10 - 11
FUEL TANK, SIDE PANELS, PAINT	12 - 13
EXHAUST SYSTEM	14 - 15
SPEEDO, HEADLAMP, TAILLAMP, SWITCHES. .	16 - 17
FRONT WHEEL W/SPARE PARTS	18 - 19
REAR WHEEL W/SPARE PARTS	20 - 21

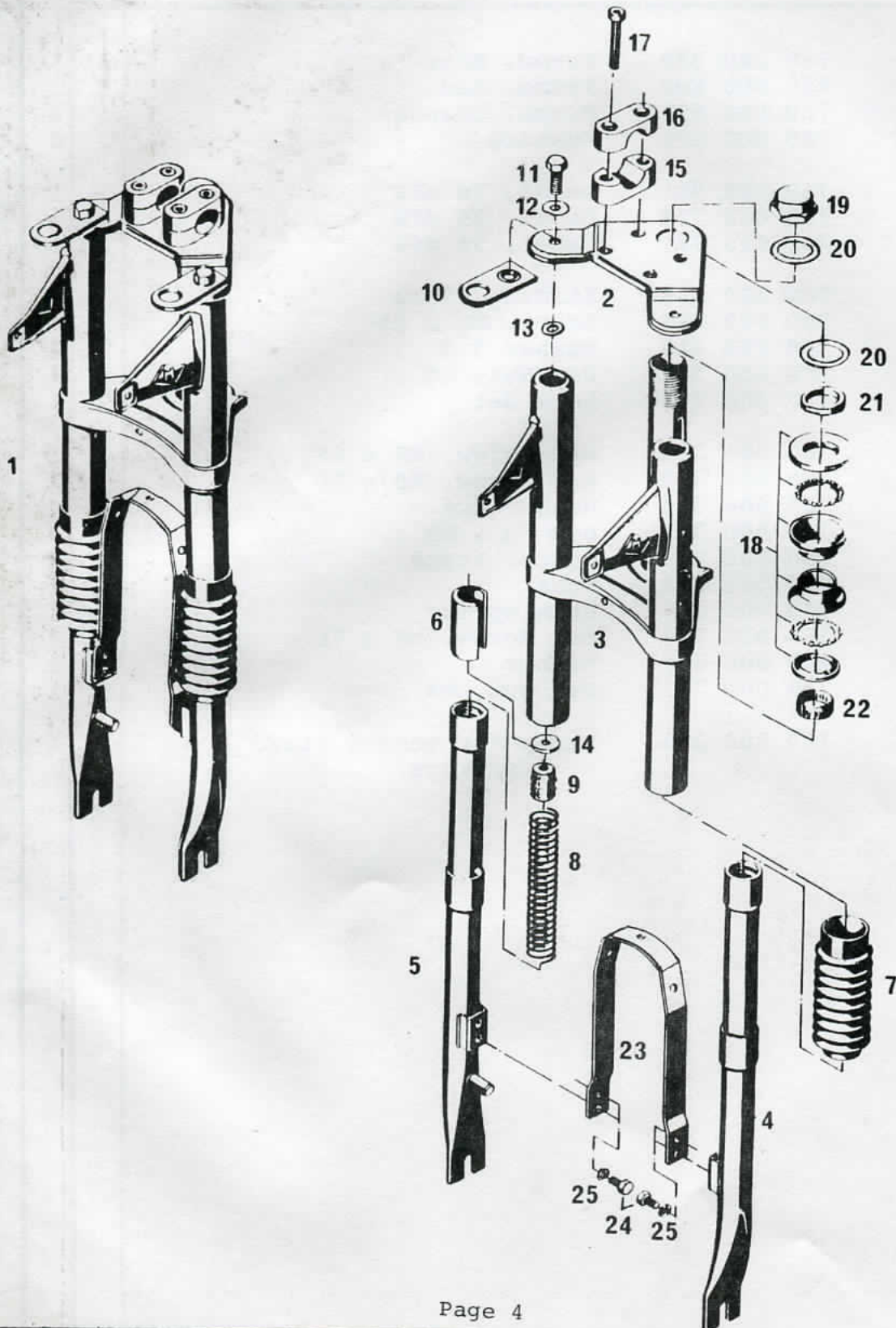
FRAME, MOUNTING OF ENGINE, CENTER-STAND



SUBURBAN - PRIMA

REFERENCE NUMBER	PART NO.	DESCRIPTION	SUBURBAN	PRIMA		
1.	760 000 989	Frame, Blue	1			
1.	760 000 990	Frame, Red	1			
1.	760 000 991	Frame, Orange		1		
2.	760 000 258	Bushing	2	2		
--	760 000 981	Decal, 20 MPH	1	1		
--	760 000 728	Decal, 25 MPH	1	1		
--	760 000 727	Decal, 30 MPH	1	1		
3.	760 000 159	Sliding Piece	1	1		
4.	760 000 311	Screw, M5 x 25	1	1		
5.	760 000 310	Washer 5,3	2	2		
6.	760 000 741	Hex Nut, M5	1	1		
7.	760 000 700	Lock Set	1	1		
10.	760 000 349	Hex Screw, M8 x 65	1	1		
11.	760 000 350	Hex Screw, M8 x 70	2	2		
12.	760 000 348	Washer 8,4	4	4		
13.	760 000 343	Hex Nut, M8	3	3		
14.	760 000 948	Center Stand	1	1		
15.	760 001 028	Tube	1	1		
16.	760 000 254	Draw spring	1	1		
17.	760 000 350	Hex Screw, M8 x 70	1	1		
18.	760 000 352	Washer	1	1		
19.	760 000 762	Hex Nut, M8	1	1		
20.	760 000 234	Strap for center stand w/springs	1	1		

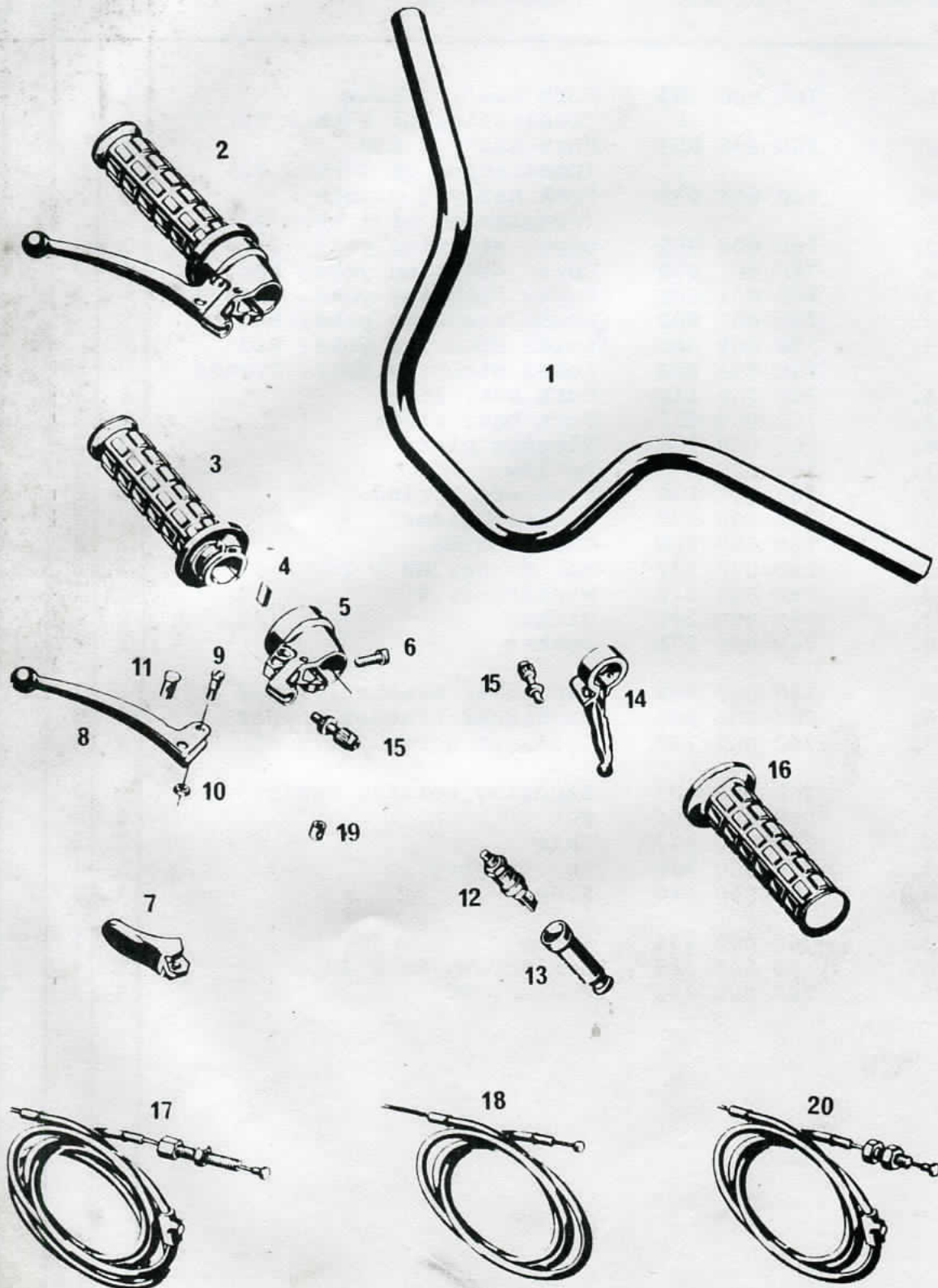
TELESCOPIC FORK, STEERING BEARING



SUBURBAN - PRIMA

REFERENCE NUMBER	PART NO.	DESCRIPTION	SUBURBAN	PRIMA		
1.	760 000 953	Fork Ass'y., Blue (Consisting of 1 thru 22)	1			
1.	760 001 057	Fork Ass'y., Red (Consisting of 1 thru 22)	1			
1.	760 001 058	Fork Ass'y., Orange (Consisting of 1 thru 22)		1		
2.	760 000 999	Upper steering yoke, Blue	1			
2.	760 001 000	Upper steering yoke, Red	1			
2.	760 001 001	Upper steering yoke, Orange		1		
3.	760 001 002	Lower steering yoke, Blue	1			
3.	760 001 003	Lower steering yoke, Red	1			
3.	760 001 004	Lower steering yoke, Orange		1		
4.	760 000 116	Fork Bar, left	1	1		
5.	760 000 117	Fork Bar, right	1	1		
6.	760 000 968	Plastic plate	2	2		
7.	760 000 252	Bellow	2	2		
8.	760 000 139	Pressure Spring	2	2		
9.	760 000 138	Spring holder	2	2		
10.	760 000 209	Cable Guide	2	2		
11.	760 000 342	Hex Screw, M8 x 20	2	2		
12.	760 000 348	Washer, 8, 4	2	2		
13.	760 000 241	Washer	2	2		
14.	760 000 351	Washer	2	2		
15.	760 000 669	Handlebar bracket, lower	2	2		
16.	760 000 668	Handlebar bracket, upper	2	2		
17.	760 000 759	Cylinder screw, M6 x 45	4	4		
18.	760 000 023	Steering bearing ass'y.	2	2		
19.	760 000 664	Nut	1	1		
20.	760 000 247	Shim	2	2		
21.	760 000 706	Spacer Ring	1	1		
22.	760 000 140	Ring	1	1		
23.	760 000 454	Strap	1	1		
24.	760 000 318	Hex Screw, M6 x 10	4	4		
25.	760 000 332	Washer, M6	4	4		

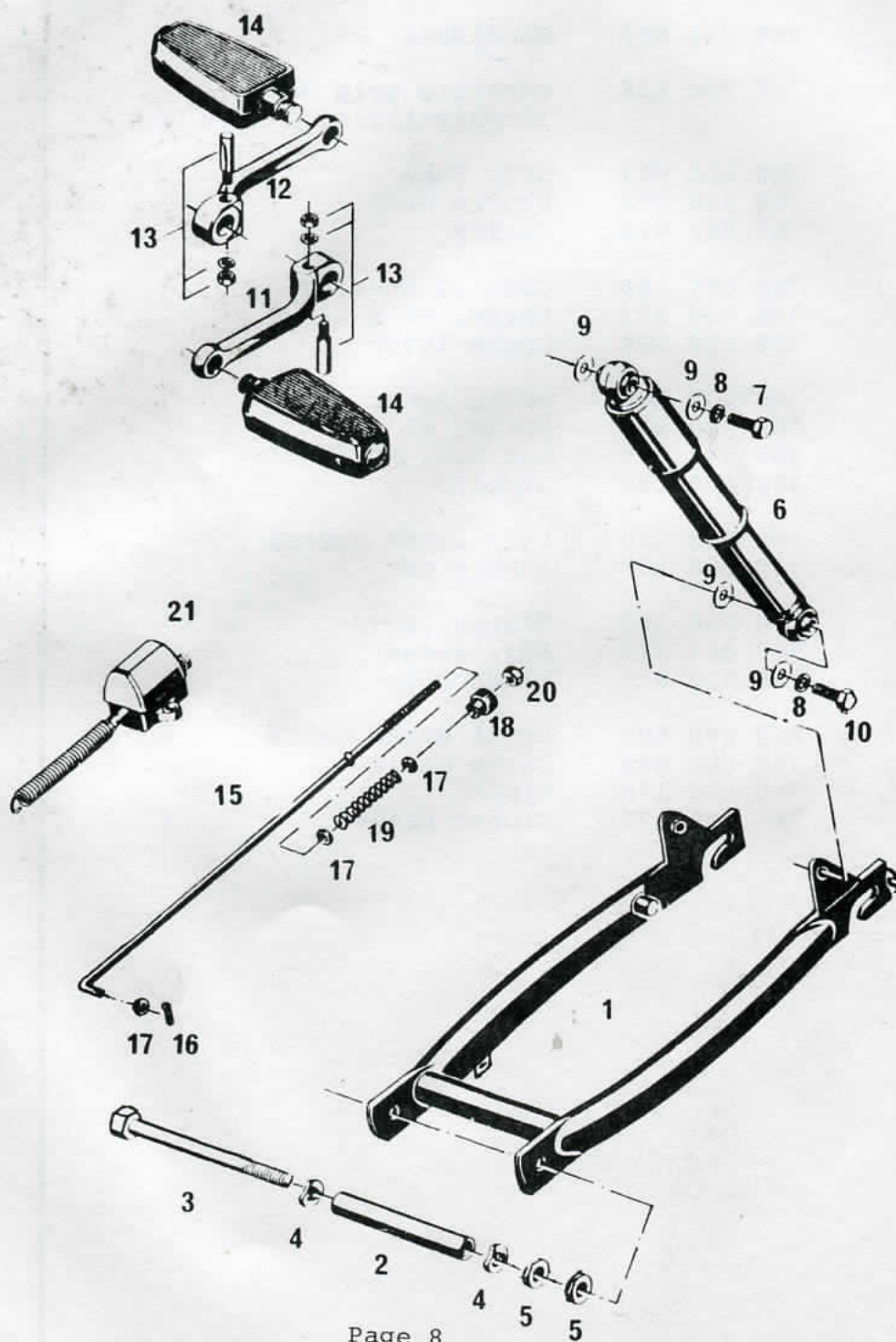
HANDLEBAR, CONTROLS, CABLES



SUBURBAN - PRIMA

REFERENCE NUMBER	PART NO.	DESCRIPTION	SUBURBAN	PRIMA		
1.	760 000 893	Handlebar	1	1		
2.	760 000 666	Throttle grip ass'y. (Consisting of 2 thru 11)	1	1		
3.	760 000 673	Grip Tube	1	1		
3.	760 000 674	Handle Grip	1	1		
4.	760 000 914	Spring	1	1		
5.	760 000 164	Control Housing	1	1		
6.	760 000 333	Screw, M6 x 16	1	1		
7.	760 000 894	Choke lever	1	1		
8.	760 000 169	Brake lever	1	1		
9.	760 000 010	Screw, M5	1	1		
10.	760 000 909	Hex Nut, M5	1	1		
11.	760 000 180	Nipple	1	1		
12.	760 000 305	Stop light switch	1	1		
13.	760 000 282	Rubber cap	1	1		
14.	760 000 163	Clutch lever	1	1		
15.	760 000 014	Adj. screw	2	2		
16.	760 000 670	Fixed grip	1	1		
17.	760 000 980	Front Brake Cable	1	1		
18.	760 000 895	Choke Cable	1	1		
19.	760 000 179	Nipple	2	2		
20.	760 000 177	Clutch Cable	1	1		

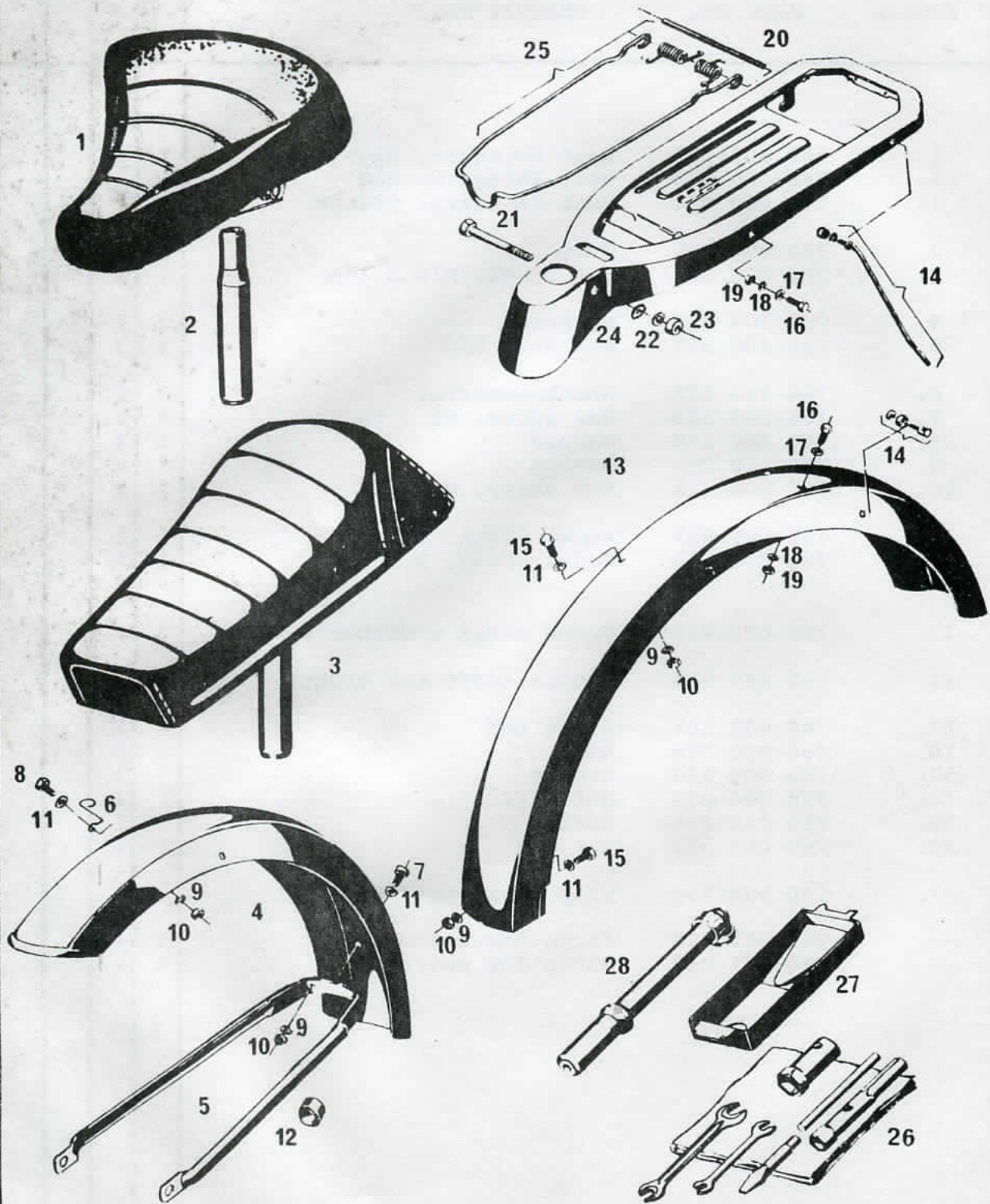
REAR SWINGARM, SHOCK ABSORBERS, PEDALS, REAR WHEEL BRAKE, STOP-LIGHT-SWITCH



SUBURBAN - PRIMA

REFERENCE NUMBER	PART NO.	DESCRIPTION	SUBURBAN	PRIMA		
1.	760 000 992	Rear Swingarm, Blue	1			
1.	760 000 993	Rear Swingarm, Red	1			
1.	760 000 994	Rear Swingarm, Orange		1		
2.	760 000 260	Tube	1	1		
3.	760 000 360	Hex Screw, M10 x 160	1	1		
4.	760 000 770	Washer	2	2		
5.	760 000 357	Hex Nut, M10	2	2		
6.	760 000 115	Shock absorber	2	2		
7.	760 000 349	Hex screw, M8 x 60	2	2		
8.	760 000 352	Washer	4	4		
9.	760 000 240	Washer	8	8		
10.	760 000 341	Hex screw, M8 x 40	2	2		
11.	760 000 089	Pedal Crank, L.H.	1	1		
12.	760 000 090	Pedal Crank, R.H.	1	1		
13.	760 000 215	Crank wedge w/washer & nut	2	2		
14.	760 000 016	Pedals (Left and right)	1	1		
15.	760 000 107	Brake rod	1	1		
16.	760 000 365	Ring	1	1		
17.	760 000 326	Washer	3	3		
18.	760 000 237	Nut	1	1		
19.	760 000 256	Spring	1	1		
20.	760 000 321	Nut, M6	1	1		
21.	760 000 754	Stop Light Switch	1	1		
--	760 001 029	Strap for switch	1	1		
--	760 001 030	Strap for switch	1	1		

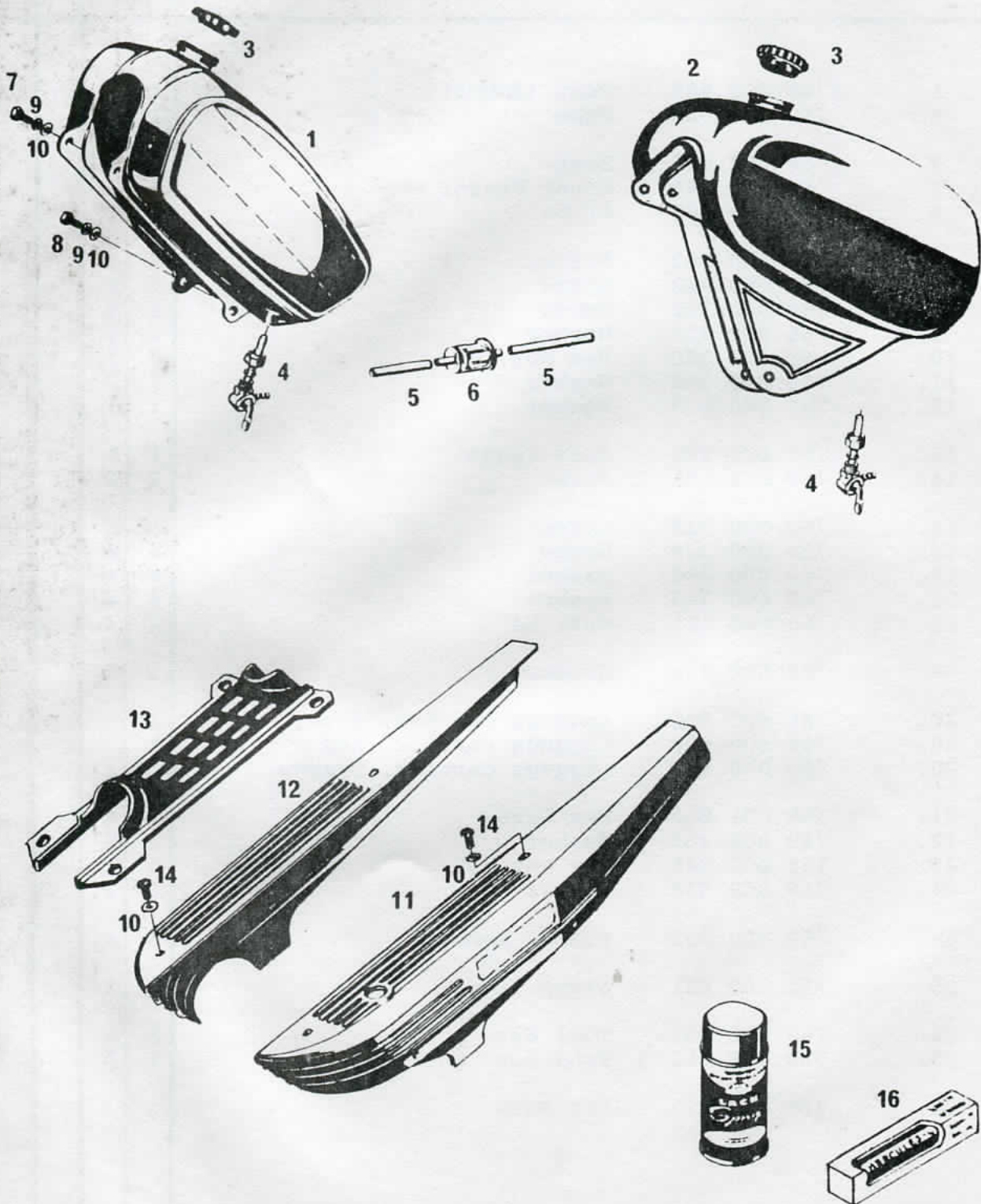
SEAT, FENDERS, LUGGAGE CARRIER, TOOLS



SUBURBAN - PRIMA

REFERENCE NUMBER	PART NO.	DESCRIPTION	SUBURBAN	PRIMA		
1.	760 000 985	Seat (SACHS)	1			
2.	760 000 048	Tube	1			
3.	760 000 942	Seat		1		
4.	760 000 987	Front Fender	1	1		
5.	760 000 608	Strut	1	1		
6.	760 000 262	Holder	2	2		
7.	760 000 922	Screw	2	2		
8.	760 000 322	Screw	2	2		
9.	760 000 332	Washer	7	7		
10.	760 000 320	Hex Nut, M6	7	7		
11.	760 000 326	Washer	7	7		
12.	760 000 913	Washer	1	1		
13.	760 000 988	Rear Fender	1	1		
14.	760 001 031	Strut	2	2		
15.	760 000 319	Screw	3	3		
16.	760 000 309	Screw	4	4		
17.	760 000 310	Washer	4	4		
18.	760 000 313	Washer	4	4		
19.	760 000 741	Nut, M4	4	4		
--	760 000 970	Grommet	1	1		
20.	760 000 995	Luggage carrier, Blue	1			
20.	760 000 996	Luggage carrier, Red	1			
20.	760 000 997	Luggage carrier, Orange		1		
21.	760 001 022	Hex Screw	1	1		
22.	760 000 352	Washer	1	1		
23.	760 000 345	Hex Nut, M8	1	1		
24.	760 000 348	Washer	2	2		
--	760 000 951	Rubber Bumber	4	4		
25.	760 000 021	Strap	1	1		
26.	760 000 151	Tool Set	1	1		
27.	760 000 261	Tool Box	1	1		
28.	760 000 217	Air Pump	1	1		

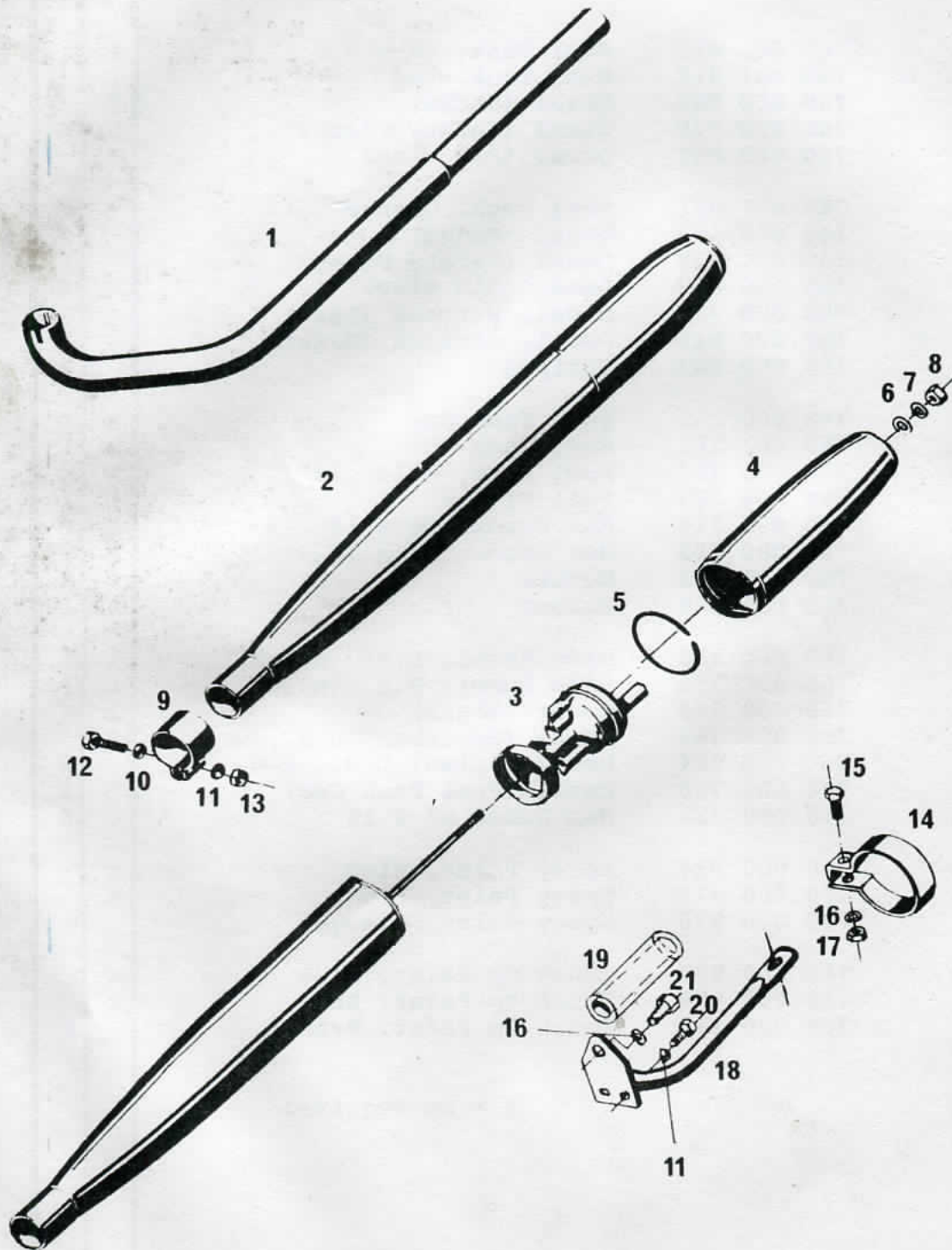
FUEL SUPPLY, SIDE PANEL, COLOR-SPRAY, TOUCH-UP STICK



SUBURBAN- PRIMA

REFERENCE NUMBER	PART NO.	DESCRIPTION	SUBURBAN	PRIMA		
1.	760 001 013	Fuel Tank, Blue	1			
1.	760 001 014	Fuel Tank, Red	1			
--	760 000 982	Decal (SACHS)	2			
--	760 000 729	Decal (Safety First)	1			
--	760 000 862	Decal (Rim size)	1			
2.	760 001 021	Fuel Tank, Orange		1		
--	760 000 982	Decal (SACHS)		2		
--	760 000 729	Decal (Safety First)		1		
--	760 000 862	Decal (Rim size)		1		
--	760 000 944	Decal, Stripes (Left)		1		
--	760 000 945	Decal, Stripes (Right)		1		
--	760 000 943	Stripes		2		
3.	760 000 253	Fuel Tank Cap	1	1		
4.	760 000 182	Fuel Cock	1	1		
5.	760 000 307	Fuel Hose, Mult. 12"	X	X		
6.	760 000 883	Fuel Filter	1	1		
7.	760 000 319	Hex Screw, M6 x 12	2	2		
8.	760 000 922	Hex Screw, My x 10	2	2		
9.	760 000 332	Washer	4	4		
10.	760 000 326	Washer	10	10		
11.	760 000 155	Side Panel, L.H. (Black)	1	1		
12.	760 000 156	Side Panel, R.H. (Black)	1	1		
13.	760 000 965	Cover (Black)	1	1		
--	760 000 983	Decal (Suburban) L.H., R.H.	2			
--	760 000 984	Decal (Prima) L.H., R.H.		2		
--	760 000 726	Decal (Fuel Tank Cap)	1	1		
14.	760 000 322	Hex Screw M6 x 16	6	6		
15.	760 000 974	Spray Paint, Blue	x			
15.	760 000 975	Spray Paint, Red	x			
15.	760 000 976	Spray Paint, Orange		x		
16.	760 000 977	Touch Up Paint, Blue	x			
16.	760 000 978	Touch Up Paint, Red	x			
16.	760 000 979	Touch Up Paint, Orange		x		
X = as required						

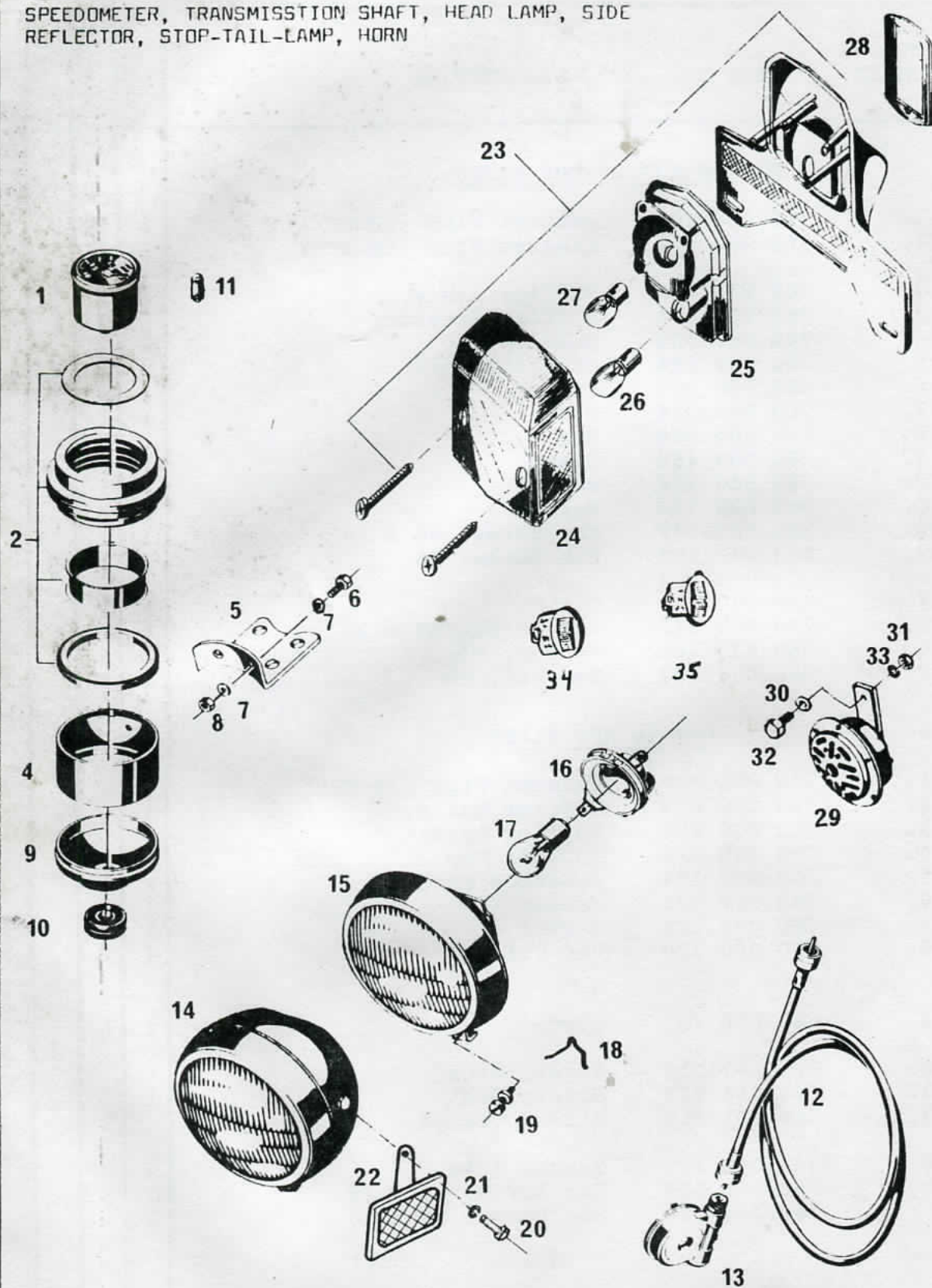
EXHAUST SYSTEM



SUBURBAN - PRIMA

REFERENCE NUMBER	PART NO.	DESCRIPTION	SUBURBAN	PRIMA		
<u>FOR 20 AND 25 MPH BIKES</u>						
1.	760 000 409	Exhaust Pipe (20 MPH)	1	1		
1.	760 000 801	Exhaust Pipe (25 MPH)	1	1		
2.	760 001 033	Muffler Ass'y.	1	1		
3.	760 000 591	Muffler Arrestor	1	1		
4.	760 000 368	Muffler Cap	1	1		
5.	760 000 184	Asbestos cord	x	x		
6.	760 000 326	Washer	1	1		
7.	760 000 324	Washer	1	1		
8.	760 000 320	Hex Nut, M6	1	1		
9.	760 000 460	Clamp	1	1		
10.	760 000 326	Washer	1	1		
11.	760 000 324	Washer	3	3		
12.	760 000 327	Hex Screw, M6 x 20	1	1		
13.	760 000 320	Hex Screw, M6	1	1		
14.	760 000 704	Clamp	1	1		
15.	760 000 342	Hex Screw, M8 x 22	1	1		
16.	760 000 766	Washer, M8	2	2		
17.	760 000 762	Hex Nut, M8	1	1		
<u>FOR 30 MPH BIKES</u>						
1.	760 000 898	Exhaust Pipe (30 MPH)	1	1		
2.	760 000 623	Muffler Ass'y.	1	1		
3.	760 000 624	Muffler Arrestor	1	1		
4.	760 000 625	Muffler Cap	1	1		
5.	760 000 184	Asbestos Cord	x	x		
6.	760 000 326	Washer	1	1		
7.	760 000 324	Washer	1	1		
8.	760 000 320	Hex Nut, M6	1	1		
14.	760 000 703	Clamp	1	1		
18.	760 001 010	Strut, Blue	1			
18.	760 001 011	Strut, Red	1			
18.	760 001 012	Strut, Orange		1		
19.	760 000 250	Rubber Tube	x	x		
20.	760 000 322	Hex Screw, M6 x 16	2	2		
21.	760 000 340	Hex Screw, M8 x 16	1	1		
x = as required						

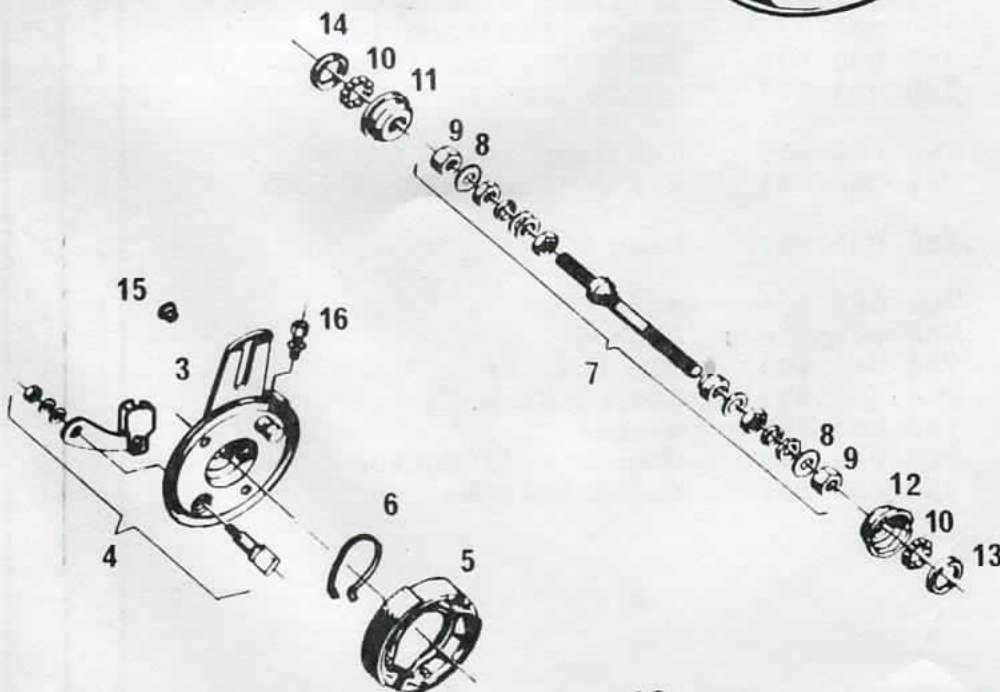
SPEEDOMETER, TRANSMISSION SHAFT, HEAD LAMP, SIDE REFLECTOR, STOP-TAIL-LAMP, HORN



SUBURBAN - PRIMA

REFERENCE NUMBER	PART NO.	DESCRIPTION	SUBURBAN	PRIMA		
1.	760 000 192	Speedometer (40 MPH)	1	1		
2.	760 000 335	Damper Holding Ass'y.	1	1		
4.	760 000 279	Housing	1	1		
5.	760 001 005	Retaining plate	1	1		
6.	760 000 743	Hex Screw, M5 x 10	2	2		
7.	760 000 745	Washer, M5	4	4		
8.	760 000 741	Hex Nut, M5	2	2		
9.	760 000 280	Cap	1	1		
10.	760 000 281	Grommet	1	1		
11.	760 000 695	Bulb, 6V 6W	1	1		
12.	760 000 193	Speedo Cable	1	1		
13.	760 000 954	Speedo Drive	1	1		
14.	760 001 016	Head lamp ass'y.	1	1		
15.	760 000 957	Headlamp insert	1	1		
16.	760 000 958	Socket	1	1		
17.	760 000 946	Bulb, 6V/21W	1	1		
--	760 000 334	Headlamp housing	1	1		
18.	760 000 201	Spring	8	8		
19.	760 000 200	Screw	1	1		
20.	760 000 202	Screw, M6 x 16	2	2		
21.	760 000 203	Washer	2	2		
22.	760 000 935	Side reflector, amber	2	2		
23.	760 001 034	Taillamp Ass'y.	1	1		
24.	760 001 035	Taillamp lens	1	1		
--	760 000 937	Screw, taillamp lens	2	2		
--	760 000 939	Resistor, taillight	1	1		
25.	760 001 027	Reflector	1	1		
26.	760 000 589	Taillamp bulb, 6V/5W	1	1		
27.	760 000 584	Brake Lite bulb, 6V/10W	1	1		
28.	760 000 967	Base Plate	1	1		
29.	760 000 213	Horn	1	1		
30.	760 000 326	Washer	1	1		
31.	760 000 753	Hex Nut, M6	1	1		
32.	760 000 322	Screw, M6 x 16	1	1		
33.	760 000 203	Washer	1	1		
34.	760 000 693	Engine Kill Button	1	1		
35.	760 000 692	Light Switch	1	1		

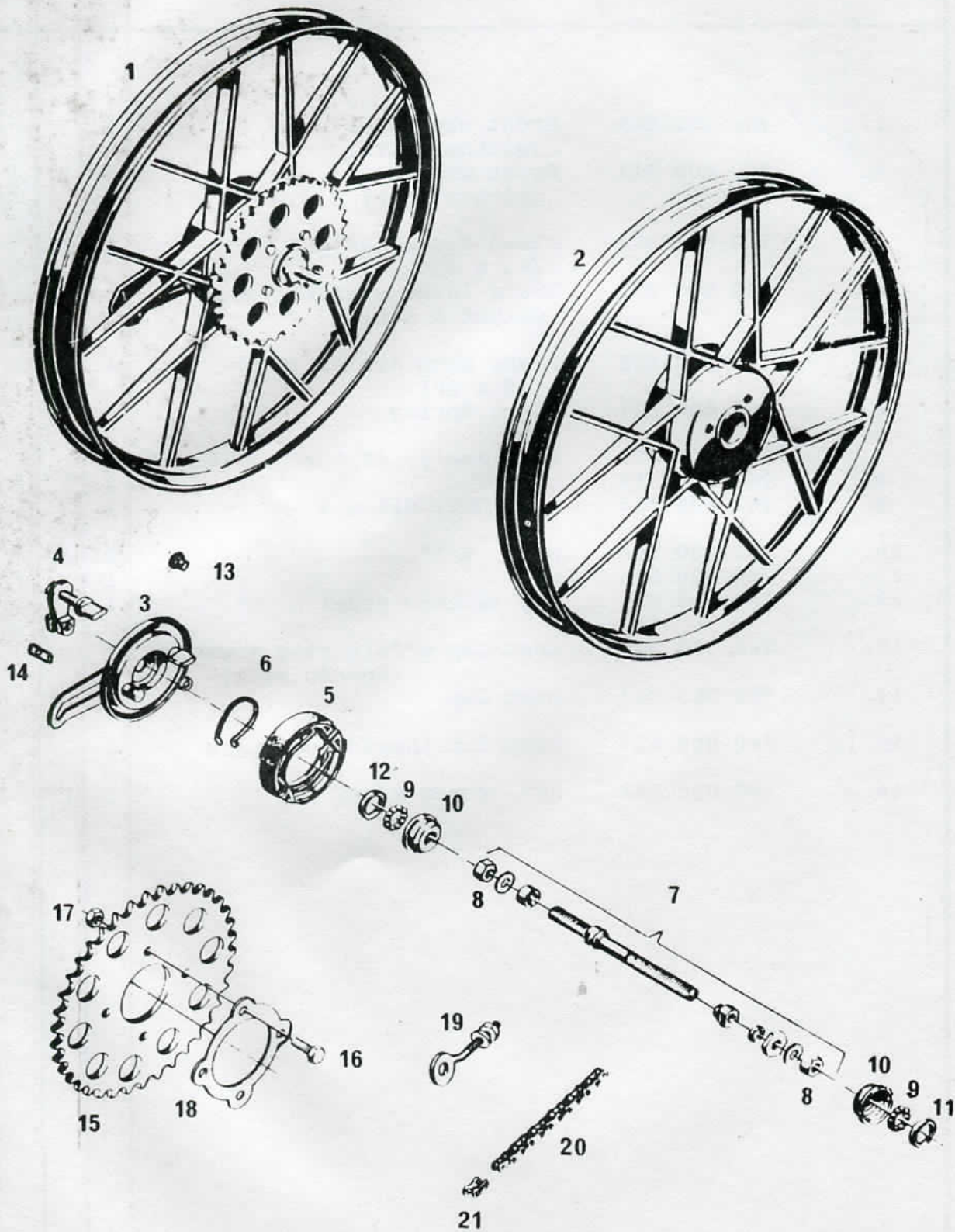
FRONT WHEEL



SUBURBAN - PRIMA

REFERENCE NUMBER	PART NO.	DESCRIPTION	SUBURBAN	PRIMA		
1.	760 001 009	Front wheel Ass'y. (without tire)	1	1		
2.	760 000 811	Front wheel (without hub)	1	1		
3.	760 000 971	Brake Plate Ass'y. (#3 & #4)	1	1		
4.	760 000 972	Brake lever w/brake cam, washer & nut)	1	1		
5.	760 000 632	Brake Shoe Ass'y. (Set) (#5 & #6)	1	1		
6.	760 000 812	Brake Spring	1	1		
7.	760 000 852	Axle Ass'y. (Illus. #7 thru 9)	1	1		
8.	760 000 519	Washer	2	2		
9.	760 000 513	Axle Nut, M11 x 1	2	2		
10.	760 000 003	Ball, 1/4"	20	20		
11.	760 000 815	Cup	1	1		
12.	760 000 816	Cup (Speedo side)	1	1		
13.	760 000 541	Dust Cap w/felt ring & washer (Speedo side)	1	1		
14.	760 000 817	Dust Cap	1	1		
15.	760 000 627	Plug for inspection holes	2	2		
16.	760 000 552	Adj. screw w/hex nut	1	1		

REAR WHEEL



SUBURBAN - PRIMA

REFERENCE NUMBER	PART NO.	DESCRIPTION	SUBURBAN	PRIMA		
1.	760 001 007	Rear Wheel Ass'y. w/out tire (50 tooth sprocket (20 MPH)	1	1		
1.	760 001 008	Rear Wheel Ass'y. w/out tire (45 tooth sprocket (25 MPH & 30 MPH)	1	1		
2.	760 000 821	Rear Wheel w/out hub & sprocket	1	1		
3.	760 000 947	Brake Plate Ass'y. (#3 & #4)	1	1		
4.	760 000 950	Brake Lever w/brake cam, washer & nut	1	1		
5.	760 000 823	Brake Show Ass'y. (Set)	1	1		
6.	760 000 629	Spring	1	1		
7.	760 000 826	Axle Ass'y. (#7 & #8)	1	1		
8.	760 000 514	Axle nut, M12 x 1	2	2		
9.	760 000 003	Ball, 1/4"	24	24		
10.	760 000 825	Cup	2	2		
11.	760 000 542	Dust Cup (sprocket side)	1	1		
12.	760 000 824	Dust Cup	1	1		
13.	760 000 627	Plug for inspection holes	2	2		
14.	760 000 853	Bolt	1	1		
15.	760 000 799	Sprocket Ass'y. (45 tooth) (25MPH & 30 MPH) #15 thru 18	1	1		
15.	760 000 831	Sprocket Ass'y. (50 tooth) (20 MPH) Illus. 15 thru 18	1	1		
16.	760 000 851	Screw, M7 x 15	4	4		
17.	760 000 833	Hex Nut, M7	4	4		
18.	760 000 915	Washer	1	1		
19.	760 000 153	Chain Tensionner w/washer & nut	2	2		
20.	760 000 111	Roller Chain (106 links)	1	1		
21.	760 000 113	Master Link	1	1		